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State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

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CHUCK BOWMAN 304-558-2157

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ENVIRONMENTAL PROTECTION DEPT. OF OFFICE OF SPECIAL RECLAMATION 105 S. RAILROAD STREET PHILIPPI, WV 26416-9998 304-457-3219

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## GENERAL TERMS & CONDITIONS REQUEST FOR QUOTATION (RFQ) AND REQUEST FOR PROPOSAL (RFP)

- 1. Awards will be made in the best interest of the State of West Virginia.
- 2. The State may accept or reject in part, or in whole, any bid.
- 3. Prior to any award, the apparent successful vendor must be properly registered with the Purchasing Division and have paid the required \$125 fee.
- **4.** All services performed or goods delivered under State Purchase Order/Contracts are to be continued for the term of the Purchase Order/Contracts, contingent upon funds being appropriated by the Legislature or otherwise being made available. In the event funds are not appropriated or otherwise available for these services or goods this Purchase Order/Contract becomes void and of no effect after June 30.
- 5. Payment may only be made after the delivery and acceptance of goods or services.
- 6. Interest may be paid for late payment in accordance with the West Virginia Code.
- 7. Vendor preference will be granted upon written request in accordance with the West Virginia Code.
- 8. The State of West Virginia is exempt from federal and state taxes and will not pay or reimburse such taxes.
- 9. The Director of Purchasing may cancel any Purchase Order/Contract upon 30 days written notice to the seller.
- 10. The laws of the State of West Virginia and the *Legislative Rules* of the Purchasing Division shall govern the purchasing process.
- 11. Any reference to automatic renewal is hereby deleted. The Contract may be renewed only upon mutual written agreement of the parties.
- **12. BANKRUPTCY:** In the event the vendor/contractor files for bankruptcy protection, the State may deem this contract null and void, and terminate such contract without further order.
- 13. HIPAA BUSINESS ASSOCIATE ADDENDUM: The West Virginia State Government HIPAA Business Associate Addendum (BAA), approved by the Attorney General, is available online at <a href="https://www.state.wv.us/admin/purchase/vrc/hipaa.htm">www.state.wv.us/admin/purchase/vrc/hipaa.htm</a> and is hereby made part of the agreement. Provided that the Agency meets the definition of a Cover Entity (45 CFR §160.103) and will be disclosing Protected Health Information (45 CFR §160.103) to the vendor.
- 14. CONFIDENTIALITY: The vendor agrees that he or she will not disclose to anyone, directly or indirectly, any such personally identifiable information or other confidential information gained from the agency, unless the individual who is the subject of the information consents to the disclosure in writing or the disclosure is made pursuant to the agency's policies, procedures, and rules. Vendor further agrees to comply with the Confidentiality Policies and Information Security Accountability Requirements, set forth in http://www.state.wv.us/admin/purchase/privacy/noticeConfidentiality.pdf.
- 15. LICENSING: Vendors must be licensed and in good standing in accordance with any and all state and local laws and requirements by any state or local agency of West Virginia, including, but not limited to, the West Virginia Secretary of State's Office, the West Virginia Tax Department, and the West Virginia Insurance Commission. The vendor must provide all necessary releases to obtain information to enable the director or spending unit to verify that the vendor is licensed and in good standing with the above entities.
- 16. ANTITRUST: In submitting a bid to any agency for the State of West Virginia, the bidder offers and agrees that if the bid is accepted the bidder will convey, sell, assign or transfer to the State of West Virginia all rights, title and interest in and to all causes of action it may now or hereafter acquire under the antitrust laws of the United States and the State of West Virginia for price fixing and/or unreasonable restraints of trade relating to the particular commodities or services purchased or acquired by the State of West Virginia. Such assignment shall be made and become effective at the time the purchasing agency tenders the initial payment to the bidder.

I certify that this bid is made without prior understanding, agreement, or connection with any corporation, firm, limited liability company, partnership, or person or entity submitting a bid for the same material, supplies, equipment or services and is in all respects fair and without collusion or Fraud. I further certify that I am authorized to sign the certification on behalf of the bidder or this bid.

#### **INSTRUCTIONS TO BIDDERS**

- 1. Use the quotation forms provided by the Purchasing Division. Complete all sections of the quotation form.
- 2. Items offered must be in compliance with the specifications. Any deviation from the specifications must be clearly indicated by the bidder. Alternates offered by the bidder as **EQUAL** to the specifications must be clearly defined. A bidder offering an alternate should attach complete specifications and literature to the bid. The Purchasing Division may waive minor deviations to specifications.
- 3. Unit prices shall prevail in case of discrepancy. All quotations are considered F.O.B. destination unless alternate shipping terms are clearly identified in the quotation.
- 4. All quotations must be delivered by the bidder to the office listed below prior to the date and time of the bid opening. Failure of the bidder to deliver the quotations on time will result in bid disqualifications: Department of Administration, Purchasing Division, 2019 Washington Street East, P.O. Box 50130, Charleston, WV 25305-0130
- 5. Communication during the solicitation, bid, evaluation or award periods, except through the Purchasing Division, is strictly prohibited (W.Va. C.S.R. §148-1-6.6).



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State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East
Post Office Box 50130
Charleston, WV 25305-0130

# Request for Quotation

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ADDRESS CORRESPONDENCE TO ATTENTION OF

CHUCK BOWMAN 304 558 2157

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ENVIRONMENTAL PROTECTION
DEPT. OF
OFFICE OF SPECIAL RECLAMATION
105 S. RAILROAD STREET
PHILIPPI, WV
26416-9998 304-457-3219

DATE PRINTED TERMS OF SALE SHIP VIA F.O.B FREIGHT TERMS BID OPENING DATE: <del>11/18/2010</del> OPENING TIME 01::30PM LINE QUANTITY UOP ITEM NUMBER UNIT PRICE AMOUNT RESPONSIBLE FOR ENSURING THEY HAVE COMPLETED THE INFOR-MATION REQUIRED ON THE ATTENDANCE SHEET. THE PURCHASING DIVISION AND THE STATE AGENCY WILL NOT ASSUME ANY RESPONSIBILITY FOR A BUDDER'S FAILURE TO COMPLETE THE PRE-BID ATTENDANCE SHEET. IN ADDITION, WE REQUEST THAT ALL POTENTIAL BIDDERS INCLUDE THEIR E-MAIL ADDRESS AND FAX NUMBER. ALL POTENTIAL BIDDERS ARE REQUESTED TO ARRIVE PRIOR TO THE STARTING TIME FOR THE PRE-BID. BIDDERS WHO ARRIVE LATE, BUT PRIOR TO THE DISMISSAL OF THE TECHNICAL PORTION OF THE PRE-BID WILL BE PERMITTED TO SIGN IN. BIDDERS WHO ARRIVE AFTER CONCLUSION OF THE TECHNICAL PORTION OF THE PRE-BID, BUT DURING ANY SUBSEQUENT PART OF THE PRE-BID WILL NOT BE PERMITTED TO SIGN THE ATTENDANCE SHEET. DIRECTIONS TO PRE-BID: FROM TUNNELTON ON STATE ROUTE 26, TURN UNDER THE RAILROAD CROSSING TO THE BEHUND THE POST OFFICE, TURN LEFT ON POST OFFICE. COUNTY ROUTE 70/5 AND GO ABOUT 1.5 MILES AND TURN RIGHT ONTO GRAVEL ROAD TO THE SITE. ALL WORK MUST BE COMPLETED IN ACCORDANCE WITH THE PLANS AND SPECIFICATIONS PREPARED BY THE DEPARTMENT OF ENVIRONMENTAL PROTECTION AND PURCHASE ORDER ISSUED BY THE DEPAR MENT OF ADMINISTRATION, DIVISION OF PURCHASING. EXHIBIT 5 WEST VIRGINIA CODE 21-LD-5 PROVIDES THAT: ANY SOLICITA TION FOR A PUBLIC IMPROVEMENT CONSTRUCTION CONTRACT REQUIRES EACH VENDOR THAT SUBMITS A BID FOR THE WORK TO SUBMIT AT THE SAME TIME AN AFFIDAVIT OF COMPLIANCE WITH THE BID. THE ENCLOSED PURCHASING AFFIDAVIT MUST BE SIGNED AND SUBMITTED WITH THE BID AS EVIDENCE OF THE JENDOR'S COMPLIANCE WITH THE PROVISIONS OF SEE REVERSE SIDE FOR TERMS AND CONDITION

SIGNATURE

TELEPHONE

DATE

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State of West Virginia Department of Administration **Purchasing Division** 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

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RFQ NUMBER DEP15167

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CHUCK BOWMAN

<del>304-558-2157</del>

ENVIRONMENTAL PROTECTION DEPT. OF OFFICE OF SPECIAL RECLAMATION 105 S. RAILROAD STREET PHILIPPI, WV 26416-9998 304-457-3219

ADDRESS CHANGES TO BE NOTED ABOVE

DATE PRINTED TERMS OF SALE SHIP VIA F.O.B. FREIGHT TERMS 09/30/2010 BID OPENING DATE: <del>11/18/2010</del> BID OPENING TIME CAT. LINE QUANTITY UOP ITEM NUMBER UNIT PRICE AMOUNT CHAPTER 21 OF THE WEST VIRGINIA CODE. FAILURE TO SUB-MIT THE SIGNED PURCHASING AFFIDAVIT WITH THE BID SHALL RESULT IN DISQUALIFICATION OF SUCH BID. NOTICE TO PROCEED: THIS CONTRACT IS TO BE PERFORMED WITH 365 CALENDAR DAYS AFTER THE NOTICE TO PROCEED IS RECEIVED. UNLESS OTHERWISE SPECIFIED, THE FULLY EXECUTED PURCHASE ORDER WILL BE CONSIDERED NOTICE TO PROCEED. THE DIRECTOR OF PURCHASING RESERVES THE CANCELLATION: RIGHT TO CANCEL THIS CONTRACT IMMEDIATELY UPON WRITTEN NOTICE TO THE VENDOR IF THE MATERIALS OR WORKMANSHIP SUPPLIED ARE OF AN INFERIOR QUALITY OR DO NOT CONFORM WITH THE SPECIFICATIONS OF THE THE BID AND CONTRACT HERE IN. WAGE RATES: THE CONTRACTOR OR SUBCONTRACTOR SHALL PAY THE HIGHER OF THE U.S. DEPARTMENT OF LABOR MINIMUM WAGE RATES AS ESTABLISHED FOR PRESTON COUNTY, PURSUANT TO WEST VIRGINIA CODE 21-5A, ET, SEQ. (PREVAILING WAGE RATES APPLY TO THES PROJECT) ARBITRATION: ANY REFERENCES MADE TO ARBITRATION OR INTEREST FOR PAYMENTS DUE (EXCEPT FOR ANY INTEREST REQUIRED BY STATE LAW) | CONTAINED IN THIS CONTRACT DR IN ANY AMERICAN INSTITUTE OF ARCHITECTS DOCUMENTS PERTAINING TO THIS CONTRACT ARE HEREBY DELETED. WORKERS' COMPENSATION: VENDOR IS REQUIRED TO PROVIDE A CERTIFICATE FROM WORKERS' COMPENSATION IF SUCCESSFUL. ALL OF THE ITEMS CHECKED BELOW WILL BE A REQUIREMENT OF THIS CONTRACT: (XX) SUCCESSFUL VENDOR SHALL FURNISH PROOF SEE REVERSE SIDE FOR TERMS AND CONDITIONS SIGNATURE TELEPHONE DATE

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State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East
Post Office Box 50130
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DEP15167

RFQ NUMBER

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ADDRESS CORRESPONDENCE TO ATTENTION OF
HUCK BOWMAN
04-558-2157

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ENVIRONMENTAL PROTECTION
DEPT. OF
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105 S. RAILROAD STREET
PHILIPPI, WV
26416-9998 304-457-3219

304-457-3219 DATE PRINTED TERMS OF SALE SHIP VIA F.O.B. FREIGHT TERMS BID OPENING DATE: 11/18/2010 BID OPENING TIME 01:30PM CAT. LINE QUANTITY UOP ITEM NUMBER UNIT PRICE AMOUNT OF COMMERCIAL GENERAL LIABILITY INSURANCE PRIOR TO ISSUANCE OF CONTRACT. UNLESS OTHERWISE SPECIFIED IN THE BID DOCUMENTS, THE MINIMUM AMOUNT OF INSURANCE COVERAGE REQUIRED IS \$250,000. ) BUILDERS RISK INSURANCE: SUCCESSFUL VENDOR SHALL FURNISH PROOF OF BUILDERS RISK - ALL RISK INSURANCE IN AN AMOUNT EQUAL TO 100% OF THE AMOUNT OF THE CONTRACT. FIVE PERCENT (5%) OF THE TOTAL AMOUNT OF (XX) BONDS: THE BID PAYABLE TO THE STATE OF WEST VERGINIA, SHALL BE SUBMITTED WITH EACH BID AS A BID BOND. THE SUCCESSFUL BIDDER SHALL ALSO FURNISH A PERFORMANCE BOND AND LABOR/ MATERIAL BOND FOR 100% OF THE AMOUNT OF THE CONTRACT. BONDS MAY BE PROVIDED IN THE FORM OF A CERTIFIED CHECK, IRREVOCABLE LETTER OF CREDIT, OR BOND FURNISHED BY A SOLVENT SURETY COMPANY AUTHORIZED TO DO BUSINESS IN TH STATE OF WEST VIRGINIA. A LETTER OF CREDIT SUBMITTED IN LIEU OF A BOND WILL ONLY BE ALLOWED FOR PROJECTS PERSONAL OR BUSINESS CHECKS ARE NOT UNDER \$100,000. ACCEPTABLE IN LIEU OF THE 5% BID BOND, PERFORMANCE BOND, OR LABOR AND MATERIAL BOND. ( ) MAINTENANCE BOND: A TWO (2) YEAR MAINTENANCE BOND covering the roofing system will be a requirement of THE SUCCESSFUL VENDOR. REV. 11/00 CONTRACTORS LICENSE WEST VIRGINIA STATE CODE 21-11-2 REQUIRES THAT ALL PERSONS DESIRING TO PERFORM CONTRACTING WORK IN THIS

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STATE MUST BE LICENSED.

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SEE REVERSE SIDE FOR TERMS AND CONDITIONS
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THE WEST VIRGINIA CONTRACTORS

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State of West Virginia Department of Administration Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

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DATE PRINTED TERMS OF SALE SHIP VIA FO.B. FREIGHT TERMS BID OPENING DATE: 2010 <del>11/18/2010</del> OPENING TIME LINE QUANTITY UOP ITEM NUMBER UNIT PRICE AMOUNT PREFERENCE FOR USE OF DOMESTIC STEEL PRODUCTS EXCEPT WHEN AUTHORIZED BY THE DIRECTOR OF THE PURCHASING DIVISION PURSUANT TO SUBSECTION 2 BELOW, NO CONTRACTOR MAY USE OR SUPPLY STEEL PRODUCTS FOR A STATE CONTRACT PROJECT OTHER THAN THOSE STEEL PRODUCTS MADE IN THE UNITED STATES. AS USED USED IN THIS CONTRACT, Α. "STATE CONTRACT PROJECT" MEANS ANY ERECTION OR CONSTRUCTION OF, OR ANY ADDITION TO, ALTERATIO OF OR OTHER IMPROVEMENT TO ANY BUILDING OR STRUCTURE, INCLUDING, BUT NOT LIMITED TO, ROADS OR HIGHWAYS, OR THE INSTALLATION OF ANY HEATING OR COOLING OR VENTILATING PLANTS OR OTHER EQUIPMENT, OR THE SUPPLY OF AND MATERIALS FOR SUCH PROJECTS, PURSUANT TO A CONTRACT WITH THE STATE OF WEST VIRGINIA FOR WHICH BIDS WERE SOLICITED ON OR AFTER JUNE 6, 2001. В. "STEEL PRODUCTS" MEANS PRODUCTS ROLLED, FORMED, SHAPED, DRAWN, EXTRUDED, FORGED, CAST, FABRICATED OR DTHERWISE SIMILARLY PROCESSED, O PROCESSED BY A COMBINATION OF TWO OR MORE OF SUCH OPERATIONS, FROM STEEL MADE BY THE OPEN HEARTH, BASIC DXYGEN, ELECTRIC FURNACE, BESSEMER OR OTHER STEEL MAKING PROCESS. "UNITED STATES" MEANS THE UNITED STATES OF AMERICA AND INCLUDES ALL TERRITORY, CONTINENTAL OR INSULAR, SUBJECT TO THE JURESDICTION OF THE UNITED STATES. THE DIRECTOR OF THE PURCHASING DIVISION MAY, IN AUTHORIZE THE USE OF FORETCH STEEL SEE REVERSE SIDE FOR TERMS AND CONDITIONS

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State of West Virginia
Department of Administration
Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

# Request for Quotation

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CHUCK BOWMAN 304-558-2157

ENVIRONMENTAL PROTECTION OFFICE OF SPECIAL RECLAMATION

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DEPT. OF 105 S. RAILROAD STREET PHILIPPI, WV 26416-9998 304-457-3219

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CHUCK BOWMAN

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ENVIRONMENTAL PROTECTION DEPT. OF OFFICE OF SPECIAL RECLAMATION

VENDOR 105 S. RAILROAD STREET PHILIPPI, WV 26416-9998 304-457-3219 DATE PRINTED TERMS OF SALE SHIP VIA F.O.B. FREIGHT TERMS BID OPENING DATE: 2010

<del>11/18/2010</del> OPENING TIME LINE QUANTITY UOP ITEM NUMBER UNIT PRICE AMOUNT IN ADDITION, ITEMS OF MACHINERY OR EQUIPMENT PURCHASED FOR USE AT THE SITE OF PUBLIC WORKS SHALL BE MADE OF DOMESTIC ALUMINUM, GLASS OR STEEL, UNLESS THE COST OF THE PRODUCT IS LESS THAN \$50,000 OR LESS THAN 10,000 POUNDS OF STEEL ARE USED IN PUBLIC WORKS PROJECTS. FOREIGN MADE ALUMINUM, GLASS OR STEEL PRODUCTS MAY BE ACCEPTED ONLY IF THE COST OF DOMESTIC PRODUCTS IS FOUND TO BE UNREASONABLE. SUCH COST IS UNREASONABLE IF IT IS 20% OR MORE HIGHER THAN THE BID PRICE FOR FOREIGN MADE IF THE DOMESTIC ALUMINUM, GLASS OR STEEL PRODUCTS. PRODUCTS TO BE SUPPLIED OR PRODUCED IN A "SUBSTANTIAL LABOR SURPLUS AREA", AS DEFINED BY THE UNITED STATES DEPARTMENT OF LABOR, FOREIGN PRODUCTS MAY BE SUPPLIED ONLY IF DOMESTIC PRODUCTS ARE 30% OR MORE HIGHER IN PRICE THAN THE FOREIGN MADE PRODUCTS. IF, PRIOR TO THE AWARD OF A CONTRACT UNDER THE ABOVE PROVISIONS, THE SPENDING OFFICER OF THE SPENDING UNIT DETERMINES THAT THERE EXISTS A BID FOR LIKE FOREIGN ALUMINUM, GLASS OR STEEL THAT IS REASONABLE AND LOWER THAN THE LOWEST BID DOMESTIC PRODUCTS, THE SPENDING OFFICE MAY REQUEST, IN WRITING, A REEVALUATION AND REDUCTION IN THE LOWEST BID FOR SUCH DOMESTIC PRODUCTS ALL VENDORS MUST INDICATE IN THEIR BID IF THEY ARE SUPPLYING FOREIGN ALUMINUM, GLASS OR STEEL. REV. 3/88 EXHIBIT 9 NOTICE FOR IBSUANCE & ACKNOWLEDGEMENT OF CONSTRUCTION PROJECT ADDENDA THE ARCHITECT/ENGINEER AND/OR AGENCY SHALL BE REQUIRED TO ABIDE BY THE FOLLOWING SCHEDULE IN ISSUING SEREVERSE SIDE FOR TERMS AND CONDITIONS

ADDRESS CHANGES TO BE NOTED ABOVE WHEN RESPONDING TO RFQ, INSERT NAME AND ADDRESS IN SPACE ABOVE LABELED 'VENDOR'

FEIN

TELEPHONE

DATE



SIGNATURE

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State of West Virginia Department of Administration **Purchasing Division** 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

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ADDRESS CORRESPONDENCE TO ATTENTION OF

DATE PRINTED TERMS OF SALE SHIP VIA FOB FREIGHT TERMS BID OPENING DATE 2010 <del>11/18/2010</del> OPENING TIME CAT QUANTITY LINE UOP ITEM NUMBER UNIT PRICE AMOUNT CONSTRUCTION PROJECT ADDENDA FOR STATE AGENCIES: THE ARCHITECT/ENGINEER SHALL PREPARE THE ADDENDUM AND A LIST OF ALL PARTIES THAT HAVE PROCURED DRAWINGS AND SPECIFICATIONS FOR THE PROJECT. THE ADDENDUM AND LIST SHALL BE FORWARDED TO THE BUYER IN THE STATE PURCHASING DIVISION. THE ARCHITECT/ENGINEER SHALL ALSO SEND A COPY OF THE ADDENDUM TO THE STATE AGENCY FOR WHICH THE CONTRACT IS ISSUED. THE BUYER SHALL SEND THE ADDENDUM TO ALL INTERESTED PARTIES AND, IF NECESSARY, EXTEND THE BID OPENING DATE. ANY ADDENDUM SHOULD BE RECEIVED BY THE BUYER WITHIN FOURTEEN (14) DAYS PRIOR TO THE BID OPENING DATE ALL ADDENDA SHOULD BE FORMALLY ACKNOWLEDGED BY ALL BIDDERS AND SUBMITTED TO THE STATE PURCHASING DIVISION. THE SAME RULES REGULATIONS AND THAT APPLY ORIGINAL TO THE BIDDING DOCUMENT SHALL ALSO APPLY TO AN ADDENDUM DOCUMENT. THE ONLY EXCEPTION MAY BE FOR AN ADDENDUM THAT IS ISSUED FOR THE SOLE PURPOSE OF CHANGING A BID OPENING TIME AND/OR DATE. REV. 11/96 EXHIBIT 10 ADDENDUM ACKNOWLEDGEMENT I HEREBY ACKNOWLEDGE RECEIPT OF THE FOLLOWING CHECKED ADDENDUM(S) AND HAVE MADE THE NECESSARY REVISIONS TO MY PROPOSAL, PLANS AND OR SPECIFICATION, ETC. SEE REVERSE SIDE FOR TERMS AND CONDITIONS

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State of West Virginia Department of Administration Quotation Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

# Request for

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ENVIRONMENTAL PROTECTION DEPT. OF OFFICE OF SPECIAL RECLAMATION 105 S. RAILROAD STREET PHILIPPI, WV 26416-9998 304-457-3219

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Department of Administration
Purchasing Division
2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

Request for Quotation

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ENVIRONMENTAL PROTECTION

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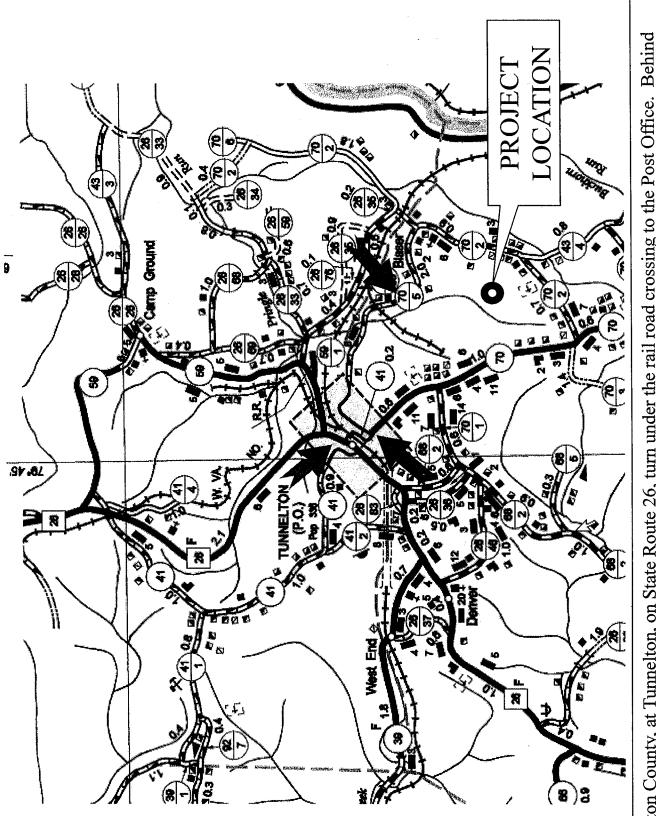
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T&J Coal Inc. Permit No. P-177-85

CB-23

DEP 15167

## **LOCATION MAP**



the Post Office turn left on County Route 70/5 and go about 1.5 miles and turn right onto gravel road to the site. In Preston County, at Tunnelton, on State Route 26, turn under the rail road crossing to the Post Office. Behind

BUYER
CB-23

REQ. OR PO NO.
DEP 15167

SPENDING UNIT
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL
PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### **SCOPE OF WORK**

The successful bidder shall provide appropriate equipment, materials, labor and any technical services needed for the successful reclamation of <u>T & J Coal Inc.</u>, Permit <u>P-177-85</u>, and any disturbance associated with such operation. The General Performance Standards (GPS) shall apply to all items in Scope of Work.

