

RMA12010

PAGE 1

ADDRESS CORRESPONDENCE TO A HENT ON OF FRANK WHITTAKER 304-558-2316

301-797-3730 *709023822 AMTRAC RAILROAD CONTRACTORS OF 9436 EARLEY DRIVE

HAGERSTOWN MD 21740-1737

WV STATE RAIL AUTHORITY (DBA) SOUTH BRANCH VALLEY RAILROAD 120 WATER PLANT DRIVE MOOREFIELD, WV

26836 304-538-2305

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WEST VIRGINIA DEPARTMENT OF TRANSPORTATION

State Rail Authority

120 Water Plant Drive, Moorefield, West Virginia 26836 (304) 538-2305 • TDD (800) 742-6991 • Fax (304) 538-7474

To; All Attendees of the October 26, 2011 Prebid Meeting for the Installation of Two Turnouts and Associated Trackwork on the South Branch Valley Railroad.

From: John Philbrick, Superintendent

Date: November 14, 2011

RE: Addendum #2 to RFQ #RMA12010 - Two Turnouts and Associated Trackwork on SBVR

NOTE: This addendum answers the following two questions. There are no other changes to the previous addendum.

Question 1: In the materials being provided by the contractor under Item #3 "crossties," is 1,100 crossties. Is this a typo? Should it be 110 crossties? It is our understanding that we will be required to install all new ties for the 100 foot track extension (say 50 ties) and track restoration for the turnout removal (say 66 ties).

Answer: The reference to 1,100 ties should not have been in the addendum. The number of new ties required for the 100-foot extension of the side track and for the main track where the existing turnout is removed will be determined by the tie spacing given under the "ties" section of the addendum.

Question 2: We can re-use the rail being removed for the new turnout location to restore the main track where the existing turnout is being removed? The 132# rail being furnished would be just for the 100 foot track extension and for the new turnouts?

Answer: That is correct.



*709023822

9436 EARLEY DRIVE

State of West Virginia
Department of Administration
Purchasing Division

Request for
Quotation 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

AMTRAC RAILROAD CONTRACTORS OF

301-797-3730

Request for

RMA12010

PAGE 1

ADDRESS:CORRESPONDENCE TO ATTENTION OF

FRANK WHITTAKER

304-558-2316

WV STATE RAIL AUTHORITY (DBA) SOUTH BRANCH VALLEY RAILROAD P

HAGERSTOWN MD 120 WATER PLANT DRIVE 21740-1737 MOOREFIELD, WV 26836 304-538-2305 DATE:PRINTED TERMS OF SALE SHIP-VIA F.O.B

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FRANK WHITTAKER 304-558-2316

*709023822 301-797-3730 AMTRAC RAILROAD CONTRACTORS OF 9436 EARLEY DRIVE

HAGERSTOWN MD 21740-1737

WV STATE RAIL AUTHORITY (DBA) SOUTH BRANCH VALLEY RAILROAD 120 WATER PLANT DRIVE MOOREFIELD, WV 26836 304-538-2305

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304-538-2305 26836

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WEST VIRGINIA DEPARTMENT OF TRANSPORTATION State Rail Authority

120 Water Plant Drive, Moorefield, West Virginia 26836 (304) 538-2305 • TDD (800) 742-6991 • Fax (304) 538-7474

To: All Attendees of the October 26, 2011 Prebid Meeting for the Installation of Two Turnouts and Associated Trackwork on the South Branch Valley Railroad.

From: John Philbrick, Superintendent

Date: October 28, 2011

RE: Addendum to RFQ #RMA12010 - Two Turnouts and Associated Trackwork on SBVR

NOTE: This addendum replaces the original RFQ in its entirety.

DESCRIPTION OF WORK

Green Spring Turnout and Trackwork: Install a new or reconditioned 132RE #10 RBM turnout approximately 100 feet north of the existing turnout, remove the existing turnout, replace the old switch ties with new crossties and connect the side track with the new turnout. The point of switch for the turnout will be marked in the field.

Moorefield Turnout and Trackwork: Replace the existing feed mill switch with a new or reconditioned 132RE #8 RBM turnout.

CONDUCT OF WORK

General

The Green Spring site is located within yard limits. This is non-controlled track that is used jointly by SBVR and CSX train crews. The Moorefield site is also located within yard limits. SBVR will provide roadway worker protection and communication with the control office in Moorefield at both work sites. Contractor will be given a three-day window over a weekend for each location. SBVR must be given at least two weeks' notice to inform SBVR customers and CSX.

There will be a mandatory pre-construction meeting held with the successful contractor prior to the start of work. This meeting will be held with SRA and SBVR employees and the contractor's project manager. The purpose of this meeting is to assure that everyone understands the entire scope of work as outlined in the awarded purchase order.

A final inspection of all completed work will be conducted by the contractor, SRA and SBVR to assure that all work is completed as stated in the specifications. Final payment will be withheld until this inspection is complete.

The contractor will comply with all safety rules and regulations as required by the Federal Railroad Administration, SBVR and other parties as applicable.

The contractor is responsible for clean-up of the work site. All debris and refuse will be removed from SBVR property and disposed of properly. Old rail, switches and OTM will be placed in piles on the right of way clear of tracks and will remain the property of the SBVR.

On-track machinery and equipment can be stored on side tracks at Green Spring and Moorefield. There is no direct vehicular access to the Moorefield location. No materials or equipment may be placed on property adjacent to the SBVR right of way without the property owner's permission.

