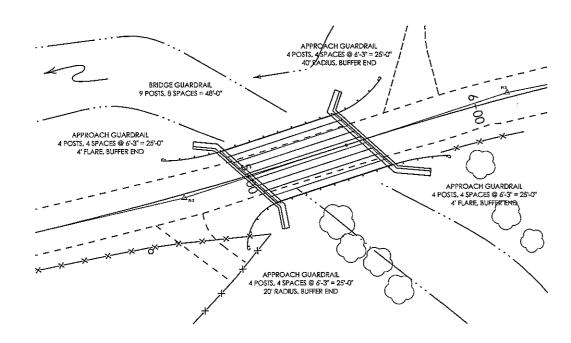
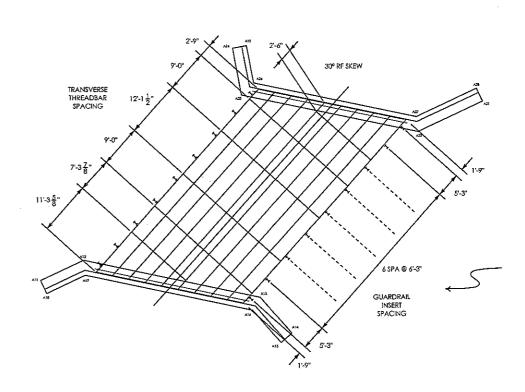
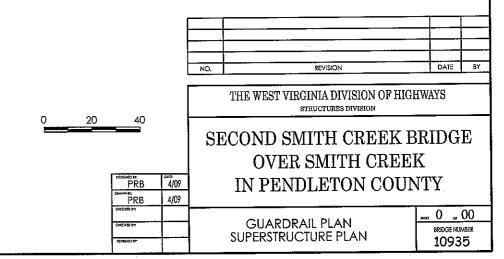
| PUBLIC ROADS DIV. | STATE DIST, NO. | PROJECT NUMBER | COUNTY | SHEET NO. | TOTAL SHEETS |
|-------------------------|-----------------------|----------------|-----------|--------------|-----------------|
| wv | 8 | \$336-18-3.77 | PENDLETON | 0 | 00 |

