

State of West Virginia Department of Administration Quotation Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

# Request for

RFQ NUMBER DNR210007

ADDRESS CORRESPONDENCE TO ATTENTION OF

KRISTA FERRELL 304-558-2596

\*709054414 304 263 7857 TAYLOR SPORTS & RECREATION PO BOX 1706

MARTINSBURG WV 25402

DIVISION OF NATURAL RESOURCES COOPERS ROCK STATE FOREST ATTN: PARK SUPERINTENDENT ROUTE 1, BOX 270 BRUCETON MILLS, WV 26525 594-1561

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# GENERAL TERMS & CONDITIONS REQUEST FOR QUOTATION (RFQ) AND REQUEST FOR PROPOSAL (RFP)

- 1. Awards will be made in the best interest of the State of West Virginia.
- 2. The State may accept or reject in part, or in whole, any bid.
- 3. All quotations are governed by the West Virginia Code and the Legislative Rules of the Purchasing Division.
- 4. Prior to any award, the apparent successful vendor must be properly registered with the Purchasing Division and have paid the required \$125 fee.
- 5. All services performed or goods delivered under State Purchase Order/Contracts are to be continued for the term of the Purchase Order/Contracts, contingent upon funds being appropriated by the Legislature or otherwise being made available. In the event funds are not appropriated or otherwise available for these services or goods, this Purchase Order/Contract becomes void and of no effect after June 30.
- 6. Payment may only be made after the delivery and acceptance of goods or services.
- 7. Interest may be paid for late payment in accordance with the West Virginia Code.
- 8. Vendor preference will be granted upon written request in accordance with the West Virginia Code.
- 9. The State of West Virginia is exempt from federal and state taxes and will not pay or reimburse such taxes.
- 10. The Director of Purchasing may cancel any Purchase Order/Contract upon 30 days written notice to the seller.
- 11. The laws of the State of West Virginia and the *Legislative Rules* of the Purchasing Division shall govern all rights and duties under the Contract, including without limitation the validity of this Purchase Order/Contract.
- 12. Any reference to automatic renewal is hereby deleted. The Contract may be renewed only upon mutual written agreement of the parties.
- 13. BANKRUPTCY: In the event the vendor/contractor files for bankruptcy protection, the State may deem this contract null and void, and terminate such contract without further order.
- 14. HIPAA BUSINESS ASSOCIATE ADDENDUM: The West Virginia State Government HIPAA Business Associate Addendum (BAA), approved by the Attorney General, and available online at the Purchasing Division's web site (http://www.state.wv.us/admin/purchase/vrc/hipaa.htm) is hereby made part of the agreement. Provided that, the Agency meets the definition of a Cover Entity (45 CFR §160.103) and will be disclosing Protected Health Information (45 CFR §160.103) to the vendor.
- 15. WEST VIRGINIA ALCOHOL & DRUG-FREE WORKPLACE ACT: If this Contract constitutes a public improvement construction contract as set forth in Article 1D, Chapter 21 of the West Virginia Code ("The West Virginia Alcohol and Drug-Free Workplace Act"), then the following language shall hereby become part of this Contract: "The contractor and its subcontractors shall implement and maintain a written drug-free workplace policy in compliance with the West Virginia Alcohol and Drug-Free Workplace Act, as set forth in Article 1D, Chapter 21 of the West Virginia Code. The contractor and its subcontractors shall provide a sworn statement in writing, under the penalties of perjury, that they maintain a valid drug-free work place policy in compliance with the West Virginia and Drug-Free Workplace Act. It is understood and agreed that this Contract shall be cancelled by the awarding authority if the Contractor: 1) Fails to implement its drug-free workplace policy; 2) Fails to provide information regarding implementation of the contractor's drug-free workplace policy at the request of the public authority; or 3) Provides to the public authority false information regarding the contractor's drug-free workplace policy."

#### **INSTRUCTIONS TO BIDDERS**

- 1. Use the quotation forms provided by the Purchasing Division.
- 2. SPECIFICATIONS: Items offered must be in compliance with the specifications. Any deviation from the specifications must be clearly indicated by the bidder. Alternates offered by the bidder as EQUAL to the specifications must be clearly defined. A bidder offering an alternate should attach complete specifications and literature to the bid. The Purchasing Division may waive minor deviations to specifications.
- 3. Complete all sections of the quotation form.
- 4. Unit prices shall prevail in case of discrepancy.
- 5. All quotations are considered F.O.B. destination unless alternate shipping terms are clearly identified in the quotation.
- **6. BID SUBMISSION:** All quotations must be delivered by the bidder to the office listed below prior to the date and time of the bid opening. Failure of the bidder to deliver the quotations on time will result in bid disqualifications: Department of Administration, Purchasing Division, 2019 Washington Street East, P.O. Box 50130, Charleston, WV 25305-0130



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State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East
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DIVISION OF NATURAL RESOURCES
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ATTN: PARK SUPERINTENDENT
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26525 594-1561

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\*709054414

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State of West Virginia Department of Administration **Purchasing Division** 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

#### Request for Quotation

RFO NUMBER DNR210007

ADDRESS CORRESPONDENCE TO ATTENTION OF

KRISTA FERRELL B04-558-2596

304 263 7857 TAYLOR SPORTS & RECREATION

MARTINSBURG WV 25402

\*709054414

PO BOX 1706

DIVISION OF NATURAL RESOURCES COOPERS ROCK STATE FOREST ATTN: PARK SUPERINTENDENT ROUTE 1, BOX 270 BRUCETON MILLS, WV 26525 594-1561

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State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East
Post Office Box 50130
Charleston, WV 25305-0130