The contractor will use Heavy & Highway Construction Rates as established for Hampshire (Green Spring) and Hardy (Moorefield) Counties. These rates are pursuant to WV Code § 21-5A, et. Seq. and are available at www.wvsos.com/adlaw/wagerates. The contractor will be responsible for submitting certified payrolls to the SRA.

Site Preparation

The SBVR has widened the grade at Green Spring for the new turnout and the extension of the side track. The light pole at Green Spring will be relocated by SBVR.

Turnouts and Track Layout

Both turnouts will be built to AREMA design specifications. Filter fabric will be placed under the ballast and switch stands shall be placed eight feet from the center line of the track. The point of switch for the Green Spring turnout will be marked in the field. Both turnouts will use bolted joints. The side track extension at Green Spring will have rail joints welded.

Ties

All ties shall be placed in the track at right angles to the centerline of the track. The end of the tie on the line side shall be 4'3" from the centerline of the track. Switch ties shall be lined on the straight side, unless otherwise noted on plans. Crossties will not be spaced in excess of 21" centers in main track or in excess of 24" in side tracks. Switch ties will be spaced according to design. Where an existing tie is being respiked, it must be adzed, when necessary, to give the tie plate a full bearing across the tie and parallel with the plane of the track. Spike holes shall be plugged prior to placement of rail.

Before placing tie plates on the tie, dirt and other substances shall be removed from the bottom of the tie plate and the top of the tie. Care must be taken that canted tie plates incline toward the center of the track and that plates having a different amount of cant or flat plates are not mixed.

Rail

Rails shall be placed so that the joints in each line of rail shall be within the middle half of the opposite length of rail. To minimize the cutting of full length rails, short rails may be used in adjusting for proper spacing of joints, but no less than 33 feet in curves or 19'6" on tangents shall be used.

Flame cutting of rail shall not be permitted. Rail shall be cut with a rail saw. Bolt holes shall be drilled, not torch cut.

The bottom of the rail shall be cleaned before rail is laid. Rails shall be laid one at a time and, to ensure good adjustment, the rail ends brought squarely together against suitable rail expansion shims and bolted before spiking.

Bolted joints are to be centered between ties when possible. Field welded joints are to be centered between ties.

Contractor will perform any welding or grinding necessary to correct rail end mismatch.

Welded Rail Joints

Joints in the Green Spring side track extension are to be thermite welded per the manufacturer's instructions. Contractor will follow AREMA section 2.5 for thermite welding of rail joints. The quality of all welds shall be checked by the contractor using magnetic particle or ultrasound inspection in accordance with AREMA Specifications for Fabrication of Continuous Welded Rail. Test results are to be provided to the SBVR.

Spiking

Rail will be gaged to 56 ½ inches plus or minus ¼ inch measured on a plane 5/8 inch below top of rail. All ties shall be spiked with new spikes in the appropriate pattern as required by SBVR standards (Attachment A). Old spikes will not be reused. Spikes shall be started and driven vertically and square with the rail. Spikes shall have full bearing against the side of the rail base. Spikes shall not be overdriven; a gap of 1/8 to 3/16 inch shall remain between the underside of the spike and the top of the rail base.

Rail Anchoring

The Green Spring side track extension will have every other tie box anchored, i.e., an anchor on each side of a tie, on both rails, or four (4) anchors applied to one tie. Ties on the main track at Green Spring will be box anchored for 200 feet north of the point of switch. The Green Spring and Moorefield turnouts will have all ties possible box anchored on the through and diverging routes. Anchors shall be applied to the gage side of the rail against the same tie face on opposite rails. Rail anchors shall be securely fastened to the rail and have a solid bearing against the ties. They shall not be moved by driving them along the rail.

Ballast Section

There will be at least six inches of ballast between the filter fabric and bottom of switch ties. There will be six inches of ballast between the ends of the ties and the slope of the ballast shoulder. Cribs will be filled but no ballast will be left on top of the ties.

Surfacing and Alinement

Both turnouts and the new section of track at Green Spring will be surfaced and lined to match existing tracks. When surfacing a turnout, tamping will continue for a distance of at least 100 feet beyond the turnout to ensure uniform surface through the turnout. Contractor will use a mechanical tamper. Two insertions will be made for each tie.

MATERIALS

SBVR will provide the following:

- 1. Ballast at Moorefield. (Contractor will transport ballast to job site and place in track.)
- 2. A&K EZ-OP 51-A switch stand for Moorefield turnout (from existing turnout).
- 3. Switch plates for Moorefield turnout (from existing turnout).

Contractor will provide the following:

All materials must conform to AREMA design specifications where applicable.

- 1. Turnouts: One 132RB #8 RBMI turnout and one 132RE #10 RBMI turnout per AREMA design specifications. Switches may be new or reconditioned. Switch stand for the Green Spring turnout will be a new A&K EZ-OP 51-A. Self guarded frogs will not be accepted. The switch plates from the existing switch at Moorefield may be reused in the new switch.
- 2. Switch Ties: One set of switch ties for a #8 turnout and one set for a #10 turnout. Switch ties will be 100% end-plated, mixed hardwoods and oak, creosote pressure-treated to 7# or refusal.
- 3. Crossties: Ties shall be 7"x 9"x 8'6" industrial grade ties. The specifications set forth in Chapter 3 of the AREMA specifications will govern. The ties will be 100% end-plated, mixed hardwoods and oak, creosote pressure-treated to 7# or refusal. 1,100 crossties will be needed for the new runaround track.
- 4. Filter Fabric: For use beneath both turnouts. It shall be sixteen-ounce needle punch, non-woven.