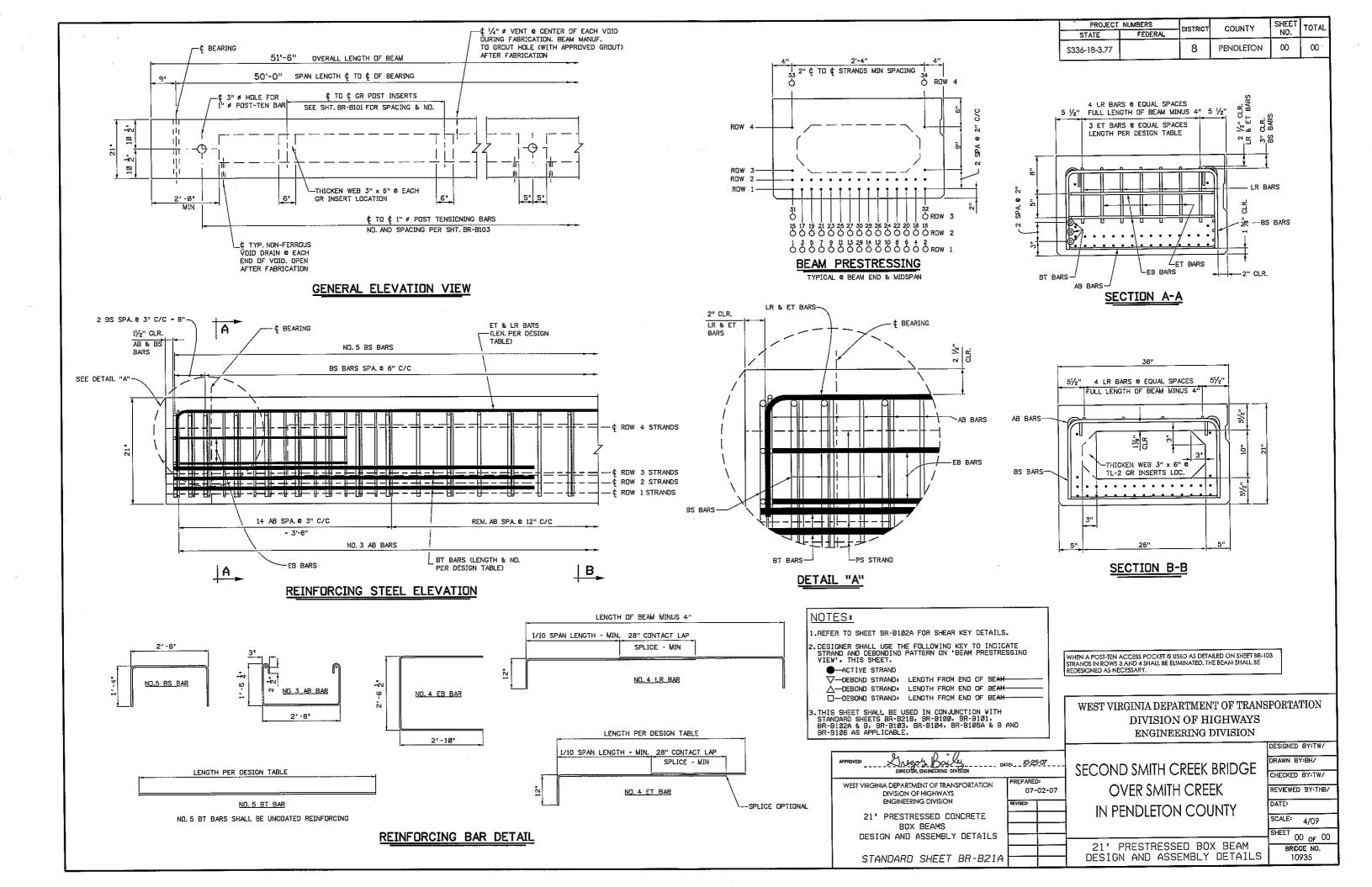


GUARDRAIL LAYOUT



SUPERSTRUCTURE LAYOUT





| | | | | | | DESIGN | DATA I | FOR 21' | DEPTH | ADJAC | ENT BOX | K BEAM | | | | - | |
|--|--------------------------------------|-----------------|-------------------|-------------------|--------------------|-------------------|-------------------|-----------------------|-----------------------|-----------------------|------------------------|------------------------|------------------------|---|---|-------|-----------|
| SPAN LENGTH ¢ TO ¢ | BEARING | | 301-011 | 32'0" | 34'0" | 36'-0" | 38'-0" | 40'-0" | 421-07 | 44.0 | 46'-6" | 48:0 | 50'-0" | • | | | |
| OVERALL LENGTH OF | BEAM. | | 311-8 | 331-67 | 351-87 | 371-877 | 391-811 | 41'-6" | 431-611 | 451-67 | 471-67 | 49'-6" | 51'-6" | | | | ļ <u></u> |
| ND. OF 270 KSI, ½" 9 STRANDS, AREA/STRAN | 5 LOW-RELAX D = 0.167 SC | ATION). IN. | 10 | 10 | 18 | 12 | 12 | 14 | 14 | J4 | 18 | 18 | 16 | | | | |
| | | ROW 1 | 1,2,11,12 | 1,2,11,12 | 1,2,11,12 | 1,2,7,8,13,14 | 1,2,7,8,13,14 | 1,2,7,8,13,14 | 1,2,7,8,13,14 | 1,2,7,8,13,14 | 1,2,5,6,9,10, 13,14 | 1,2,5,6,9,10, 13,14 | 1,2,5,6,9,10, 13,14 | | | | |
| | | RDW 2 | 15,16,25,26 | 15,16,25,26 | 15,16,25,26 | 15,16,27,28 | 15,16,27,28 | 15,16,21,22, 27,28 | 15,16,21,22, 27,28 | 15,16,21,22, 27,28 | 15,16,21,22, 27,28 | 15,16,21,22, 27,28 | 15,16,21,22, 27,28 | | | | |
| TRAND POSITION NUM | /BER | ROW 3 | | | | | | | | | | | | | | | |
| | | ROW 4 | 33,54 | 33:54 | 33,54 | 33,54 | 33,34 | 33,54 | 33,54 | 33,54 | 33,54 | 33,54 | 33,34 | · | | | |
| PRESTRESSING FORCE | | Y AFTER | 327 | 328 | 328 | 391 | 391 | 453 | 454 | 454 | 515 | 548 | 517 | | | | |
| EFFECTIVE PRESTRES | SING FORCE | AFTER | 297 | 298 | 298 | 350 | 352 | 103 | 104 | 196 | 454 | 456 | 458 | • | | | |
| REQUIRED FACTORED STRENGTH I, Mu (F) | | | 359 | 393 | 421 | 465 | 504 | 545 | 588 | 639 | 583 | 746 | 800 | | | | |
| ACTORED FLEXURAL RESISTANCE, Mr (FT-K | IPS/BEAM) | | 527 | 527 | 527 | 644 | 644 | 745 | 745 | 745 | 853 | 853 | 853 | | | | |
| OTAL NO. DEBONDED | STRANDS | | | | | | | | | | | | | | | | |
| DEBONDED STRAND PO NUMBER & SHJELDING | | RO₩ 1 | | | | | | | <u> </u> | | | | | | | | |
| FROM EACH END | LENGTI: | ROW 2 | | | | | | | | | | | | | | | |
| NUMBER & LENGTH •4 TENSION BARS & EAC | | | 3 - 94 x 4'-6" | 3 - •4 x 4'-6" | 3 - • 4 x 5'-0" | 3 - •4 × 5¹-0" | 3 - 94 | 3 - •4 | 3 - •4 | 3 - \$4 ×6'-0" | 3 - 94 × 6'-0" | 3 - •4 ×6'-0" | 3 - *4 x 6'-6" | | | | |
| IUMBER & LENGTH *5 | | | 2 - #8 | 2 - •5 × 5'-0" | 2 - 98 ×6'-0" | 2 - 95 ×6'-0" | 2 - 25 x 6'-0" | 2 - 95 ×6'-0" | 2 - 95 ×6'-0" | 2 - •5 × 6'-0" | 2 - •5 × 6'-0" | 2 - 95 | 2 - +5 x 6'-0" | | | | |
| ESIGN CAMBER | @ RELEASE | | 0.15 | 0.15 | 0.45 | 0.28 | 0.27 | 0.37 | 0.38 | 0.38 | 0.55 | 0.55 | 0.54 | | | | |
| · = POSITIVE (UP) | @ ERECTION | ł | 0.23 | 0.23 | 0.22 | 0,40 | 0.39 | 0.55 | 0.55 | 0.52 | 0.79 | 0.76 | 0.71 | | | ļ | |
| · · · · · · · · · · · · · · · · · · · | @ FINAL | | 0.24 | 0.22 | 0.18 | 0.40 | 0.36 | 0.55 | 0.49 | 0.40 | 070 | 0.59 | 0.45 | | ļ | | |
| NUMBER & SPACING OF TL-2 GUARDRAIL INSERTS SEE NOTE 6 | NO OF INSE | RTS REQD. | | | ļ | | | | | | <u> </u> | | 9 | | | | ļ |
| | END OF BEA C OF FIRST EA. END | | | | | | | | | | | | 1'-9" | | | | |
| | ¢ OF 1st IN TO ¢ 2nd I EA. END | | | | | | | | | | | | 5'-3" | | | | |
| WEIGHT OF TYPICAL DIAPHRAGM (TONS) | BEAM INCLU | ING | 9.2 | 9.8 | 10:4 | 10.9 | 11:5 | 12:0 | 12.6 | 13:1 | 13.8 | 14:3 | 14.9 | | | | |