Work necessary on this site will include the following items, but is not limited to these:

- 1. Upon mobilization to the site, which will be directed in a written Notice to Proceed, the access roads shall be developed in accordance with bid item #1.0. If, fuel and lubricants are to be stored on site, bid item #2.0 shall be in place before fuel is delivered. Project sign is to be obtained and installed.
- 2. Storm water management in the form as described in bid items #6.0, 6.1, 7.4, and 7.5 shall be installed (described locations).
- 3. Construction stakeout as necessary to carry out work. (Bid Item #3.0)
- 4. Maintain existing roadways as described in bid item #4.0 and 4.1. Construct new access roadways as described in bid item #4.2.
- 5. It shall be the contractor's responsibility to check for and locate all utilities within the work area to provide and maintain a safe working area in addition to preventing damage to the utility.
- 6. Construct riprap ditches or open limestone channels.
- 7. Install various size culverts as described during Pre Bid Conference. (Exact locations shall be determined by onsite DEP representative during construction)
- 8. Construct two settling ponds with synthetic liners, and concrete spreader structures at pond inlets and outlets.
- 9. Construct two sludge disposal cells.
- 10. Install sludge pumping lines and necessary fittings.
- 11. Install 3000 gallon caustic tank and steel security building.
- 12. Install fencing and gates around settling ponds and sludge disposal cells.
- 13. Revegetate disturbed areas with seed, lime, fertilizer, and mulch.

I, David B. McCoy, the undersigned, hereby certify <sup>1</sup> that this Reclamation Plan is correct and shows to the best of my knowledge and belief all the information required by the surface mining laws of the State of West Virginia. The source of information was the approved mining and reclamation plan contained in the forfeited surface mine permit, existing site conditions and information contained in the WV DEP, Inspection and Enforcement files.

Registered Professional Engineer WV No. 14375

Date: 9/2/10

<sup>&</sup>lt;sup>1</sup> The term <u>"certify"</u> as used herein is defined as follows: An engineer's certification of conditions is a declaration of professional judgment. It does not constitute a warranty or guarantee, either expressed or implied.

BUYER - REQ. OR PO NO.
CB-23 DEP 15167
SPENDING UNIT

WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL

PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

ITEM NO.	QUANTITY	DESCRIPTION	UNIT PRICE	AMOUNT
		BID SCHEDULE		
		PERMIT NAME: <u>T &amp; J COAL INC.</u>		
		PERMIT NUMBER(S): <u>P-177-85</u>		
	1	P reserves the right to request additional information and s mentation regarding unit prices when the unit price appear unreasonable.		
1.0	LUMP SUM	MOBILIZATION/DEMOBILIZATION/PROJECT SIGN (5% Total Bid Maximum for this permit)	LUMP SUM	\$
2.0	LUMP SUM	SPILL CONTAINMENT AREA (S.C.A.) (\$1,000.00 Maximum Bid for this permit)	LUMP SUM	\$
3.0	LUMP SUM	CONSTRUCTION STAKEOUT (Limited to 5% Total Bid)	LUMP SUM	\$
		ROAD CONSTRUCTION		
4.0	LUMP SUM	MAINTAIN HAULROAD/ACCESS ROAD	LUMP SUM	\$
4.1	200 TON	INCIDENTAL STONE	\$ PER TON	\$
4.2	6800 LF	CONSTRUCT NEW HAULROAD/ACCESS ROAD	\$PER_LF	\$
4.3	LUMP SUM	CLEAR AND GRUB	LUMP SUM	\$
		REVEGETATION		
5.0	<u>8</u> AC	AGRICULTURAL LIME	\$ PER ACRE	\$
5.1	8 AC	<u>FERTILIZER</u>	\$ PER ACRE	\$
5.2	<u>8</u> AC	MULCH	\$ PER ACRE	\$

BUYER CB-23	-	REQ. OR PO NO.  DEP 15167				
SPENDING	SPENDING UNIT					
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION						

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR	•			
5.3	8 AC	VEGETATIVE SPECIES	\$ PER ACRE	\$
		STORMWATER MANAGEMENT		
6.0	<u>1200</u> LF	STORMWATER MANAGEMENT – SILT FENCE AND HAYBALE DIKE (Max. Bid \$5.00 Per LF)	\$ PER LF	\$
6.1	<u>2</u> EA	CONSTRUCTED SEDIMENT CONTROL STRUCTURE	\$ PER EA	\$
		WATER QUALITY ABATEMENT		
7.0	360 LF	15 INCH CULVERT	\$PER_LF	\$
7.1	<u>60</u> LF	24 INCH CULVERT	\$PER_LF	\$
7.2	<u>80</u> LF	36 INCH CULVERT	\$ PER LF	\$
7.3	300 LF	GROUTED V- DITCH	\$ PER LF	\$
7.4	800 LF	RIPRAP V- DITCH	\$ PER LF	\$
7.5	800 LF	RIPRAP TRAPEZOIDAL DITCH	\$ PER LF	\$
7.6	<u>40</u> LF	SEEP COLLECTOR UNDERDRAIN	\$ PER LF	\$

BUYER REQ. OR PO NO.
CB-23 DEP 15167

SPENDING UNIT

WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

		SETTLING POND STRUCTURES		
8.0	<u>1</u> EA	SETTLING POND #1 WITH 60 MIL LINER	\$ PER EA	\$
8.1	<u>1</u> EA	SETTLING POND #2 WITH 60 MIL LINER	\$ PER EA	\$
8.2	<u>4</u> EA	CONCRETE SPREADER	\$ PER EA	\$
8.3	<u>150</u> LF	BAFFLE CURTAIN	\$ PER LF	\$
		•		
		TREATMENT STRUCTURES		\ 
9.0	<u>10</u> LF	SUB-FOUNDATION PREPARATION	\$ PER LF	\$
9.1	LUMP SUM	<u>FOUNDATION</u>	LUMP SUM	\$
9.2	LUMP SUM	3000 GALLON CAUSTIC TANK, PIPE AND FITTINGS	LUMP SUM	\$
9.3	LUMP SUM	STEEL SECURITY STRUCTURE	LUMP SUM	\$
		SLUDGE COLLECTION		
10.0	<u>2</u> EA	SLUDGE DISPOSAL CELL	\$ PER EA	\$
10.1	1200 LF	6 INCH HDPE SLUDGE PIPE	\$PER_LF	\$
10.2	<u>2</u> EA	PUMP ADAPTOR CONNECTION	\$PER EA	\$
10.3	<u>2</u> EA	6 INCH HDPE WYE	\$ PER EA	\$

BUYER
CB-23

SPENDING UNIT
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL

PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

10.4	<u>1</u> EA	6 INCH HDPE TEE	\$PER EA	\$
10.5	I PLA	PUMP ADAPTOR CONNECTION WITH 2 INCH DRAIN	\$PER EA	\$
		SECURITY STRUCTURES		
11.0	1500 LF	<u>FENCE</u>	\$PER_LF	\$
11.1	<u>2</u> EA	10 FOOT GATE	\$PER_EA	\$
11.2	<u>3</u> EA	4 FOOT GATE	\$PER EA	\$
		TOTAL PERMIT P-177-85		\$

BUYER CB-23	-	REQ. OR PO NO. DEP 15167			
SPENDING	J UNIT				
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION					

STATE OF WEST VIRGINIA

Rev. 9/13/07 PURCHASING CONTINUATION SHEET

VENDOR:

#### BID ITEM TECHNICAL SPECIFICATIONS

#### 1.0 MOBILIZATION/DEMOBILIZATION/PROJECT SIGN

#### PROJECT SIGN

A project sign shall be obtained or manufactured and installed as indicated on the attached specifications and details. Payment for this sign shall be incidental to the mobilization item. No separate payment will be made.

#### **MOBILIZATION**

This work shall consist of the performance of construction preparatory operations, including the movement of personnel, equipment and other facilities to the project site necessary to begin work on a substantial phase of the contract.

#### **DEMOBILIZATION**

Prior to demobilization, an inspection shall be conducted by the Department of Environmental Protection and the contractor to insure compliance with contract performance. Once compliance is ascertained, demobilization activities can be initiated and completed. Demobilization shall be totally completed before the invoice for payment shall be processed.

#### **PAYMENT**

The lump sum bid for this item shall not exceed 5% of the total bid for this permit. Payment shall be made in two 50% amounts, one upon completion of the mobilization and project sign items and the second payment at the completion of demobilization. No deduction shall be made nor shall any increase be made in the lump sum item amount, regardless of decreases or increases in the final total contract amount or any other reason.

#### 2.0 SPILL CONTAINMENT AREA (S.C.A.)

Spill containment measures shall be used for fuel and lubricant storage areas. All containers, barrels, buckets, cans, etc., are to be legally disposed of off site. Used lubricants are to be disposed of according to state law to minimize pollution to the local surface and ground water supplies. Spills are the responsibility of the contractor and need immediate clean up and maintained at no expense to the State. This S.C.A. shall be constructed in accordance with the typical drawing specification. (See Attachment) Alternate containment measures will be considered for approval by the Program Manager if acceptable results can be shown. Fuel tanks manufactured with secondary containment are desirable. Minimum secondary containment is 110 percent. (Bid limited to \$1,000.00 maximum)

#### 3.0 CONSTRUCTION STAKEOUT

This work shall consist of furnishing, placing, and maintaining construction layout stakes necessary for the proper execution of the work required under the Contract, production of as-built drawings, and of performing topographic surveys and obtaining surveyed cross-sections for accurate determination of pay item quantities. Construction stakeout shall be under the supervision of a Registered Professional Engineer or Licensed Land Surveyor and all drawings signed and/or sealed by such. The Department shall provide control points for initial layout of the work. (Shall not exceed 5% of the total bid for this permit.)

#### A. MATERIALS

Wooden stakes and other marking materials as described herein.

#### **B. CONSTRUCTION METHODS**

BUYER CB-23	<del>-</del>	REQ. OR PO DEP 1			
SPENDING	UNIT				
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION					

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

- B(1). The Contractor shall locate and reference the construction baseline within the limits of work and shall establish bench marks for the proper layout of the work. The Contractor shall make all calculations involved and shall furnish and place all layout stakes or markers.
- B(2). The Contractor shall provide field forces and shall set all additional stakes needed, such as offset stakes, reference point stakes, slope stakes, pavement and grade stakes, stakes for roadway drainage, subdrains, trench drains, fence, culverts or other structures, supplementary bench marks and any other horizontal or vertical controls necessary to secure a correct layout of the work.
- B(3). The location of the slope stakes for grading work shall be determined by a calculation method. Elevation control hubs with guard stakes shall be set, at a convenient distance outside the construction limits, and at all stations where original cross-sections are taken. The centerline station, the distance from centerline, and the elevation of the hub shall be recorded on each guard stake.
- B(4). The Contractor shall be responsible for having the layout staking work conform to the lines, grades, elevations, and dimensions called for on the Plans. The Contractor shall be responsible for reporting any discrepancies to the Supervisor for clarification. Minor adjustments to suit field conditions are anticipated and it shall be the responsibility of the Supervisor to make decisions regarding adjustments.
- B(5). The Contractor shall survey cross-sections and/or profiles in areas of on-site excavation, off-site excavation, and ditch construction as necessary to permit accurate determination of pay item quantities. The locations and spacing of cross-sections and profiles shall be as approved or as directed by the Supervisor. Cross-sections and profiles shall be surveyed:
- a) prior to any excavation
- b) at the completion of excavation
- B(6). The Contractor shall furnish a copy of his survey records for the Supervisor and for the DEP's permanent file. These records shall be furnished as they are completed during the progress of the work. Any inspection or checking of the Contractor's layout by the Supervisor and the acceptance of all or any part of it shall not relieve the Contractor of his responsibility to secure the proper dimensions, grades and elevations of the required work.

#### 4.0 MAINTAIN HAULROAD/ACCESS ROAD

The contractor shall maintain haul-road/access road during the reclamation process to provide access on a well drained surface. The access road to and on the reclamation site shall be graded, sloped, and maintained to drain to provide a road surface free of excessive mud and standing waters at all times while work is in progress. Roads which are below the project shall be guarded against rolling rock and free there from. Dust-control measures may be necessary if hauling creates airborne material. Snow removal is to be included in this item. Any portions of access road with existing stone shall be maintained throughout the project, and left in equal or better condition upon completion of the project. The onsite DEP inspector shall determine road sections requiring additional stone.

#### 4.1 INCIDENTAL STONE

During construction of culvert installations, roadway ditch improvements, and reshaping of the roadway, areas may need additional base layer stone. After any necessary re-compaction and re-grading work on roadways has

BUYER CB-23		REQ. OR PO NO. DEP 15167			
SPENDING UNIT					
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION					

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

been performed by the contractor, a six (6) inch layer of #1 limestone (3.5" to 1.5" size) shall be placed as needed. This stone shall be graded and tracked in with a dozer or other equipment to achieve a compacted base for the final top layer of 1 ½ inch crusher run limestone. This item may also be utilized for supplying limestone rock for Rock Check Dams, and Rock Filter Outlets per the attached drawings.

Payment shall be paid per ton of stone applied by weight ticket and will be made at completion of all work and acceptance by DEP.

#### 4.2 CONSTRUCT NEW HAULROAD/ACCESS ROAD

This required road will be approximately 6800 LF. Accompanying plans show the details of the construction of the road. The contractor shall provide all services, materials, construction layout, equipment, or other materials necessary to execute the work.

#### SITE PREPARATION

Any areas with soft unsuitable foundation materials shall be undercut to remove this material. The material removed shall be disposed of within the construction area at a site agreed to between the contractor and the DEP on site representative. Construction stake out shall be completed as necessary to complete that phase of the work being undertaken. Payment for the road construction stakeout is to be included in the road price.

#### ROAD CONSTRUCTION

Suitable foundation material shall then be placed in compacted layers not to exceed six (6) inches in thickness to obtain the desired grade and alignment. Compaction equipment shall be utilized, and is to be approved by DEP on site representative. Filter Fabric (Typar 3401, Mirafi 500X, or equivalent) shall be placed over the completed foundation and covered with a six (6) inch minimum layer of No. 1 limestone (3½ to 1½ inches). If a solid road base already exists, the clean base stone may be substituted with a 6 inch thick layer of 3 inch size crusher run stone for better compaction. The base stone shall then be covered with 1½ inch size crusher run limestone so that the surface is choked off and a three (3) inch minimum layer remains on top. All base stone and fabric shall be completely covered with crusher run stone. The completed road shall have a minimum running surface width of twelve (12) feet and the surface shall be crowned and sloped to both sides a minimum of 24-horizontal to 1 vertical. Any fill sections, if used, shall not impound water.

#### ROADSIDE DITCHING

The total length of roadside ditch shall be along the entire length of the road. A roadside drainage ditch shall be established along the hillside of the road, and shall be free draining to any culverts crossing under the road. The ditch shall be vegetated and constructed as indicated in the New Access Road drawing.

#### COMPACTION EQUIPMENT

A smooth drum vibratory roller shall be utilized on the construction of all road surfaces. The road sub-grade shall be smooth drum roll compacted prior to placement of filter fabric. The base stone shall be roll compacted after spreading and final placement. The final top layer of crusher run limestone shall be roll compacted, and a minimum 3 inch thick layer shall remain (AFTER COMPACTION).

Payment shall be for completed length of road, and shall include any truck turn-around areas, which shall be paid as length of road. Any turn-around area locations shall be designated by the DEP on-site representative.

#### 4.3 CLEAR AND GRUB

All vegetative cover (trees, shrubs, bushes etc.) within the entire work area shall be removed to bare ground. It is the contractor's responsibility to obtain all necessary permits and to follow state guidelines for burning and

BUYER		REQ. OR	PO NO.		
CB-23		DEP	15167		
SPENDING	UNIT				
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION					

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

proper disposal of vegetative materials. Disposal of the trees and shrubs on-site with a chipper is an acceptable alternative to burning. Any timber cut in the clear and grub area that the landowner wishes to retain shall be delimbed, roots and trunk removed, and neatly stockpiled in accessible areas. This lump sum bid item shall be utilized for all clearing of roads, ponds, sludge cells, and ditches.

#### 5.0 AGRICULTURAL LIME

Unless otherwise specified, all lime used shall be registered with the West Virginia Department of Agriculture, have an 85% minimum calcium carbonate equivalent, and meet the fineness classification no larger than that for ground lime. The following fineness classifications or combinations of lime are acceptable:

Pulverized - 100% passing a U.S. Standard 20 mesh sieve

70% passing a U.S. Standard 100 mesh sieve

Ground

- 90% passing a U.S. Standard 20 mesh sieve

- 50% passing a U.S. Standard 60 mesh sieve

- 35% passing a U.S. Standard 100 mesh sieve

Use of blends and low-grade agricultural liming materials shall require prior approval. Lime shall be spread as soon as possible after delivery to site. Lime shall be applied evenly and uniformly distributed over the treated area. Lime shall be thoroughly mixed into the soil material. Lime subjected to adverse conditions before spreading will be deemed unacceptable. Failure to complete this phase shall result in nonpayment of this bid item.

Lime shall be applied at <u>5</u> ton/acre.

#### 5.1 FERTILIZER

Fertilizer rates given for REVEGETATION are for 1,000 lbs. of 10-20-20 per acre. These rates are minimum and for bidding purposes.

Fertilizer shall be applied evenly and uniformly distributed over the treated area. Common complete fertilizers which meet the minimum standards are acceptable.

#### 5.2 MULCH

Acceptable mulch for this project is wood fiber, hay, or straw.

Mulch: Wood Fiber @ 1.0 ton/Acre

Hay or straw mulch may be substituted at a rate of 2 tons/Acre

#### 5.3 **VEGETATIVE SPECIES**

Seeding rate required is for pure live seed (pls) in pounds per acre. The use of annuals or cover crops will not be considered for vegetative success.

BUYER
CB-23

REQ. OR PO NO.
DEP 15167

SPENDING UNIT
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL
PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### NORTH MIX

VEGETATIVE SPECIES 1	RATE/ACRE 1
Orchard Grass	@ 15 lbs/acre
Birdsfoot Trefoil <sup>2</sup>	@ 15 lbs/acre
Yellow Sweet Clover	@ 5 lbs/acre
Red Clover	@ 10 lbs/acre
Ky 31 Fescue	@ 15 lbs/acre
Foxtail Millet <sup>3</sup>	@ 12 lbs/acre
Wheat or Rye <sup>4</sup>	@ 50 lbs/acre
Black Locust <sup>5</sup>	@ 3 lbs/acre

- 1. Seeding rate suggested is for pure live seed (pls) in pounds per acre.
- 2. Herbaceous legumes must be treated with the appropriate bacterium before seeding.
- 3. Spring mix.
- 4. Fall mix.
- 5. Black locust used only for woodland land use.

#### 6.0 STORMWATER MANAGEMENT - SILT FENCE AND HAYBALE DIKE

Disturbed areas which have storm water runoff and do not pass through a sediment control structure or other areas where excess sedimentation is to be controlled shall utilize the following Best Management Practice (BMP) methods to manage storm water runoff. (For more information on BMP methods go to the WVDEP website <a href="http://www2.wvdep.org/dwwm/stormwater/BMP.htm">http://www2.wvdep.org/dwwm/stormwater/BMP.htm</a> and click on BMP Manual. The WV Erosion and Sediment Control Best Management Practice Manual may be accessed or printed.)

Construction activities on this site have been registered with the West Virginia Division of Water and Waste Management under an NPDES Stormwater Pollution Prevention Plan issued to the Office of Special Reclamation. The drawings and specifications are prepared with all sediment controls anticipated to keep the project within the requirements of the approved plan. However, any adjustments needed to be made to this plan during the execution of this project in order to maintain, at a minimum, compliance with said permit shall be the Contractor's responsibility and expense at no additional cost to WVDEP. Any adjustments to the sediment controls described herein will be at the discretion and prior approval of the WVDEP on-site representative.

This item has a Maximum Bid of \$5.00/LF of silt fence and hay bale material installed on site.

CONSTRUCTION - Approximately 1200 LF of silt fence and hay bale dike are proposed for this project, as shown on the attached site plan. Construction of all sediment controls shall comply with the following:

1. Silt fence shall be utilized on perimeter barriers and internally as shown on the plans. Silt fence shall be properly removed after permanent vegetation has been established, as directed by the WVDEP designated on-site representative. Silt fence shall be installed per the manufacturer's recommendations. See the attached drawing for further details.

BUYER
CB-23

REQ. OR PO NO.
DEP 15167

SPENDING UNIT
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

- 2. Silt fence shall be placed on the contour. On slopes with grades greater than seven (7%) percent, the silt fence should be located at least five (5) to seven (7) feet beyond the base. Turn the ends of the silt fence upslope so that a certain depth of storm water may be retained in front of the silt fence. The impounded depth should be at least twelve (12) inches, but no more than the height of the silt fence. Hay bale dike shall be staked in place at the end of the row of silt fence as an emergency overflow. This will allow detained water, exceeding the capacity of the silt fence, to be filtered and released quickly. Silt fence shall not be installed in streams or swales or in any area where there is a reasonable chance of concentrated flow. In areas where concentrated flows can be expected, use haybale dike with the construction of sumps. The bottom edge of silt fence shall be entrenched and backfilled.
- 3. The silt fence should be purchased in a continuous roll cut to the length of the barrier to avoid the use of joints. When joints are unavoidable, filter cloth should be spliced together only at a supporting post, with a minimum six (6) inch overlap and securely sealed. See Silt Fence Details and installation requirements. Payment for silt fence will be per linear foot installed. Cost of the silt fence shall include the removal from the project upon stabilization and permanent vegetation being established.
- 4. Rock filtered outlets are to be placed in the silt fencing as needed to control areas exhibiting concentrated flows to prevent breaching of the fence. Outlets are to be placed at locations per direction of the DEP on-site representative. See attached detail 'Rock Filter Outlets'.
- 5. Hay bales shall be utilized on internal areas, as a supplement to silt fencing, to control areas where excess runoff may create excessive erosion and instability, per the direction of the DEP on-site representative. For slope stability, place bales on the contour; at the top of cuts; and at the toe of slopes. Bales shall be placed in a row with ends tightly abutting the adjacent bales.
- 6. Bales shall be securely anchored in place by stakes driven through the bales. Rebar shall not be permitted for use as stakes. Stakes shall be removed after permanent vegetation has been established, as directed by the WVDEP designated on-site representative. The first stake in each bale shall be driven toward previously laid bale to force the bales together. See attached drawing for further details.
- 7. Construction of sediment control sumps before culvert inlets and/or rock check dams in ditch lines (see attached drawing) may become necessary to supplement the silt fence and hay bale dikes. These items shall be installed as shown on the attached plans and at other determined locations upon request of the WVDEP designated onsite representative. Installation of small sumps and rock check dams shall be incidental to this bid item.

INSPECTION - Inspect all erosion and sediment controls before anticipated storm events (or series of storm events such as intermittent showers over one or more days) and within twenty-four (24) hours after the end of a storm event greater than 0.5 inches per 24-hour period, and at least once every seven (7) calendar days. Where sites have been finally or temporarily stabilized, such inspection may be conducted only once per month.

MAINTENANCE - Sediment should be removed once it has accumulated to one-half (1/2) the original height of the barrier or one-half (1/2) the sediment capacity of any particular control structure. Filter fabric should be replaced whenever it has deteriorated to such an extent that the effectiveness of the fabric is reduced (approximately six (6) months). Silt fence should remain in place until disturbed areas have been permanently stabilized. All sediment accumulated at the fence should be removed and properly disposed of before the fence is removed.

PAYMENT - Payment will be by the linear foot installed. Price of the silt fence and hay bales shall include

BUYER CB-23	••	REQ. OR PO NO. DEP 15167	
SPENDING UNIT			
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION			

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

**VENDOR:** 

the removal of all such materials from the project upon stabilization and permanent vegetation being established, per direction of the DEP on-site representative.

#### 6.1 CONSTRUCTED SEDIMENT CONTROL STRUCTURE

A sediment control structure shall be constructed as per attached detailed plans. Such structures shall be cleaned out when the sediment capacity reaches 60%, repaired, and maintained until demobilization. This item will be a one-time payment. Clean-out and maintenance shall be conducted by the contractor at no expense to DEP. (SEE ATTACHMENT)

#### 7.0 15 INCH CULVERT

Contractor shall provide all materials and perform excavation to install all 15 inch diameter culverts. The culvert shall be HDPE, dual wall smooth interior corrugated twenty (20) foot joint type. The pipe joints shall be silt-tight and the pipe shall meet ASTM D3350 manufacturing standards. The culvert locations shall be determined by the onsite DEP representative.

#### STANDARD INSTALLATION

Culverts installed in access roads shall cross the road at a 30 degree angle downgrade with a minimum grade of three percent (3%) from inlet to outlet, except in streams or diversion ditches where the pipe shall be installed straight and coincide with the normal direction of flow.

The culvert inlet and outlet ends shall be protected by a headwall of stable non-erodible material and the slope at the outlet shall be protected with an apron of rock riprap, energy dissipater or other designated material. The culvert shall be installed in a trench excavated in solid undisturbed ground or formed by compacted earth.

The culvert shall be imbedded in a formed trench to a depth no less than 1/10 the outside diameter of the pipe. Selected backfill material shall be placed around the culvert in four (4) inch layers and thoroughly compacted by means of hand tamping or manually directed power tampers or plate vibrators.