- 5. Tie Plates: Tie plates for the 132RE rail shall be double shouldered and inclined-surfaced with all plates having 1:40 cant. They shall have eight square spike holes. Round holes are not acceptable. Plates shall not be bent or have excessively worn spike holes. They shall be a minimum of 13 inches in length and 7-3/4 inches in width.
- 6. Tie Plugs: Tie plugs shall be 5/8 inch and creosote-treated. Foam spike hole filler may also be used.
- 7. Track Spikes: Spikes shall be new 5/8 inch by 6 inch.
- 8. Rail Anchors: These shall be new drive-on design and be the proper size for the rail to which they are applied.
- 9. Track Bolts: New standard heat-treated carbon steel track bolts and nuts shall conform to the type and weight of the track material being used. Spring washers of the appropriate size shall be used on each bolt.
- 10. 132RE Rail: Rail shall conform to the following:
 - a. Wear shall be no greater than 1/4" on both the top and gage side.
 - b. Rails shall be straight horizontally except that not more than 10% of the order may have horizontal curves not greater than indicated by the mid-ordinate of ¼" in thirty feet.
 - c. Rails shall be straight vertically with no upsweep or droop permissible.
 - d. Rails shall be clean in appearance and free of obvious defects. Slight indentations or spike notching with a maximum depth of 1/8" and maximum length of 3/4" is permissible. Slight pitting is also allowable. Webs must be free of visual defects. Slight pitting is permissible. Rails shall have gage wear on one side only. Metal flow on rail head shall not exceed 1/8" per side. Engine burns shall not be greater than 1/2" wide by 1 1/2" long by 1/16" deep, shall not exceed two per rail and shall affect no more than 10% of the entire order.
 - e. Manganese steel rails shall not be provided. All rails shall be control cooled in accordance with AREMA specifications in effect at the time of the rail's manufacture.
- 11. Joint Bars: Six holes per bar with drilling pattern to match the above rail.
- 12. Compromise Bars: 132RE/112RE, six holes per bar to connect Moorefield switch to feed mill lead.
- 13. Rail Weld Kits: Thermite welds for the Green Spring side track extension.
- 14. Ballast: Contractor will provide ballast for Green Spring. The local supplier is Allegany Aggregates at 301-777-1777.

Ballast shall be crushed stone or slag and shall conform to the current AREMA "Specifications of Prepared Stone, Slag and Gravel Ballast." Size of ballast shall be AREMA #3 as indicated below:

Size of Opening	Percent Passing by Weight
2 1/2"	100
2"	90 - 100
1 1/2",	35 - 70
1"	0 - 15
1/2"	0

Contractor may have materials shipped to SBVR at Moorefield. The SBVR must be notified in advance of such deliveries. Contractor will be responsible for transportation of all materials it supplies to the work site.

COMPLETION DATE

The completion date for this project is June 30, 2012. The cost to the SBVR for the administration of the contract as well as train delays that will be incurred after that date make it necessary for the SBVR to assess liquidated damages against the contractor for each calendar day any work remains uncompleted after that date. The charge will be \$500.00 per day.

BID REQUIREMENTS

The contractor MUST have previous experience in railroad track construction.

All questions are to go to Frank Whittaker at the Purchasing Division at 304-558-2316 or at frank.m.whittaker@wv.gov. Contractors are not to contact the State Rail Authority directly. Contractor is to give a unit cost for each item listed on the cost sheet. Low bid will be determined by the lowest total amount for all unit costs multiplied by the quantities as listed on the attached cost sheet.

Attachment A

SPIKING PATIERN. " A.

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SPIKING PATTERN "B"



SPIKING PATTERN "C"

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SIDING - AN AUXILIARY TRACK DESIGNATED IN SPECIAL INSTRUCTIONS FOR THE MEETING OR PASSING OF TRAINS.

SIDE THACK - AN AUKILIARY TRACK FOR PURPOSES OTHER THANK FEETING ON PASSING THAINS.

MAIN TRACK SPIKING PATTERNS SIDE TRACK SPIKING PATTERNS

Line . h	Description	Unit Cost	Unit of Measure	Quantity	Extended Cost
	Turnout Installation			119	
1	Green Spring Turnout - complete with	\$79,167.00	per turnout	1	\$79,167.0
	associated trackwork				
2	Moorefield Turnout - complete with	\$42,302.00	per turnout	1	\$42,302.0
	associated trackwork				
				Total Bid:	\$121,46

Notes:

- 1.) The above quantities are the agency's best estimate for the amount of work to be completed.

 Any variation in the actual quantities will be determine based on the unit price shown above for the given work.
- 2.) Vendors should complete this form in its entirety in lieu of submitting other quote forms.

 Submitted form should be provided in a legible form. (Typewritten form preferred.)
- 3.) Vendors must submit unit prices for all line items. Fallure to provide unit prices will result in the discrealification of the vendor's bid.