| STATE PROJECT NUMBER | FEDERAL PROJECT NUMBER | STATE DIST. NO. | COUNTY | SHEET NO. | TOTAL |
|-------------------------|---------------------------|-----------------------|-----------|--------------|-------|
| 5336-18-3.77 | | 8 | PENDLETON | 00 | - 00 |

MIN. CONCRETE STRENGTH @ RELEASE = 5500 PSI MIN. CONCRETE STRENGTH @ 28 DAYS = 8000 PSI = 33,820 LBS INITIAL PULL/STRAND - 0.167 SQ. IN. CROSS-SECTION AREA/STRAND

1.BEAM WEIGHTS LISTED IN THE DESIGN TABLE ARE BASED DN ZERO SKEW, 2 FT. LONG ENDBLOCK AND DIAPHRAGMS SPACED @ 15 FT C/C. WEIGHTS FOR SKEWED BEAMS, LONGER ENDBLOCKS AND ADDITIONAL DIAPHRAGMS SHOULD BE ADJUSTED ACCORDINGLY.

FOR ADDITIONAL DIAPHRAGMS, ADD 226 LBS/DIAPHRAGM.

FOR SKEW ADD 21 LBS/DEGREE OF SKEW/END.

FOR LONGER ENDBLOCK, ADD 271 LBS/LF/END.

- 2.DESIGNERS SHOULD NOTE THAT DATA IN STANDARD TABLE IS BASED ON EVEN SPAN LENGTHS, A TWO LANE STRUCTURE 8 BEAMS WIDE AND ZERO SKEW. SUPERIMPOSED DEAD LOADS INCLUDE TYPE F PARAPET (321 PLF) AND A FWS OF 50 PSF, FOR NON-STANDARD BRIDGES DATA SHOULD BE VERIFIED AND IF REQUIRED NEW DESIGN DATA ENTERED INTO BLANK COLUMNS. IN NO CASE SHALL THE STANDARD DESIGN TABLE BE ALTERED.
- 3. PREDICTED DESIGN CAMBER VALUES LISTED IN THE TABLE ARE BASED ON EMPIRICAL FORMULAS AND AS SUCH ARE APPROXIMATE. FOR MEMBERS WITH SPAN-TO-DEPTH RATIOS AT OR EXCEEDING 25, THE TOLERANCE VALUES LISTED IN APPENDIX B OF PCI MANUAL FOR QUALITY CONTROL, MNL-116, MAY

MEASUREMENT OF CAMBER FOR COMPARISON TO PREDICTED DESIGN VALUES SHOULD BE COMPLETED WITHIN 72 HOURS OF RELEASE. ADDITIONALLY, CAMBER SHOULD BE EVALUATED UNDER CONDITIONS THAT MINIMIZE THE EFFECT OF TEMPERATURE VARIATION.