# Request for Quotation

RFQ NUMBER

DNR210007

PAGE 10

ADDRESS CORRESPONDENCE TO ATTENTION OF

KRISTA FERRELL

\*709054414 304 263 7857 TAYLOR SPORTS & RECREATION PO BOX 1706

MARTINSBURG WV 25402

DIVISION OF NATURAL RESOURCES
COOPERS ROCK STATE FOREST
ATTN: PARK SUPERINTENDENT
ROUTE 1, BOX 270
BRUCETON MILLS, WV
26525 594-1561

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State of West Virginia Department of Administration **Purchasing Division** 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

# Request for Quotation

DNR210007

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ADDRESS CORRESPONDENCE TO ATTENTION OF

KRISTA FERRELL 304-558-2596

MODZEA

\*709054414 304 263 7857 TAYLOR SPORTS & RECREATION PO BOX 1706

MARTINSBURG WV 25402

DIVISION OF NATURAL RESOURCES ω**π**-μ COOPERS ROCK STATE FOREST ATTN: PARK SUPERINTENDENT ROUTE 1, BOX 270 BRUCETON MILLS, WV 26525 594-1561

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# Cooper's Rock State Forest PLAYGROUND EQUIPMENT SHEET

Please complete the below information concerning the brand(s) of equipment being bid in relation to this project. If bidding "or equal" brands, please attach manufacturer's literature documenting that it meets the mandatory requirements stated in the specifications. Vendors should note the areas of the provided manufacturer's literature that adheres to the mandatory requirements outlined in the Request For Quotation.

Item No.	Equipment	Manufacturer	Model
1	Campground Area Playground. Henderson free standing playsteel heavy duty tire swing with top bar, Item #5W101, or equal.	MIRACLE	#714857 TIRE SWING
2	Campground Area Playground. Henderson free standing double spring dino see saw motion toy, Item #MT214, or equal.	MIRACLE	#6085 DOUBLE JETSKI
3	Campground Area Playground. Henderson bucking bronco motion toy, Item #MT003, or equal.	MIRACLE	#757263 ROCKY SPRING RIDER
4	Campground Area Playground. Henderson free standing plastic wave slide and ladder, item #T\$031, or equal.	MIRACLE	#657265 MOGUL SLIDE
5	Campground Area Playground. Henderson triple cliffhanger, Item #TE029, or equal.	MIRACLE	#757263 TRIPLE CLIMBING WAL
6	Overlook Area Playground. Henderson custom play structure, Model #PF09504Ro, or equal.	MIRACLE	MIRACLE CUSTOM PLAY STRUCTURE
7	Overlook Area Playground. Henderson spiral slide complete with head, or equal.	MIRACLE	#714-748-89 Typhon ShoE
8	Overlook Area Playground. Henderson single diffhanger, or equal.	Minacle	#714-752-26 CLIMBING WALL

# Cooper's Rock State Forest PLAYGROUND EQUIPMENT SHEET

tem No.	Equipment	Manufacturer	Mødel
9	Overlook Area Playground. Henderson accessible step, or equal.	MIRACLE	#714-959-59 ACCESSIBLE ADA SE
10	Overlook Area Playground. Henderson double scoop slide complete with hood, or equal.	MIRACLE	#714-728-4 Bump + GLIDE SLIDE
11	Overlook Area Playground. Henderson left transfer station, or equal.	Miracle	#114-851-459 TRANSFER POINT
12	Overlook Area Playground. Henderson safety station railings, or equal.	MIRACLE	#718-813-1 ENCLOSURE
13	Overlook Area Playground. Henderson tower climber, or equal.	MIRACLE	#714-908 Spider Climber
14	Overlook Area Playground. Henderson maze wheel, or equal.	MiRACLE	#714-900-PI StEERING WHEEL
15	Overlook Area Playground. Henderson custom panel, or equal.	MIRACLE	#714-713-7B Store Front Panel
16	Overlook Area Playground. Henderson crooked net link, or equal.	MIRACLE	4714-845-685 CARGO CLIMB OVER
17	Overlook Area Playground. Henderson drum panel, or equal.	MIRACLE	#714-714-1 PARK RANGER PANE
18	Overlook Area Playground. Henderson accessible trapeze beam, or equal.	Miracle	# 714-846-5 THERAPEUTIC HANDRING
19	Overlook Area Playground. Henderson paddle power, or equal.	MIRACLE	#823-1
20	Overlock Area Playground. Henderson log roll, or equal.	MIRACLE	#822 LOG ROLL
21	Overlook Area Playground. Henderson triple overhead rotator, or equal.	MIRACKE	H114-777 Sky wheels

# Cooper's Rock State Forest PLAYGROUND EQUIPMENT SHEET

ltem No.	Equipment	Manufacturer	Model
22	Overlook Area Playground. Henderson twin track ride, or equal.	Minacle	# 7/4-947 DOUBLE TRACK RIDE
	Overlook Area Playround. Henderson 1-bay arch swing 8' complete with belt seats, Model #SW340, or equal.	MIRACLE	#714-852-4 2 BAY ARCH SWING (4 SEATS PEQUINED)
24	Overlook Area Playground.  Henderson arch 8' extend a bay complete with two baby seats, Model #SW341, or equal.	`	ARCHINCLUBED IN LINE ITEM 23 #2840-SLASH PROOF SE #2990-TOT BUCKETS

#### WVDNR210007

# Cooper's Rock State Forest Playground Equipment PRICING SHEET

Item No.	Quantity	Description	Unit Price	Amount
1	1	Henderson free standing heavy duty tire swing with top bar, Item	#1527	*1527
2	1	Henderson free standing double spring dino see saw motion toy, Item #MT214, or equal.	<sup>#</sup> 1390	# <sub>1,390</sub>
3	1	Henderson free standing bucking bronco motion toy, Item #MT003, or equal.	\$419	#419
4	1	Henderson free standing plastic wave slide and ladder, Item #TS031, or equal.	\$1,484	#1,484
5	1	Henderson free standing triple cliffbanger, Item #TE029, or equal.	4,908	#4,908
6	1	Henderson Play Structure: Model #PF09504R0, or equal.	#19,664	#19,664.00
7	1	Henderson 1-bay arch swing.  Swing must be a minimum of eight feet (8') and complete with two (2) belt seats, Model #SW340, or equal.	#2,256	
8	1	Henderson extend a bay swing. Swing must be a minimum of eight feet (8') and extend a bay complete with two (2) baby seats, Model #SW341, or equal.	2 SEATS (556 \$ 110 2 BABY SEATS \$ \$ \$ \$ \$ \$ \$ \$ \$	
magazinger / Language		TOTAL		#31,940