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Pre-Bid Conference SIGN IN SHEET

[Please Print]

Re	equest for Proposal No.: RMA 12	2010 - Two Turnouts Date: 10/26 usted Traclework on SBVR	/11
Fi	rm & Representative Name		Telephone & FAX Numbers
, 1.	Boy Hawkins	rhawkins @ gwpeoples. Com	T: <u>4/2-720-</u> 0985 ; F:
2.	Benswore Fritz-Rumer-Cookeco	bswope@fixrail.com fobox07884 Columbus OH 43207	T:64-444-8844 F:64 444 7224
3.	Richard Hotel American Railroad	amencantail @attinet 2870 Normandy Dr Attanta, 54 80305	T: 404-915-3124 F: 770-393-0110
	BALFOUR BENOW FAIL	1600 RTE 136 WASHIROTOD, PA 15301	T: 724.228-7636 F: 724.884.0025
5.	AHARR Const.	1253 St. Pole 5 19 Engly Four, PA 15330	T: 724-228-318:
. 6.	ARMOND CASSIL R.R. CONST.	WARREN, WIT 48091	T: <u>586-754-4</u> 200 F: <u>586-754-4</u> 408
.7.	BOB MASTHEWS AMERAC AR CONTRACTORS	9436 EARLEY DRIVE HAGERSTOWN, MD ZIZGE	T: <u>301-797-3</u> 730 F: <u>301-797-3</u> 740
8.			T: F:
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Please print or write legibly. The fax number is essential to contact the attendees in a timely manner.



Request for Quotation

RMA12010

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FRANK WHITTAKER 304-558-2316

WV STATE RAIL AUTHORITY (DBA) SOUTH BRANCH VALLEY RAILROAD 120 WATER PLANT DRIVE MOOREFIELD, WV 26836 304-538-2305

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09/27/	2011									
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11

State of West Virginia Department of Administration Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

Request for Quotation

RMA12010

ADDRESS CORRESPONDENCE TO ATTENTION OF:

FRANK WHITTAKER

304-558-2316

*709023822 301-797-3730 AMTRAC RAILROAD CONTRACTORS OF 9436 EARLEY DRIVE HAGERSTOWN MD 21740-1737

WV STATE RAIL AUTHORITY (DBA) SOUTH BRANCH VALLEY RAILROAD 120 WATER PLANT DRIVE MOOREFIELD, WV 304-538-2305 26836

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State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

Request for REGINUMBER Quotation

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HAGERSTOWN MD 21740-1737

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*709023822

9436 EARLEY DRIVE

HAGERSTOWN MD

State of West Virginia Department of Administration Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

AMTRAC RAILROAD CONTRACTORS OF

301-797-3730

21740-1737

Request for Quotation

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304-558-2316

WV STATE RAIL AUTHORITY (DBA) SOUTH BRANCH VALLEY RAILROAD 120 WATER PLANT DRIVE MOOREFIELD, WV 26836 304-538-2305

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Request for

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FRANK WHITTAKER 304-558-2316_

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Request for Quotation

RMA12010

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PAGE 8

ADDRESS CORRESPONDENCE TO ATTENTION OF

FRANK WHITTAKER 304-558-2316

*709023822 301-797-3730 AMTRAC RAILROAD CONTRACTORS OF 9436 EARLEY DRIVE

HAGERSTOWN MD 21740-1737

WV STATE RAIL AUTHORITY
(DBA) SOUTH BRANCH VALLEY
RAILROAD
120 WATER PLANT DRIVE
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Request for

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REQ NUMBER RMA12010 PAGE 9

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REQUEST FOR QUOTATION

The West Virginia Purchasing Division for the agency, the West Virginia State Rail Authority (SRA), is soliciting bids for the construction of two turnouts and associated trackwork on the South Branch Valley Railroad (SBVR).

DESCRIPTION OF WORK

Green Spring Turnout and Trackwork: Install a new or reconditioned 132RE #10 RBM turnout approximately 100 feet north of the existing turnout, remove the existing turnout, replace the old switch ties with new crossties and connect the side track with the new turnout. The point of switch for the turnout will be marked in the field.

Petersburg Turnout and Trackwork: Install a new or reconditioned 100RB #8 RBM turnout in Petersburg Yard to connect the south end of Greer side track with the main track. The point of switch for the turnout will be marked in the field. The distance from the point of switch of the new turnout and the connection with the existing side track is 265 feet.

CONDUCT OF WORK

General

The Green Spring site is located within yard limits. This is non-controlled track that is used jointly by SBVR and CSX train crews. The Petersburg site is also located within yard limits. SBVR crews operate to Petersburg twice a week. The SBVR will provide roadway worker protection and communication with the control office in Moorefield at both work sites.

There will be a mandatory pre-construction meeting held with the successful contractor prior to the start of work. This meeting will be held with SRA and SBVR employees and the contractor's project manager. The purpose of this meeting is to assure that everyone understands the entire scope of work as outlined in the awarded purchase order.

A weekly status report must be submitted to the SBVR. This report will be signed by the contractor and railroad representative and will list the work completed for the week. A final inspection of all completed work will be conducted by the contractor, SRA and SBVR to assure that all work is completed as stated in the specifications. Final payment will be withheld until this inspection is complete.

The contractor will comply with all safety rules and regulations as required by the Federal Railroad Administration, SBVR and other parties as applicable.

The contractor is responsible for clean-up of the work site. All debris and refuse will be removed from SBVR property and disposed of properly. Old rail and OTM will be placed in piles on the right of way clear of tracks and will remain the property of the SBVR.

On-track machinery and equipment can be stored on side tracks at Green Spring and Petersburg. There is vehicular access to each of these locations. No materials or equipment may be placed on property adjacent to the SBVR right of way without the property owner's permission.

The contractor will use Heavy & Highway Construction Rates as established for Hampshire (Green Spring) and Grant (Petersburg) Counties. These rates are pursuant to WV Code § 21-5A, et. Seq. and are available at www.wvsos.com/adlaw/wagerates. The contractor will be responsible for submitting certified payrolls to the SRA.