- 4. DESIGNER, FABRICATOR, AND ERECTOR SHALL BE AWARE THAT SKEWED END BEAMS MAY TWIST OR WARP, CAUSING UNEVEN BEAM SEATING AT THE BEARINGS. THE CONTRACTOR IS REQUIRED TO CORRECT AT THE TIME OF ERECTION, BEFORE THE BEAMS ARE SECURED IN PLACE, METHOD OF CORRECTION SHALL PROVIDE AN EVEN, TOTAL BEARING AND A LEVEL TOP BEAM SURFACE. TOLERANCE, AFTER CORRECTION, SHALL BE (+/-) /8 INCH. THE FABRICATOR SHALL NOTIFY THE CONTRACTOR AND DESIGNER IF CORRECTIONS ARE REQUIRED PRIOR TO SHIPMENT.
- 5. MAXIMUM BEAM SKEW SHALL BE 30 DEGREES.
- 6.DESIGNER INPUT VALUES OF NUMBER OF INSERTS, DISTANCE FROM END OF BEAM TO C FIRST INSERT, AND C FIRST INSERT TO ¢ SECOND INSERT ABOVE VALUES SHALL BE BASED ON THE REQUIRED 6'-3" GUARDRAIL POST SPACING ACROSS
- 7. THIS SHEET SHALL BE USED IN CONJUNCTION WITH STANDARD SHEETS BR-B21A, BR-B100, BR-B101, BR-B102A & B,

BR-B103, BR-B104, BR-B105A & B AND BR-B106 AS APPLICABLE.

ROYED LANGUE BOLLEY DATE: 10-25-07 WEST VIRGINIA DEPARTMENT OF TRANSPORTATION PREPARED: 07-02-07 DIVISION OF HIGHWAYS ENGINEERING DIVISION DESIGN TABLE FOR 21" PRESTRESSED BOX BEAM

STANDARD SHEET BR-B21B

WEST VIRGINIA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS ENGINEERING DIVISION DESIGNED BY:TW/ DRAWN SY:THS/

SECOND SMITH CREEK BRIDGE **OVER SMITH CREEK** IN PENDLETON COUNTY

DESIGN TABLE FDR 21" PRESTRESSED BOX BEAM

CHECKED BY:TW/ REVIEWED BY:THB/ DATE: 1/08 SCALE: SHEET NO OO OF OO BRIDGE NUMBER 10935

GOVERNING SPECIFICATIONS

THE WEST VIRGINIA DEPARTMENT OF TRANSPORTATION, DIVISION OF HIGHWAYS STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES, ADDPTED 2000 AS AMENDED BY THE CURRENT SUPPLEMENTAL SPECIFICATIONS. THE CONTRACT PLANS AND CONTRACT SPECIAL PROVISIONS ARE THE GOVERNING PROVISIONS APPLICABLE TO THIS PROJECT.

ALL BEAMS ARE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, DATED 1998 AS AMENDED BY THE 2003 INTERIM SPECIFICATIONS.

DESIGN NOTES

ALL STANDARD ADJACENT PRESTRESSED CONCRETE BRIDGE BEAMS ARE DESIGNED TO MEET THE FOLLOWING CRITERIA:

1. DESIGN LOADS:

 $\ensuremath{\mathsf{HL}}\xspace-93$ LIVE LDAD IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

FUTURE WEARING SURFACE OF 50 PSF OF ROADWAY.

TYPE F PARAPET WEIGHING 321 PLF.

DIAPHRAGM DEAD LOAD, NUMBER REQUIRED BASED ON 15'-0" MAX. SPACING.