RFQ No. DNR210007

### STATE OF WEST VIRGINIA Purchasing Division

#### **PURCHASING AFFIDAVIT**

#### **VENDOR OWING A DEBT TO THE STATE:**

West Virginia Code §5A-3-10a provides that: No contract or renewal of any contract may be awarded by the state or any of its political subdivisions to any vendor or prospective vendor when the vendor or prospective vendor or a related party to the vendor or prospective vendor is a debtor and the debt owed is an amount greater than one thousand dollars in the aggregate.

#### PUBLIC IMPROVEMENT CONTRACTS & DRUG-FREE WORKPLACE ACT:

If this is a solicitation for a public improvement construction contract, the vendor, by its signature below, affirms that it has a written plan for a drug-free workplace policy in compliance with Article 1D, Chapter 21 of the **West Virginia Code**. The vendor **must** make said affirmation with its bid submission. Further, public improvement construction contract may not be awarded to a vendor who does not have a written plan for a drug-free workplace policy in compliance with Article 1D, Chapter 21 of the **West Virginia Code** and who has not submitted that plan to the appropriate contracting authority in timely fashion. For a vendor who is a subcontractor, compliance with Section 5, Article 1D, Chapter 21 of the **West Virginia Code** may take place before their work on the public improvement is begun.

#### **ANTITRUST:**

In submitting a bid to any agency for the state of West Virginia, the bidder offers and agrees that if the bid is accepted the bidder will convey, sell, assign or transfer to the state of West Virginia all rights, title and interest in and to all causes of action it may now or hereafter acquire under the antitrust laws of the United States and the state of West Virginia for price fixing and/or unreasonable restraints of trade relating to the particular commodities or services purchased or acquired by the state of West Virginia. Such assignment shall be made and become effective at the time the purchasing agency tenders the initial payment to the bidder.

I certify that this bid is made without prior understanding, agreement, or connection with any corporation, firm, limited liability company, partnership or person or entity submitting a bid for the same materials, supplies, equipment or services and is in all respects fair and without collusion or fraud. I further certify that I am authorized to sign the certification on behalf of the bidder or this bid.

#### LICENSING:

Vendors must be licensed and in good standing in accordance with any and all state and local laws and requirements by any state or local agency of West Virginia, including, but not limited to, the West Virginia Secretary of State's Office, the West Virginia Tax Department, West Virginia Insurance Commission, or any other state agencies or political subdivision. Furthermore, the vendor must provide all necessary releases to obtain information to enable the Director or spending unit to verify that the vendor is licensed and in good standing with the above entities.

#### **CONFIDENTIALITY:**

The vendor agrees that he or she will not disclose to anyone, directly or indirectly, any such personally identifiable information or other confidential information gained from the agency, unless the individual who is the subject of the information consents to the disclosure in writing or the disclosure is made pursuant to the agency's policies, procedures and rules. Vendor further agrees to comply with the Confidentiality Policies and Information Security Accountability Requirements, set forth in http://www.state.wv.us/admin/purchase/privacy/noticeConfidentiality.pdf.

Under penalty of law for false swearing (**West Virginia Code** §61-5-3), it is hereby certified that the vendor affirms and acknowledges the information in this affidavit and is in compliance with the requirements as stated.

Vendor's Name: TAYLOR	DOPTS & KECKE	EATION	
Authorized Signature:	us C. nelson	Date: <u>8-3/-09</u>	

Purchasing Affidavit (Revised 01/01/09)

Rev. 09/08

#### State of West Virginia

#### VENDOR PREFERENCE CERTIFICATE

Certification and application\* is hereby made for Preference in accordance with **West Virginia Code**, §5A-3-37. (Does not apply to construction contracts). **West Virginia Code**, §5A-3-37, provides an opportunity for qualifying vendors to request (at the time of bid) preference for their residency status. Such preference is an evaluation method only and will be applied only to the cost bid in accordance with the **West Virginia Code**. This certificate for application is to be used to request such preference. The Purchasing Division will make the determination of the Resident Vendor Preference, if applicable.