Grade Preparation

The SBVR will widen the grade in both locations to accommodate the turnouts and extended tracks.

Turnouts and Track Layout

Both turnouts will be built to AREMA design specifications. Filter fabric will be placed under the ballast and switch stands shall be placed eight feet from the center line of the track. The point of switch for each turnout will be marked in the field. The Green Spring turnout will be all-welded while the Petersburg turnout will use bolted joints. The side track extensions will have jointed rail.

Ties

All ties shall be placed in the track at right angles to the centerline of the track. The end of the tie on the line side shall be 4'3" from the centerline of the track. Switch ties shall be lined on the straight side, unless otherwise noted on plans. Crossties will not be spaced in excess of 21" centers in main track or in excess of 24" in side tracks. Switch ties will be spaced according to design. Where an existing tie is being respiked, it must be adzed, when necessary, to give the tie plate a full bearing across the tie and parallel with the plane of the track. Spike holes shall be plugged prior to placement of rail.

Before placing tie plates on the tie, dirt and other substances shall be removed form the bottom of the tie plate and the top of the tie. Care must be taken that canted tie plates incline toward the center of the track and that plates having a different amount of cant or flat plates are not mixed.

Rail

Rails shall be placed so that the joints in each line of rail shall be within the middle half of the opposite length of rail. To minimize the cutting of full length rails, short rails may be used in adjusting for proper spacing of joints, but no less than 33 feet in curves or 19'6" on tangents shall be used.

Flame cutting of rail shall not be permitted. Rail shall be cut with a rail saw. Bolt holes shall be drilled, not torch cut.

The bottom of the rail shall be cleaned before rail is laid. Rails shall be laid one at a time and, to ensure good adjustment, the rail ends brought squarely together against suitable rail expansion shims and bolted before spiking.

Bolted joints are to be centered between ties when possible. Field welded joints are to be centered between ties.

SBVR will perform any welding or grinding necessary to correct rail end mismatch.

Welded Rail Joints

Joints in the Green Spring turnout are to be thermite welded per the manufacturer's instructions. Contractor will follow AREMA section 2.5 for thermite welding of rail joints. The quality of all welds shall be checked by the contractor using magnetic particle or ultrasound inspection in accordance with AREMA Specifications for Fabrication of Continuous Welded Rail, Test results are to be provided to the SBVR.

Spiking

Rail will be gaged to 56 ½ inches plus or minus ¼ inch measured on a plane 5/8 inch below top of rail. All ties shall be spiked with new spikes in the appropriate pattern as required by SBVR standards (Attachment A). Old spikes will not be reused. Spikes shall be started and driven vertically and square with the rail. Spikes shall have full bearing against the side of the rail base. Spikes shall not be overdriven; a gap of 1/8 to 3/16 inch shall remain between the underside of the spike and the top of the rail base.

Rail Anchoring

Every fourth tie shall be box anchored, i.e., an anchor on each side of a tie, on both rails, or four (4) anchors applied to one tie. Turnouts will have all ties possible box anchored on the through and diverging routes. They shall be applied to the gage side of the rail against the same tie face on opposite rails. Rail anchors shall be securely fastened to the rail and have a solid bearing against the ties. They shall not be moved by driving them along the rail.

Ballast Section

There will be at least six inches of ballast between the filter fabric and bottom of switch ties. There will be six inches of ballast between the ends of the ties and the slope of the ballast shoulder. Cribs will be filled but no ballast will be left on top of the ties.

Surfacing and Alinement

The turnouts and new sections of track will be surfaced and lined to match existing tracks. When surfacing a turnout, tamping will continue for a distance of at least 100 feet beyond the turnout to ensure uniform surface through the turnout. Contractor will use a mechanical tamper. Two insertions will be made for each tie.

MATERIALS

SBVR will provide the following:

- 1. Ballast at Moorefield. (Contractor will transport ballast to job sites and place in track.)
- 2. Petersburg Turnout: 100RB rail, tie plates, joint bars and compromise joint bars.

Contractor will provide the following:

All materials must conform to AREMA design specifications where applicable.

1. Turnouts: One 100RB #8 RBMI turnout and one 132RE #10 RBMI turnout per AREMA design specifications. Switches may be new or reconditioned. Switch stands will be the New Century 51-A complete with bow handles. Self guarded frogs will not be accepted.

