Whittaker, Frank M

From:

Whittaker, Frank M

Sent:

Wednesday, March 20, 2019 2:29 PM

To:

Chestnut, B.J

Cc:

Ingraham, Brittany E; Nisbet, Guy L

Subject:

RE: Omega Sludge Pump Emergency

BJ,

Your emergency request for the rebuild if the failing pump is approved, however the new pump is to be sourced through normal procurement methods since the rebuilt pump will alleviate the current emergency situation. Should you feel it necessary, the Purchasing Division can certainly help expedite the bidding process for the new pump.

Please let me know if you have any additional questions or concerns.

Frank Whittaker, CPPB
Assistant Director
West Virginia Purchasing Division
2019 Washington Street. East
Charleston, WV 25305
304-558-2316
Frank.m.whittaker@wv.gov

From: Chestnut, B.J < B.J.Chestnut@wv.gov> Sent: Wednesday, March 20, 2019 12:25 PM

To: Whittaker, Frank M < Frank.M.Whittaker@wv.gov>

Cc: Ingraham, Brittany E <Brittany.E.Ingraham@wv.gov>; Nisbet, Guy L <Guy.L.Nisbet@wv.gov>; Thornton, Tammy S

<Tammy.S.Thornton@wv.gov>

Subject: Omega Sludge Pump Emergency

Importance: High

The attached justification letter is for the pump failure at the Omega Mining Water Treatment Facility. The Office of Special Reclamation is requesting emergency approval to purchase a pump for that facility and have the failed pump rebuilt

Also attached is quotes received for the repair and purchase of a new pump. Please let me know if additional information is needed.

In addition, the office is requesting the rebuild due to the quick turnaround time (1 week) and the purchase of the pump will take additional time. The other pump at the facility is experiencing problems so the rebuild and purchase would also accommodate the site should that pump fail, which is anticipated.

Thanks. BJ

B.J. Chestnut

WV Department of Environmental Protection Business Operations Office - Administrative Services Procurement Manager 601 57th Street, SE Charleston, WV 25304 (304) 926-0499 ext. 1661 Fax: (304) 926-0452



west virginia department of environmental protection

Division of Land Restoration Office of Special Reclamation 47 School Street, Suite 301 Philippi, WV 26416 Phone: 304-457-3219 Fax: 304-457-5613

Austin Caperton, Cabinet Secretary dep.wv.gov

MEMORANDUM

To:

DEP Procurement

From: Larry L. Riggleman, MSE, PE

Regional Engineer-Senior

Date: March 19, 2019

RE:

Justification for Seepex Sludge Pump Failure Emergency Contract

WVDEP Office of Special Reclamation (OSR) Omega Mining Treatment Facility has had a Seepex Sludge pump failure occur. With the high flow conditions present, the treatment facility requires two (2) Seepex progressive cavity pumps to pump the sludge from the clarifier to the geotubes.

A new Seepex pump needs to be ordered ASAP to replace the failed pump and the failed pump needs to be sent out to be completely rebuilt. I have attached a quote from Seepex for the purchase of a new pump and a "not to exceed" quote to rebuild the Seepex pump that has failed.

These pumps are special order pumps and designed to meet the head pressure required for the pump to pump against. Seepex is the only pump manufacturer that can match up our original pumps with a new and a rebuilt pump.

The loss of operation of the Seepex pump is critical. The sludge will overrun the clarifier and the finish pond and will discharge into the receiving stream which is detrimental to aquatic life. WVDEP/OSR estimates the costs should not exceed \$55,000 to purchase a new pump and to rebuild the failed pump.

Should you have any questions, please contact me at (304) 457-4588 or via e-mail at Larry L. Riggleman a wv. 20v.

REPAIR QUOTATION

WV DEP Land Restoration Office of Special Reclamation

Attn: Mark Dickey

From Mike Egnaczyk **PCF Sales Corporation**

2550064 No. 03/18/2019 Date

Page 1(4)

Your inquiry No.

CN 838731.2 / Field

dated

03/14/2019 202001

Your client No. Your FAX No.

Your VAT Id. No.