1./	Application is made for 2.5% resident vendor preference for the reason checked: Bidder is an individual resident vendor and has resided continuously in West Virginia for four (4) years immediately preceding the date of this certification; or, Bidder is a partnership, association or corporation resident vendor and has maintained its headquarters or principal place of business continuously in West Virginia for four (4) years immediately preceding the date of this certification; or 80% of the ownership interest of Bidder is held by another individual, partnership, association or corporation resident vendor who has maintained its headquarters or principal place of business continuously in West Virginia for four (4) years immediately preceding the date of this certification; or, Bidder is a nonresident vendor which has an affiliate or subsidiary which employs a minimum of one hundred state residents and which has maintained its headquarters or principal place of business within West Virginia continuously for the four (4) years immediately preceding the date of this certification; or,
2.	Application is made for 2.5% resident vendor preference for the reason checked:  Bidder is a resident vendor who certifies that, during the life of the contract, on average at least 75% of the employees working on the project being bid are residents of West Virginia who have resided in the state continuously for the two years immediately preceding submission of this bid; or,
3.	Application is made for 2.5% resident vendor preference for the reason checked:  Bidder is a nonresident vendor employing a minimum of one hundred state residents or is a nonresident vendor with an affiliate or subsidiary which maintains its headquarters or principal place of business within West Virginia employing a minimum of one hundred state residents who certifies that, during the life of the contract, on average at least 75% of the employees or Bidder's affiliate's or subsidiary's employees are residents of West Virginia who have resided in the state continuously for the two years immediately preceding submission of this bid; or,
4.	Application is made for 5% resident vendor preference for the reason checked:  Bidder meets either the requirement of both subdivisions (1) and (2) or subdivision (1) and (3) as stated above; or,
5.	Application is made for 3.5% resident vendor preference who is a veteran for the reason checked: Bidder is an individual resident vendor who is a veteran of the United States armed forces, the reserves or the National Guard and has resided in West Virginia continuously for the four years immediately preceding the date on which the bid is submitted; or,
6.	Application is made for 3.5% resident vendor preference who is a veteran for the reason checked: Bidder is a resident vendor who is a veteran of the United States armed forces, the reserves or the National Guard, if, for purposes of producing or distributing the commodities or completing the project which is the subject of the vendor's bid and continuously over the entire term of the project, on average at least seventy-five percent of the vendor's employees are residents of West Virginia who have resided in the state continuously for the two immediately preceding years.
require agains or ded	understands if the Secretary of Revenue determines that a Bidder receiving preference has failed to continue to meet the ements for such preference, the Secretary may order the Director of Purchasing to: (a) reject the bid; or (b) assess a penalty st such Bidder in an amount not to exceed 5% of the bid amount and that such penalty will be paid to the contracting agency ucted from any unpaid balance on the contract or purchase order.
author the red deem	omission of this certificate, Bidder agrees to disclose any reasonably requested information to the Purchasing Division and fizes the Department of Revenue to disclose to the Director of Purchasing appropriate information verifying that Bidder has paid quired business taxes, provided that such information does not contain the amounts of taxes paid nor any other information ed by the Tax Commissioner to be confidential.
A	r penalty of law for false swearing (West Virginia Code, §61-5-3), Bidder hereby certifies that this certificate is true courate in all respects; and that if a contract is issued to Bidder and if anything contained within this certificate ges during the term of the contract, Bidder will notify the Purchasing Division in writing immediately.    The Signed:   Signed:   Reference   Referenc
Date:	any combination of preference consideration(s) indicated above, which you are entitled to receive.



#### State of West Virginia DRUG FREE WORKPLACE CONFORMANCE AFFIDAVIT West Virginia Code §21-1D-5

STATE OF WEST VIRGINIA
COUNTY OF <u>CANAULIA</u> , TO-WIT:
I, Thomas C. Melsonafter being first duly sworn, depose and state as follows:  1. I am an employee of Thylan Sports + Respectivend, (Company Name)  2. I do hereby attest that Thylan Sports + Respective (Company Name)
maintains a valid written drug free workplace policy and that such policy is in compliance with <b>West Virginia Code</b> §21-1D-5.
The above statements are sworn to under the penalty of perjury.  TAYLOR Sports + RECRETARION (Company Name)
By: Thomas C. Wilse
Title: REGIONAL REP
Date: 5-13-2009
Taken, subscribed and sworn to before me this day of Modern to before me this official SEAL NOTARY PUBLIC
By Commission expires
(Seal)  South CHARLESTON. WV 25303 My commission expires November 20, 2017 (Notary Public)
THIS AFFIDAVIT MUST BE SUBMITTED WITH THE BID IN ORDER TO

COMPLY WITH WV CODE PROVISIONS. FAILURE TO INCLUDE THE AFFIDAVIT WITH THE BID SHALL RESULT IN DISQUALIFICATION OF THE BID. Rev March 2009

1IRACLE RECREATION EQUIPMENT OMPANY O BOX 420 ● 878 E HIGHWAY 60 10NETT, MISSOURI 65708 USA OLL FREE: 1-800-523-4202

HONE: 417-235-6917 • FAX: 417-235-6816 VORLD WIDE WEB: http://www.miracle-

acreation.com



A Division PLAYPOWER, INC.

COMMERCIAL PLAYGROUNDS 
FITNESS CLUSTERS
ROPE CLIMBERS • BOULDER CLIMBERS
CLIMBERS, SPRING RIDERS & WHIRLS
PICNIC TABLES, BENCHES & GRILLS • SLIDES &
SWINGS
BASKETBALL GOALS, BACKSTOPS & SOCCEF
GOALS
BLEACHERS & PLAYER BENCHES
WATER SLIDES & POOL SLIDES

March 19, 2009

In regards to: CPSIA 2008

TO WV PURCHASING, RE: DNR 210007

Dear: MS. FERRELL

On August 14, 2008 President Bush signed into law the Consumer Product Safety Improvement Act (CPSIA 2008). This law was enacted, in part, to reduce or eliminate concentrations of lead, certain heavy metals and certain phthalates from "Children's Products". The Consumer Products Safety Commission (CPSC) classifies commercial playground equipment as "Children's Products" for the purposes of the CPSIA 2008.

Miracle Recreation is happy to confirm that our products comply with all applicable requirements of the CPSIA 2008.

If you are considering the purchase of commercial playground equipment, I strongly urge you to require all prospective manufacturers to provide the following information, before making a purchase:

- 1- Written confirmation that their products meet the requirements of CPSIA 2008
- 2- Physical copies of Certificates of Compliance for each of its products and components as required by the CPSIA 2008. (see attached example).

The CPSIA 2008 requires all manufacturers, importers, and distributors of commercial playground equipment to comply with the law. Please note that playground equipment purchased from non-compliant companies may violate the law, may be subject to recall, and may be dangerous to the health of children. You should only work with CPSIA 2008 compliant companies to avoid these risks.