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- 2. Switch Ties: One set of switch ties for a #8 turnout and one set for a #10 turnout. Switch ties will be 100% end-plated, mixed hardwoods and oak, creosote pressure-treated to 7# or refusal.
- 3. Crossties: Ties shall be 7"x 9"x 8'6" industrial grade ties. The specifications set forth in Chapter 3 of the AREMA specifications will govern. The ties will be 100% end-plated, mixed hardwoods and oak, creosote pressure-treated to 7# or refusal. 1,100 crossties will be needed for the new runaround track.
- 4. Filter Fabric: For use beneath both turnouts. It shall be sixteen-ounce needle punch, non-woven.
- 5. Tie Plates: Tie plates for the 132RE rail shall be double shouldered and inclined-surfaced with all plates having 1:40 cant. They shall have eight square spike holes. Round holes are not acceptable. Plates shall not be bent or have excessively worn spike holes. They shall be a minimum of 13 inches in length and 7-3/4 inches in width.
- 6. Tie Plugs: Tie plugs shall be 5/8 inch and creosote-treated. Foam spike hole filler may also be used.
- 7. Track Spikes: Spikes shall be new 5/8 inch by 6 inch.
- 8. Rail Anchors: These shall be new drive-on design and be the proper size for the rail to which they are applied.
- 9. Track Bolts: New standard heat-treated carbon steel track bolts and nuts shall conform to the type and weight of the track material being used. Spring washers of the appropriate size shall be used on each bolt.
- 10. 132RE Rail: Rail shall conform to the following:
 - a. Wear shall be no greater than 1/4" on both the top and gage side.
 - b. Rails shall be straight horizontally except that not more than 10% of the order may have horizontal curves not greater than indicated by the mid-ordinate of ¼" in thirty feet.
 - c. Rails shall be straight vertically with no upsweep or droop permissible.
 - d. Rails shall be clean in appearance and free of obvious defects. Slight indentations or spike notching with a maximum depth of 1/8" and maximum length of 3/4" is permissible. Slight pitting is also allowable. Webs must be free of visual defects. Slight pitting is permissible. Rails shall have gage wear on one side only. Metal flow on rail head shall not exceed 1/8" per side. Engine burns shall not be greater than 1/2" wide by 1 1/2" long by 1/16" deep, shall not exceed two per rail and shall affect no more than 10% of the entire order.
 - e. Manganese steel rails shall not be provided. All rails shall be control cooled in accordance with AREMA specifications in effect at the time of the rail's manufacture.

- 11. Joint Bars: Six holes per bar with drilling pattern to match the above rail.
- 12. Rail Weld Kits: Thermite welds for the Green Spring turnout.

Contractor may have materials shipped to SBVR at Moorefield. The SBVR must be notified in advance of such deliveries. Contractor will be responsible for transportation of all materials it supplies to the work site.

COMPLETION DATE

The completion date for this project is June 30, 2012. The cost to the SBVR for the administration of the contract as well as train delays that will be incurred after that date make it necessary for the SBVR to assess liquidated damages against the contractor for each calendar day any work remains uncompleted after that date. The charge will be \$500.00 per day.

BID REQUIREMENTS

The contractor MUST have previous experience in railroad track construction.

A mandatory prebid meeting will be held on October 26, 2011 at 10:00 am at the SBVR interchange tracks at Green Spring, WV. Contractors wishing to attend should inform Frank Whittaker at 304-558-2316 by October 25, 2011. Questions prior to the prebid meeting must be submitted in writing and will be addressed at the meeting. Please e-mail any questions to Frank Whittaker at frank.m.whittaker@wv.gov. All questions prior to the prebid meeting and all questions after the prebid meeting are to go to Frank Whittaker at the Purchasing Division. Other than questions addressed the day of the prebid meeting, contractors are not to contact the State Rail Authority directly.

Contractor is to give a unit cost for each item listed on the cost sheet. Low bid will be determined by the lowest total amount for all unit costs multiplied by the quantities as listed on the attached cost sheet.

Attachment A

SPIKING PATTERN. " A"

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SPIKING PATTERN "B"





SPIKING PATTERN "C"

SPIKING PATTERN "D"

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SIDE TRACKS - SPEEDS UP TO 25 HPM		
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כחות בש מאצע וז סנימעונב	٧	U
STOE TRACKS - SPEEDS GREATER TIMM 25 MPII		
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M - TRACK SPIKE

CONFORMANCE WITH RULES OR SPECIAL INSTRUCTIONS. MAIN TRACK - A TRACK, OTHER THAN AN AUXILIARY STATIONS, UPON WILLCH TRAINS ARE OPERATED IN TRACK. EXTENDING THROUGH YARDS AND DETWEEN

SPECIAL INSTRUCTIONS FOR THE HEETING OR PASSING SIDING - AN NUXILIARY TRACK DESIGNATED IN OF TRAINS.

SIDE INACK - AN AUXILIARY TRACK FOR PURPOSES OTHER THAN MEETING ON PASSING TRAINS.

TRACK SPIKING PATTERNS SPIKING PATTERNS TRACK MAIN SIDE

'``e Item	Description	Unit Cost	Unit of Measure	Quantity	Extended Cost
	Turnout Installation				
1	Green Spring Turnout - complete with associated trackwork	101L) r tur <mark>nout</mark>	1	\$
	Petersburg Turnout - complete with associated trackwork	\$	per turnout	1	\$
···				Total Bid:	\$

Notes:

- 1.) The above quantities are the agency's best estimate for the amount of work to be completed.

 Any variation in the actual quantities will be determine based on the unit price shown above for the given work.
- 2.) Vendors should complete this form in its entirety in lieu of submitting other quote forms. Submitted form should be provided in a legible form. (Typewritten form preferred.)
- 3.) Vendors must submit unit prices for all line items. Failure to provide unit prices will result in the
- di alification of the vendor's bid.

