

VENDOR

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ADDRESS CORRESPONDENCE TO ATTENTION OF

KRISTA FERRELL

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DEPARTMENT OF ADMINISTRATION
GENERAL SERVICES DIVISION
JOBSITE
SEE SPECIFICATIONS

304-558-2317

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SOLICITATION NUMBER: GSD136407 Addendum Number: 2

The purpose of this addendum is to modify the solicitation identified as ("Solicitation") to reflect the change(s) identified and described below.

Applicable Addendum Category:

[√]	Modify bid opening date and time
[1	Modify specifications of product or service being sought
[Attachment of vendor questions and responses
[1	Attachment of pre-bid sign-in sheet
[ŀ	Correction of error
[/	1	Other

Description of Modification to Solicitation:

To modify the bid opening date to April 2, 2013 at 1:30 PM
To provide the sample Acord document that was forgotten on Addendum No. 1
To provide a copy of the Steel Doors and Frames Section 08110

Additional Documentation: Documentation related to this Addendum (if any) has been included herewith as Attachment A and is specifically incorporated herein by reference.

Terms and Conditions:

- 1. All provisions of the Solicitation and other addenda not modified herein shall remain in full force and effect.
- 2. Vendor should acknowledge receipt of all addenda issued for this Solicitation by completing an Addendum Acknowledgment, a copy of which is included herewith. Failure to acknowledge addenda may result in bid disqualification. The addendum acknowledgement should be submitted with the bid to expedite document processing.

ATTACHMENT A

SECTION 08110 - STEEL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - Standard steel doors and frames.
- B. Related Sections:
 - Division 4 Section "Unit Masonry Assemblies" for embedding anchors for steel work into masonry construction.
 - 2. Division 8 Section "Door Hardware" for door hardware for steel doors.
 - 3. Division 8 Section "Glazing" for interior glazing mounted in steel doors and frames.
 - Division 9 Section "Painting" for field painting steel doors and frames.

1.3 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings.
- B. Standard Steel Work: Steel work fabricated according to ANSI/SDI A250.8.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, fire-resistance rating, and finishes.
- B. Shop Drawings: Include the following:
 - 1. Elevations of each door design.
 - Details of doors, including vertical and horizontal edge details and metal thicknesses.
 - 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 - 4. Locations of reinforcement and preparations for hardware.
 - Details of each different wall opening condition.
 - 6. Details of anchorages, joints, field splices, and connections.
 - 7. Details of accessories.

C. Other Action Submittals:

1. Schedule: Provide a schedule of steel work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with door hardware schedule.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain steel work from single source from single manufacturer.
- B. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver steel work palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
 - 1. Provide additional protection to prevent damage to finish of factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store steel work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch- high wood blocking. Do not store in a manner that traps excess humidity.
 - 1. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

1.7 PROJECT CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.8 COORDINATION

A. Coordinate installation of anchorages for steel frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - Steelcraft; an Ingersoll-Rand company.
 - 2. Ceco Door Products; an Assa Abloy Group company.
 - 3. Curries Company, Inc.

2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G90 metallic coating.
- D. Frame Anchors: ASTM A 591/A 591M, Commercial Steel (CS), 40Z coating designation; mill phosphatized.
 - 1. For anchors built into exterior walls, steel sheet complying with ASTM A 1008 or ASTM A 1011, hot-dip galvanized according to ASTM A 153, Class B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153.
- F. Grout: ASTM C 476, except with a maximum slump of 4 inches, as measured according to ASTM C 143.

2.3 STANDARD STEEL DOORS

- A. General: Provide doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.
 - 1. Design: Flush panel.
 - 2. Core Construction: Manufacturer's standard polystyrene, polyurethane, polyisocyanurate, mineral-board, or vertical steel-stiffener core.
 - a. Fire Door Core: As required to provide fire-protection ratings indicated.
 - b. Thermal-Rated (Insulated) Doors: Provide doors fabricated with thermal-resistance value (R-value) of not less than 6.35 when tested according to ASTM C 518.
 - 1) Locations: Exterior doors.
 - 3. Vertical Edges for Single-Acting Doors.
 - 4. Top and Bottom Edges: Closed with flush or inverted 0.042-inch- thick, end closures or channels of same material as face sheets.
 - 5. Tolerances: Comply with SDI 117, "Manufacturing Tolerances for Standard Steel Doors and Frames."
- B. Exterior Doors: Face sheets fabricated from cold-rolled metallic-coated steel sheet. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
 - 1. Level 3 and Physical Performance Level A (Extra Heavy Duty), Model 1 (Full Flush).
 - 2. Uncoated Steel Sheet Face Thickness: 0.0635-inch(16 Gauge).
- C. Interior Doors: Face sheets fabricated from cold-rolled sheet steel. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:

- 1. Level 2 and Physical Performance Level B (Heavy Duty), Model 1 (Full Flush).
- 2. Steel Sheet Face Thickness: 0.0478-inch(18 Gauge).
- D. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
- E. Fabricate concealed stiffeners and hardware reinforcement from either cold- or hot-rolled steel sheet.