For more specific information on the CPSIA 2008, I direct your attention to the CPSC's website at www.cpsc.gov. Specific questions regarding the legislation should be directed to either the CPSC or your legal counsel. Please note that the CPSC Guidelines for Public Playground Safety are separate and distinct from the CPSIA 2008, and a manufacturer's compliance with the CPSC Guidelines does not necessarily mean that it complies with the CPSIA 2008 as well.

Thank you.

Sincerely,

Michael A Sutton

Michael A. Sutton Director of Sales

## General Certificate of Conformance



#### **CERTIFICATION OF COMPLIANCE WITH CPSIA 2008**

The following products/product models are covered by this certificate:

Mira-Therm PVC Coatings

Decks, Ramps, Stairs, Whirl, Risers, Chains

Painted Metal

270 Tri Ring, Tarantula Climber, Flip Flop Climber

Waterslide Columns,

Mira-Cote Powder Coat

Posts, Rails, Enclosures, Climbers, Clamps, Legs, Brackets

Handles, Arches, Gliders, Wheels, Frames, Roofs

Unpainted Metal

Posts, Pipe, Tube Steel

Wood Coatings

Agito

Powder Coatings

Agito, Piroette, Velocity, Quantum, Core, Whizzer,

Wheel Assy, Spirolok, Connector Plates

Each of these products is in compliance with the following sections of the CPSIA: Section 101 Lead Paint Rule

As the manufacturer/importer, Miracle Recreation Equipment Co, located at PO Box 420, 878 E Hwy 60, Monett, MO 65708, certifies the compliance of these products to the aforementioned sections of the CPSIA.

For additional information about actual test results contact:

Miracle Recreceation Equipment Co. Doug Nibert Quality Manager 1 800 523 4202

The product models covered by this certificate were manufactured on: March-09

The components which make up the product models have been tested for compliance by the third party labs shown below:

Lab	Date / Location	Accredited
Applied Technical Services, Inc., 1049 Triad Court, Marietta GA, Tel 770 423 1400	12/5/08 / Marietta GA	Yes
Applied Technical Services, Inc., 1049 Triad Court, Marietta GA, Tel 770 423 1400	11/20/08 / Marietta GA	Yes
St Louis Testing Laboratories, 2810 Clark Ave, St Louis MO 63103, Tel 314 531 8080	11/25/08 /St. Louis, MO	Yes
St Louis Testing Laboratories, 2810 Clark Ave, St Louis MO 63103, Tel 314 531 8080	12/1/08 / St Louis MO	Yes
Scientific Control Laboratories, Inc., 3158 S. Kolin Ave, Chicago III 60623, Tel 773 254 2406	11/4/08 / Chicago III	Yes
St Louis Testing Laboratories, 2810 Clark Ave, St Louis MO 63103, Tel 314 531 8080	12/23/2008 / St. Louis, MO	Yes
Eurofins Miljo A/S, Smedeskovvej 38, 8464 Galten, DK-2884 8196, PH 7022-4266	12/16/08 / Denmark	Yes
Eurofins Miljo A/S, Smedeskovvej 38, 8464 Galten, DK-2884 8196, PH 7022-4266	1/14/09 / Denmark	Yes
Intertek, Centre Court, Meridian Business Park, Leicester, LE 19 1WD, United Kingdom, PH +44 (0) 116 263 0330	1/14/09 / United Kingdom	Yes

# eonsilymoo io elisaliheo AME91



ISSUE DATE: 8/25/2009

of conformance to the ASTM F1487-07 (excluding sections 7.1.1, 10 and 12.6.1) Standard service whereby Detroit Testing Laboratory, Inc. validates a manufacturer's certification Consumer Safety Performance Specification for Playground Equipment for Public Use. In the interest of public playground safety, IPEMA provides a third-party certification

Laboratory, Inc. that the products listed below conform with the requirements of ASTM The manufacturer listed below has received written validation from Detroit Testing F1487-07 (excluding sections 7.1.1, 10 and 12.6.1).

# Manufacturer

Miracle Recreation 878 East Highway 60, Monett, MO 65708

# PRODUCT # PRODUCT LINE

714-501-9 Kids' Choice 714-502-9 Kids' Choice

714-552-3 Kids' Choice

Kids' Choice

714-551-3

# DESCRIPTION

TRIANGLE DECK (3 POSTS)

M'THERM II

DECK SQUARE (4 POSTS) M'THERM

POST 5" O.D. X 106" (2'6" DECKS OR LESS) 13 GAGE POSTS POST 5" O.D. X 136" (3' TO 5'

DECKS) 13 GAGE POSTS



# eonsilgmoo io elisofithe o AMERI

DESCRIPTION	POST 5" O.D. X 160" (5'6" TO 6'6"	DECKS) 13 GAGE POSTS	Store Front Panel (Below Deck Only)	Park Ranger Panel W/Wheel	Fire Truck 1/2 Panel (Below Deck)	VIEW GROOVE PANEL	Bump-& Glide, One Piece (5' Deck)	TYPHOON II SLIDE360 DEG (6' 6"	DECK) M'THERM II	Sloped Climbing Wall (6' 6" Deck)	SKY WHEEL W/END CLIMBER	BELL, POST MOUNT	DECK ENCLOSURE ONE SIDED	OPENING	SINGLE POD SEAT	CHINNING BAR ONLY	CARGO CLIMB-OVER 8' WIDE, TOP	RAIL 6'6" HIGH	THERAPEUTIC HANDRINGS	SQUARE TRANSFER POINT OPEN	HANDRAIL (4' DECK)	ARCH TIRE SWING	5" OD ARCH FRAME W/4 S/P SEATS	MC	STEERING WHEEL (POST MOUNT)	SPIDER CLIMBER (3', 5' OR 6'6"	DECK)	Double Horizontal Rail Between Decks
PRODUCT LINE	Kids' Choice		Kids' Choice	Kids' Choice	Kids' Choice	Kids' Choice	Kids' Choice	Kids' Choice		Kids' Choice	Kids' Choice	Kids' Choice	Kids' Choice		Kids' Choice	Kids' Choice	Kids, Choice		Kids' Choice	Kids' Choice		Kids' Choice	Kids' Choice		Kids' Choice	Kids' Choice		Kids' Choice
PRODUCT#	714-553-3	anima soite so	714-713-7B	714-714-1	714-714-2HB	714-716	714-728-5	714-748-69		714-757-26	714-777	714-796-P1	714-813-1		714-817-3B	714-843-5	714-845-685		714-846-5	714-851-459		714-852	714-852-4S		714-900-PI	714-908		714-947