Agency			_19
REQ.P.O#_	RMA	12010	

BID BOND

KNOW ALL MEN BY THESE PRESENTS, That we, the undersigned of 9436 Farley Drive, Hagerstown, MD 21740 of 1 Park Circle/P.O., Box 5001, Westfield CIRa corporation of West Virginia, as Obligee, in the penal sum of FIVE Percent of BID well and truly to be made, we jointly and severally bind ourselves, our heirs, The Condition of the above obligation is such that whereas the Principal of 9436 Farley Drive, Hagerstown, MD 21740 of 1 Park Circle/P.O., Box 5001, Westfield CIRa corporation of Westfield CIRa corporation. The Condition of the above obligation is such that whereas the Principal of 9436 Farley Drive, Hagerstown, MD 21740 of 1 Park Circle/P.O., Box 5001, Westfield CIRa corporation of the penal sum of Westfield CIRa corporation.	as Principal, and Ohio Farmers Insurance Company on organized and existing under the laws of the State of, as Surety, are held and firmly bound unto the State
Department of Administration a certain bid or proposal, attached hereto and	I made a part hereof, to enter into a contract in writing for
RMA 12010	Proper Valley Pailroad Project:
Two Turnouts & Associated Track Work on Sociated	uch Branch variey Railfold Froject;
	£
NOW THEREFORE,	
(a) If said bid shall be rejected, or (b) If said bid shall be accepted and the Principal shall enter into hereto and shall furnish any other bonds and insurance required by the bid agreement created by the acceptance of said bid, then this obligation shall force and effect. It is expressly understood and agreed that the liability of texceed the penal amount of this obligation as herein stated.	be null and void, otherwise this obligation shall remain in full the Surety for any and all claims hereunder shall, in no event,
The Surety, for the value received, hereby stipulates and agrees way impaired or affected by any extension of the time within which the Oblwaive notice of any such extension.	that the obligations of said Surety and its bond shall be in no igee may accept such bid, and said Surety does hereby
IN WITNESS WHEREOF, Principal and Surety have hereunto se	t their hands and seals, and such of them as are corporations
have caused their corporate seals to be affixed hereunto and these preser	nts to be signed by their proper officers, this
17th day of November , 2011.	
Principal Corporate Seal	Amtrac Railroad Contractor of Maryland (Name of Principal) Inc. By (Must be President or Vice President)
Surely Corporate Seal	Jacqueline L. Manzini, President (Title) Ohio Farmers Insurance Company (Name of Surety)
	A. annette Mulles

Attorney-in-Fact

S. Annette Mullet, Atty-in-Fact

S. Annette Mullet, Atty-in-Fact

wust be affixed, a power of attorney must be attached.

THIS POWER OF ATTORNEY SUPERCEDES ANY PREVIOUS POWER BEARING THIS SAME POWER # AND ISSUED PRIOR TO 08/13/07, FOR ANY PERSON OR PERSONS NAMED BELOW.

General Power of Attorney

CERTIFIED COPY

POWER NO. 1303532 04

Westfield Insurance Co. Westfield National Insurance Co. Ohio Farmers Insurance Co.

Westfield Center, Ohio

Know All Men by These Presents, That WESTFIELD INSURANCE COMPANY, WESTFIELD NATIONAL INSURANCE COMPANY and OHIO FARMERS INSURANCE COMPANY, corporations, hereinafter referred to individually as a "Company" and collectively as "Companies," duly organized and existing under the laws of the State of Ohio, and having its principal office in Westfield Center, Medina County, Ohio, do by these presents make, constitute and appoint S. ANNETTE MULLET, STEVEN M. GARRETT, JOINTLY OR SEVERALLY

of INDIANAPOLIS and State of IN its true and lawful Attorney(s)-in-Fact, with full power and authority hereby conferred in its name, place and stead, to execute, acknowledge and deliver any and all bonds, recognizances, undertakings, or other instruments or contracts of suretyship- - - - - - - - -

LIMITATION: THIS POWER OF ATTORNEY CANNOT BE USED TO EXECUTE NOTE GUARANTEE, MORTGAGE DEFICIENCY, MORTGAGE GUARANTEE, OR BANK DEPOSITORY BONDS.

and to bind any of the Companies thereby as fully and to the same extent as if such bonds were signed by the President, sealed with the corporate seal of the applicable Company and duly attested by its Secretary, hereby ratifying and confirming all that the said Attorney(s)-in-Fact may do in the premises. Said appointment is made under and by authority of the following resolution adopted by the Board of Directors of each of the WESTFIELD INSURANCE COMPANY, WESTFIELD NATIONAL INSURANCE COMPANY and OHIO FARMERS INSURANCE COMPANY:

"Be It Resolved, that the President, any Senior Executive, any Secretary or any Fidelity & Surety Operations Executive or other Executive shall be and is hereby vested with full power and authority to appoint any one or more suitable persons as Attorney(s)-in-Fact to represent and act for

and is nereby vested with full power and authority to appoint any one or more suitable persons as Attorney(s)-in-Pact to represent and act for and on behalf of the Company subject to the following provisions:

The Attorney-in-Fact. may be given full power and authority for and in the name of and on behalf of the Company, to execute, acknowledge and deliver, any and all bonds, recognizances, contracts, agreements of indemnity and other conditional or obligatory undertakings and any and all notices and documents canceling or terminating the Company's liability thereunder, and any such instruments so executed by any such Attorney-in-Fact shall be as binding upon the Company as if signed by the President and sealed and attested by the Company berefore or bereafter affixed to any

Be it Further Resolved, that the signature of any such designated person and the seal of the Company heretofore or hereafter affixed to any power of attorney or any certificate relating thereto by facsimile, and any power of attorney or certificate bearing facsimile signatures or facsimile seal shall be valid and binding upon the Company with respect to any bond or undertaking to which it is attached." (Each adopted at a meeting

In Witness Whereof, WESTFIELD INSURANCE COMPANY, WESTFIELD NATIONAL INSURANCE COMPANY and OHIO FARMERS INSURANCE COMPANY have caused these presents to be signed by their Senior Executive and their corporate seals to be hereto affixed this 13th day of A.D., 2007 . **AUGUST**