2.4 STANDARD STEEL FRAMES

- A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.
- B. Exterior Frames: Fabricated from cold-rolled metallic-coated steel sheet.
 - 1. Fabricate frames with mitered or coped corners.
 - 2. Fabricate frames as full profile welded unless otherwise indicated.
 - 3. Frames for Level 3 Steel Doors: (14 gauge) 0.0785-inch- thick steel sheet.
- C. Interior Frames: Fabricated from cold-rolled steel sheet.
 - 1. Fabricate frames with mitered or coped corners.
 - 2. Fabricate frames as full profile welded unless otherwise indicated.
 - 3. Steel thickness: 0.0598-inch (16 Gauge).
- D. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 with reinforcement plates from same material as frames.

2.5 FRAME ANCHORS

- A. Jamb Anchors:
 - Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.

2.6 STOPS AND MOLDINGS

- A. Moldings for Glazed Lites in Doors: Minimum 0.032 inch thick, fabricated from same material as door face sheet in which they are installed.
- B. Loose Stops for Glazed Lites in Steel Frames: Minimum 0.032 inch thick, fabricated from same material as frames in which they are installed.

2.7 FABRICATION

- A. Fabricate steel work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Tolerances: Fabricate steel work to tolerances indicated in SDI 117.

- Steel Frames: Where frames are fabricated in sections due to shipping or handling limitations, C. provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
 - Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, 1. flush, and invisible.
 - Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners 2. unless otherwise indicated.
 - Jamb Anchors: Provide number and spacing of anchors as follows: 3.
 - Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
 - Three anchors per jamb from 60 to 90 inches high. 1)
 - Door Silencers: Except on weather-stripped doors, drill stops to receive door silencers as 4. follows. Keep holes clear during construction.
 - Single-Door Frames: Drill stop in strike jamb to receive three door silencers. a.
- Fabricate concealed stiffeners, edge channels, and hardware reinforcement from either cold- or D. hot-rolled steel sheet.
- Hardware Preparation: Factory prepare steel work to receive templated mortised hardware; E. include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Section 08712 "Door Hardware."
 - Locate hardware according to ANSI/SDI A250.8. 1.
 - Reinforce doors and frames to receive non-templated, mortised and surface-mounted 2. door hardware.
 - Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of steel work for hardware.

STEEL FINISHES 2.8

- Prime Finish all doors and frames: Apply manufacturer's standard primer immediately after Ä. cleaning and pretreating.
 - Shop Primer for steel sheet: Manufacturer's standard, fast-curing, lead- and chromate-1. free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.
 - Prime metallic-coated sheet steel with primer as specified in Division 9 "Painting" section. 2.
 - Apply primer coatings to all interior and exterior metal surfaces.

PART 3 - EXECUTION

EXAMINATION 3.1

Examine substrates, areas, and conditions, with Installer present, for compliance with Α. requirements for installation tolerances and other conditions affecting performance of the Work.

- B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace welded steel frames for squareness, alignment, twist, and plumbness to the following tolerances:
 - 1. Squareness: Plus or minus 1/16 inch , measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - 2. Alignment: Plus or minus 1/16 inch , measured at jambs on a horizontal line parallel to plane of wall.
 - 3. Twist: Plus or minus 1/16 inch , measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - 4. Plumbness: Plus or minus 1/16 inch , measured at jambs on a perpendicular line from head to floor.
- C. Drill and tap doors and frames to receive non-templated, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install steel work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.
- B. Steel Frames: Install steel frames of size and profile indicated. Comply with ANSI/SDI A250.11.
 - Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
 - a. At fire-protection-rated openings, install frames according to NFPA 80.
 - b. Install door silencers in frames before grouting.
 - Remove temporary braces necessary for installation only after frames have been properly set and secured.
 - d. Check plumbness, squareness, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
 - e. Field apply bituminous coating to backs of frames that are filled with grout.
 - Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
 - 3. Installation Tolerances: Adjust steel door frames for squareness, alignment, twist, and plumb to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch , measured at jambs on a horizontal line parallel to plane of wall.

- c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
- d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Steel Doors: Fit steel doors accurately in frames, within clearances specified below. Shim as necessary.
 - 1. Non-Fire-Rated Standard Steel Doors:
 - a. Jambs and Head: 1/8 inch plus or minus 1/16 inch.
 - b. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch.
 - c. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch
 - 2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.

3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including steel work that is warped, bowed, or otherwise unacceptable.
- B. Remove excess grout and other bonding material from steel work immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.

END OF SECTION

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ADDENDUM ACKNOWLEDGEMENT FORM SOLICITATION NO.: GSD136407

Instructions: Please acknowledge receipt of all addenda issued with this solicitation by completing this addendum acknowledgment form. Check the box next to each addendum received and sign below. Failure to acknowledge addenda may result in bid disqualification.

Acknowledgment: I hereby acknowledge receipt of the following addenda and have made the necessary revisions to my proposal, plans and/or specification, etc.

Addend	un	n N	umbers Received:			
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NOTE: This addendum acknowledgement should be submitted with the bid to expedite document processing.

Revised 6/8/2012