1-412-788-6808

Validity period

03/14/2019 bis 04/14/2019

Terms of delivery

ex works, excl. packing SEEPEX INC. plant; Enon, OH

Terms of payment within 30 days net

Item	Material	Qty.	Deliv. date	Price p. unit	Discount	Total(USD)
10	CS_REPOUT100 **Labor @ \$125.00 hr for es	5 LV timated 5 h	ırs**			
30	ETTXT **Parts for Repair**	1 EAC				
40	STWC126207000ALEBX plug in shaft 262/70 1.4021 - Material Certificates acc.to Weight net: 15.50 KG		0204 3.1			
50	RSPF006207000XXXXX splash ring 62/70 NBR Weight net: 0.16 KG	1 EAC				
60	GRDB15100U01H0A7A7 mech.seal Burgm. MG1-G6 Weight net: 1.21 KG	1 EAC 0-100 Q1Q	1 VGG			
70	KSTC106007000NXXBE coupling rod 60/70 1.4021	1 EAC				

Quotation 2550064 03/18/2019

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Item	Material	Qty. Deliv. date	Price p. unit	Discount	Total(USD)
	incl.coupl.rod bushes - Material Certificates acc.to Weight net: 13.95 KG	DIN EN 10204 3.1			
80	GKHN306007000XXXXX retaining sleeve 60/70 steel Weight net: 1.86 KG	2 EAC			
90	KBOL506007000XXXXX coupling rod pin 60/70 L5 Weight net: 1.02 KG	2 EAC			
100	FBUL706007000XXXXX guide bush 60/70 1.7131 Weight net: 0.44 KG	4 EAC			
110	MANF006007000XXXXX universal joint sleeve 60/70 Weight net: 0.88 KG	2 EAC NBR			
120	HBDA5060070003V216 holding band 60/70 V216 15 -Material Certificates acc.to Weight net: 0.28 KG	2 EAC 62x3/4 AISI 304 DIN EN 10204 3.1			
130	HBDA5060070003V213 holding band 60/70 V213 10 -Material Certificates acc.to Weight net: 0.20 KG				
140	MASC106007000GXXXX universal joint sleeve protec 70 1.4021 divided Weight net: 3.96 KG	1 EAC tion 60/			
150	SZYA7M120045000912 socket screw M12x45 DIN E Weight net: 0.10 KG	2 EAC EN ISO 4762/A4-70			
160	HBDA5060130003V219 holding band 60/130 V219 2 -Material Certificates acc.to Weight net: 0.30 KG				
170	HBDA5060130003V215 holding band 60/130 V215 -Material Certificates acc.to Weight net: 0.12 KG	1 EAC 127x3/4 AISI304 DIN EN 10204 3.1			

USD \$25,624.00

Quotation 2550064 03/18/2019

Page 3(4) 03/18/2019 Total(USD) Price p. unit Discount Deliv. date Material Item GUSF8CB5 377 MM 180 rubber strip NBR 3x25 Weight net: 0.04 KG DSGM006007000AT0P6 1 EAC 190 casing gasket 60/70 SiL C4400 ø156+1 x ø190-1 x 1mm Weight net: 0.02 KG 200 ROTL80600700CN09BX 1 EAC rotor 60/70-12 C45 Duktil 250µm - Material Certificates acc.to DIN EN 10204 3.1 Weight net: 73.00 KG 210 STAF00600700CNTX00 1 EAC stator 60/70-12 NBR TSE Weight net: 50.20 KG R-OF00150B00000000 1 EAC 220 o-ring ø20x1,5 NBR Weight net: 0.01 KG HGWA500000000AXXXX 1 EAC 230 threaded sleeve AISI 304 G3/4 Weight net: 0.04 KG 1 EAC GURQ00E0C0E0000000 240 rubber ring ø5xø3x5 Si Weight net: 0.01 KG 1,369.00 1 EAC 1.368.44 250 **Freight charges for pump pick up and delivery using a truck with lift gate capabilities** \$ 24,255.00 Total Repair Price \$ 1,369.00 Freight

Total

^{**}QUOTE CREATED AS NOT TO EXCEED

Email

ALL THINGS FLOW

SEEPEX Inc. 511 Speedway Drive Enon, OH 45323 Phone (937) 864-7150 Fax (937) 864-7157 sales@seepex.net www.seepex.com

WV DEP	
Company	Contact address
Mark Dickey	1+ 6
Name	Number of pages
Michael Egnaczyk	3/13/2019
Sender	Date
Our Ref: 500152367/1	
Reference	

Dear Mark,

We thank you for your enquiry referenced above in response to this please find to follow our offer for SEEPEX progressive cavity pumps.