Corporate KRUEH Seals Affixed State of Ohio

County of Medina

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WESTFIELD INSURANCE COMPANY WESTFIELD NATIONAL INSURANCE COMPANY OHIO FARMERS INSURANCE COMPANY

Richard L. Kinnaird, Jr., Senior Executive

A.D., 2007, before me personally came Richard L. Kinnaird, Jr. to me known, who, being by me duly On this 13th day of AUGUST sworn, did depose and say, that he resides in Medina, Ohio; that he is Senior Executive of WESTFIELD INSURANCE COMPANY, WESTFIELD NATIONAL INSURANCE COMPANY and OHIO FARMERS INSURANCE COMPANY, the companies described in and which executed the above instrument; that he knows the seals of said Companies; that the seals affixed to said instrument are such corporate seals; that they were so affixed by order of the Boards of Directors of said Companies; and that he signed his name thereto by like order.

Notarial Seal Affixed

State of Ohio County of Medina

SS.:



William J. Kahelin, Attorney at Law, Notary Public

My Commission Does Not Expire (Sec. 147.03 Ohio Revised Code)

Frank A. Carrino, Secretary of WESTFIELD INSURANCE COMPANY, WESTFIELD NATIONAL INSURANCE COMPANY and OHIO FARMERS INSURANCE COMPANY, do hereby certify that the above and foregoing is a true and correct copy of a Power of Attorney, executed by said Companies, which is still in full force and effect; and furthermore, the resolutions of the Boards of Directors, set out in the Power of Attorney are in full force and effect.

In Witness Whereof, I have hereunto set my hand and affixed the seals of said Companies at Westfield Center, Ohio, this 17th day of A.D.,

November

2011 The second



Frank A. Carrino, Secretary



State of West Virginia DRUG FREE WORKPLACE CONFORMANCE AFFIDAVIT West Virginia Code §21-1D-5

STATE OF Maryland	
COUNTY OF Washington	, TO-WIT:
I, Robert L. Matthews , state as follows:	after being first duly sworn, depose and
1. I am an employee of Amt	rac Railroad Contractors of Maryland, Inc.; and, (Company Name)
2. I do hereby attest that Ar	mtrac Railroad Contractors of Maryland, Inc. (Company Name)
	drug free workplace policy and that such th West Virginia Code §21-1D-5.
The above statements are swor	n to under the penalty of perjury.
5	Amtrac Railroad Contractors of Maryland, Inc. (Company Name) By: Robert L. Matthews Title: Vice President
	Date: December 6, 2011
Taken, subscribed and sworn to	before me this 6th day of December .
By Commission expires Novemb	per 22, 2015
(Seal)	Mila L. Kove (Notary Public)
	(Motally Equile)

THIS AFFIDAVIT MUST BE SUBMITTED WITH THE BID IN ORDER TO COMPLY WITH WV CODE PROVISIONS. FAILURE TO INCLUDE THE AFFIDAVIT WITH THE BID SHALL RESULT IN DISQUALIFICATION OF THE BID.

Rev March 2009

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STATE OF WEST VIRGINIA **Purchasing Division**

PURCHASING AFFIDAVIT

West Virginia Code §5A-3-10a states: No contract or renewal of any contract may be awarded by the state or any of its political subdivisions to any vendor or prospective vendor when the vendor or prospective vendor or a related party to the vendor or prospective vendor is a debtor and the debt owed is an amount greater than one thousand dollars in the aggregate.

DEFINITIONS:

"Debt" means any assessment, premium, penalty, fine, tax or other amount of money owed to the state or any of its political subdivisions because of a judgment, fine, permit violation, license assessment, defaulted workers' compensation premium, penalty or other assessment presently delinquent or due and required to be paid to the state or any of its political subdivisions, including any interest or additional penalties accrued thereon.

"Debtor" means any Individual, corporation, partnership, association, limited liability company or any other form or business association owing a debt to the state or any of its political subdivisions. "Political subdivision" means any county commission; municipality; county board of education; any instrumentality established by a county or municipality; any separate corporation or instrumentality established by one or more counties or municipalities, as permitted by law; or any public body charged by law with the performance of a government function or whose jurisdiction is coextensive with one or more counties or municipalities. "Related party" means a party, whether an individual, corporation, partnership, association, limited liability company or any other form or business association or other entity whatsoever, related to any vendor by blood, marriage, ownership or contract through which the party has a relationship of ownership or other interest with the vendor so that the party will actually or by effect receive or control a portion of the benefit, profit or other consideration from performance of a vendor contract with the party receiving an amount that meets or exceed five percent of the total contract amount.

EXCEPTION: The prohibition of this section does not apply where a vendor has contested any tax administered pursuant to chapter eleven of this code, workers' compensation premium, permit fee or environmental fee or assessment and the matter has not become final or where the vendor has entered into a payment plan or agreement and the vendor is not in default of any of the provisions of such plan or agreement.

Under penalty of law for false swearing (West Virginia Code §61-5-3), it is hereby certified that the vendor affirms and acknowledges the information in this affidavit and is in compliance with the requirements as stated.

WITNESS THE FOLLOWING SIGNATURE Vendor's Name: Amtrac Railroad Contractors of Maryland, Inc. Date: December 6, 2011 Authorized Signature: State of Maryland County of Washington to-wit: Taken, subscribed, and sworn to before me this 6th day of December My Commission expires November 22 NOTARY PUBLIC AFFIX SEAL HERE