- TWO LANE BRIDGE WITH AN OVERALL WIDTH OF 24'-5" (INCL. 4" GAP BETWEEN ADJ. BEAMS), A CURB-TO-CURB WIDTH OF 22'-1", TRANSVERSE POST-TENSIONING, AND ZERO SKEW.
- 3. DESIGN STRENGTH AND UNIT STRESSES:

| MINIMUM CONCRETE STRENGTH @ STRAND RELEASE | 6000 PSI |
|---|-----------|
| MINIMUM CONCRETE STRENGTH @ 28 DAYS — — — — — — — | 8000 PSI |
| TEMPORARY STRESS LIMITS IN CONCRETE BEFORE LOSSES: | |
| COMPRESSION STRESS LIMIT @ STRAND RELEASE — — — — — - | 3600 PSI |
| TENSION STRESS LIMIT @ STRAND RELEASE — — — — — — — | -200 PSI |
| COMPRESSIVE STRESS LIMITS IN CONCRETE @ SERVICE I AFTER LOSSES: | |
| @ FINAL 1 (PS+DL+LL) — — — — — — — — — — — — — | 4800 PSI |
| @ FINAL 2 (PS+DL) — — — — — — — — — — — — — | 3600 PSI |
| @ FINAL 3 [50X(PS+DL)+LL] — — — — — — — — — — — — | 3200 PSI |
| TENSILE STRESS LIMIT IN CONCRETE @ SERVICE III AFTER LOSSES: | - |
| @ FINAL 1 (PS+DL+LL) | -270 PSI |
| TENDON STRESS LIMIT PRIOR TO TRANSFER: | 202.5 KSI |
| TENDON STRESS LIMIT AFTER ALL LOSSES:— — — — — — — — | 194.4 KSI |
| | |

- 4. DEBONDING DR SHIELDING OF STRANDS TO REDUCE TEMPORARY TENSILE STRESSES IS PERMITTED, HOWEVER DEBONDING IS LIMITED TO 40% PER ROW AND 25% TOTAL. IN NO INSTANCES SHALL OUTER STRANDS BE DEBONDED. DEBONDED STRANDS SHALL BE SEPARATED BY AT LEAST ONE FULLY BONDED STRAND AND SHALL BE SYMMETRICAL ABOUT THE \$CORPORT OF THE BEAM.
 - SHIELDING OF STRANDS SHALL BE ACCOMPLISHED BY TAPING OR TIGHT FITTING PLASTIC TUBES TAPED AT EACH END.
- 5. THE ELASTOMERIC BEARING PADS PROVIDED IN THE STANDARD DESIGNS ARE BASED ON ZERO GRADE AND ARE LIMITED TO A MAXIMUM OF 5% GRADE. IN INSTANCES OF GRADES EXCEEDING THIS LIMIT, PADS SHALL BE SPECIFICALLY DESIGNED. INDIVIDUAL PAD DESIGNS SHALL BE IN ACCORDANCE WITH SECTION 14, AASHTO LRFD. BEVELED SOLE PLATES ARE PERMITTED.
- 6. MAXIMUM BEAM SKEW SHALL BE 30 DEGREES.
- WHEN ALTERNATE DESIGNS OR SITE SPECIFIC DESIGNS ARE PROVIDED, CRITERIA SET FORTH IN THESE STANDARDS SHALL APPLY.
- 8. NEGATIVE DESIGN CAMBER AFTER ALL LOSSES IS NOT PERMITTED.
- 9. EACH BEAM PROVIDED IN THESE STANDARD DESIGNS HAS BEEN LOAD RATED IN ACCORDANCE WITH SECTION 3.15 OF THE WEST VIRGINIA DIVISION OF HIGHWAYS BRIDGE DESIGN MANUAL, 2004. ADDITIONALLY, LOAD RATING PROCEDURES ARE IN ACCORDANCE WITH THE AASHTO MANUAL FOR CONDITION EVALUATION AND LOAD AND RESISTANCE FACTOR RATING OF HIGHWAY BRIDGES, 2003

| LAP SPLICE TABLE | | | | | | | | |
|------------------|-------|-------|-------|-------|--|--|--|--|
| BAR SIZE | ND. 3 | NO. 4 | NO. 5 | ND. 6 | | | | |
| SPLICE LEN. | 21" | 28" | 34" | 41" | | | | |

THIS SHEET SHALL BE USED IN CONJUNCTION WITH STANDARD SHEETS BR-B17A & B THRU BR-B42A & B, BR-B101, BR-B102A & B, BR-B103, BR-B104, BR-B105A & B AND BR-B106 AS APPLICABLE.

MATERIALS & FABRICATION NOTES

• THE PRESTRESSED CONCRETE BEAMS SHALL CONFORM TO ALL APPLICABLE PROVISIONS OF SECTION 603 OF THE STANDARD SPECIFICATIONS.