# eonsilgmod to etisofitied AMERI

PRODUCT #	PRODUCT LINE	DESCRIPTION
714-959-59	Kids' Choice	STPES BETWEEN DECKS ADA (2'
		RISE) OPEN HANDRAIL M'THERM II
2840	Misc	Slashproof Swing Seat
2990	Misc	360 Degree Seat
608-5	Misc	JET SKI FREERIDE, STAND-UP
65-726-5	Misc	MOGUL SLIDE W/PVC STEPS (5'
		PLATFORM)
822	Misc	LOGROLL
823-1	Misc	Power Pedaler, Arms only
901	Misc	RODEO ROCKY "C" SPRING RIDER



# PEMA Certificate of Compliance



SSUE DATE: 8/25/2009

Coopers Rock State Park

of conformance to the ASTM F1487-07 (excluding sections 7.1.1, 10 and 12.6.1) Standard service whereby Detroit Testing Laboratory, Inc. validates a manufacturer's certification Consumer Safety Performance Specification for Playground Equipment for Public Use. In the interest of public playground safety, IPEMA provides a third-party certification

Laboratory, Inc. that the products listed below conform with the requirements of ASTM The manufacturer listed below has received written validation from Detroit Testing F1487-07 (excluding sections 7.1.1, 10 and 12.6.1).

> 878 East Highway 60, Monett, MO 65708

Miracle Recreation

Manufacturer

PRODUCT LINE

ROCK CLIMBING WALL, FREESTANDING - 3 SETS

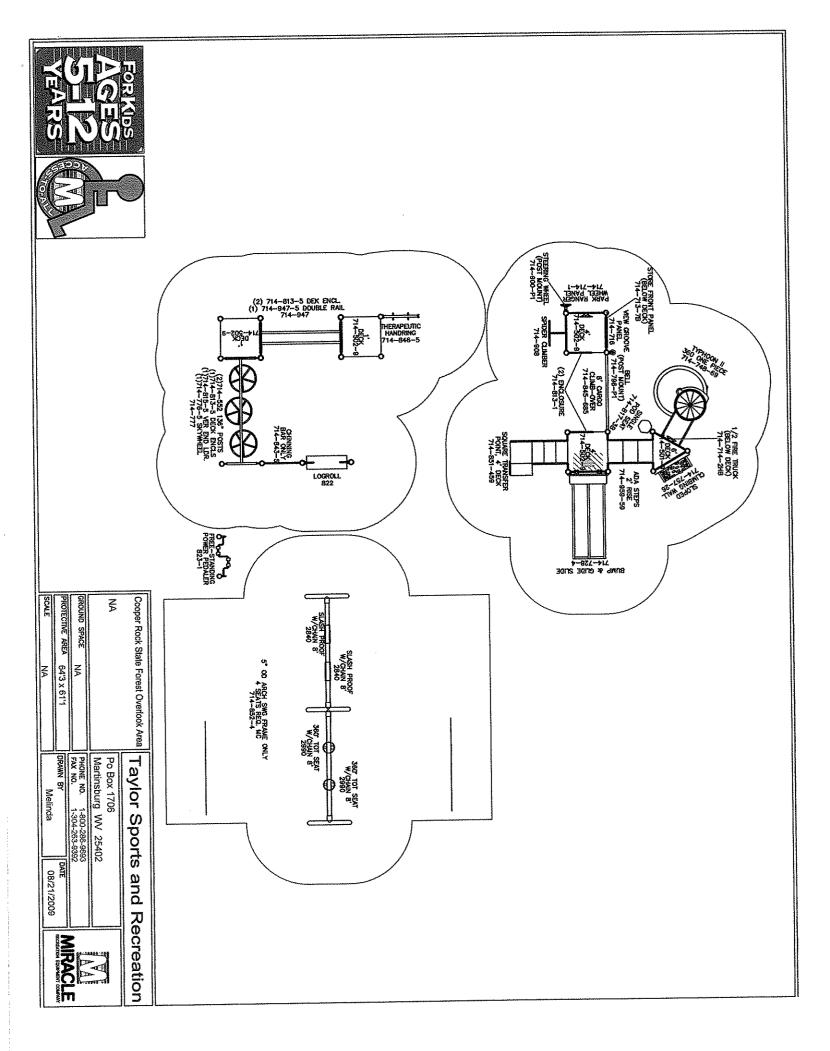
DESCRIPTION

PRODUCT #

757-263

200





#### . GENERAL SPECIFICATIONS

SAFETY STANDARDS & GUIDELINES All public playground equipment supplied shall meet all applicable provisions of the current "Handbook for Public Playground Safety" published by the Consumer Product Safety Commission (CPSC), and of ASTM F1487-01 "Standard Consumer Safety Performance Specification for Playground Equipment for Public Use," published by the American Society for Testing and Materials (ASTM). Products bearing the certification seat of the International Play Equipment Manufacturers Association (IPEMA) have received written validation of compliance with ASTM F1487-01.