The culvert shall be covered with a minimum of twelve (12) inches of material. Payment shall be for length of culvert installed.

#### 7.1 24 INCH CULVERT

Contractor shall provide all materials and perform excavation to install all 24 inch diameter culverts. The culvert shall be HDPE, dual wall smooth interior corrugated twenty (20) foot joint type. The pipe joints shall be silt-tight and the pipe shall meet ASTM D3350 manufacturing standards. The culvert locations shall be determined by the onsite DEP representative.

#### STANDARD INSTALLATION

Culverts installed in access roads shall cross the road at a 30 degree angle downgrade with a minimum grade of three percent (3%) from inlet to outlet, except in streams or diversion ditches where the pipe shall be installed straight and coincide with the normal direction of flow.

The culvert inlet and outlet ends shall be protected by a headwall of stable non-erodible material and the slope at the outlet shall be protected with an apron of rock riprap, energy dissipater or other designated material. The culvert shall be installed in a trench excavated in solid undisturbed ground or formed by compacted earth.

The culvert shall be imbedded in a formed trench to a depth no less than 1/10 the outside diameter of the pipe. Selected backfill material shall be placed around the culvert in four (4) inch layers and thoroughly compacted by means of hand tamping or manually directed power tampers or plate vibrators.

The culvert shall be covered with a minimum of twelve (12) inches of material. Payment shall be for length of

BUYER CB-23	REQ. OR PO NO. DEP 15167	
SPENDING	UNIT	
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION		

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

culvert installed.

#### 7.2 36 INCH CULVERT

Contractor shall provide all materials and perform excavation to install all 36" culverts. The culvert shall be HDPE, dual wall smooth interior corrugated twenty (20) foot joint type. The pipe joints shall be silt-tight and the pipe shall meet ASTM D3350 manufacturing standards. The culvert locations shall be determined by the onsite DEP representative. These culverts shall be installed in a parallel installation and shall have a minimum of 18 inches of horizontal separation from side to side to allow for proper compaction around each culvert.

#### STANDARD INSTALLATION

Culverts installed in access roads shall cross the road at a 30 degree angle downgrade with a minimum grade of three percent (3%) from inlet to outlet, except in streams or diversion ditches where the pipe shall be installed straight and coincide with the normal direction of flow.

The culvert inlet and outlet ends shall be protected by a headwall of stable non-erodible material and the slope at the outlet shall be protected with an apron of rock riprap, energy dissipater or other designated material. The culvert shall be installed in a trench excavated in solid undisturbed ground or formed by compacted earth.

The culvert shall be imbedded in a formed trench to a depth no less than 1/10 the outside diameter of the pipe. Selected backfill material shall be placed around the culvert in four (4) inch layers and thoroughly compacted by means of hand tamping or manually directed power tampers or plate vibrators.

The culvert shall be covered with a minimum of twelve (18) inches of material. Payment shall be for length of culvert installed.

#### 7.3 GROUTED V-DITCH

Provide all materials, excavate and construct ditch or channel as indicated on the attached typical plans, cross-section, specifications, and as discussed at the Pre-Bid Showing. Channels and ditches shall be free draining upon completion of construction. Length of channel may be adjusted to meet on site conditions. (See riprap specifications) R-5 limestone riprap shall be used at a thickness of 1 ½ feet. The top width of the ditch shall be four (4) feet.

Unless otherwise noted shall be durable rock placed in a 1.5 foot thick blanket. Twenty-five percent (25%) of the rock will be 18 inches or larger. Ten percent (10%) of the rock shall be no smaller than six (6) inches. The remaining sixty-five percent (65%) of the rock shall be well graded between six (6) and eighteen (18) inches. In-place rammed or hammered rock shall be acceptable.

The grout filler shall be composed of a mixture of one part Type II (sulfate resistant) portland cement and three parts sand, mixed with water to produce a workable consistency. The stone shall be thoroughly wet immediately before grout is applied. As soon as the grout is deposited on the surface, it shall be thoroughly worked into the joints. The stones shall then be brushed, so that their top surfaces are exposed. Grout shall penetrate 100% of the riprap thickness.

#### 7.4 RIPRAP V-DITCH

Provide all materials, excavate and construct ditch or channel as indicated on the attached typical plans, cross-section, specifications, and as discussed at the Pre-Bid Showing. Channels and ditches shall be free draining upon completion of construction. Length of channel may be adjusted to meet on site conditions. (See riprap specifications) R-5 limestone riprap shall be used at a thickness of 1 ½ feet. The top width of the ditch shall be four (4) feet.

BUYER CB-23		REQ. OR PO NO. DEP 15167		
SPENDING UNIT				
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION				

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### 7.5 RIPRAP TRAPEZOIDAL DITCH

Provide all materials, excavate and construct ditch or channel as indicated on the attached typical plans, cross-section, specifications, and as discussed at the Pre-Bid Showing. Channels and ditches shall be free draining upon completion of construction. Length of channel may be adjusted to meet on site conditions. (See riprap specifications) R-5 limestone riprap shall be used at a thickness of 1 ½ feet. The top width of the ditch shall be seven (7) feet.

#### 7.6 SEEP COLECTOR UNDERDRAIN

Collection underdrains shall be constructed to collect all seep water for conveyance to the treatment sites. The collection underdrain shall be 4 ft. X 4 ft. in cross-section. Stone for the underdrain shall be non-calcareous with a size of 3" to 6" in diameter. The drain shall be wrapped with filter fabric (Typar 3401 or equivalent). Filter fabric may be omitted from areas where the seepage enters the underdrain if approved by the DEP on site representative. A 6" perforated SDR-35 PVC pipe shall extend the length of the underdrain and connect to solid pipe. The solid pipe shall daylight to the V-ditch leading into the treatment pond. An animal guard shall be installed on the exit of the pipe. The perforated end of the 6" pipe seep collector shall extend to the surface as a clean-out and may be reduced to 6" diameter pipe with a cap.

Cover the underdrain with a minimum of 1 ft. of material and grade the surface so it is well drained. Material on the downslope side of the drain shall be impervious to prevent leakage from the underdrain to the surface. Provide all fittings necessary for installation. Refer to the attached drawing for further details. All materials specified above and on the attached drawing shall be incidental to this bid item. Payment for each underdrain is for complete installation and verified by DEP with photo.

#### 8.0 SETTLING POND #1 WITH 60 MIL LINER

One settling pond shall be constructed with a top width of 40 feet and top length of 80 feet. The pond water depth shall vary from 8 to 10 feet, and there shall be 2 feet of freeboard to the top pond berm. The dimensions of the constructed settling ponds shall be accordance with the attached drawings. The inside side slopes shall be one and one half horizontal to one vertical (1.5h:1v). The outside berm slopes shall be three horizontal to one vertical (3h:1v).

The settling pond and 60 mil liner is a lump sum bid item. The settling pond inlet and outlet spillways shall be paid for under the Concrete Spreader bid item. Remove all vegetation during clearing & grubbing operations for the pond site, which is a separate bid item.

#### EMBANKMENT CONSTRUCTION

Embankments shall be constructed in compacted lifts with no lift exceeding six (6) inches. The entire width of each 6" lift shall be compacted with an overlapping pattern. If necessary, compaction equipment (vibratory roller, sheep's foot roller, etc.) may be used to help secure a solid embankment, which will not slip or allow seepage of the ponded water. The base of any fill areas shall be undercut to solid material, and benched or keyed into the existing bank. All stones exceeding 6 inches shall be removed from the embankment material prior to being placed. Also, any organic material (tree limbs, roots, top soil, etc.) shall be removed from embankment material prior to compaction. Weak or compressible areas, which cannot be satisfactorily compacted, shall be removed and replaced with properly compacted fill material. During dry conditions, water may need to be added to the fill material during the placement process to achieve optimum compaction. If the fill material is over saturated with water, the material may need to be spread and aerated prior to placement at the fill site for compaction. The top pond berm width shall be a minimum of 12.0 feet. During construction if the above mentioned compaction equipment is not utilized, the top berm may need to be wider than 12.0 feet (20 feet wide) to accommodate multiple dozer passes and overlapping tracking to obtain compaction across the entire top width of pond berm. After appropriate compaction of material is achieved, the embankment slopes may be cut back to a 12.0 feet top width.

BUYER CB-23		REQ. OR PO NO. DEP 15167
SPENDING	J UNIT	<del></del>
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION		

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### **60 MIL LINER**

The pond shall be lined with an HDPE 60 mil. smooth geomembrane liner made by Poly-Flex or approved equivalent. The liner shall be installed in accordance to the manufacturer specifications and general requirements, attached. After completion of liner installation, the pond liner shall not leak or seep any water away from the pond. The pond liner shall be paid as part of a lump sum bid item with construction of the settling pond at the completion of installation and approval by the DEP. 50% payment shall be made at completion of the settling pond and the other 50% payment after completion of the pond liner.

#### 8.1 SETTLING POND #2 WITH 60 MIL LINER

One settling pond shall be constructed with a top width of 40 feet and top length of 120 feet. The pond water depth shall vary from 8 to 10 feet, and there shall be 2 feet of freeboard to the top pond berm. The dimensions of the constructed settling ponds shall be accordance with the attached drawings. The inside side slopes shall be one and one half horizontal to one vertical (1.5h:1v). The outside berm slopes shall be three horizontal to one vertical (3h:1v).

The settling pond and 60 mil liner is a lump sum bid item. The settling pond inlet and outlet spillways shall be paid for under the Concrete Spreader bid item. Remove all vegetation during clearing & grubbing operations for the pond site, which is a separate bid item.

#### **EMBANKMENT CONSTRUCTION**

Embankments shall be constructed in compacted lifts with no lift exceeding six (6) inches. The entire width of each 6" lift shall be compacted with an overlapping pattern. If necessary, compaction equipment (vibratory roller, sheep's foot roller, etc.) may be used to help secure a solid embankment, which will not slip or allow seepage of the ponded water. The base of any fill areas shall be undercut to solid material, and benched or keyed into the existing bank. All stones exceeding 6 inches shall be removed from the embankment material prior to being placed. Also, any organic material (tree limbs, roots, top soil, etc.) shall be removed from embankment material prior to compaction. Weak or compressible areas, which cannot be satisfactorily compacted, shall be removed and replaced with properly compacted fill material. During dry conditions, water may need to be added to the fill material during the placement process to achieve optimum compaction. If the fill material is over saturated with water, the material may need to be spread and aerated prior to placement at the fill site for compaction. The top pond berm width shall be a minimum of 12.0 feet. During construction if the above mentioned compaction equipment is not utilized, the top berm may need to be wider than 12.0 feet (20 feet wide) to accommodate multiple dozer passes and overlapping tracking to obtain compaction across the entire top width of pond berm. After appropriate compaction of material is achieved, the embankment slopes may be cut back to a 12.0 feet top width.

#### **60 MIL LINER**

The pond shall be lined with an HDPE 60 mil. smooth geomembrane liner made by Poly-Flex or approved equivalent. The liner shall be installed in accordance to the manufacturer specifications and general requirements, attached. After completion of liner installation, the pond liner shall not leak or seep any water away from the pond. The pond liner shall be paid as part of a lump sum bid item with construction of the settling pond at the completion of installation and approval by the DEP. 50% payment shall be made at completion of the settling pond and the other 50% payment after completion of the pond liner.

#### 8.2 CONCRETE SPREADER

Provide all materials, excavate and construct the concrete spreader as indicated on the attached typical plans, cross-section, specifications, and/or discussions at the Pre-Bid Showing. The concrete spreader shall also act as a seepage cutoff structure for the grouted riprap ditch leading in and out of each pond.

The channel is a wide and flat V-ditch, consisting of one and one half (1 ½) foot thick blanket of R-5 limestone with

BUYER CB-23	*,	REQ. OR PO NO. DEP 15167	
SPENDING UNIT			
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION			

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

grout. The concrete spreader shall be impervious, thus containing all baffled settling pond discharge water. The concrete shall be Type A Sulfate Resistant Concrete (WVDOH Sec. 601). The concrete spreader shall have a width of 12 inches and a depth that continues into original ground two (2) feet each way. The length of the skimmer shall extend 1 feet past the length of the wide ditch on each end. The skimmer shall be level, and the top of the skimmer shall be equal to the bottom of the outer edge of the wide ditch riprap. The concrete spreader shall have a 3 inch lower weir section to direct all pond water. Reinforcing steel shall be utilized as indicated in the attached drawing. The water will flow through the grouted riprap of the channel. The pond liner shall extend over the concrete spreader and terminate below the grouted riprap channel. Payment for each concrete spreader shall also include any inlet or outlet grouted riprap channel between the ponds.

#### 8.3 BAFFLE CURTAIN

The baffle curtain shall be of an ultraviolet (UV) resistant type vinyl coated polyester material with a minimum total weight rating of 17 oz./sq. yd. Styrofoam floats of minimum size 3"x4"x24" shall be hot seam sealed into the top of baffle curtain, and shall be evenly spaced 4 inches apart end to end. A grommet shall be placed between each of the styrofoam floats. A 1/4 inch diameter stainless steel wire cable shall be seamed into the top of the baffle to anchor at the sides of the pond, and shall extend 10 feet past the cut length of the baffle curtain on each end. A 5/16 inch diameter link chain shall be hot seam sealed into the bottom of the baffle for weight. Curtain shall have aluminum plates attached at each end through the top hot seam to create another anchor point for the curtain. A shackle shall be attached through the plates. Secure anchor points (pipe, rods, or treated posts) shall be installed at the ponds edge to hold the baffle in place. Anchor points and the baffle location shall be approved by the DEP onsite representative before installation. The wire cable and shackles shall be attached in such a way to allow for easy disconnect while sludge is being pumped from the pond. All cable fasteners, eye bolts, and other accessories shall be stainless steel to prevent corrosion, and shall be incidental to this pay item. The baffle curtain opening slots shall be cut into the curtain below the hot seam seal at the top of the baffle, as directed by DEP onsite representative. The spacing and the size of the slots shall be determined by the DEP engineer or onsite representative, and shall be installed at the time of installation at pond site. Payment shall be per linear feet of baffle curtain specified. Baffle curtains shall be installed at three different locations. The approximate total length of curtain is 150 linear feet.

### 9.0 SUB-FOUNDATION PREPARATION

The sub-foundation shall be undercut to remove all fill (unconsolidated material) down to a competent foundation as determined by the on site DEP representative. The sub-foundation shall be constructed in substantial conformity to the plans and/or specifications. The DEP on site representative shall be present during this work.

The sub-foundation material shall be suitable material free of particles larger than three inches in diameter and consist of granular material conforming to WVDOH specification 716.1.1.2. A bearing capacity of approximately 6 tons per square ft. shall be obtained.

Compaction shall be done with a suitable compactor to obtain approximately 98% Standard Proctor Density. Layers shall be six (6) inches or less in thickness before compaction is initiated. Moisture content of the fill material shall be controlled to obtain maximum compaction.

Payment shall be made for each one (1) foot of undercut required.

#### 9.1 FOUNDATION

The foundation shall be Type II (Sulfate Resistant) Concrete and shall conform to the dimensions and shape shown in the detail drawings and specifications. Include all reinforcing bars with supports as necessary. Provide all forms, personnel and equipment required for the placement, finishing, and curing of the concrete. The concrete shall be consolidated with use of an internal spud vibrator to liquefy the concrete so that entrapped air and water can come to the surface. Also, supplement the mechanical vibrator by hand-spading, rodding, or tamping. Adverse weather conditions shall be avoided during completion of this item. WVDOH specifications (Section 601-Construction

BUYER CB-23	REQ. OR PO NO. DEP 15167
SPENDING U	NIT
WEST VIRGINIA DEP PROTECTION/SPECIA	PARTMENT OF ENVIRONMENTAL AL RECLAMATION

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

Manual) for concrete shall apply to this item. Concrete shall cure for a minimum of 7 days before the structure may be erected in place. Excavation for the foundation is incidental to this item with no separate payment being made. Concrete shall meet a minimum 28-day compressive test strength of 4000 psi, and the slump shall be between 2 and 3 during placement of concrete.

A 3 inch SCH. 80 long sweep 90 degree elbow conduit pipe shall be placed in the concrete foundation for the treatment line. The location of the foundation and building shall be set to maximize the length and elevation drop of the grouted riprap receiving ditch of the treated water, and shall be approved by DEP personnel prior to construction. Proposed location of the foundation and pond #1 shall be staked with elevations prior to approval by DEP.

This item shall be paid for as a lump sum item after completion of the foundation and acceptance by the DEP.

## 9.2 3000 GALLON CAUSTIC TANK, PIPE AND FITTINGS

The caustic (sodium hydroxide) tank shall be a 3000 gallon capacity high density linear polyethylene, with 1.9 specific gravity, white in color, vertical with a solid bottom. The tank shall be by Snyder Industries, Inc. part number 7410 or equivalent. The tank diameter is 102 inches, and the height is 97 inches. All lines in or out of tank shall have industry standard bulkhead fittings at the tank. At the top center of the tank, a 3 inch vent line shall be connected, and shall vent to the outside of the steel building with a screen cover. The fill line and overflow lines shall be 2 inch diameter, and shall be of schedule 80 PVC. The fill line shall have a male stainless steel cam and groove connection with a female dust cap on the outside of the steel building. The overflow line shall be fitted with a screen on the outside of the steel building. The tank outlet line shall be located on side of the tank near the bottom. and shall exit the bulkhead fitting with a sch. 80 PVC male nipple and thread into a stainless steel 1 inch diameter ball valve. The line shall reduce to ½ inch diameter black plastic feed line to the grouted treatment channel. At the discharge point, the line shall be fitted with a stainless steel ½ inch diameter needle valve. The ½ inch black plastic caustic line shall be encased in foam insulation typically utilized for water lines. The ½ inch line shall run inside of a 3 inch SCH. 80 PVC conduit line from the foundation to the grouted treatment channel. This line shall be buried with 2 feet or more of cover to prevent freezing. All items listed any valves, fittings, and lines necessary for the complete installation of the caustic tank and feed lines are incidental to this lump sum bid item. The contractor shall submit a shop drawing to the DEP engineer prior to design, fabrication, and delivery of the system, which must include orientation of the tank and all related lines from the tank to the outside of the building.

#### 9.3 STEEL SECURITY STRUCTURE

An insulated steel enclosure shall be utilized to house the caustic tank and treatment area in order to protect the treatment system from vandalism and weather. The wall thickness of the enclosure shall be a minimum of 3/16 inch steel. Refer to attached drawings for additional building details.

Walls and doors shall be fitted with minimum one (1) inch thickness standard closed-cell foam wall insulation, and have welded studs with washers to hold the insulation in place. The enclosure shall be equipped with two hinged, lockable steel doors, of which is sufficient size to facilitate removal of the tank for future replacement. The side door shall only be accessible from the inside. The enclosed structure shall be fitted with a propane heating unit with a capacity to prevent freezing of the dosing unit during the winter. The heater shall be Model MH25LP made by Mr. Heater (Enerco) or approved equivalent, and include all needed piping, regulator and fittings to connect to the tank. The heater unit shall have a minimum capacity of 22,000 BTU/hr, and be infrared radiant type. A 100 gallon tank shall be included, and will need to be filled one time. Adequate ventilation shall be provided with louvered screened vents for the heater, and to reduce condensation.

Painting of the steel security enclosure shall be painted green, in accordance with WVDOH Specification 711. All

BUYER CB-23	<b>V</b> 25.	REQ. OR PO NO.  DEP 15167	
SPENDING UNIT			
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION			

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

steel surfaces on the interior and exterior of the enclosure and exterior of the silo shall be thoroughly cleaned, primed, and painted, utilizing Carboline brand Rustbond FC primer and two to three coats of Carboline brand Carbothane 133HB paint, or approved equivalents.

#### 10.0 SLUDGE DISPOSAL CELL

A sludge disposal area shall be constructed to receive sludge pumped from the settling pond. This area shall have a completed holding volume of at least 30,000 cubic feet. The constructed sludge disposal cell shall have a two-foot freeboard. The approximate size of the pond shall have a forty (40) foot top width, a top length of one hundred fifty (150) feet, and a total depth of ten (10) feet. The sludge disposal cell shall have inner side slopes not exceeding one horizontal to one vertical. The outer side slopes shall be two horizontal to one vertical. The cell shall be constructed in an area approved by the DEP onsite representative. Material which is removed during the pond construction and which is suitable for reclamation shall be stockpiled on site and vegetated, and some material may be used for partial embankment construction. This pond shall be dugout in nature to facilitate its future reclamation. The exit channel spillway shall consist of a V-ditch and shall be paid under a separate bid item. Lump sum payment shall be for the completed item upon approval of the DEP on site representative.

#### 10.1 6 INCH HDPE SLUDGE PIPE

Pipe shall be 6 inch diameter, SDR 15.5 or 17 HDPE of standard manufacture. Install to manufacturers recommendations. Install the pipe as indicated in the specifications and/or as shown on the drawings.

Payment shall be for the actual length of pipe installed. This 6 inch HDPE pipe shall be used for sludge line. Provide all materials, equipment and personnel necessary for installation. Pipe shall be buried at least 2.5 feet deep. Use butt weld fusion process to join pipes. A qualified fusion technician shall supervise the fusion of all joints. See site plan for location.

#### 10.2 PUMP ADAPTOR CONNECTION

The pond ends of the HDPE 6 inch diameter pipe shall be fitted with a threaded stainless steel adaptor to receive a 6 inch cam-lock (lockable style) adaptor. Install posts or pipes to protect outlet from damage. Use riprap around pipe as necessary. Include a cam-lock lockable cap for sealing each adaptor. The cap shall withstand pressures developed during pumping at other pumping points. The sludge disposal pond ends will be the same as the treatment pond ends. Payment shall be for each location installed.

#### 10.3 6 INCH HDPE WYE

Wyes shall be of standard manufacture for 6 inch diameter HDPE pipe to allow 45° junction. Use butt weld fusion process to join fittings to pipes. A qualified fusion technician shall supervise the fusion of all joints. Payment shall be for each location installed.

#### 10.4 6 INCH HDPE TEE

Tees shall be of standard manufacture for 6 inch diameter HDPE pipe to allow 90° junction. Use butt weld fusion process to join fittings to pipes. A qualified fusion technician shall supervise the fusion of all joints. Payment shall be for each location installed.

#### 10.5 PUMP ADAPTOR CONNECTION WITH 2 INCH DRAIN

The pond end of the HDPE 6 inch diameter pipe shall be fitted with a threaded stainless steel adaptor to receive a 2 inch stainless steel ball valve. A 6 by 2 inch HDPE reducer shall be used to reduce down to the smaller pipe size. Install posts or pipes to protect outlet from damage. Use butt weld fusion process to join fittings to pipes. Use riprap around pipe as necessary. Payment shall be for each location installed, and the 2 inch valve shall be incidental to this pay item.

#### **11.0 FENCE**

BUYER		REQ. OR PO NO.	
CB-23		DEP 15167	
SPENDING UNIT			
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION			

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

Provide and install all materials for a fence system around all sludge cells and ponds on project as shown on the drawings, as specified and as needed for a complete and proper installation. Contractor shall provide adequate numbers of skilled workman who are trained and experienced in the necessary crafts and who are familiar with specified requirements to perform the work in this section. Final location of fence and gates shall be approved by the DEP onsite representative.

#### **FENCE**

This item shall consist of providing all necessary material, equipment, and personnel needed to provide and install fence at the locations shown on the plans and/or as directed by the DEP on site representative.

Unless otherwise indicated, the ASAE Specifications for Farm Fence Construction shall apply. (ASAE EP250.2 DEC01). Exceptions to the specifications are listed below:

- 1. Woven wire fence fabric shall be used (10-47-6-11).
- 2. One strand of barbed wire shall be placed 3 inches above the top strand of the woven wire.
- 3. Use gate specifications for placing gates in fence line.
- 4. Line posts shall be placed a 10 feet with a maximum distance of 15 feet in rocky soil conditions.
- 5. Some fence curvature is anticipated.
- 6. Line posts shall have a minimum length of 7 ½ feet.
- 7. Posts may be driven, tamped, or set in concrete as necessary.
- 8. Landscape timbers with flat sides do not meet minimum thickness requirements, and shall NOT be utilized as line or brace posts.

#### **MATERIALS**

Woven wire fabric shall conform to the current American Society for Testing and Materials ASTM A116, Specifications for Zinc-Coated (Galvanized) Iron or Steel Farm-Field and Railroad Right-of-Way Wire Fencing. The wire shall be coated with Class-1 zinc coating.

Barbed wire shall be composed of one main strands of number 15 ½ gage wire with 16 gage round barbs. If four-point barbed wire is specified, barbs shall be spaced on approximately 5 inch centers. Barbed wire shall conform to the requirements of the current ASTM A121.

Smooth wire for braces shall be galvanized 0.40 oz per sq ft or aluminum-coated 0.34 oz per sq ft No 9 gage steel wire, minimum tensile strength 45,000 psi.

Wire ties, clamps and staples shall be coated equivalent to fence or barbed wire specified. Staples shall be 9-gage, and 1 inch long for use in dense hardwoods and 1.5 inch long for use in preservative-treated softwoods.

Nails, bolts, and other fence hardwood shall be hot-dipped galvanized as per ASTM A153, Specifications for Zinc Coating (Hot Dip) on Iron and Steel Hardware.