Any drawing accompanying this offer is for reference purpose only (not for layout).

item	reference	quantity	type	unit price
10	pump to handle primary sludge	1	BN 70-12	27820 USD

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ALL THINGS FLOW

Delivery and Payment Conditions

Delivery

4-6 working weeks from receipt of an official order and acceptance, if applicable of drawings etc. (Lead times are based on current inventory levels)

N.B. The above delivery time is our standard. If a shorter delivery time is required please contact us.

Validity

This quotation is open to acceptance for a period of 60 days as from 3/13/2019

Terms of Payment

30 days net to account holders. Pro forma to non account holders. (US Funds) Orders in excess of \$50,000 are subject to a request for progress payments.

Advice Regarding Documentation

A maximum of two operating and maintenance instructions in accordance with the EC Directive will be provided free of charge for each item of identical units ordered. If additional manuals are required, these will be charged at \$10.00 each.

Terms and Conditions

Export of SEEPEX Inc. commodities, technology or software shall be in accordance with United States Export Administration Regulations. Diversion contrary to U.S. law is prohibited. This quotation is limited to SEEPEX Inc. Terms & Conditions of Sale and/or Repair (1-8-16), available online at www.seepex.com. All prior or future terms, conditions or negotiations (whether written or oral) will be considered void and inapplicable, unless otherwise agreed to in writing. Under no circumstances will SEEPEX accept or assume the liability for consequential or liquidated damages. SEEPEX liabilities are strictly limited to defects in materials and/or workmanship. No expressed or implied warranty for suitability of the equipment is made for a particular use of the offered equipment. Performance characteristics are based upon water at 70 degrees F. Performance of the equipment on other liquids at other temperatures are solely the responsibility of the purchaser and their technical personnel.

We hope our offer will meet your requirements. Your contact person:

Mike Egnaczyk

Mobile:

Phone:

412-788-6800

e-mail:

mike.egnaczyk@pcfsales.com

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ALL THINGS FLOW

3/13/2019

Item 10

qty.: 1

Progressive cavity pump

BN 70-12 / A1-C1-L8-F0-GA

Application data

Conveyed product

primary sludge

Remark

cn# 838731-732

Flowability

flowable

Viscosity

low viscosity (< 500 cP/mPas)

Solids content

not specified

Size of solids

not specified

Density

unknown, 1 kg/dm³ assumed

Product temperature

32°F - 113°F

pH value

5-9

Kind of operation

continuous

Operating hours

8 h/day

Location

indoor, dry atmosphere

Altitude of installation

ир to 1000 m assumed

Surrounding temperature

normal (32-113°F)

Performance data

Capacity

Pressure

Speed

120 USGPM

92 psi

145 rpm

140 USGPM

92 psi

166 rpm

Starting torque

900 lb.ft

Req. operating power at pump shaft

14.8 HP

Inlet pressure

flooded suction (up to 0,5bar)

NPSHr

7.56 ft

Tolerances according to SEEPEX standards.

Materials and executions

Installation

horizontal

Direction of rotation

counter clockwise (left)

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ALL THINGS FLOW

Design

baseplate for block pump, design with side feet

Material

steel, painted

GPU Type Code

B-ST-LS

Dry running protection device (TSE)

Design

standard design, complete

- sensor sleeve fitted to the stator of the pump with integrated temperature sensor

- connection head (IP55)

- separate TSE control device suitable for

mounting inside a control panel

Voltage

110-115 V / 50-60 Hz

Temperature coefficient

NTC

Material sensor sleeve

1,4404 / AISI 316L

Material connection head

aluminium

Packing

Type of packing

skid (US)

Type of transport

truck

Quantity of pumps per package

1 pump per package

Price composition

Unit price (net) USD 27820