TRADEMARKS Miracle (R), Miracle Recreation (R), Kids' Choice (R), Tots' Choice (R), Tots' Choice (R) Expansion, Center Stage (R), Toddlers' Choice (R), Spray Stations (R), Hang-A-Round (R), Fun Tunnel (R), Versalok (R), Rock-Ite (R), Flippopotamus (R), Dupli-Gator (R), Play Terrain (R), Boulder Ridge (R), Playcover (R), Webscapes (R), Libra (R), Pegasus (R), Aquarius (R), Gemini (TM), Perseus (TM), Nexus (R), Bug Bites (R), Connexion (TM), Kidrox (R), Mt. Hood (TM), Mt. Kainier (TM), Mt. Kilimanjaro (TM), Gator Grip (R), Mega Tower (R), Observation Deck (R), Big Timber (R), Tensile Tough (TM), Tensile Tower (TM), Wavy Waffle Wall Walker (TM), X-Cavator (TM), Power Pedaler (TM), Bongo (TM), Flippo (TM), Big Kahuna (R), Grizz-Lee(TM), Camel Back (TM), Mogul (TM), Groove (TM), Toboggan (TM), Typhoon (TM), Chameleon (TM), Whirlwind (TM), Funnel Tunnel (TM), Thunder Tunnel (TM), Serpent Trek (TM), Triple Play (TM), Kids' Perch (TM), View Groove (TM), Fun Fone (TM), Rodeo (TM), Schnozz Womp (TM), Offspring (TM), Rainbow Bend (TM), Funshades (TM), Sneak-A-View (TM), Mira-Cote (R), Mira-Therm (TM), Mira-Lam (TM), Mira-Lene (TM), OrbX (R), Sun Sparkle (TM), Trim Timber (R), XCalator (TM), and Perma-Guard (TM) are trademarks of Miracle Recreation Equipment Company. Tornado (TM), Multi-Pondo (TM), and Pirouette (TM) are trademarks of HAGS (TM). Miracle and HAGS are divisions of PlayPower, Inc. PlayPower (R) is a trademark of PlayPower, Inc.

QUALITY SYSTEM CERTIFICATION The manufacturer's quality system is certified to ISO 9001 since December 1998.

**PRODUCT CHANGES** At Miracle Recreation Equipment Company, we strive for the utmost in quality and safety in our entire product line. Therefore, in order to honor this commitment to you, our customers, we reserve the right to make changes on any product released and/or published in our annual catalog and other promotional or technical literature.

#### WARRANTY

Buyer agrees that products sold by Miracle Recreation Equipment Company carry only the following warranties:

- 1. LIMITED ONE HUNDRED (100) YEAR WARRANTY on aluminum deck posts, steel deck posts, the VersaLok(R) fastening system, and associated fastening hardware against structural failure due to weather corrosion or defects in materials or workmanship.
- 2. LIMITED FIFTEEN (15) YEAR WARRANTY on steel support legs and Mira-Therm (TM) 2 on MEGA TOWER (R), TOTS' CHOICE (R), Nexus (TM), KIDS' CHOICE (R), CENTER STAGE (R), and Boulder Ridge (R) Rock Wall against structural failure due to weather corrosion or defects in materials or workmanship.
- 3. LIMITED FIFTEEN (15) YEAR WARRANTY on playsystem steel components including railings, rungs, and rigid climbers against structural failure due to defects in materials or workmanship.
- 4. LIMITED FIFTEEN (15) YEAR WARRANTY on Rock-Ite (R) against structural failure due to defects in materials or workmanship.
- 5. LIMITED TEN (10) YEAR WARRANTY on all Play Cover (R) steel frames against failure due to weather corrosion or defects in materials or workmanship.
- 6. LIMITED TEN (10) YEAR WARRANTY on Play Terrain (R) Rubber Mulch against total color loss and on the attenuation performance and appearance of Play Terrain (R) Synthetic Turf safety surfacing. Please contact your local representative for more information.
- 7. LIMITED FIVE (5) YEAR WARRANTY on all Play Cover (R) fabric due to rot, UV deterioration (shades of red carry LIMITED THREE (3) YEAR WARRANTY), or defects in materials or workmanship.
- 8. LIMITED FIVE (5) YEAR WARRANTY on Kidrox (R) Climbing Rocks against structural failure due to defects in materials or workmanship.
- 9. LIMITED FIVE (5) YEAR WARRANTY on all Webscapes (R) Net Climbers against degradation of design loading capabilities and LIMITED ONE (1) YEAR WARRANTY against defects in materials or workmanship.
- 10. LIMITED THREE (3) YEAR WARRANTY on Slashproof Seats, Trim Timbers (TM), and 360° Bucket Tot Seats for Swings against structural failure due to defects in materials or workmanship.
- 11. LIMITED ONE (1) YEAR WARRANTY against structural failure due to defects in materials or workmanship on the following products and components: TODDLERS' CHOICE (R) main support materials and decks; all pool slide support structures, stairways, landings, and railings; bleachers; and all products and components not specifically listed above, including, without limitation, all moving parts and flexible climbers.

- 12. LIMITED SIX (6) MONTH WARRANTY on sewn fabric components on Early Childhood products against failure due to defects in materials or workmanship.
- 13. These limited warranties do not protect against color fade (except for Play Cover (R), as noted above), or damage due to excessive wear and tear, vandalism, or negligence. These warranties are valid only if products are installed and maintained according to manufacturer's installation and maintenance instructions.
- 14. All warranties begin to run on the date of Miracle's invoice. Repaired or replacement part(s) are warranted only for the balance of the original limited warranty.

BUYER'S REMEDY: If any products prove to be defective or non-conforming under normal use and within the above-prescribed warranty periods, Buyer must promptly notify Miracle in writing at P.O. Box 420, Monett, MO 65708 USA. Miracle will within a reasonable time and in its sole discretion repair or replace such defective or non-conforming product by providing replacement products or part(s) free of charge to the site. Miracle's limited warranties do not cover the cost of labor to remove defective or non-conforming part(s) or to install repaired or replacement part(s).