Wood posts and braces shall be pressure-preservative treated according to Federal Specification TT-W-571, Wood Preservation: Treating Practices, latest revision and may be round or square. Decay-resistant species may be used untreated if specified. Minimum normal size and lengths shall be as follows, or as specified in the plans.

Wood vertical corner, intermediate, and end posts shall be a minimum 6 inch top diameter or square and 8 feet length.

Wood horizontal brace posts shall be a minimum 4 inch top diameter or square and 7.5 feet length.

Wood vertical line posts shall be a minimum 4 inch top diameter or square, a minimum 7.5 feet length, and shall be set a minimum 3 feet deep. Post spacing shall be as specified on the plans. Posts pointed for driving shall be shaped before preservative treatment. Landscaping timbers with flat sides do not meet the minimum thickness; therefore, are not allowed.

BUYER		REQ. OR	PO NO.	
CB-23		DEP	15167	
SPENDING UNIT				
	A DEPARTMENT OF PECIAL RECLAMAT		IENTAL	

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### **ASSEMBLIES**

Corner assemblies are constructed as two end assemblies with a single end post.

Horizontal brace assemblies shall have the end or corner, and brace, posts set a minimum of 3.0 feet deep. Brace posts shall be spaced to accommodate 7.5 minimum feet long brace. Horizontal braces shall be mounted 12 inch below the top of the end post.

Wire braces shall be four strands of 9 gage steel wire positively fastened 4 inch below the top of the post and 4 inch above grade. They shall be tightened (twisted) with a 0.75 X 1 inch wood slat or 0.38 inch diameter steel rod until the entire assembly is rigid. Slats or rods shall be left in position.

Diagonal brace assemblies recommended in soft soils shall have the end or corner, and brace posts set a minimum of 3.0 feet deep. Brace posts shall be spaced to accommodate 7.5 feet long brace. Fencing is stretched from the first brace post. Ends are filled in after wire is attached.

Pull-post assemblies shall be placed a maximum of 500 feet apart in straight runs and at the top and bottom (ridge and valley) of appreciable slope changes. Construction will follow the specifications. Smooth wire braces shall be placed as in details. See attached drawings for more details.

#### CONSTRUCTION

Contractor string shall be first stretched at the bottom to determine alignment of line posts and shall be temporarily fastened to end posts.

The fence shall be attached to one end (or corner) post and the fence stretchers attached to the opposite end (corner post) post (or pull-post assembly). The fence at the stretcher end is then attached directly to the pull-post corner or end. The fence or stretchers shall be attached to the first brace post in the assembly. Its design provides for maximum strain taken at this point. A slack span of fence fabric is used between the end (or corner) post and the first brace post after stretching is completed.

With the pull-post assembly the fence fabric shall be extended past the first post and attached to the middle post. The wires shall be cut and wrapped around the post. The tension for stretching the woven-wire fence shall be applied at two points on the clamp bar for all fences over 32 inch high by using stretchers designed and manufactured for that purpose. Stretchers shall be so designed that tension can be applied to both ends of the bar at the same time. All splices in the fabric shall be securely made, with a Western Union splice or commercial splicing device approved by the engineer. The tension for stretching the barbed wire shall be applied by use of single-wire stretchers designed and manufactured for that purpose, and in accordance with the manufacture's recommendations.

Method of measurement for this item shall be per liner foot of fence in conformance with the drawings, specifications and accepted by the DEP onsite representative or Engineer.

#### **11.1 10 FOOT GATE**

Gates shall be hot-dipped galvanized as per ASTM A153 specifications for zinc coating (hot dip) on iron and steel hardware. Gates shall be painted. Preferred colors are green or tan.

Wood posts and braces shall be pressure-preservative treated according to Federal Specification TT-W-571, Wood Preservation: Treating Practices, latest revision and may be round or square. Decay-resistant species may be used untreated with prior approval.

Gateposts shall be a minimum 6-inch top diameter or square and 8 ft. long.

Postholes shall be a minimum of three (3) ft. deep and twelve (12) inch in diameter or square. Sides shall be nearly vertical. Posts shall be embedded in concrete. The embedment shall extend 2 inches above grade at the post and shall slope to grade at the edge of the concrete. Concrete shall have a minimum 28-day test strength of 4000 psi.

Posts shall be braced to support the weight of the gate. Conventional bracing or use of a dead man will be considered for approval.

BUYER CB-23		REQ. OR PO NO. DEP 15167	
SPENDING UNIT			
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION			

STATE OF WEST VIRGINIA

Rev. <u>9/13/07</u>

PURCHASING CONTINUATION SHEET

VENDOR:

The gates shall be two (2) 10 ft. wide, two (2) inch diameter heavy-duty pipe gates or equivalent. Provide a lockable latch, which includes protection for the lock. All hardware and/or accessories necessary for installation of gates shall be part of this lump sum bid price. Gates shall be located in area delineated by the DEP onsite representative. Payment shall be made at the completion of installation and acceptance by the DEP.

#### **11.2 4 FOOT GATE**

Gates shall be hot-dipped galvanized as per ASTM A153 specifications for zinc coating (hot dip) on iron and steel hardware. Gates shall be painted. Preferred colors are green or tan.

Wood posts and braces shall be pressure-preservative treated according to Federal Specification TT-W-571, Wood Preservation: Treating Practices, latest revision and may be round or square. Decay-resistant species may be used untreated with prior approval.

Gateposts shall be a minimum 6-inch top diameter or square and 8 ft. long.

Postholes shall be a minimum of three (3) ft. deep and twelve (12) inch in diameter or square. Sides shall be nearly vertical. Posts shall be embedded in concrete. The embedment shall extend 2 inches above grade at the post and shall slope to grade at the edge of the concrete. Concrete shall have a minimum 28-day test strength of 4000 psi.

Posts shall be braced to support the weight of the gate. Conventional bracing or use of a dead man will be considered for approval.

The gates shall be three (3) 4 ft wide, two (2) inch diameter heavy-duty pipe gates or equivalent. Provide a lockable latch, which includes protection for the lock. All hardware and/or accessories necessary for installation of gates shall be part of this lump sum bid price. Gates shall be located in area delineated by the DEP onsite representative. Payment shall be made at the completion of installation and acceptance by the DEP.

BUYER
CB-23

REQ. OR PO NO.
DEP 15167

SPENDING UNIT
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL
PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### **BID PREPARATION INFORMATION**

#### **HISTORICAL INFORMATION**

Prospective bidders may review files at the West Virginia Department of Environmental Protection, Charleston, WV office, or the Regional West Virginia Department of Environmental Protection Office at 105 South Railroad St., Philippi, WV 26416. These files may contain additional information <u>not</u> included in the contract. Documents including, but not limited to, permit applications, permits, inspection reports, environmental documents, permit violation history, geological and geotechnical information, probable hydrologic consequences, maps, modifications, NPDES information and other related data. Copies may be obtained upon request and payment of copying fees.

## **EXAMINATION OF BID PACKAGE AND SITE OF WORK**

The bidder is required to examine, carefully, the bid package (plans, specifications, supplemental specifications, contract forms, etc.) and the site of the work contemplated. The submission of a bid shall be considered prima facie evidence that the bidder has made such examination and has judged for and satisfied themselves as to the character, quantity, and quality of work to be performed and the materials required to be furnished under the contract.

#### PREBID CONFERENCE

Only the prospective bidders on the sign-in sheet in attendance for the <u>entire Pre-Bid Conference</u> will be eligible to submit bids for consideration of this project. Considerable foot travel over rough terrain and/or inclement weather may be required.

#### **VIDEO**

The information given at the pre-bid showing by the project contact person or the assigned person shall be documented on video tape and shall be an integral part of this contract's requirements, but will not supersede the written contract. All information on video tape that is new or provides clarification to the specifications, will be issued in writing by a formal addendum and will become part of the written contract.

#### **INTENT OF CONTRACT**

The intent of the contract is for the reclamation/restoration of forfeited mine lands as required by West Virginia Department of Environmental Protection. The contractor is to provide for the construction and completion in every detail of the work described. The Contractor shall furnish all labor, materials, equipment, tools, transportation, and supplies required to complete the work in accordance with the Plans, Specifications, and terms of the Contract.

Should any misunderstanding arise as to the intent or meaning of the Contract, or any discrepancy appear, the decision of the Director of Division of Land Restoration shall be final.

	BUYER		REQ. OR	PO NO.	
	CB-23		DEP	15167	
	SPENDING UNIT WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION				_
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STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### GENERAL PERFORMANCE STANDARDS

#### **INTRODUCTION**

The performance standards and non-compliance penalties which govern special reclamation-bond forfeiture projects are in Chapter 22A, Article 3, of the Code of West Virginia and subsequent rules and regulations. The following performance standards are of a general nature and do not represent all the performance standards applicable to a special reclamation-bond forfeiture project. However, some or all of these standards will pertain to each project.

#### **BACKFILLING**

- 1. Unless otherwise noted, the highwall shall be eliminated and the disturbed area graded to the approximate original contour.
- 2. The material used to backfill and eliminate the highwall shall be sufficiently compacted so as to insure stability of the backfill throughout the warranty period.
- 3. The land above the highwall shall not be disturbed unless otherwise directed.
- 4. The best available material to support vegetation, sufficient to establish a permanent vegetative cover and to achieve the approved post mining land use, shall be used.

#### **BLASTING**

The performance standards of the blasting regulations must be adhered to.

#### LIFE OF CONTRACT

The purchase order contract becomes effective on the starting date as specified in the notice to proceed as issued by the Department of Environmental Protection. This contract extends for a period of one (1) year and may be renewed until such "reasonable time" thereafter as is necessary to complete the payment therefore. A responsible Contractor's Agent shall be on the site at all working times who demonstrates a knowledge of mined land reclamation, contract requirements and responds to DEP (owner) inspections.

#### WORK PERFORMANCE PERIOD

The work performance period is a defined portion of the contract in which all items shall be completed. The work performance period is to be performed within 365 calendar days. Extensions may be granted based upon contractor's performance, weather conditions and site-specific site conditions.

#### NOTICE TO PROCEED

A notice to proceed shall be issued to the Contractor by the project contact person for the Department of Environmental Protection. Actual construction may only begin after a Notice to Proceed is given and as specified. Such notice shall specify the starting date of the Purchase Order, the work performance period, and the completion date of the work performance period.

#### PRE-CONSTRUCTION CONFERENCE

The Contractor in possession of the awarded purchase order shall schedule a Pre-Construction Conference on the site within ten (10) days after receiving the Notice To Proceed. The Contractor's foreman or the on-the-ground supervisor must be in attendance.

	/ER -23		req. or DEP	PO NO. 15167
SP	ENDIN	J UNIT		
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STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

<u>GENERAL SUPERVISION</u> - This contact is under the <u>general supervision</u> of the West Virginia Department of Environmental Protection's contact person for the purpose of contract compliance inspection only. Contractor shall supervise work being conducted at all times. All services rendered by the Engineer/Contact Person consist of professional opinions and recommendations made in accordance with generally accepted engineering practice. Under no circumstances is it the intent of the Engineer/Contact Person to directly control the physical activities of the Contractor or the Contractor's workmen's accomplishment of work on this project.

#### **CONTRACTOR RESPONSIBILITY**

The contractor is responsible for compliance with all aspects of this written contract. No changes will be honored without prior approval from the <u>Program Supervisor</u>.

#### LAWS TO BE OBSERVED

The Contractor shall keep fully informed of all Federal and State laws, all local laws, ordinances, and regulations and all orders and decrees of bodies or tribunals having any jurisdiction or authority, which in any manner affect those engaged or employed on the work, or which in any way affect the conduct of the work. The Contractor shall at all times observe and comply with all such laws, ordinances, regulations, orders and decrees; and shall protect and indemnify the State and its representatives against any claim or liability arising from or based on the violation of any such laws, ordinances, regulations, orders, or decrees, whether by themselves, their subcontractors or their employees.

#### **PERMITS, LICENSES AND TAXES**

The Contractor shall procure all permits and licenses, pay all charges, fees, and taxes, and give all notices necessary and incidental to the due and lawful prosecution of the work.

#### **CONCURRENT RECLAMATION**

Reclamation of this project shall commence at a definite point as defined and shall progress from that point with total reclamation to include backfilling, grading/regrading, and revegetation. Changes may be granted based upon weather or differing site conditions with prior approval.

BUYER	1	REQ. OR PO NO.			
CB-23	•	DEP 15167			
SPENDING UNIT					
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION/SPECIAL RECLAMATION					

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### WATER QUALITY CONTROL

Shall commence with initial start-up of the project and remain in effect for the extent of the backfilling, regrading and revegetation activity. DEP obtains a storm water permit for each project from the Water Resources Division. (General Water Pollution Control Permit WVO115924) The Contractor is responsible for performing the best management practices. Adequate facilities shall be installed, operated and maintained using the best management practices of the U.S. Environmental Protection Agency's Non-Point Source (NPS) Program for sediment control during the active reclamation. The contractor shall take any and all steps necessary to prevent erosion or silting problems from occurring and to minimize pollution or sedimentation of the stream. If any such problems develop, the contractor shall be responsible to take immediate corrective action. No separate payment for this work will be honored. All impounded waters which require removal during reclamation, shall be pumped with appropriate measures taken to prevent erosion from the discharge. The contractor shall be responsible for treatment of said waters to meet pH standards. The water shall be discharged only when the quality meets a pH equivalent to the pH of the receiving stream but not less than 6.0.

#### **DIFFERING SITE CONDITIONS**

During the progress of the work, if subsurface or latent physical conditions are encountered at the site differing materially from those indicated in the contract or if unknown physical conditions of an unusual nature, differing materially from those ordinarily encountered and generally recognized as inherent in the work provided by the contract, are encountered at the site, the party discovering such conditions shall promptly notify the other party in writing of the specific differing conditions before they are disturbed and before the affected work is performed.

Upon written notification, the Engineer/Contact Person will investigate the conditions, and if determined that the conditions materially differ and cause an increase or decrease in the cost or time required for the performance of any work under the contract, an adjustment, excluding loss of anticipated profits, will be made and the contract modified in writing accordingly. The Engineer/Contact Person will notify the Contractor of DEP's determination whether or not an adjustment of the contract is warranted.

No contract adjustment which results in a benefit to the Contractor will be allowed unless the Contractor has provided the required written notice.

No contract adjustment will be allowed under this clause for any effects caused on unchanged work.

#### **HANDLING AND STORAGE OF MATERIALS**

Materials which are stored on site, before utilization, shall be stored so as to assure the preservation of their quality and fitness for the work. Stored materials, even though approved before storage, may be inspected again prior to their use in the work. Damaged or deteriorated materials shall be removed and replaced by materials meeting the original specifications.

Aggregate stockpiles shall be made on ground that is denuded of vegetation, hard, and well drained. Removal of aggregate from the stockpile shall be done in a manner which will not result in the inclusion of foreign material into the aggregate. The use of the aggregate will determine if exceptions are permitted.

All materials shall be handled in such a manner as to preserve their quality and fitness for the work.

#### **MAINTENANCE DURING CONSTRUCTION**

The contractor shall maintain the work during construction and until the project is accepted. All cost of maintenance work during construction and before the project is accepted shall be included in the unit or lump sum prices on the various pay items.

BUYER CB-23		REQ. OR PO NO. DEP 15167
SPENDING	J UNIT	
	DEPARTMENT OF	ENVIRONMENTAL

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### FINAL INSPECTION

A final inspection meeting by the Department of Environmental Protection's Specialist and the contractor is required for the construction phase and prior to demobilization.

#### **ACREAGE QUANTITIES**

The acreage quantities in this contract are for bidding purpose and are set (definite) number for the project area as specified at the pre-bid showing. Only surveyed acreage's through figures the Contractor and/or the State develops will be honored to alter these acreage numbers.

#### **PAYMENT**

Invoices must be submitted on prescribed Department of Environmental Protection, Special Reclamation Program forms and include <u>verification</u>. <u>Certified contractor payrolls</u> for operators directly involved in this project and a current <u>workers compensation certificate</u> must accompany each invoice for payment. Verification of wage rates may include employee interviews. Invoices shall be signed in <u>blue ink</u> so that it is easy to verify that document is an original.

MOBILIZATION/DEMOBILIZATION shall be invoiced at fifty percent (50%) with the first invoice and the last 50% invoiced after demobilization and acceptance of the road abandonment or final invoice. Demobilization must have written approval.

<u>SPILL CONTAINMENT AREA</u> shall not exceed \$1,000.00 and will be payable in two payments. The first fifty percent (50%) payable with the first invoice and the remainder payable when all fuel tanks, containers and etc., are removed from the site.

Lump sum items shall be percentage payments based on work completed at time of invoice and paid upon acceptance by the Department of Environmental Protection.

Unit items shall be invoiced by specified units completed and accepted by the DEP.

ROAD ABANDONMENT, if applicable, shall be included in the final construction invoice.

### FAILURE TO COMPLETE ON TIME AND LIQUIDATED DAMAGES

Time is an essential element of the Contract and it is important that the work be completed within the time specified. The cost to the Department of the administration of the Contract, including engineering, inspection and supervision, will increase as the time required to complete the work is increased.

The work performance period as specified in the contract's Notice to Proceed shall be complied with or result in liquidated damages. Such damages shall be assessed at an amount of two hundred and fifty dollars (\$250.00) per day for each and every day beyond the work performance period as specified in the Notice to Proceed. The total amount of daily charges will be deducted from any moneys due the Contractor, not as a penalty but as liquidated damages.

BUYER CB-23		REQ. OR PO NO. DEP 1516	7
SPENDING	UNIT	<u> </u>	
	DEPARTMENT OF	F ENVIRONMENTAL FION	

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### **REVEGETATION AND WARRANTY**

The seeding date shall be at the discretion of the contractor once an approved seedbed has been prepared. In all cases a permanent vegetative cover capable of supporting the post-mining land use must be established. A warranty period of one (1) year shall commence upon completion and payment of the revegetation item of the contract. No payment will be made for additional seeding necessary to comply with warranty requirements. The warranty period will be extended for one (1) year from the date of the last augmented seeding done by the contractor. The performance bond and labor and materials bond shall remain in effect throughout the warranty period. The Standards for Evaluating Vegetative Cover as presented in Title 38, CSR2, Section 9 of the West Virginia Surface Mining Reclamation Regulations will apply.

Equipment for the retracking/scarification to eliminate rills and gullies shall be mobilized and utilized to produce slopes consistent with the regrading and topsoiling bid item prior to warranty reseeding. No additional payment will be made by DEP for this warranty work.

Water utilized for hydroseeding shall be free of injurious or other toxic substances harmful to plant life. The source of water is subject to the approval of the DEP contact person.

#### **CONTRACT NON-COMPLIANCE**

If in the opinion of the Department of Environmental Protection the contract is not in compliance with any line item specification, that portion of the project shall cease until a compliance schedule and understanding is demonstrated in writing and accepted by the Director of Division of Land Restoration.

#### CONTRACT DELETIONS

Any line item, or any portion thereof, may be deleted when determined by the project contact person that such line item, or portion thereof, is deemed unnecessary for the successful reclamation of this project. No claim for loss of anticipated profits will be considered.

#### **CANCELLATION**

The performance of work under contract may be terminated by the State in whole, or from time to time in part whenever the State shall determine that such termination is in the best interest of the State. Any such termination shall be effected by delivery to the Contractor of a Notice of Termination specifying the extent to which performance of work under the Contract is terminated and the date upon which such termination becomes effective.

When contracts, or any portion thereof, are terminated before completion of all items of work in the Contract, payment will be made for the actual number of units or items of work completed and accepted at the contract unit price. No claim for loss of anticipated profits will be considered. Reimbursement for organization of the work, when not otherwise included in the Contract, and moving equipment to and from the job will be considered where the volume of work completed and accepted is too small to compensate the Contractor for these expenses under the contract unit prices, the intent being that an equitable settlement will be made with the Contractor.

Termination of the Contract or a portion thereof shall not relieve the Contractor of his responsibilities for the completed work, nor shall it relieve his surety of it's obligation for and concerning any just claims arising out of the work performed.

This contract may be cancelled in whole or in part in writing by the Director of Purchasing, without prejudice to any other right or remedy it may have, provided that the contractor is given not less than thirty (30) calendar days written notice, (delivered by certified mail, return receipt requested) of intent to terminate. This contract objective is to comply with the reclamation laws of this state and must be expedient to meet the time requirements for reclamation of revoked surface mine permits.

BUYER
CB-23

SPENDING UNIT
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL
PROTECTION/SPECIAL RECLAMATION

WV-36a

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:



Attn:



Dear

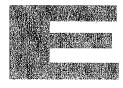
The purpose of this letter is to express our appreciation for your work in advance and to recognize a reclamation partnership project. The official starting date for the above mentioned purchase order is . The work performance period must be completed by . The contract life of one year is provided to accomplish all line items and to process all payments within that period.

You must schedule a pre-construction conference on site within ten (10) days after receiving this notice to proceed. It is then mandatory that construction begins within ten (10) days of the pre-construction conference and continues diligently until completion of the project allease contact this office to schedule the pre-construction conference. The foreman, superintendent or on the ground supervisor must be in attendance at this conference.

Failure to comply with this notice to proceed will cause termination of the contract and forfeiture of your performance bond.

If you have any questions please feel free to contact this office.

Sincerely,



BUYER	REQ. OR PO NO.			
CB-23	DEP 15167			
SPENDING UNIT				
WEST VIRGINIA DE PROTECTION/SPECI	PARTMENT OF ENVIRONMENTAL AL RECLAMATION			

STATE OF WEST VIRGINIA

Rev. 9/13/07

PURCHASING CONTINUATION SHEET

VENDOR:

#### General Requirements

#### Project Construction Sign

#### Work Required

The work to be performed under this Section consists of providing all labor, material and equipment necessary to install a project sign as indicated on the detail included herein and as specified herein.

#### **Materials**

- (a) <u>Paint.</u> Paint for the project sign shall be one (1) coat Exterior-Grade Wood Primer- Sealer, and two (2) coats Exterior-Grade Enamel by Glidden or equivalent.
- (b) Wood. Sign face shall be 3/4" X 4' X 8' Marine Exterior plywood, and posts and cross braces shall be treated.
- (c) <u>Hardware</u>. All hardware shall be manufactured from good, commercial-quality material and be rust resistant such as galvanized coated.

#### Execution

- (a) <u>Project Sign.</u> The signboard shall be cut to the dimensions shown on the details herein. The sign shall be painted with one (1) coat of primer and two (2) coats of white enamel. All exterior cut edges shall be smooth sanded prior to painting. All edges shall be double primed. The letters, border and strips shall be painted as shown on the detail drawing.
  - The Contractor shall bolt the sign to posts and provide required cross bracing. The posts and sign shall be erected and posts set in gravel base, as shown on the drawings. One (1) sign is required and is to be located at the direction of WVDEP.
- (b) <u>Payment</u>. Payment for the work which shall include installation of the project sign shall be incidental to the lump sum bid item for "Mobilization/Demobilization"

  <u>Note</u>: No construction work shall commence prior to the project sign being installed.