MILD REINFORCEMENT:

- ALL MILD REINFORCING STEEL SHALL BE GRADE 60, DEFORMED BILLET STEEL AND SHALL BE EPDXY CDATED EXCEPT WHERE NOTED.—ALL UNCOATED REINFORCING SHALL MEET THE REQUIREMENTS OF AASHTO M31. ALL EPDXY COATED REINFORCING SHALL MEET THE REQUIREMENTS OF AASHTO M284, EXCEPT WHERE AMENDED BY SECTION 709.1 OF THE STANDARD SPECIFICATIONS.
- ALL TENSION LAP SPLICES SHALL BE A CLASS B, CONTACT TYPE. MINIMUM LAP SPLICE LENGTHS SHALL BE AS GIVEN IN THE "LAP SPLICE TABLE", THIS SHEET. ADDITIONALLY, IF LAP SPLICING OF ET, LR, AND BT BARS IS USED, TERMINATION OF THE SPLICE SHALL BE NO CLOSER TO THE END OF THE BEAM THAN 1/10 OF THE SPAN LENGTH.
- MINIMUM BAR BENDING DIAMETER SHALL BE 6 BAR DIAMETERS, EXCEPT THAT NO. 4 AB BARS MAY HAVE A MINIMUM BEND DIAMETER OF 4 BAR DIAMETERS.
- •MINIMUM CONCRETE COVER SHALL BE AS SPECIFIED IN SECTION 603.5 OF THE STANDARD SPECIFICATIONS, EXCEPT WHERE NOTED ON THE PLANS.

PRESTRESSING STRAND:

- ALL PRESTRESSING STEEL SHALL BE 1/2" Ø, GRADE 270, 7 WIRE UNCOATED, LOW-RELAXATION STRAND MEETING THE REQUIREMENTS OF AASHTO M203, SUPPLEMENT S1.
- •ALL BEAMS DESIGNED IN THESE STANDARDS UTILIZE STRANDS WITH A NOMINAL AREA OF 0.167 SQ. IN.
 STRANDS WITH A NOMINAL AREA OF 0.153 SQ. IN. IS PERMITTED FOR INDIVIDUAL OR ALTERNATE DESIGNS,
 HOWEVER THE DESIGNER IS ENCOURAGED TO USE THE LARGER STRAND FOR UNIFORMITY REASONS. IN
 NO CASES WILL STRESS-RELIEVED STRAND BE PERMITTED.
- •ALL STRANDS SHALL BE ENCLOSED INSIDE THE STIRRUP CAGE FOR THE FULL LENGTH OF THE BEAM.
- •ALL EXPOSED PRESTRESSING STRAND AT EACH BEAM END SHALL BE SHOP COATED WITH A LIQUID COLD-APPLIED BITUMINOUS ELASTOMERIC WATERPROOFING MEMBRANE. MATERIAL SHALL MEET ASTM C836-84.

CONCRET

- ALL CONCRETE USED IN MANUFACTURING PRESTRESSED CONCRETE BEAMS SHALL MEET THE REQUIREMENTS OF SECTION 603.6 OF THE STANDARD SPECIFICATIONS. DESIGN STRENGTHS SHALL MEET OR EXCEED THE MINIMUM VALUES SET FORTH IN THESE PLANS.
- ·ALL CONCRETE USED IN PARAPETS AND CURBS SHALL BE CLASS K CONCRETE.

ELASTOMERIC BEARING PADS:

- ALL BEARING PADS SHALL MEET THE APPLICABLE REQUIREMENTS AS SET FORTH IN SECTION 18.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS, 1998 EDITION WITH CURRENT INTERIMS. ALL BEARINGS SHALL BE STEEL REINFORCED LAMINATED BEARINGS.
- •THE ELASTOMER MATERIAL SHALL BE 60 DURDMETERS WITH A MINIMUM LOW TEMPERATURE GRADE OF 3 (ZONE C).
- ·ALL STEEL REINFORCING SHALL MEET THE REQUIREMENTS OF AASHTO M270, GRADE 36.

GUARDRAIL, GUARDRAIL POSTS, TUBING & INSERTS:

• ALL W-BEAM GUARDRAIL AND ATTACHMENT HARDWARE SHALL BE IN ACCORDANCE WITH SECTION 712.4 OF THE STANDARD SPECIFICATIONS. GUARDRAIL POSTS, STRUCTURAL TUBING, POST ATTACHMENT INSERTS, AND HARDWARE SHALL MEET THE LISTED MATERIAL AND COATING SPECIFICATIONS:

| <u>ITEM</u> | DESCRIPTION | MATERIAL SPEC. | COATING SPEC |
|------------------|--------------------------|-----------------------------|--------------|
| PDST | W6x25 | AASHTD M270, GR 36 | AASHTO M111 |
| PLATE | 1/2" x 7" | AASHTD M270, GR 36 | AASHTO M111 |
| TUBING | TS 8x4x3/16 | ASTM A500, GR B | AASHTO M111 |
| CHANNEL | C7x9.8 | AASHTO M270, GR 36 | AASHTO M111 |
| FERRULE TYPE 2A | 11/4" ø x 21/2" MIN LEN. | ASTM A108 (11L17 STEEL) | AASHTO M232 |
| WIREANCHOR | 3⁄4" ø | ASTM A510 (1018 STEEL) | AASHTO M232 |
| STUDS | 11/4" ø x 8" LONG | ASTM A108 (1045 C.D. STEEL) | AASHTO M232 |
| NUTS | 11/4" ≠ | AASHTO M291, CLASS C | AASHTO M232 |
| COUPLERS TYPE 1A | 1¼" ∮ x 5" ŁONG | ASTM A108 (12L14 STEEL) | AASHTO M232 |
| BOLTS JANCHOR | 11/4" ≠ x 12" LDNG | AASHTO M164 (TYPE 1, HH) | AASHTO M232 |
| BOLTS | %"¢x A≟L LEN. | AASHTO M164 (TYPE 1, HH) | AASHTO M232 |
| NUTS | %" ∅ | AASHTO M291, CLASS C | AASHTO M232 |
| WASHERS | ALL | AASHTD M293 | AASHTD M232 |
| | | | |

WELDING

- TACK WELDING OF REINFORCEMENT IS NOT PERMITTED. REINFORCING CAGES AND LONGITUDINAL STEEL SHALL BE ADEQUATELY TIED WITH APPROVED MEANS TO PREVENT RACKING AND MISALIGNMENT.
- ALL WELDING OF FABRICATED ITEMS, AS SHOWN IN THESE PLANS SHALL BE IN ACCORDANCE WITH ALL APPLICABLE PROVISIONS OF AASHTO/AWS Di.5, 2002.

| STATE PROJECT NUMBER | FEDERAL PROJECT NUMBER | STATE DIST. NO | COUNTY | SHEET NO. | TOTAL SHEETS |
|-------------------------|---------------------------|----------------------|-----------|--------------|-----------------|
| S336-18-3.77 | | 8 | PENDLETON | ٥ | 00 |

POST-TENSIONING BARS:

- POST TENSIONING THREAD BARS SHALL BE DNE INCH DIAMETER, 150 KSI STEEL, AND SHALL CONFORM TO AASHTO M275, TYPE II. STEEL THREAD BARS SHALL BE DESIGNED TO ALLOW THE USE OF HEAVY HEX NUTS AND COUPLERS THAT THREAD ONTO THE END OF THE DEFORMATIONS. HEAVY HEX NUTS AND COUPLERS SHALL BE OF A DESIGN AND MATERIAL RECOMMENDED BY THE BAR MANUFACTURER TO DEVELOP THE FULL TENSILE STRENGTH OF THE BAR. PROPERLY DOCUMENTED CERTIFIED MILL TEST REPORTS SHALL BE PROVIDED FOR EACH HEAT OF STEEL THREAD BARS.
- ALL POST-TENSIONING THREAD BARS, NUTS, BEARING PLATES, COUPLERS, AND ANCILLARY HARDWARE SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH AASHTO M111. THE GALVANIZING PLANT SHALL ADMINISTER ADEQUATE QUALITY CONTROL MEASURES TO SAFEGUARD AGAINST HYDROGEN EMBRITTLEMENT. QUALITY CONTROL MEASURES SHALL COMPLY WITH ASTM A-143. CERTIFICATION FOR HOT-DIP GALVANIZING SHALL BE PROVIDED BY THE GALVANIZING PLANT.
- · ALL POST-TENSIONING BEARING PLATES SHALL CONFORM TO AASHTD M270, GRADE 36.

HEAR KEY GROUT:

- SHEAR KEY GROUT SHALL BE A GROUT THAT IS RECOMMENDED BY THE MANUFACTURER FOR A POURABLE GROUT APPLICATION AND THAT BASED ON THE MANUFACTURER'S TEST DATA WILL ATTAIN A MINIMUM OF 4500 PSI COMPRESSIVE STRENGTH IN 3 DAYS UNDER CONDITIONS REPRESENTATIVE OF THE CONDITIONS TO BE EXPERIENCED AT THE SITE. THE GROUT MUST BE LISTED ON THE APPROVED LIST OF GROUTS PUBLISHED BY THE WEST VIRGINIA DIVISION OF HIGHWAYS, MATERIALS CONTROL, SOIL AND TESTING DIVISION. THE CONTRACTOR SHALL PRE-TEST THE PROPOSED GROUT FOR COMPRESSIVE STRENGTH AT 3 AND 7 DAYS AND SUBMIT THE RESULTS TO THE BRIDGE PROJECT MANAGER FOR APPROVAL PRIOR TO INSTALLATION OF THE GROUT IN THE STRUCTURE. THE TESTS WILL BE BASED ON A POURABLE CONSISTENCY WITH THE SAME WATER/GROUT MIXTURE RATIO TO BE USED IN THE STRUCTURE.
- THE CONTRACTOR SHALL BE REQUIRED TO SUBMIT FOR EACH PROJECT, THE GROUT PRE-TEST RESULTS OBTAINED IN THE NOTE ABOVE. THE CONTRACTOR SHALL BE REQUIRED TO PERFORM A NEW PRE-TEST AND SUBMISSION FOR APPROVAL UNDER ANY OF THE FOLLOWING CONDITIONS:
 - A PERIOD OF 18 MONTHS HAS ELAPSED SINCE LAST PRE-APPROVAL TESTING.
- · GROUT MANUFACTURER HAS REVISED OR CHANGED THE GROUT SPECIFICATIONS.
- . THE CONTRACTOR ALTERS THE WATER/GROUT MIXTURE RATIO.
- . THE CONTRACTOR CHANGES GROUT MANUFACTURER.
- . THE CONTRACTOR IS REQUIRED TO COMPLETE THE GROUT STRENGTH TABLE ON BR-B103.
- TEST PROCEDURE FOR DETERMINING THE COMPRESSIVE STRENGTH OF GROUT SHALL USE CUBE SPECIMENS IN ACCORDANCE WITH ASTM C109, AS MODIFIED BY ASTM C1107. GROUT TESTING IN ACCORDANCE WITH AASHTO T23 (STANDARD CYLINDER TEST) IS NOT ACCEPTABLE.

PROTECTIVE SURFACE TREATMENT:

- EACH PRESTRESSED CONCRETE BEAM SHALL BE TREATED BY THE MANUFACTURER AT THE FABRICATION PLANT WITH AN APPROVED CONCRETE SEALER (SILANE). AN APPROVED LIST OF CONCRETE SEALERS ARE ON FILE AT THE WEST VIRGINIA DIVISION OF HIGHWAYS, MATERIALS CONTROL, SOIL AND TESTING DIVISION. COVERAGE SHALL INCLUDE TOP AND BOTTOM OF INTERIOR BEAMS, AND TOP, BOTTOM AND EXTERIOR SIDE OF EXTERIOR BEAM. APPLICATION RATE SHALL BE PER TREATMENT MANUFACTURER'S RECOMMENDATION.
- AFTER COMPLETION OF THE SILANE TREATMENT BY FABRICATOR AND A MAXIMUM OF FIVE WORKING
 DAYS PRIOR TO SHIPMENT OF THE BEAMS, THE FABRICATOR SHALL BE RESPONSIBLE FOR ABRASIVE
 BLAST CLEANING TO CLEAN WHITE CONCRETE THE INTERIOR SIDES OF BEAMS FOR THE FULL LENGTH.
 CLEAN WHITE CONCRETE SHALL MEAN REMOVAL OF ALL DIRT, GREASE, DIL, AND LODSE CONCRETE
 LAITANCE AND PROVIDE A ROUGHENED CONCRETE SURFACE. BLASTING MEDIUM SHALL BE APPROVED
 BY THE DIVISION OF HIGHWAYS.

SHOP DRAWINGS:

THE FABRICATOR SHALL BE RESPONSIBLE FOR THE PREPARATION OF SHOP DRAWINGS IN ACCORDANCE WITH THE WEST VIRGINIA DIVISION OF HIGHWAYS DOCUMENTS, DD-102 AND THE STANDARD SPECIFICATIONS. ADDITIONAL INFORMATION IS PROVIDED IN SECTION 7 OF THE BRIDGE DESIGN MANUAL SHOP DRAWINGS SHALL INCLUDE THE FABRICATOR'S DETENSIONING PLAN.

| | : | WEST VIRGINIA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS ENGINEERING DIVISION | | | | |
|--|-----------------------|--|-----------------------|--|--|--|
| | | | DESIGNED BY:THB/ | | | |
| | | 2nd SMITH CREEK BRIDGE | DRAWN BY:THE/ | | | |
| DIRECTOR ENGINEERING DIVISION | 10-25-07 | OVER SMITH CREEK | CHECKED BY:TM/ | | | |
| WEST VIRGINIA DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS ENGINEERING DIVISION | PREPAREDI 07-02-07 | IN PENDLETON COUNTY | DATE: 12/08 SCALE: | | | |
| PRESTRESSED CONCRETE BEAM | | | SHEET NO. O OF OO | | | |
| DESIGN & ASSEMBLY NOTES | | PRESTRESSED CONCRETE BEAM | BRIDGE NUMBER | | | |
| STANDARD SHEET BR-B100 | | DESIGN & ASSEMBLY NOTES | 10935 | | | |