CB-23

DEP 15167



# Office of Special Reclamation Division of Land Restoration

Joe Manchin, III

Governor

Project Cost: \$XXX,XXX.00

Funding provided by the Special Reclamation Coal Tax paid by WV Coal Mine Companies

Permit Number Permit Name

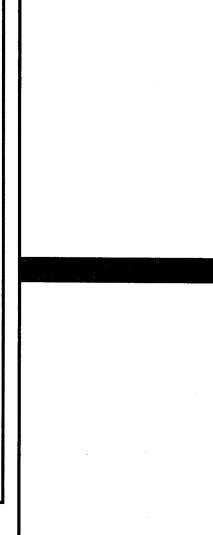
Randy C. Huffman, Cabinet Secretary

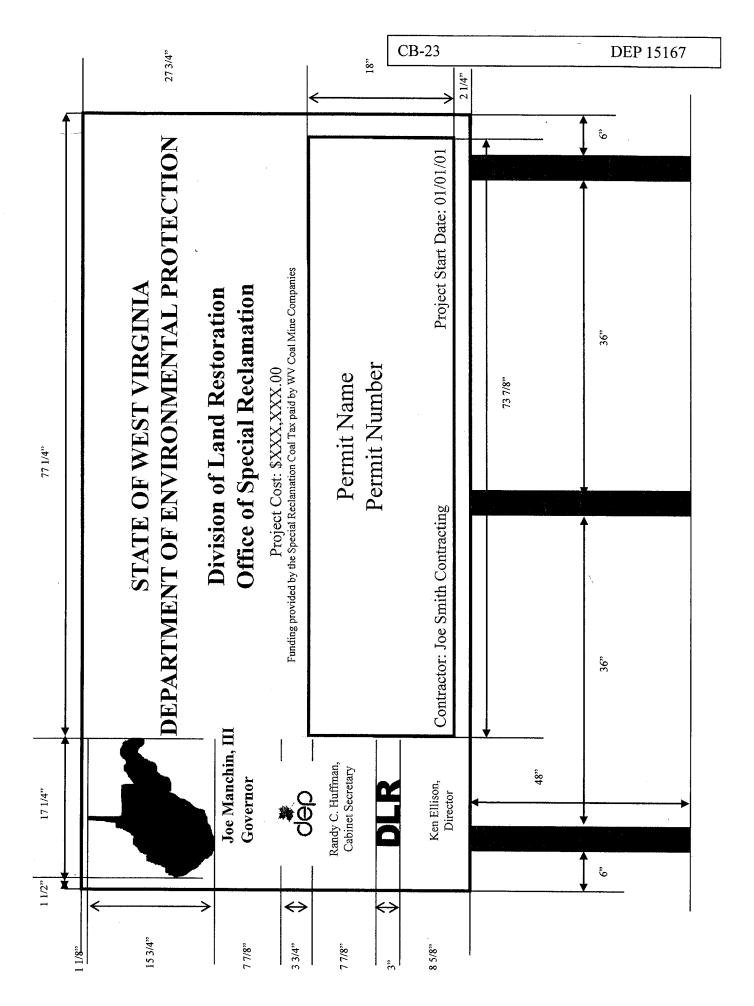
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Project Start Date: 01/01/01

Contractor: Joe Smith Contracting

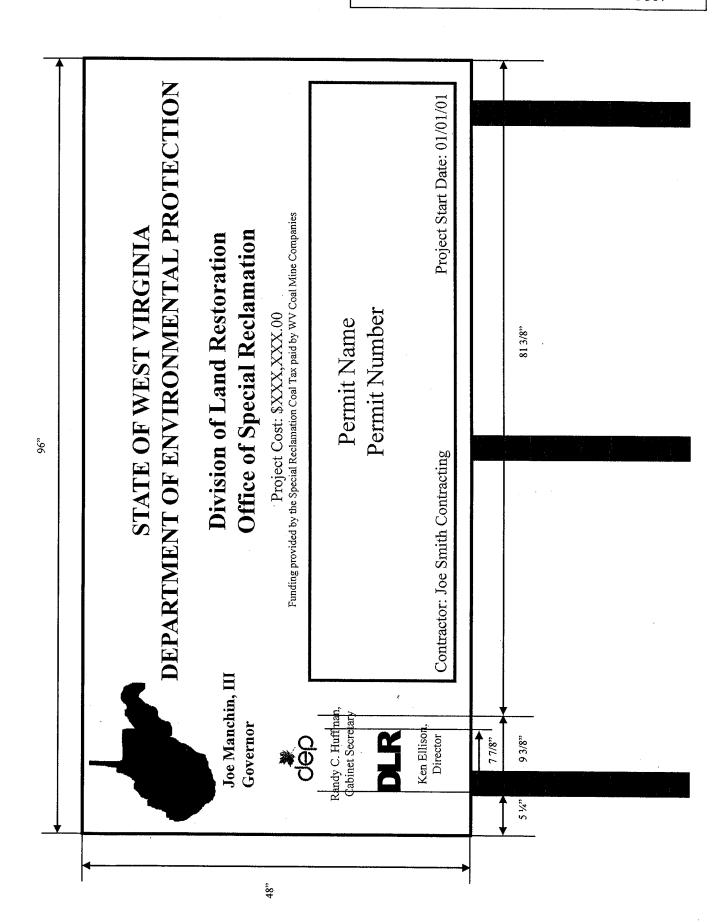


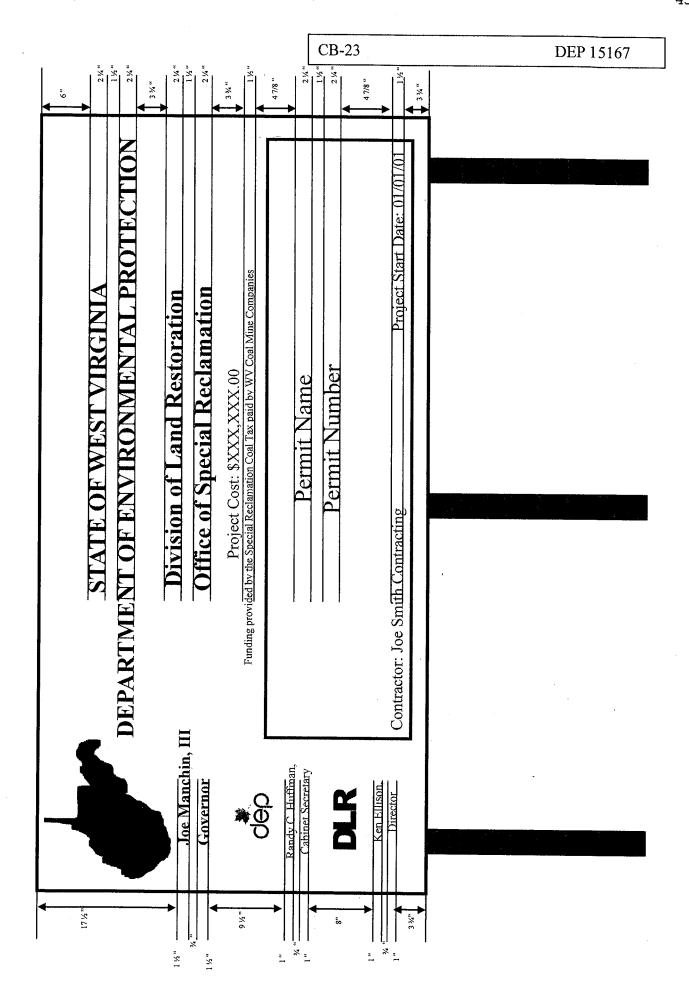


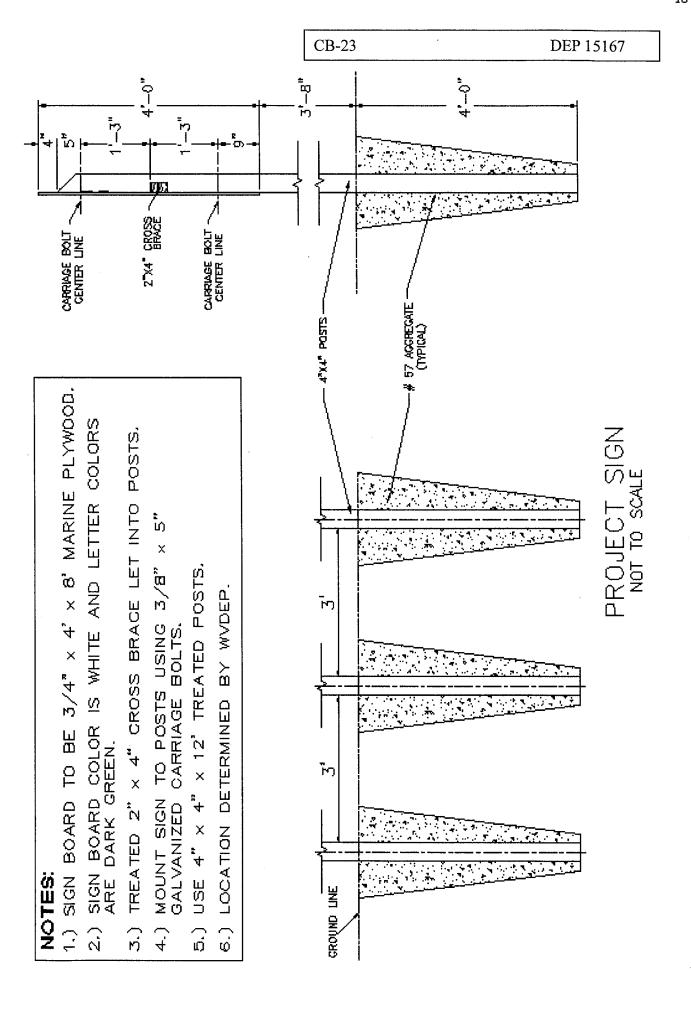


CB-23

DEP 15167







BUYER		REQ. OR P.O. No.
CB-23	,	DEP 15167

## 1. GENERAL REQUIREMENTS

#### 1.1 Scope

The following describes parameters for the manufacture, supply, and installation of Poly-Flex polyethylene geomembranes. All procedures, operations, and methods shall be in strict accordance with the engineer's specifications, plans, and drawings.

#### 1.2 Qualifications of Contractor Work Activities

#### 1.2.1 Manufacturing

The manufacturer shall have at least five (5) years continuous experience in manufacturing polyethylene geomembrane and/or experience totaling 10,000,000 square feet of manufactured polyethylene geomembrane.

#### 1.2.2 Installation

The installation contractor shall be the manufacturer or a dealer trained to install the manufacturer's geomembrane.

Installation shall be performed under the constant direction of a field installation supervisor who shall remain on site and be responsible, throughout the liner installation, for liner layout, seaming, testing, repairs, and all other activities by the Installer. The field installation supervisor shall have installed or supervised the installation of a minimum of 2,000,000 square feet of polyethylene geomembrane. Seaming shall be performed under the direction of a master seamer (who may also be the field installation supervisor) who has seamed a minimum of 2,000,000 square feet of polyethylene geomembrane, using the same type of seaming apparatus specified for this project. The field installation supervisor and/or master seamer shall be present whenever seaming is performed.

#### 1.3 Submittals

#### 1.3.1 Manufacturer

The manufacturer shall provide the following information:

#### A. Submittals After Contract Award, Prior to Liner Installation

- 1. List of material properties.
- 2. Manufacturing quality control program.
- 3. Copy of quality control certificates issued by the resin supplier.
- 4. Copy of quality control certificates for the geomembranes in conformance with Section 2.4.3.

#### 1.3.2 Installation Contractor

The installer shall provide the following written information:

#### A. Submittals by Successful Bidder Prior to Commencement of Installation

A list of completed facilities, totaling a minimum of 2,000,000 square feet, for which the installer has installed polyethylene geomembrane. For each installation, the following information shall be provided:

- a. Name and purpose of facility, location, and date of installation.
- b. Name of owner, design engineer, manufacturer, and name and telephone number of contact at the facility who can discuss the project.
- c. Thickness and quantity of the installed geomembrane.

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

d. Proposed installation panel layout.

#### 1.4 Meeting

A daily meeting shall be held at the work area just prior to commencement of the work to discuss work activities. The earthwork contractor, the liner installer and the inspector shall be present.

#### 1.5 Warranty

A written Warranty shall be obtained from the manufacturer (for material) and the installation contractor (for workmanship). These documents shall warrant both the quality of the material and workmanship for a specified duration of time.

#### 2. MATERIAL SPECIFICATIONS

#### 2.1 Materials

- 1. The geomembrane shall be High-Density Polyethylene (HDPE) or Linear Low Density Polyethylene (LLDPE).
- 2. Gasket material shall be neoprene, closed cell medium, <sup>1</sup>/<sub>4</sub>-inch thick, 2 inches wide with adhesive on one side, or other compatible gasket materials as required.
- 3. Metal battens or banding and hardware shall be stainless steel.
- 4. Water cut-off mastic shall be Neoprene Flashing Cement as supplied by Poly-Flex, Inc., or as required.
- 5. Sealant shall be General Electric Silicone, RTV 103, or equivalent.

#### 2.2 Geomembrane Raw Materials

The geomembrane shall be manufactured of polyethylene resins produced in the United States and shall be compounded and manufactured specifically for the intended purpose. The resin manufacturer shall certify each lot for the following properties.

The natural polyethylene resin without the carbon black shall meet the following requirements:

Property	Test Method	HDPE	LLDPE
		Requirements	Requirements
Density, g/cc	ASTM D 1505 or ASTM D 792	0.935 - 0.940	0.915 - 0.926
Melt Index, g/10 min.	ASTM D 1238 Condition E	<0.4	<0.6

#### 2.3 Rolls

The geomembrane shall be a minimum 23.0 ft seamless width, as manufactured by Poly-Flex, Inc. (2000 W. Marshall Dr., Grand Prairie, TX 75051, 888-765-9359). Carbon black shall be added to the resin if the resin is not compounded for ultraviolet resistance.

The surface of the smooth geomembrane shall not have striations, roughness, pinholes, or bubbles.

The geomembrane shall be supplied in rolls. Labels on each roll shall identify the thickness of the material, the length and width of the roll, lot and roll numbers, and name of manufacturer.

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

#### **Applicable Test Methods**

American Society for Testing and Materials (ASTM)

•	
ASTM D 792	Specific gravity (relative density) and density of plastics by displacement
ASTM D 1004	Initial tear resistance of plastic sheeting
ASTM D 1238	Flow rates of thermoplastics by extrusion plastometers
ASTM D 1505	Density of plastics by the Density-Gradient technique
ASTM D 1603	Carbon black in olefin plastics
ASTM D 1898	Sampling of plastics
ASTM D 3895	Test method for oxidative induction time of polyolefins by thermal analysis
ASTM D 4833	Index Puncture Resistance of geotextiles, geomembranes and related products
ASTM D 5199	Test method for measuring nominal thickness of geotextiles and geomembrane
ASTM D 5323	Determination of 2% secant modulus for polyethylene geomembranes
ASTM D 5397	Procedure to perform a single point notched constant tensile load - Appendix (SP-NCTL) test
ASTM D 5596	Test method for microscopic evaluation of the dispersion of carbon black in polyolefin geosynthetics
ASTM D 5617	Multi-axial tension test for geosynthetics
ASTM D 5721	Practice for air-oven aging of polyolefin geomembranes
ASTM D 5885	Test method for oxidative induction time of polyolefin geosynthetics by high pressure differential scanning calorimetry
ASTM D 5994	Test method for measuring the core thickness of textured geomembranes
ASTM D 6392	Determining the integrity of nonreinforced geomembrane seams produced using thermo-fusing methods
ASTM D 6693	Determining tensile properties of nonreinforced polyethylene and nonreinforced flexible polypropylene geomembranes
Geosynthetic Research	Institute (GRI)
GRI GM 10	Specification for the stress crack resistance of geomembrane sheet
GRI GM 11	Accelerated weathering of geomembranes using a florescent UVA-condensation exposure device
GRI GM 12	Measurement of the asperity height of textured geomembranes using a depth gauge

The geomembrane rolls shall meet the following specifications:

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

# POLY FLEX LINER SPECIFICATIONS SMOOTH HDPE GEOMEMBRANE (ENGLISH UNITS)

		y	Minimu	ım Averag	e Values	
Property	Test Method	30 mil	40 mil	60 mil	80 mil	100 mil
Thickness, mils	ASTM D 5199					
minimum average lowest individual reading		30 27	40 36	60 54	80 72	100 90
	ACT 4 D 1505 T 500					
Sheet Density, g/cc	ASTM D 1505/D 792	0.940	0.940	0.940	0.940	0.940
Tensile Properties <sup>1</sup>	ASTM D 6693					
1. Yield Strength, lb/in		63	84	126	168	210
<ul><li>2. Break Strength, lb/in</li><li>3. Yield Elongation, %</li></ul>		114 12	152 12	228 12	304	380
4. Break Elongation, %		700	700	700	12 700	12 700
Tear Resistance, lb	ASTM D 1004	21	28	42	56	70
Puncture Resistance, lb	ASTM D 4833	54	72	108	144	180
Stress Crack Resistance <sup>2</sup> , hrs	ASTM D 5397 (App.)	300	300	300	300	300
Carbon Black Content <sup>3</sup> , %	ASTM D 1603	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596			Note 4		
Oxidative Induction Time (OIT)						
Standard OIT, minutes	ASTM D 3895	100	100	100	100	100
Oven Aging at 85°C	ASTM D 5721					
High Pressure OIT - % retained after 90 days	ASTM D 5885	80	80	80	80	80
UV Resistance <sup>5</sup>	GRI GM11					
High Pressure OIT <sup>6</sup> - % retained after 1600 hrs	ASTM D 5885	50	50	50	50	50
Seam Properties	ASTM D 6392 (@ 2 in/min)					
1. Shear Strength, lb/in		57	80	120	160	200
2. Peel Strength, lb/in - Hot Wedge		45	60	91	121	151
- Extrusion Fillet		39	52	78	104	130
Roll Dimensions						
<ol> <li>Width (feet):</li> <li>Length (feet)</li> </ol>		23	23	23	23	23
2. Length (feet) 3. Area (square feet):		1000 23,000	750 17,250	500 11,500	375 8,625	300 6,900
4. Gross weight (pounds, approx.)		3,470	3,470	3,470	3,470	3,470

Machine direction (MD) and cross machine direction (XMD) average values should be on the basis of 5 test specimens each direction. Yield elongation is calculated using a gauge length of 1.3 inches; Break elongation is calculated using a gauge length of 2.0 inches.

The yield stress used to calculate the applied load for the SP-NCTL test should be the mean value via MQC testing.

<sup>3</sup> Other methods such as ASTM D 4218 or microwave methods are acceptable if an appropriate correlation can be established.

Carbon black dispersion for 10 different views: Nine in Categories 1 and 2 with one allowed in Category 3.

The condition of the test should be 20 hr. UV cycle at 75°C followed by 4 hr. condensation at 60°C.

<sup>6</sup> UV resistance is based on percent retained value regardless of the original HP-OIT value.

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

#### 2.4 Quality Control Specifications

#### 2.4.1 Raw Materials

#### A. Resin

All resins for use in geomembrane must pass a candidate pre-approval process before being eligible for use. Each incoming railcar shall be sampled by compartment with the following testing performed and compared to the manufacturer's specifications:

1. Density: ASTM D 1505.

2. Melt Index: ASTM D 1238.

3. Oxidative Induction Time (OIT): ASTM D 3895.

#### B. Additives

All incoming materials are to be tested and approved prior to use with the following testing performed and compared to the manufacturer's specifications:

1. Carbon Black Content: ASTM D 1603.

2. Oxidative Induction Time (OIT): ASTM D 3895.

#### 2.4.2 Finished Product: During Production

#### A. Inspection

Performed on each roll during manufacturing.

#### 1. Appearance

Sheet surface appearance shall be monitored for flaws.

#### 2. Thickness

A full width sample shall be cut from the end of each roll for thickness measurement.

#### B. Roll Identification

Four tags per roll shall be used.

- 1. Outside the core.
- 2. On the core plug.
- 3. On the roll surface.
- 4. On the production roll sample.

#### C. Out-of-Spec. Material

Any roll not meeting the specification for any of the above inspections shall be separated from other rolls and placed on hold.

#### 2.4.3 Manufacturer's Quality Control & Quality Assurance Testing

#### A. Sampling

Full width samples shall be taken as retains from the end of each roll to the manufacturer's laboratory.

BUYER	·	REQ. OR P.O. No.
CB-23		DEP 15167

#### B. Testing

The geomembrane quality control testing shall meet the following frequency requirements:

Property	Test Method	Testing Frequency (min.)	
Thickness (smooth sheet) (textured sheet)	ASTM D 5199 ASTM D 5994	per roll	
Asperity Height (textured sheet only) Alternate the measurement side for double-si	GRI GM12 ded textured sheet.	every second roll	
Sheet Density	ASTM D 1505/D 792	200,000 lb (90,000 kg)	
Tensile Properties	ASTM D 6693	20,000 lb (9,000 kg)	
<ol> <li>Yield Strength (HDPE only)</li> <li>Break Strength</li> <li>Yield Elongation (HDPE only)</li> <li>Break Elongation</li> </ol>			
2% Modulus (LLDPE only)	ASTM D 5323	per each formulation	
Tear Resistance	ASTM D 1004	45,000 lb (20,000 kg)	
Puncture Resistance	ASTM D 4833	45,000 lb (20,000 kg)	
Axi-Symetric Break Strain (LLDPE only)	ASTM D 5617	per each formulation	
Stress Crack Resistance (HDPE only)	ASTM D 5397 (App.)	per GRI GM10	
Carbon Black Content	ASTM D 1603	20,000 lb (9,000 kg)	
Carbon Black Dispersion	ASTM D 5596	45,000 lb (20,000 kg)	
Oxidative Induction Time (OIT) Standard OIT	ASTM D 3895	200,000 lb (90,000 kg)	
Oven Aging at 85°C High Pressure OIT	ASTM D 5721 ASTM D 5885	per each formulation	
UV Resistance High Pressure OIT	GRI GM11 ASTM D 5885	per each formulation	

#### C. Welding Rod

A sample of welding rod shall be tested at the frequency of once per 25 rolls of welding rod. The following tests shall be performed on the sample:

1. Diameter

**ASTM D 5199** 

BUYER	,	REQ. OR P.O. No.
CB-23		DEP 15167

2. Density

ASTM D 1505

3. Melt Index

**ASTM D 1238** 

4. Carbon Black Content

**ASTM D 1603** 

#### D. Reporting

Results from the testing shall be reviewed by the quality control manager. Material that does not meet specifications shall be identified and placed on hold. The test data shall then be transferred to the product data file for roll certification.

#### 3. GEOMEMBRANE INSTALLATION

#### 3.1 Materials Logistics

#### 3.1.1 Transportation and On-site Storage

The geomembrane rolls shall be shipped by flatbed trailer to the job site. The geomembrane shall be stored so as to be protected from puncture, dirt, grease, moisture and excessive heat. Damaged material shall be stored separately for repair or replacement. The rolls shall be stored on a prepared smooth surface (not wooden pallets) and should not be stacked more than two rolls high.

#### 3.2 Earthwork

#### 3.2.1 General

The owner or his representative (soil quality assurance inspector) shall inspect the subgrade preparation. Prior to liner installation the subgrade shall be compacted in accordance with the project specifications. Weak or compressible areas which cannot be satisfactorily compacted should be removed and replaced with properly compacted fill. All surfaces to be lined shall be smooth, free of all foreign and organic material, sharp objects, or debris of any kind. The subgrade shall provide a firm, unyielding foundation with no sharp changes or abrupt breaks in grade. Standing water or excessive moisture shall not be allowed.

The installer, on a daily basis, shall approve the surface on which the geomembrane will be installed. After the supporting soil surface has been approved, it shall be the installer's responsibility to indicate to the inspector any changes to its condition that may require repair work.

#### 3.2.2 Anchor Trench

The anchor trench shall be excavated to the line, grade, and width shown on the project construction drawings, prior to liner system placement. Slightly rounded corners shall be provided in the trench to avoid sharp bends in the geomembrane.

#### 3.3 Method of Placement

The rolls shall be deployed using a spreader bar assembly attached to a loader bucket or by other methods approved by the project engineer.

The installer shall be responsible for the following:

- 1. Equipment or tools shall not damage the geomembrane during handling, transportation and deployment.
- 2. Personnel working on the geomembrane shall not smoke or wear damaging shoes.
- 3. The method used to unroll the panels shall not cause scratches or crimps in the geomembrane and shall not damage

BUYER	_	REQ. OR P.O. No.
CB-23		DEP 15167

the supporting soil.

4. Adequate loading (e.g., sand bags or similar items that will not damage the geomembrane) shall be placed to prevent uplift by wind (in case of high winds, continuous loading is recommended along edges of panels to minimize risk of wind flow under the panels).

#### 3.3.1 Weather Conditions

Geomembrane deployment shall proceed between ambient temperatures of 32° F and 104° F. Placement can precede below 32° F only after it has been verified by the inspector that the material can be seamed according to the specification. Geomembrane placement shall not be done during any precipitation, in the presence of excessive moisture (e.g., fog, rain, dew) or in the presence of excessive winds, as determined by the installation supervisor.

#### 3.4 Field Seaming

Approved seaming processes are fusion and extrusion welding. On side slopes, seams shall be oriented in the general direction of maximum slope, i.e., oriented down, not across the slope. In corners and odd-shaped geometric locations, the number of field seams shall be minimized.

No base T-seam shall be closer than 5 feet from the toe of the slope. Seams shall be aligned with the least possible number of wrinkles and "fishmouths". If a fishmouth or wrinkle is found, it shall be relieved and cap-stripped.

#### 3.4.1 Seam Overlap

Geomembrane panels must have a finished minimum overlap of 4 inches for fusion welding and 6 inches for extrusion welding.

Cleaning solvents may not be used unless the product is approved by the liner manufacturer.

#### 3.4.2 Test Seams

Field test seams shall be conducted on the liner to verify that seaming conditions are satisfactory. Test seams shall be conducted at the beginning of each seaming period and at least once every 4 hours, for each seaming apparatus and personnel used that day.

All test seams shall be made in contact with the subgrade. Welding rod used for extrusion welding shall have the same properties as the resin used to manufacture the geomembrane. The test seam samples shall be 10 feet long for fusion welding and 3 feet long for extrusion welding with the seam centered lengthwise. Three specimens shall be cut from each end of the test seams by the inspector. The inspector shall use a tensiometer to test 3 specimens for shear and 3 specimens for peel. Each specimen shall be one inch wide with a grip separation of 4 inches plus the width of the seam. The seam shall be centered between the clamps. The rate of grip separation shall be 2 inches per minute.

#### 3.4.3 Assessment of Seam Test Results

For both smooth and textured seams the strength of two out of three 1.0 inch (25 mm) wide strip specimens should meet or exceed values given in this specification. The third must meet or exceed 80% of the given values. The shear percent elongation should exceed 50%. The assumed gauge length is considered to be the unseamed sheet material on either side of the welded area. Elongation measurements should be omitted for field testing. In addition, the peel separation should not exceed 25% based on the proportion of area of separated bond to the area of the original bonding. Regarding the locus-of-break patterns of the different seaming methods in shear and peel, the following are unacceptable break codes per their description in the ASTM D 6392. In this regard, SIP is an acceptable break code.

#### **Unacceptable Break Codes**

Hot Wedge: AD and AD-BRK > 25%

Extrusion Fillet: AD1, AD2 and AD-Weld (unless strength is achieved)

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

#### 3.4.4 Non-Destructive Seam Testing

The installer shall non-destructively test all field seams over their full length.

#### A. Vacuum Box Testing

Equipment for testing extrusion seams shall be comprised of the following:

- 1. A vacuum box assembly consisting of a rigid housing, a transparent viewing window, a soft rubber gasket attached to the bottom, port hole or valve assembly, and a vacuum gauge.
- 2. Soapy solution in a plastic bucket with a mop.

The following procedures shall be followed by the installer:

- 1. Excess sheet overlap shall be trimmed away.
- 2. Wet a strip of geomembrane approximately 12 inches wide by the length of box with the soapy solution.
- 3. Place the box over the wetted area and compress.
- 4. Create a vacuum of 3 5 psi.
- 5. Ensure that a leak tight seal is created.
- 6. For a period of approximately 10 seconds, examine the geomembrane through the viewing window for the presence of animated soap bubbles.
- 7. If no animated bubbles appear after 10 seconds, close the vacuum valve and open the bleed valve, move the box over the next adjoining area with a minimum 3 inches overlap and repeat the process.
- 8. All areas where animated soap bubbles appear shall be marked, repaired and then retested.

The following procedures shall apply to locations where seams cannot be non-destructively tested.

- 1. If the seam is accessible to testing equipment prior to final installation, the seam shall be non-destructively tested prior to final installation.
- 2. If the seam cannot be tested prior to final installation, the seams shall be spark tested according to the spark tester manufacturer's procedures.

#### B. Air Pressure Testing (For Double Fusion Seams Only)

Equipment for testing double fusion seams shall be comprised of the following:

- 1. An air pump equipped with pressure gauge capable of generating and sustaining a pressure between 25 and 30 psi.
- 2. A pressure gauge equipped with a sharp hollow needle.

The following procedures shall be followed by the installer:

- 1. Seal one end of the seam to be tested.
- 2. Insert needle or other approved pressure feed device through the sealed end of the channel created by the double wedge fusion weld.
- 3. Energize the air pump to verify the unobstructed passage of air through the channel.
- 4. Seal the other end of the channel.
- 5. Energize the air pump to a pressure between 25 and 30 psi, close valve, allow 2 minutes for the injected air to come to equilibrium in the channel, and sustain pressure for approximately 5 minutes.

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

- 6. If loss of pressure exceeds 4 psi, or pressure does not stabilize, locate faulty area, repair and retest.
- 7. If pressure does not drop below the acceptable value after five minutes, cut the air channel open at the opposite end from the pressure gauge. The air channel should deflate immediately indicating that the entire length of the seam has been tested.

#### 3.4.5 Destructive Seam Testing

Destructive seam testing should be minimized to preserve the integrity of the liner. The installer shall provide the inspector with one destructive test sample per project specifications (usually once per 500 feet of seam length) from a location specified by the inspector.

#### A. Sampling Procedure

In order to obtain test results prior to completion of liner installation, samples shall be cut by the installer as the seaming progresses. The installer shall also record the date, location, and pass or fail description. All holes in the geomembrane resulting from obtaining the seam samples shall be immediately patched and vacuum tested.

#### B. Size and Disposition of Samples

The samples shall be 12 inches wide by 36 inches long with the seam centered lengthwise. The sample shall be cut into three equal-length pieces, one to be given to the inspector, one to be given to the owner and one to the installer.

#### C. Field Laboratory Testing

The inspector shall test ten 1-inch wide specimens from his sample, five specimens for shear strength and five for peel strength.

#### D. Independent Laboratory Testing

The owner, at his discretion and expense, may send seam samples to a laboratory for testing. The test method and procedures to be used by the independent laboratory shall be the same as used in field testing.

#### E. Procedures for Destructive Test Failure

The following procedures shall apply whenever a sample fails the field destructive test:

- 1. The installer shall cap strip the seam between the failed location and any passed test locations.
- 2. The installer can retrace the welding path to an intermediate location (usually 10 feet from the location of the failed test), and take a sample for an additional field test. If this test passes, then the seam shall be cap stripped between that location and the original failed location. If the test fails, then the process is repeated.
- 3. Over the length of seam failure, the installer shall either cut out the old seam, reposition the panel and reseam, or add a cap strip.

#### 3.4.6 Defects and Repairs

All seams and non-seam areas of the geomembrane shall be inspected by the inspector for defects, holes, blisters, undispersed raw materials, and any sign of contamination by foreign matter. The surface of the geomembrane shall be clean at the time of inspection.

#### A. Evaluation

Each suspect location in seam and non-seam areas shall be non-destructively tested as appropriate in the presence of the inspector. Each location that fails the non-destructive testing shall be marked by the

BUYER	REQ. OR P.O. No.
CB-23	DEP 15167

inspector, and repaired accordingly.

#### B. Repair Procedures

- 1. Defective seams shall be cap stripped or replaced.
- 2. Small holes shall be repaired by extrusion welding a bead of extrudate over the hole. If the hole is larger than 1/4 inch, it shall be patched.
- 3. Tears shall be repaired by patching. If the tear is on a slope or an area susceptible to stress and has a sharp end it must be rounded prior to patching.
- 4. Blisters, large cuts and undispersed raw materials shall be repaired by patches.
- 5. Patches shall be completed by extrusion welding. The weld area shall be ground no more than 10 minutes prior to welding. No more than 10% of the thickness shall be removed by grinding. Welding shall commence where the grinding started and must overlap the previous seam by at least 2 inches. Reseaming over an existing seam without regrinding shall not be permitted. The welding shall restart by grinding the existing seam and rewelding a new seam.

Patches shall be round or oval in shape, made of the same geomembrane, and extend a minimum of 6 inches beyond the edge of defects.

#### C. Verification of Repairs

Each repair shall be non-destructively tested. Repairs that pass the non-destructive test shall be taken as an indication of an adequate repair. Failed tests indicate that the repair shall be repeated and retested until passing test results are achieved.

The inspector shall keep daily documentation of all non-destructive and destructive testing. This documentation shall identify all seams that initially failed the test and include evidence that these seams were repaired and successfully retested.

# 3.5 Cover Material and Backfilling of Anchor Trench

The geomembrane shall be covered as soon as possible. The covering operation shall not damage the geomembrane. The cover soil material shall be free of foreign and organic material, sharp objects, or debris of any kind, which could potentially damage the geomembrane. No construction equipment or machinery shall operate directly on the geomembrane. The use of lightweight machinery (i.e., generator, etc.) with low ground pressure is allowed.

The anchor trench shall be backfilled by the earthwork contractor. Trench backfill material shall be placed and compacted in accordance with the project specifications.

Care shall be taken when backfilling the trenches to prevent any damage to the geomembrane. If damage occurs, it shall be repaired prior to backfilling.

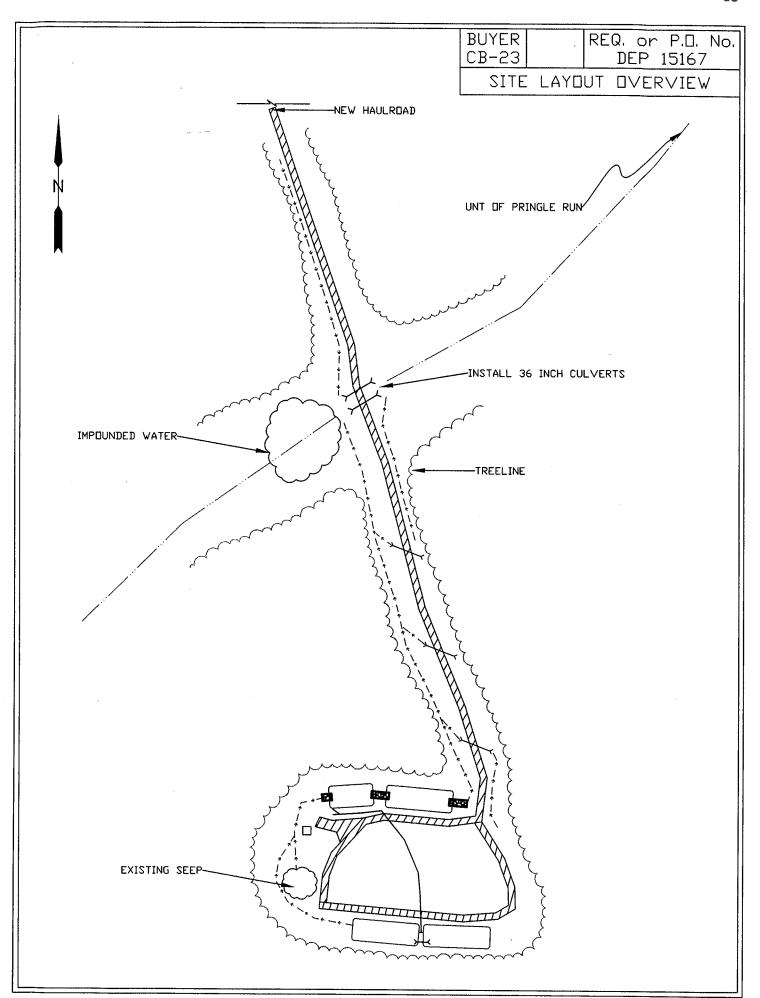
#### 3.6 Geomembrane Acceptance

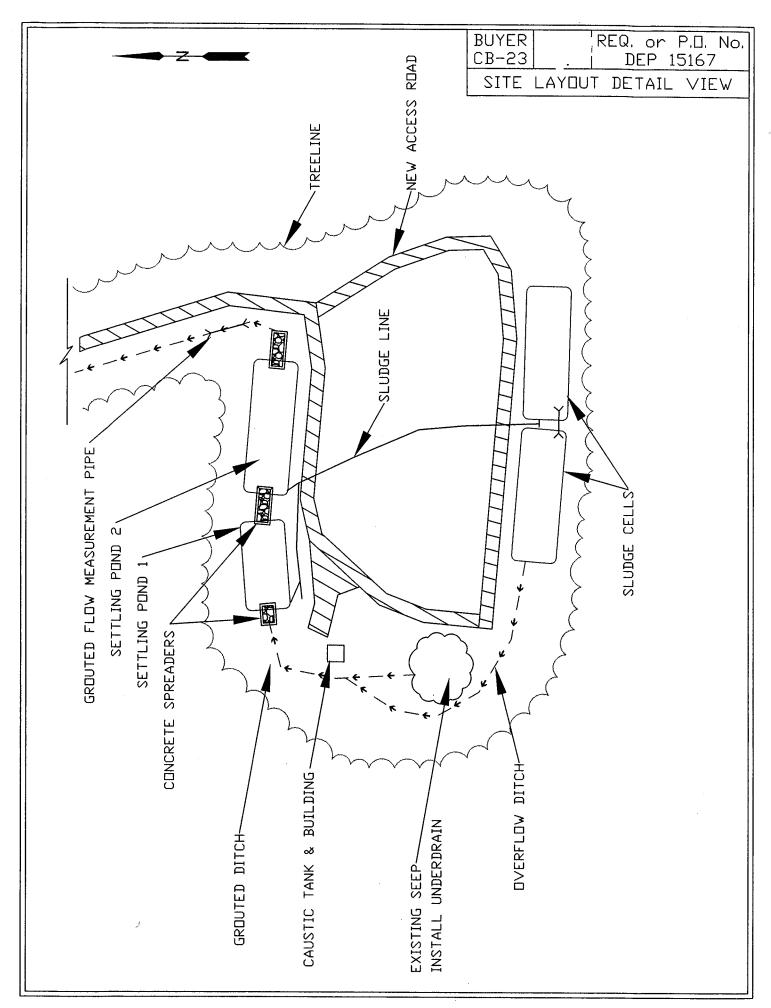
The installer shall retain all ownership and responsibility for the geomembrane until accepted by the owner.

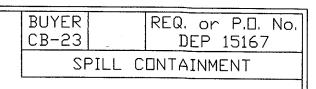
Final acceptance is when all of the following conditions are met:

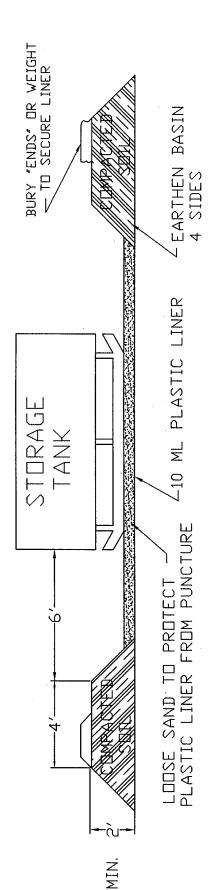
- 1. Installation is finished.
- 2. Verification of the adequacy of all field seams and repairs, including associated testing, is complete.

#### END OF SECTION





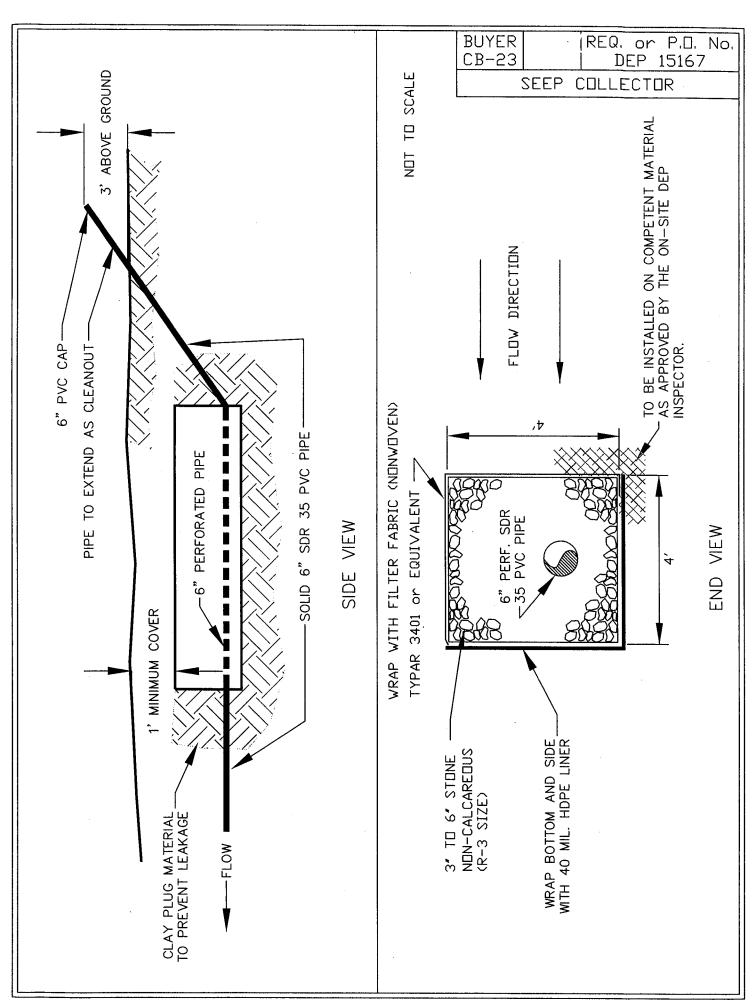




HUNDRED TEN PERCENT (110%) OF THE CAPACITY OF THE TANK(S) TOTAL VOLUME SELECTED HEIGHT OF EARTHEN BERM IS TO BE A TWO (2') FOOT MINIMUM OR ONE WITHIN THE BERM. A SIX (6") INCH FREEBOARD MUST BE INCLUDED

CONNECT TO A NORMALLY CLOSED VALVE OUTSIDE THE DIKE. THE VALVE **EXAMINED PRIOR TO RELEASE TO ENSURE THAT HARMFUL QUANTITIES OF** OWEST POINT IN THE BOTTOM OF THE CONTAINMENT VOLUME. IT SHALL SHALL BE MANUALLY OPERATED AND PROTECTED FROM UNAUTHORIZED FUELS AND LUBRICANTS ARE NOT DISCHARGED. ALTERNATE METHODS NOTE: A TWO INCH (2") WATER REMOVAL DRAIN SHALL BE LOCATED AT THE OPERATION. RAINWATER CONTAINED WITHIN THIS DIKE SHALL BE OF WATER REMOVAL WILL BE CONSIDERED FOR APPROVAL

TANKS WITH SECONDARY CONTAINMENT MAY BE USED AS AN ALTERNATIVE.



P.O. No

PERFORATION DETAILS

455 -22,5 67.5

67.5

12 INCH DIAMETER PIPE PERFURATIONS

HOLES SHALL BE 1 INCH DIAMETER.

HOLE SPACING SHALL BE 6 INCHES ON CENTER ALONG THE LENGTH OF PIPE WITHIN SEEP COLLECTOR.

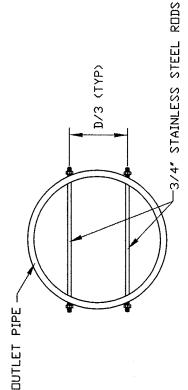
4, & 6 INCH DIAMETER PIPE PERFURATIONS

45,

HOLES SHALL BE 1/2 INCH DIAMETER FOR 2 & 4 INCH PIPE. USE 1 INCH DIAMETER HOLES FOR 6 INCH PIPE.

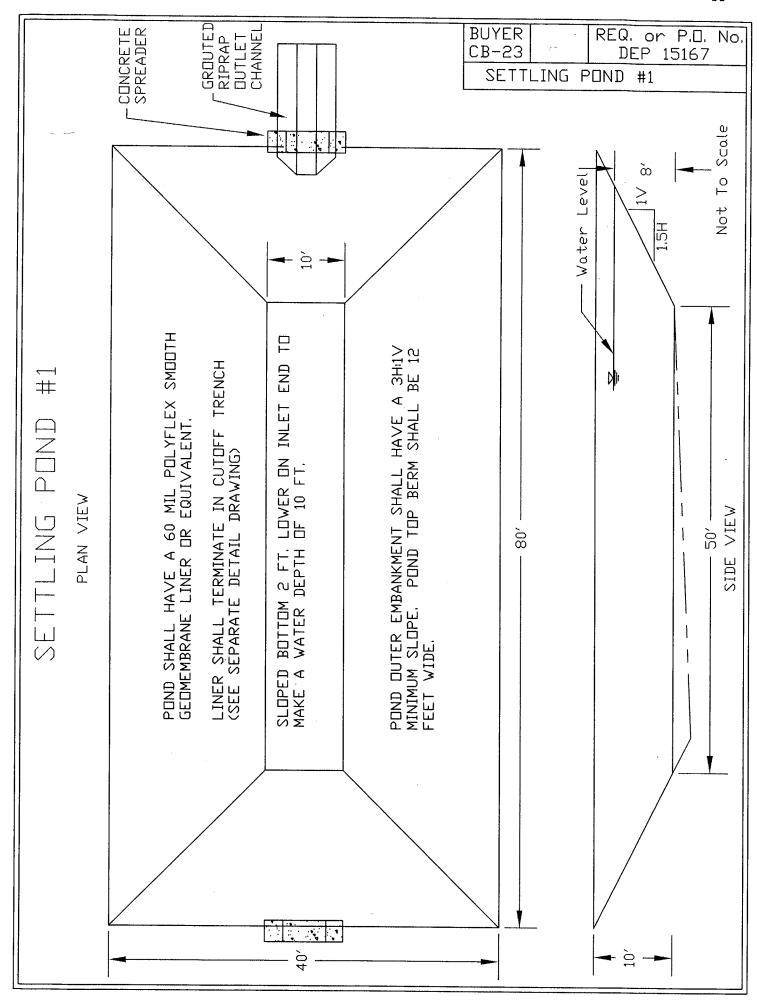
HOLE SPACING SHALL BE 4 INCHES ON CENTER ALONG THE LENGTH OF PIPE WITHIN SEEP COLLECTOR.

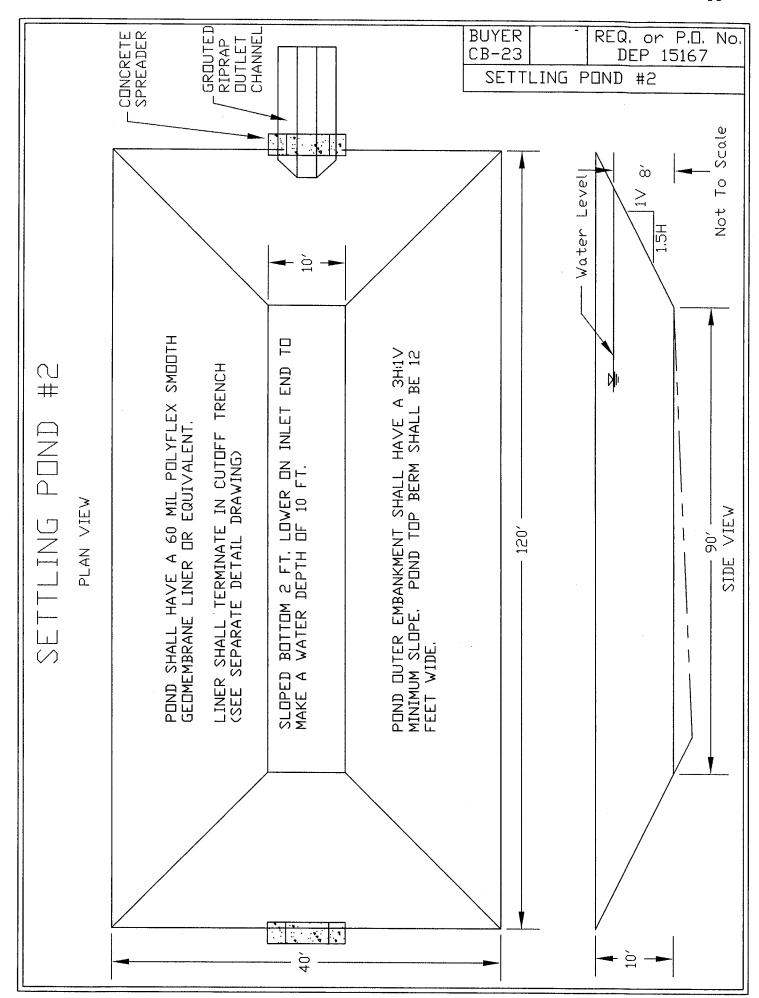
ANIMAL GUARD DETAILS

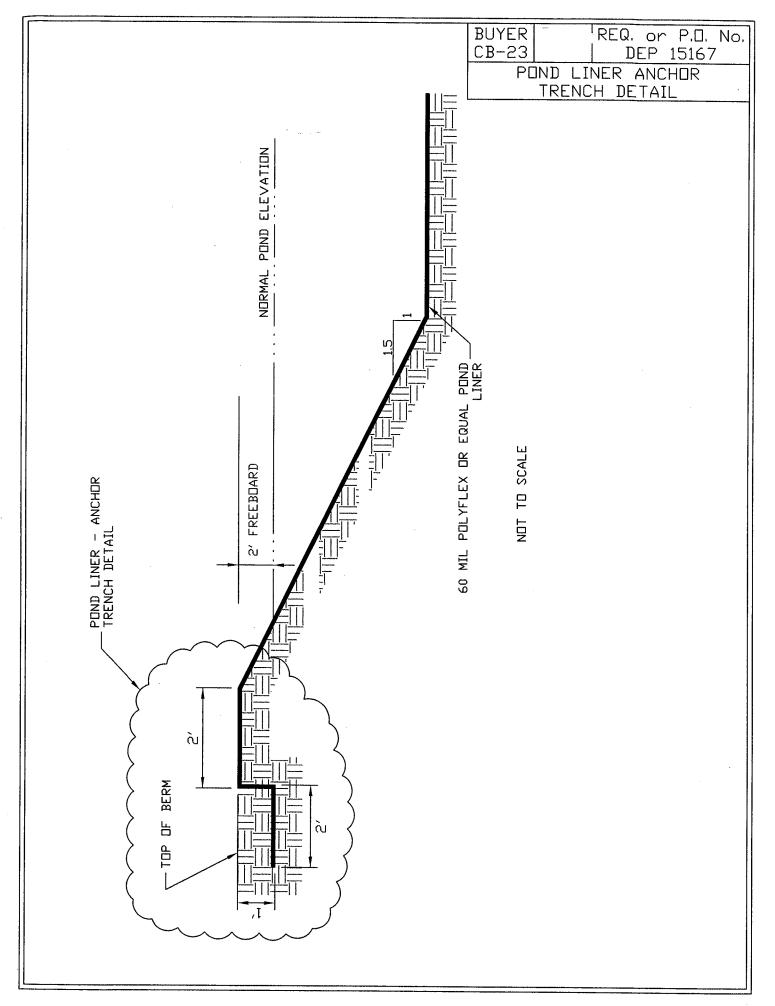


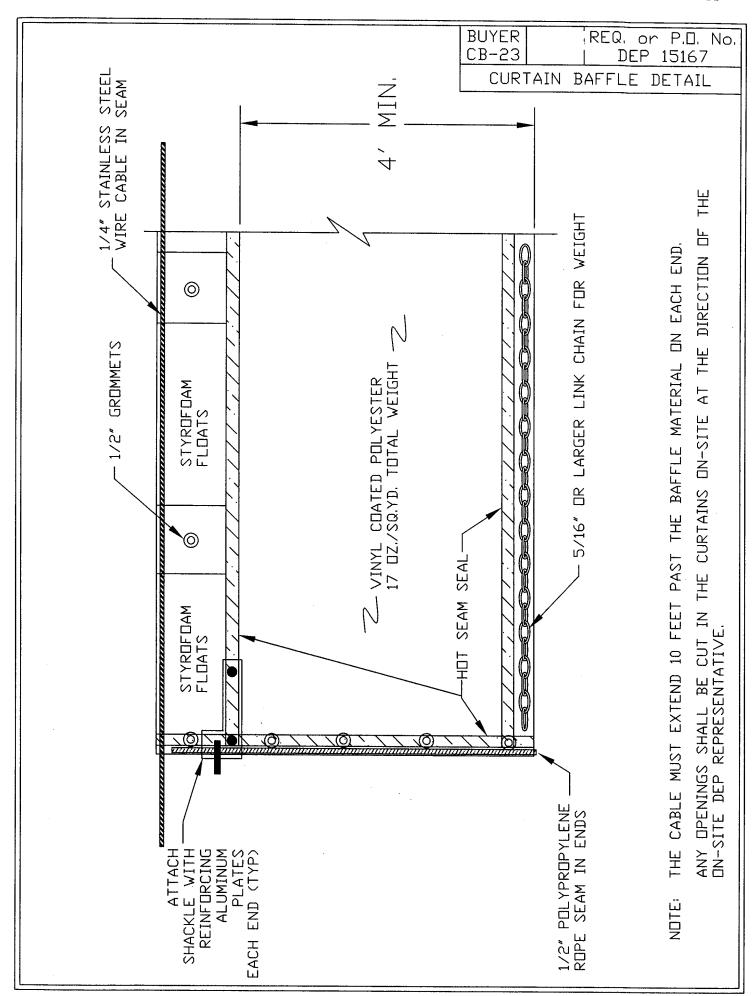
YER REQ. or P.O. N -23 DEP 15167 PIPE PERFORATION & ANIMAL GUARD DETATES

BUYER CB-23



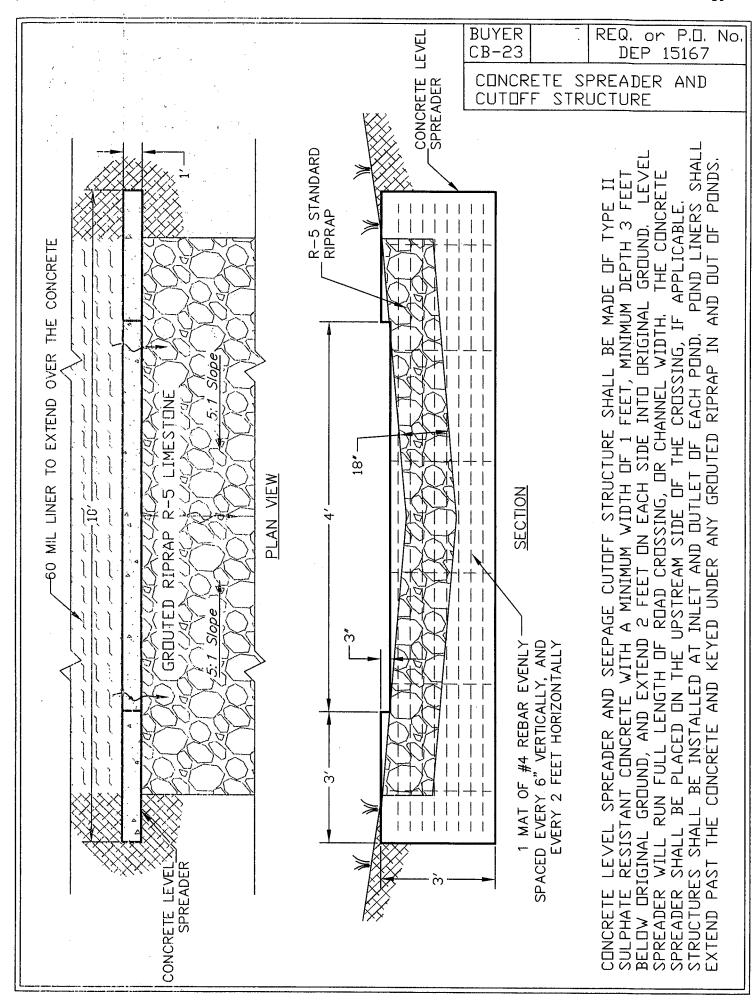






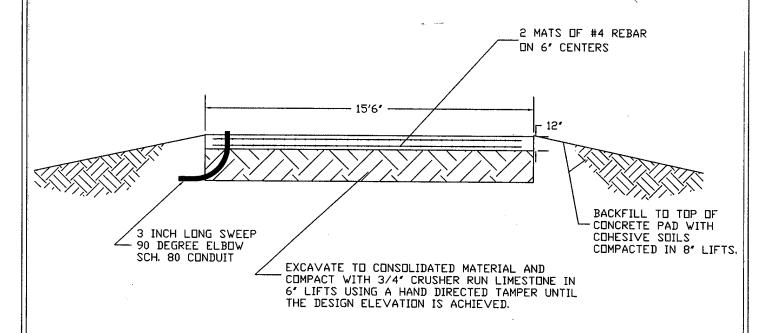
REQ. or P.D. No. BUYER CB-23 DEP 15167 PUMP CONNECTION END WITH 2 INCH DRAIN CAM & GROVE WITH LOCKABLE CAP DICKSON BRAND OR EQUAL 6" SS - NPT MALE THREAD 6" HOPE PIPE 6" HDPE WYE 6" HDPE PIPE 6" X 2" HDPE REDUCER 2" SS - NPT MALE THREAD 2" SS BALL VALVE

BUYER REQ. or P.□. No. CB-23 i DEP 15167 PUMP CONNECTION END CAM & GROVE WITH LOCKABLE CAP DICKSON BRAND OR EQUAL 6" SS - NPT MALE THREAD 6" HOPE PIPE

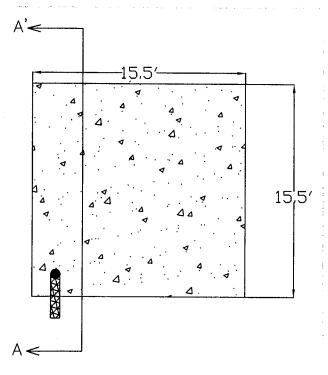


BUYER REQ. or P.O. No. CB-23 DEP 15167

CAUSTIC BUILDING FOUNDATION



# CROSS-SECTION A-A'



# MOUNTING PLATE DETAILS

ANCHOR BOLTS ARE SPACED 15" APART MEASURED FROM CENTER TO CENTER.

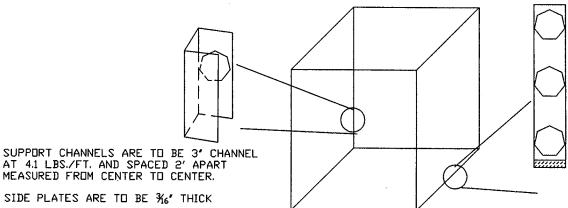
MOUNTING PLATE IS TO BE 3' BY %' THICK WELDED TO BOTTOM AND TOP OF SIDE WALL PLATES.

ANCHOR BOLTS ARE TO BE COBRA PARAWEDGE %" DIAMETER BY 5" LONG OR EQUIVILANT

PLAN VIEW

BUYER IREQ. or P.D. No. CB-23 DEP 15167 CAUSTIC BUILDING DETAILS

ALL WALLS AND ROOF ARE TO BE FITTED WITH 1' THICK DOW SUPERTUFF-R INSULATION BOARD OR EQUIVILANT



SIDE PLATES ARE TO BE 3/6" THICK

BOLTS ARE TO BE ½ DIAMETER SPACED 2'APART MEASURED FROM CENTER TO CENTER

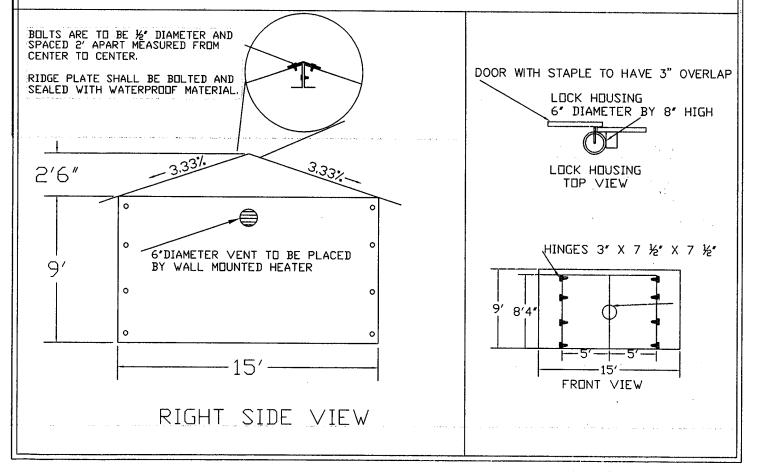
ROOF PANELS SHALL HAVE SUPPORT CHANNELS WELDED ON INSIDE OF PANELS AT SAME 2' SPACING LIKE WALLS. ALL PANELS SHALL HAVE LIFTING LUGS WELDED TO EACH FOR PLACEMENT.

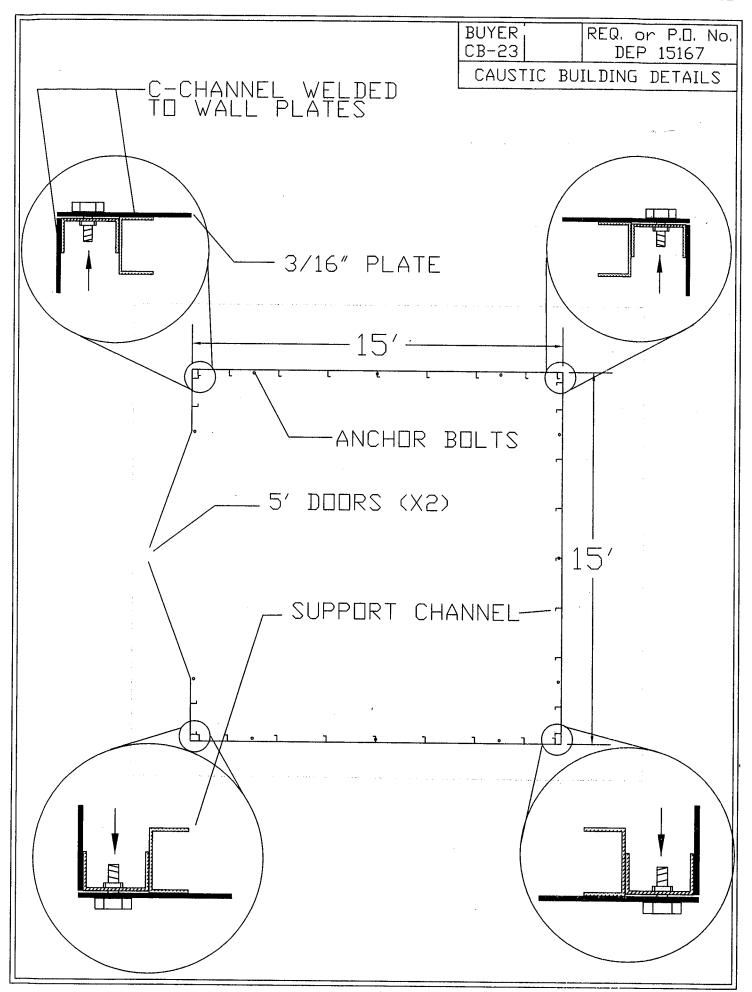
ANCHOR BOLTS ARE SPACED 15" APART MEASURED FROM CENTER TO CENTER.

MDUNTING PLATE IS TO BE 3" BY %" THICK WELDED TO BOTTOM AND TOP OF SIDE WALL PLATES.

ANCHOR BOLTS ARE TO BE COBRA PARAWEDGE %' DIAMETER BY 5' LONG OR EQUIVILANT.

# BUILDING DETAILS



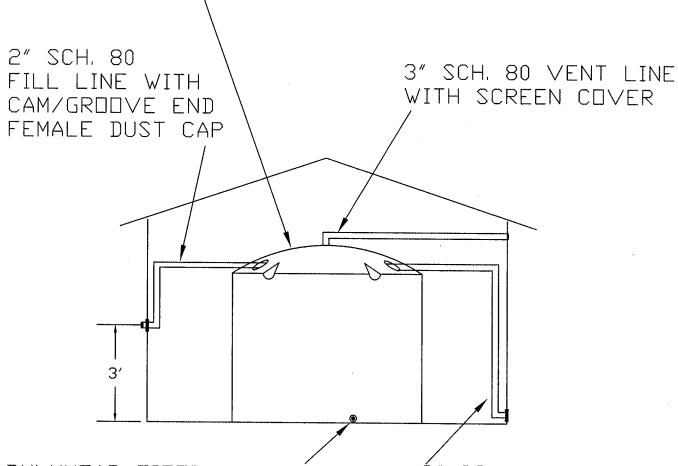


-	BUYER CB-23					P.D.	– . 1
	CAUST	IC	BU:	ILDIN	G :	DETAI	LS

3000 GALLON HIGH DENSITY LINEAR POLYETHYLENE 1.9 SPECIFIC GRAVITY WHITE VERTICAL STORAGE TANK BY SNYDER INDUSTRIES.

PART NO. 7410 OR EQUIVALENT.

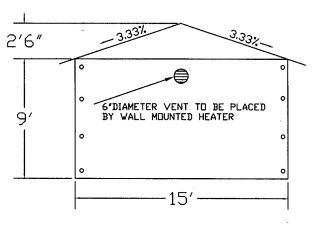
TANK DIAMETER = 102 INCH, HEIGHT= 97 INCH.



BULKHEAD FITTING WITH 1" SCH. 80 NIPPLE AND 1" S.S. BALL VALVE, THEN REDUCE TO 1/2" BLACK PLASTIC LINE. A S.S. NEEDLE VALVE SHALL BE ON END OF BLACK PLASTIC FEED LINE.

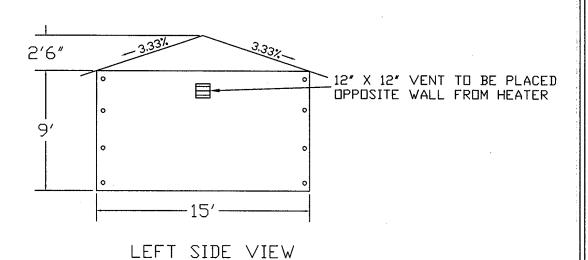
2" SCH. 80 EMERGENCY DVERFLOW LINE WITH SCREEN COVER

BUYER CB-23			REQ.		P.D.	
CAUST	IC	BU:	ILDIN	5 I	DETAI	LS

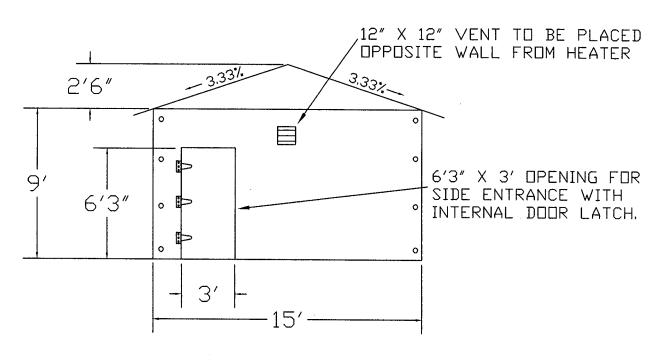


RIGHT SIDE VIEW

BOLTS ARE TO BE 1/2" DIAMETER BY 5" LONG SPACED 2' APART MEASURED FROM CENTER TO CENTER

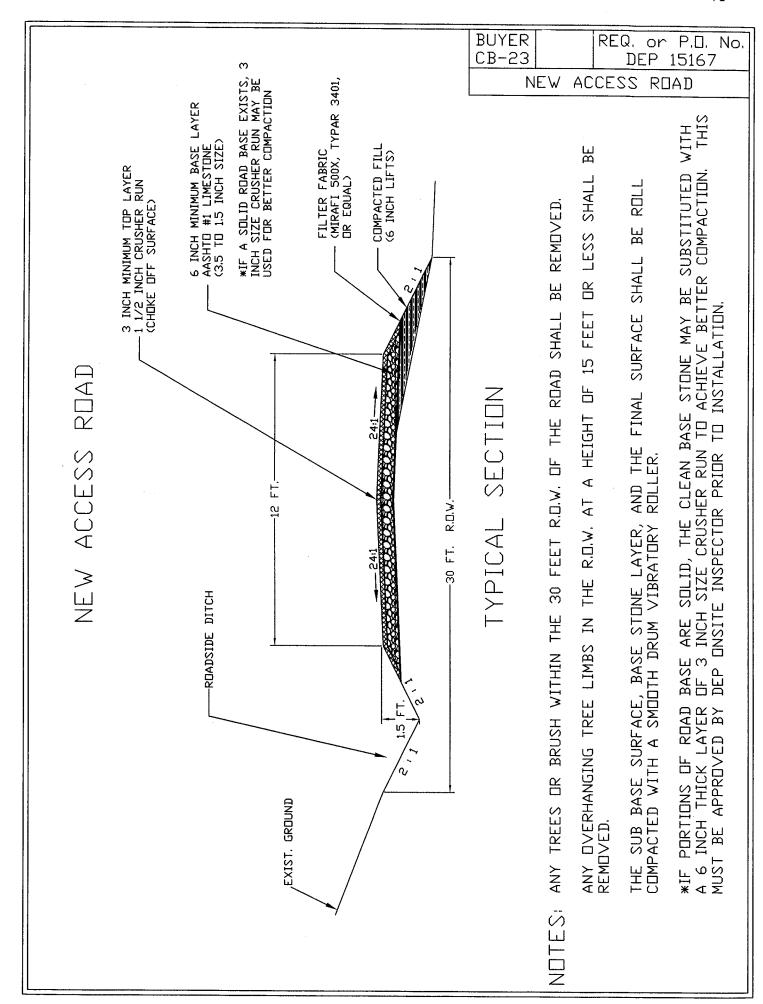


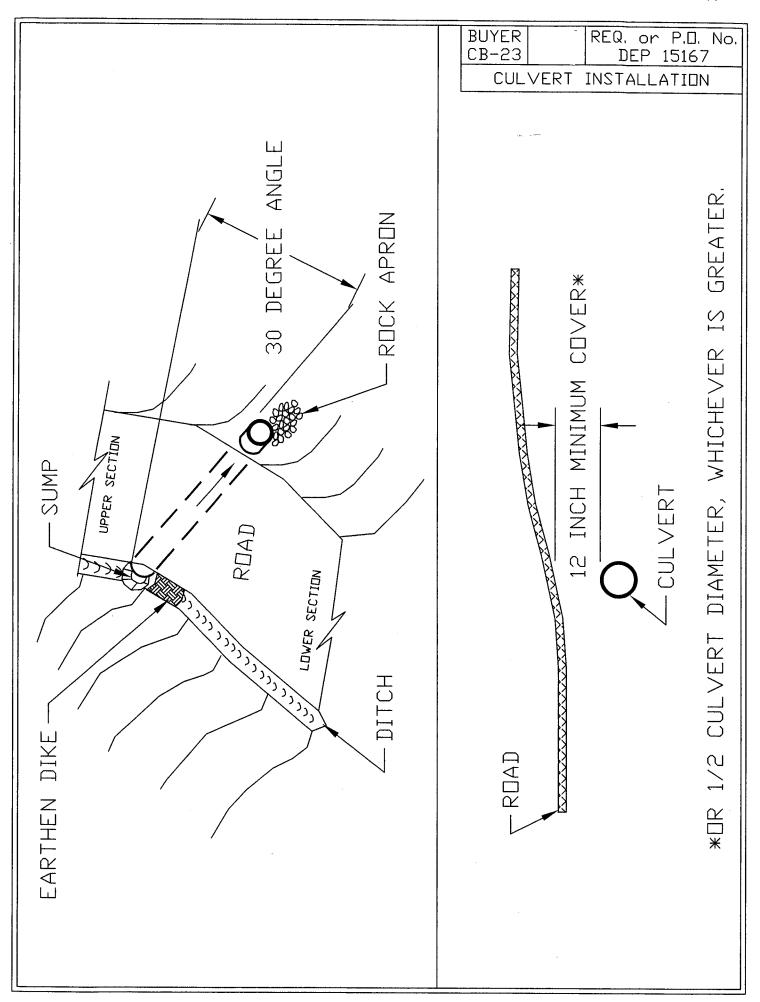
BUYER CB-23			REQ. c		P.D. 15167	
CAUST	IC	BU:	ILDING	D	ETAI	LS

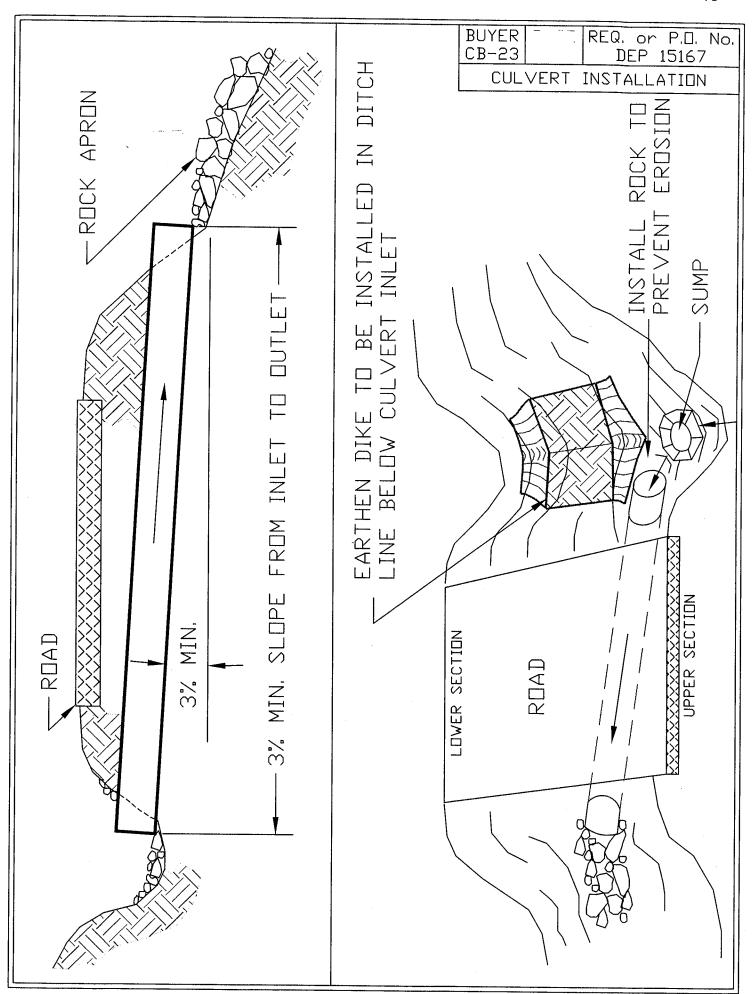


LEFT SIDE VIEW

BOLTS ARE TO BE 1/2" DIAMETER BY 5" LONG SPACED 2' APART MEASURED FROM CENTER TO CENTER

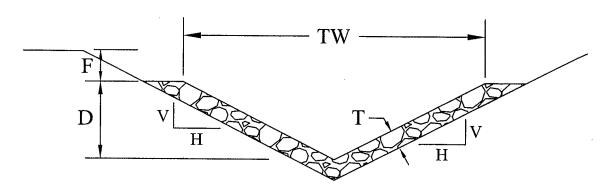




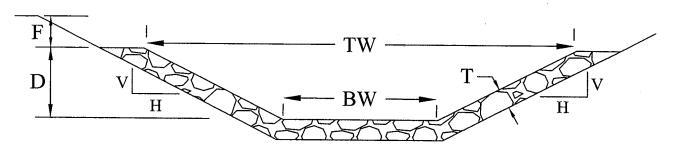


BUYER REQ. or P.O. No. DEP 15167

DIVERSION DITCHES — RIP—RAP



### **TYPICAL V-DITCH X-SECTION**



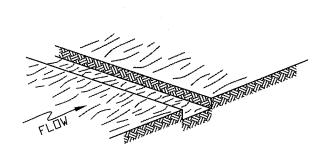
### TYPICAL TRAPEZOIDAL CHANNEL X-SECTION

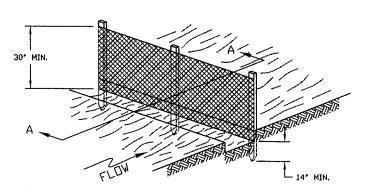
DITCH / CHANNEL TYPE	TOP WIDTH -TW- (FT)	BOT. WIDTH -BW- (FT)	TOTAL DEPTH -D- (FT)	SIDE SLOPE (H/V)	RIPRAP THICKNESS -T- (FT)
GROUTED RIPRAP V-DITCH	4.0	0	1.0	2/1	1.5
RIPRAP V-DITCH	4.0	0	1.0	2/1	1.5
RIPRAP TRAPEZOIDAL DITCH	7.0	3.0	1.0	2/1	1.5

### **NOTES:**

- 1. ALL CHANNELS SHALL HAVE ONE (1) FOOT MINIMUM OF FREEBOARD (F), UNLESS OTHERWISE NOTED.
- 2. ALL GROUTED RIP RAP CHANNELS SHALL HAVE 100% GROUT PENETRATION IN ALL VOIDS.

BUYER | REQ. or P.O. No. CB-23 | DEP 15167 | SILT FENCE INSTALLATION

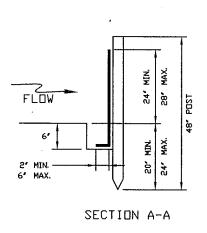


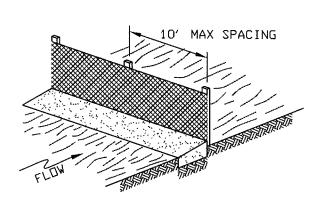


1. EXCAVATE 6" X 6" TRENCH

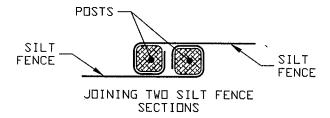
2. PLACE FENCE AT BACK EDGE OF TRENCH (FABRIC FACING DIRECTION OF FLOW)

3. DRIVE POST UNTIL FABRIC REACHES BOTTOM OF TRENCH





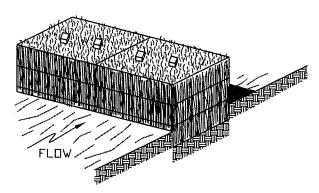
4. FILL TRENCH WITH EMBANKMENT & TAMP



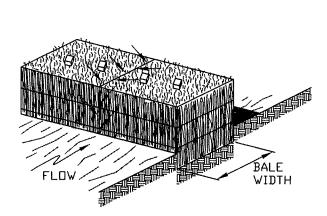
NDTE: WHEN MORE THAN ONE ROLL OF SILT FENCE IS USED, THE FENCE AT THE JUNCTION MUST BE PLACED SO THAT THE LAST POST OF THE FIRST RUN & THE FIRST POST OF THE SECOND RUN OVERLAP & ARE TIED TOGETHER.

BUYER CB-23		l.		P.D. 15167	
STR	AW/HA	Y BA	LE	DIKE	

USE TWO 2'X2' STAKERS PER BALE DRIVEN 1' MIN. INTO GROUND



2. PLACE AND STAKE THE BALES.



FLOW.

1. EXCAVATE THE TRENCH.

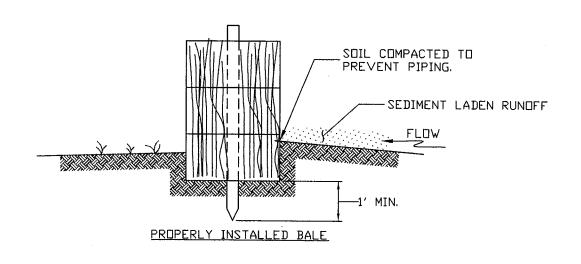
" VERTICAL FACE

WIDTH

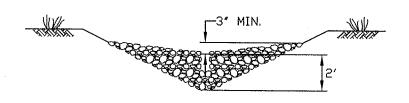
WIDTH

3. WEDGE LOOSE STRAW BETWEEN BALES. 4. BACKFILL AND COMPACT THE EXCAVATED SOIL.

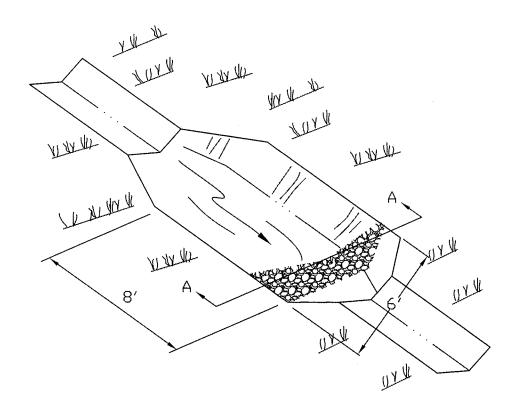




BUYER REQ. or P.O. No. CB-23 DEP 15167
SEDIMENT CONTROL SUMP



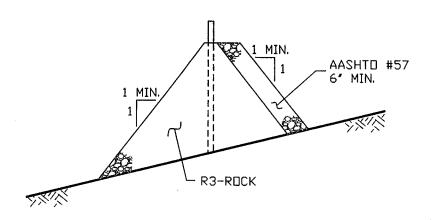
### SECTION A-A



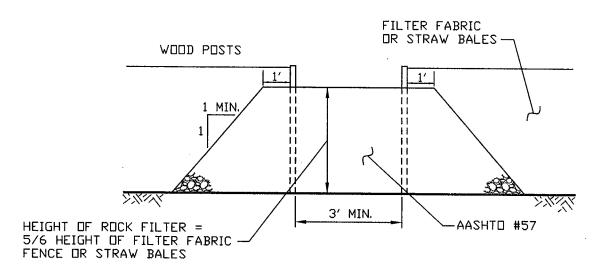
NOTE:

THE SUMP MUST BE CLEANED WHEN 60% FULL. ROCK OR HAYBALES SHALL BE PLACED AT SUMP OUTLET. THE MINIMUM DITCH DEPTH IS 1.0', AND THE MINIMUM SUMP DEPTH IS 4.0'.

BUYER CB-23		·			P.D.	
RDC	K	FIL	TER [	JUT	LETS	

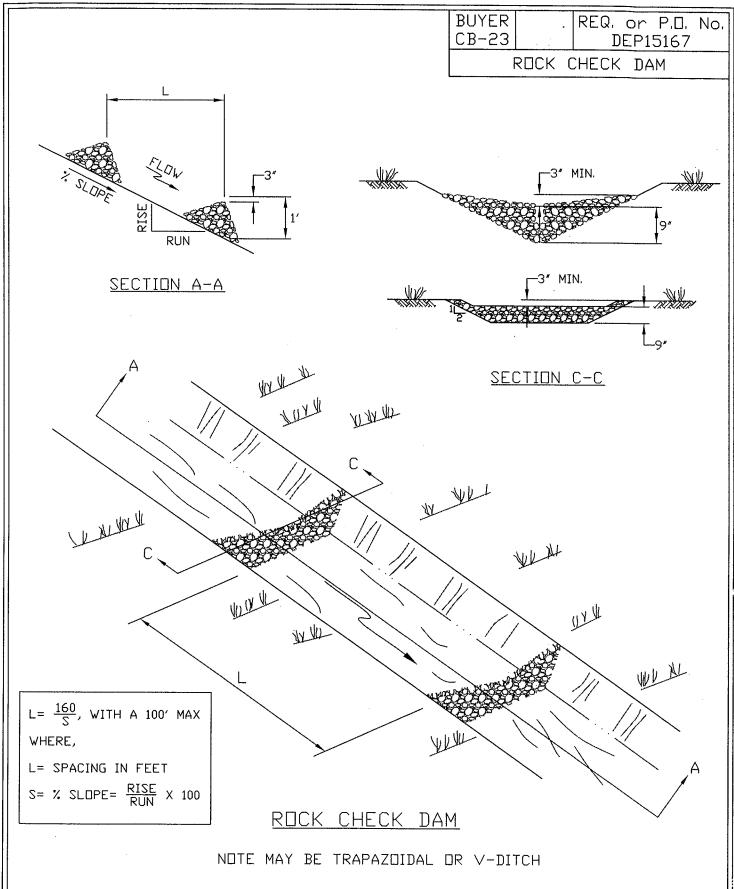


### DUTLET CROSS-SECTION

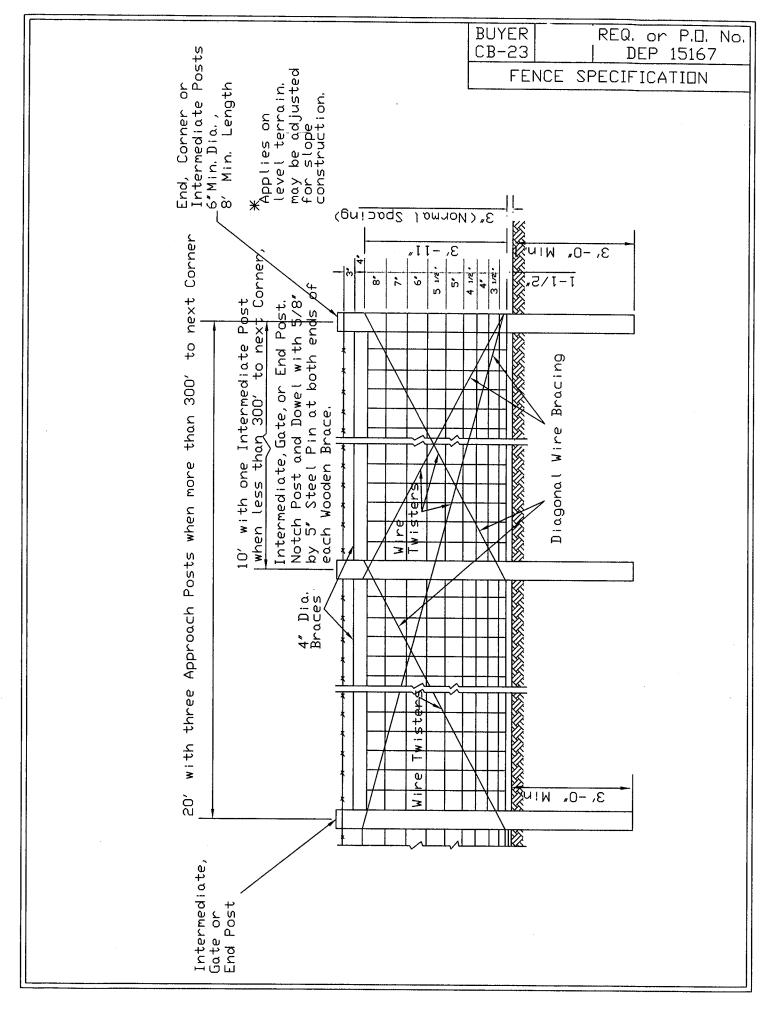


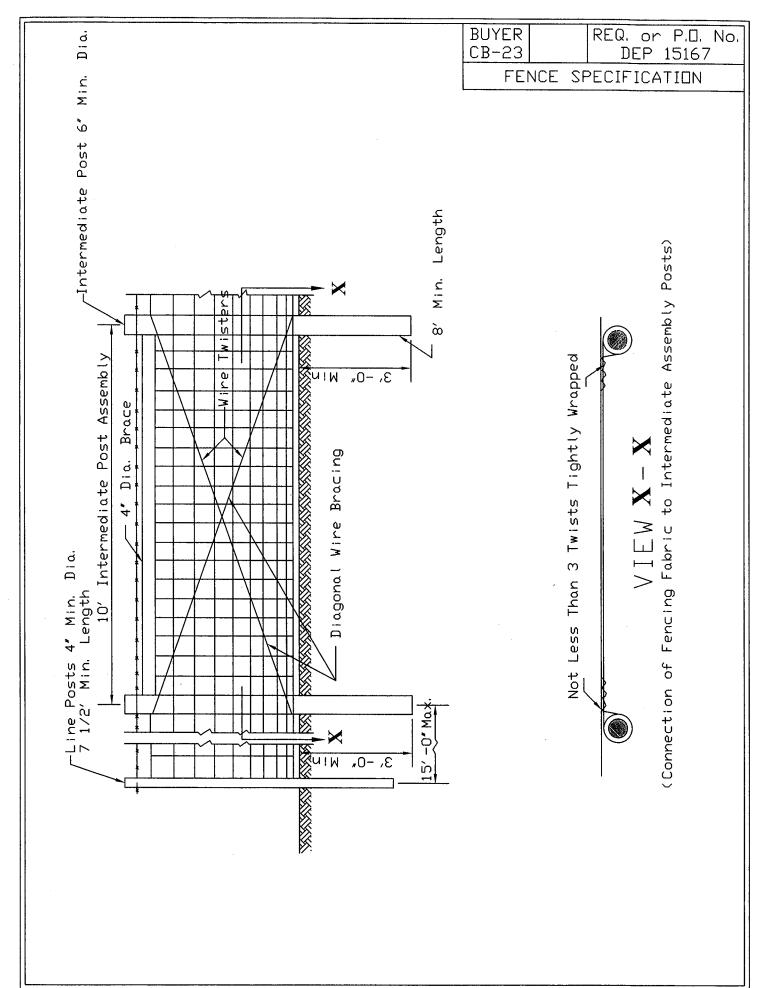
UP-SLOPE FACE

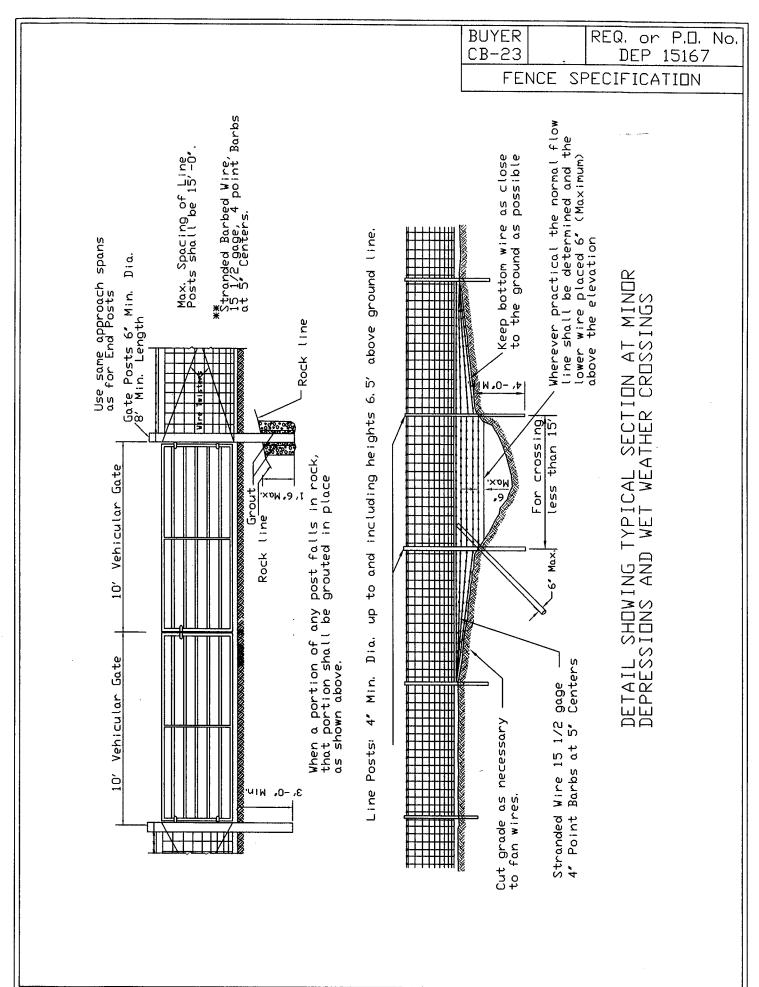
NDTE: Sediment must be removed when accumulations reach 1/3 the height of the outlet.



NOTE: SPACING OF PREFABRICATED DITCH CHECKS SHALL BE THE SAME AS STONE DITCH CHECKS. AASHTO #1 (2-4 INCH) SHALL BE USED, AND MAY BE REINFORCED WITH 3 TO 6 INCH RIPRAP. THE MINIMUM DITCH DEPTH IS 1.0'.







BUYER . REQ. or P.O. No CB-23 DEP 15167 FENCE SPECIFICATION

Posts and braces may be either round or square shaped. Dimensions shown on the Plans are for round posts and braces only. When square posts are used, line posts shall be 4' square (min.); braces 4' square (min.); braces 4' square (min.); braces 4' intermediate posts 6' square (min).

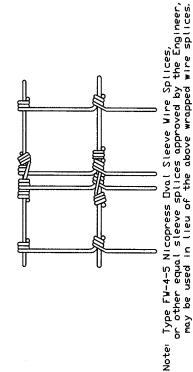
The positioning of the fence fabric and barbed wire on the posts, as shown on the "Typical Fence Section" detail, applies for level and gentle sloping terrain. For fence erected on slopes, the positioning may be adjusted to meet the slope conditions as long as the adjustment is continued from post to post in a uniform manner. Trenching on slopes may be warranted. On slopes, posts will continue to be erected vertically, unless otherwise directed, and the ends of the fencing fabric shall be cut on a skew as may be necessary for proper connection to the posts.

Dumped rock channel protection will be used at channel crossings when called for on the plans.
Install drainage structure terminal installations called for on the plans and/or as shown on typical fence

ğ

details.
Unless otherwise specified, or directed by the Enginneer, the farm field fence may be installed with the fence fabric and barbed wire positioned on either side of the fence

Hardware and miscellaneous fittings, not specifically designated herein as to type or dimensions, shall conform to the applicable requirements of WVDGH Section. 608 of the Specifications and shall be of good quality commercial design acceptable to the Director or Representive.



TYPICAL WIRE FENCE SPLICE

Agency\_\_\_\_ REQ.P.O#\_\_

	BID B	BOND	
KNOW ALL MEN BY TH	IESE PRESENTS, That we, the un	ndersigned,	
of		, as Principal,	and
of	,, a c	orporation organized and ex	cisting under the laws of the State of
with its princip	al office in the City of	, as Surety, a	re held and firmly bound unto the State
			) for the payment of which,
well and truly to be made, we join	ntly and severally bind ourselves, o	our heirs, administrators, exe	ecutors, successors and assigns.
The Condition of the ab	ove obligation is such that whereas	s the Principal has submitted	I to the Purchasing Section of the
Department of Administration a c	ertain bid or proposal, attached he	reto and made a part hereo	f, to enter into a contract in writing for
NOW THEREFORE,			
hereto and shall furnish any othe agreement created by the accep force and effect. It is expressly texceed the penal amount of this	er bonds and insurance required by stance of said bid, then this obligation understood and agreed that the liable obligation as herein stated.  The received, hereby stipulates and extension of the time within which	the bid or proposal, and shon shall be null and void, of bility of the Surety for any are agrees that the obligations of	lance with the bid or proposal attached all in all other respects perform the nerwise this obligation shall remain in full and all claims hereunder shall, in no event, of said Surety and its bond shall be in no ch bid, and said Surety does hereby
IN WITNESS WHERE	OF, Principal and Surety have here	unto set their hands and se	als, and such of them as are corporations
	als to be affixed hereunto and these		
day of			
Principal Corporate Seal		<del></del>	(Name of Principal)
•		Ву	
			(Must be President or Vice President)
	٠,	·	(Title)
Surety Corporate Seal		****	(Name of Surety)
		<del></del>	Attorney-in-Fact

IMPORTANT – Surety executing bonds must be licensed in West Virginia to transact surety insurance. Raised corporate seals must be affixed, a power of attorney must be attached.

AGENCY

					RFQ/RFP#	(B)
			n in	•		
(4)	WW State Agency	WNOW ATT NO	Bid Bon	<u>d</u>	Laxanat e	
(A)	WV State Agency (Stated on Page 1 "Spending Unit")	KNOW ALL ME	N BY THESE PR	ESEN 15, 11	nat we, the under	signed,
	(Stated on Page 1 "Spending Unit")	(C)	of (D)	of	(E)	
	Request for Quotation Number (upper	as Principal, and			(G) ,	
(0)	right corner of page #1)	(H)	, a corporation or	ganized and	existing under th	e laws
(C)	Your Company Name	of the State of(I)	with its	principal off	ice in the City of	f _
(D)	City, Location of your Company	- (J)	, as Surety, are he	and firmi	y bound unto Th	e State
(E)	State, Location of your Company	of West Virginia, as Oblig				
(F)	Surety Corporate Name City, Location of Surety	(\$(L)	) for the payment	or which, w	ell and truly to b	e made,
(G)	State, Location of Surety	we jointly and severally bi	ina ourseives, our	neirs, admin	istrators, executo	ors,
(H)	State of Surety Incorporation	successors and assigns.	`tha ahawa ahliaat	lian ia avalla 41		
(I)	City of Surety Incorporation	has submitted to the Purch	the above obligat	Jon is such u	nat whereas the h	rincipal
(J) (K)	Minimum amount of acceptable bid	a certain bid or proposal, a				
(IC)	bond is 5% of total bid. You may state	contract in writing for		u made a par	t hereof to enter	into a
	"5% of bid" or a specific amount on	contract in writing for	(M)	<del></del>		
	this line in words.	<del></del>	(IVI)	<del></del>		
(L)	Amount of bond in figures				<del></del>	
(M)	Brief Description of scope of work	NOW THEREFO	)BE			
(N)	Day of the month		nall be rejected, or			
(0)	Month	• •	nall be accepted as		nal shall enter int	n a
(P)	Year	contract in accordance with				
(Q)	Name of Corporation	any other bonds and insur				
(R)	Raised Corporate Seal of Principal	other respects perform the	agreement create	d by the acc	entance of said h	id then
(S)	Signature of President or Vice	this obligation shall be nu	ll and void, other	wise this obli	gation shall rema	in in full
• •	President	force and effect. It is exp				
(T)	Title of person signing	Surety for any and all clai				
(U)	Raised Corporate Seal of Surety	amount of this obligation		ŕ		
(V)	Corporate Name of Surety		alue received, her	reby stipulate	es and agrees that	the
(W)	Signature of Attorney in Fact of the	obligations of said Surety	and its bond shall	l be in no wa	y impaired or aff	ected by
	Surety	any extension of time with				
NOTE:	Dated, Power of Attorney with Raised	Surety does hereby waive	notice of any suc	h extension.	•	
	Surety Seal must accompany this bid		HEREOF, Princi			
	bond.	hands and seals, and such	of them as are co	rporations ha	ave caused their	corporate
		seals to be affixed hereto				officers,
		this (N) day of	(O)	, 20 <u>(P</u>	<u>) .</u>	
		D. 1 . 1 . 1 . 0			40)	
		Principal Corporate Seal			<u>(Q)</u>	1
	·	(P)	•		Name of Principa	1)
		(R)		Ву	(S)	
					Must be President	or
				`	Vice President)	
					<u>(T)</u>	
					Title	
		(U)				
		Surety Corporate Seal		<del> </del>	<u>(V)</u>	<del></del>
					(Name of Surety	)
					(W)	<u></u>
			*		Attorney-in-Fac	ī.

IMPORTANT – Surety executing bonds must be licensed in West Virginia to transact surety insurance. Raised Corporate Seals must be affixed and a Power of Attorney must be attached.



# State of West Virginia DRUG FREE WORKPLACE CONFORMANCE AFFIDAVIT West Virginia Code §21-1D-5

STA	TE OF
COL	NTY OF, TO-WIT:
I,	, after being first duly sworn, depose and e as follows:
	I am an employee of; and, (Company Name)
2.	I do hereby attest that(Company Name)
	maintains a valid written drug free workplace policy and that such policy is in compliance with <b>West Virginia Code</b> §21-1D-5.
The	above statements are sworn to under the penalty of perjury.
	(Company Name)
	Ву:
	Title:
	Date:
Tak	en, subscribed and sworn to before me this day of
Ву	Commission expires
(Se	al)
	(Notary Public)

THIS AFFIDAVIT MUST BE SUBMITTED WITH THE BID IN ORDER TO COMPLY WITH WV CODE PROVISIONS. FAILURE TO INCLUDE THE AFFIDAVIT WITH THE BID SHALL RESULT IN DISQUALIFICATION OF THE BID.

RFQ No.	
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### STATE OF WEST VIRGINIA Purchasing Division

## PURCHASING AFFIDAVIT

West Virginia Code §5A-3-10a states: No contract or renewal of any contract may be awarded by the state or any of its political subdivisions to any vendor or prospective vendor when the vendor or prospective vendor or a related party to the vendor or prospective vendor is a debtor and the debt owed is an amount greater than one thousand dollars in the aggregate.

"Debt" means any assessment, premium, penalty, fine, tax or other amount of money owed to the state or any of its political subdivisions because of a judgment, fine, permit violation, license assessment, defaulted workers' compensation premium, penalty or other assessment presently delinquent or due and required to be paid to the state or any of its political subdivisions, including any interest or additional penalties accrued thereon.

"Debtor" means any individual, corporation, partnership, association, limited liability company or any other form or business association owing a debt to the state or any of its political subdivisions. "Political subdivision" means any county commission; municipality; county board of education; any instrumentality established by a county or municipality; any separate corporation or instrumentality established by one or more counties or municipalities, as permitted by law; or any public body charged by law with the performance of a government function or whose jurisdiction is coextensive with one or more counties or municipalities. "Related party" means a party, whether an individual, corporation, partnership, association, limited liability company or any other form or business association or other entity whatsoever, related to any vendor by blood, marriage, ownership or contract through which the party has a relationship of ownership or other interest with the vendor so that the party will actually or by effect receive or control a portion of the benefit, profit or other consideration from performance of a vendor contract with the party receiving an amount that meets or exceed five percent of the total contract amount.

EXCEPTION: The prohibition of this section does not apply where a vendor has contested any tax administered pursuant to chapter eleven of this code, workers' compensation premium, permit fee or environmental fee or assessment and the matter has not become final or where the vendor has entered into a payment plan or agreement and the vendor is not in default of any of the provisions of such plan or agreement.

Under penalty of law for false swearing (West Virginia Code §61-5-3), it is hereby certified that the vendor affirms and acknowledges the information in this affidavit and is in compliance with the requirements as stated.

### WITNESS THE FOLLOWING SIGNATURE

Vendor's Name:		
Authorized Signature:		_ Date:
State of		
County of, to-wit:		
Taken, subscribed, and sworn to before me this	day of	, 20
My Commission expires	, 20	
AFFIX SEAL HERE	NOTARY PUBLIC	