These limited warranties apply only to Miracle products that are erected in conformance with Miracle's installation instructions and maintained and inspected in conformance with Miracle's maintenance and operational instructions. These limited warranties specifically do not cover Miracle products: that have been modified, altered, or misused; that have not been used as designed or intended to; to which non-Miracle parts have been added or substituted; or that have been damaged due to vandalism, abnormal use, or abuse. Buyer, by acceptance and use of these limited warranties, waives any rights it would otherwise have to claim or assert that this limited warranty fails of its essential purpose. Buyer agrees that venue for any court action to enforce these limited warranties shall be in Barry or Greene Counties in the State of Missouri.

EXCEPT AS EXPRESSLY WARRANTED HEREIN, MIRACLE EXPRESSLY DISCLAIMS ANY OTHER WARRANTIES, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND THOSE ARISING BY STATUTE OR OTHERWISE IN LAW OR FROM COURSE OF DEALING OR USAGE OF TRADE. IN NO EVENT SHALL MIRACLE BE LIABLE FOR ANY SPECIAL, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES, WHETHER BASED UPON CONTRACT, TORT, OR ANY OTHER LEGAL THEORY (INCLUDING WITHOUT LIMITATION, DAMAGES FOR LOSS OF PROFITS, BUSINESS INTERRUPTION, LOSS OF INFORMATION, CONSEQUENTIAL, INCIDENTAL, INDIRECT OR SPECIAL DAMAGES OR OTHER PECUNIARY LOSS).

Consult Miracle's "Glossary of Technical Data for Materials, Processes and Finishes" for specifications of items listed in bold type.

• KIDS' CHOICE MIRA-THERM2 DECKS: The deck models in the 714-50X-9 series shall consist of a (3) sided equilateral triangle deck: Model # 714-501-9, with a deck top surface area of 7 sq. ft. (1008 sq. in.); a (4) sided square deck: Model # 714-502-9, with a deck top surface area of 16 sq. ft. (2304 sq. in.); (4) sided (3) opening half hex decks: Model #s 714-503-9 and 714-504-9, with a deck top surface area of 21 sq. ft. (3024 sq. in.); (4) sided (6) opening rectangular decks: Model #s 714-508-9, 714-509-9 and 714-510-9, with a deck top surface area of 32 sq. ft. (4608 sq. in.); a (5) sided pentagon deck: Model # 714-512-9, with a deck top surface area of 23.8 sq. ft. (3427 sq. in.); an (8) sided octagon deck: Model # 714-519-9, with a deck top surface area of 60 sq. ft. (8640 sq. in.); (4) sided (6) opening parallelogram decks: Model #s 714-505-9, 714-506-9 and 714-507-9, with a deck top surface area of 28 sq. ft. (4032 sq. in.); and a (7) sided heptagon deck: Model # 714-517-9, with a deck top surface area of 55 sq. ft. (7,920 sq. in.).

Model #714-511-9 shall be an isosceles triangle split deck (single section) designed to serve as a step platform for lower deck heights: 18" or lower for 2-5 year olds, and 30" or lower for 5-12 year olds. All other Model #714-511-X9 split decks shall feature two triangular deck sections which shall be mounted between four posts at different heights so that a 6", 12", 18", or 24" (X) rise shall be formed along the hypotenuse between two posts. Models which rise greater than 6" shall contain a riser plate; models which rise greater than 12" shall also contain an arched enclosure assembly. The deck top surface area of split deck models shall be 8 sq. ft. each for both sections, or total 16 sq. ft. Riser plates shall be constructed of 11 ga. A-60 Galvannealed sheet; risers for 18" and 24" rises shall contain a rung and vertical supports of 1" tube, solid welded, all finished in Mira-Cote. The arch enclosure assembly accompanying models which rise 18" and 24" shall comprise top and bottom supports and an arched upright constructed of 1" pipe, drilled, formed and mashed, all solid welded, and vertical rungs of 1" tube, with plastic pipe plugs inserted in open ends, and finished in Mira-Cote.

Decks shall be designed for maximum flexibility in height of deck surface, from 0" to 6'-6" (in 6" increments,) though 3', 5' and 6'-6" shall be considered standard heights. Decks shall be designed on a 48" center-to-center spacing on 5" deck posts, at equal or varied heights. All deck-to-post connections shall be made with a deck support clamp. All deck connections shall be made beneath deck with no exposed fasteners on deck perimeter. Decks with 8' wide open side shall be designed to attach to another deck with 8' wide open side at same deck height, or to a Model # 714-770-6 Flippopotamus Slide/Climber.

All decks shall be constructed with folded 11 ga. steel sheet forming 3" tall sides. Decking sheets shall be perforated with a staggered pattern of 3/8" diameter holes at 5/8" apart center-to-center. The decking shall have 7 ga. by 2" flat steel braces and corner braces of 7 ga. steel. The entire assembly shall be solid **welded** prior to polyvinyl coating. Each assembly shall contain **Versalok Fasteners** and **Fastener Style A** hardware. All deck surfaces shall be coated in **Mira-Therm2** or **Mira-Therm PE**.

- KIDS' CHOICE STEEL POSTS each shall be constructed of 5" tube with a 5" round end cap pressed into its top end. Post and end cap shall have a Mira-Cote finish.
- MIRA-THERM2 TYPHOON II SPIRAL SLIDES shall be 360 degree, one-piece, open bedway spiral slides with two-color barrel canopy and step or ramp assembly, designed for attachment to 4', 5', 6' and 6'-6" decks. The slide bedway shall be constructed of 1/4" to 5/16" wall Rockite. The slide bedway shall be 30" wide with a 15" high side wall. The center post shall be constructed of 4-1/2" tube. The step assembly shall be constructed

of 11 ga. steel sheet folded and perforated with a staggered pattern of 3/8" diameter holes at 5/8" apart center-to-center, solid welded to stringers of 7 ga. black steel. The handrail assembly shall consist of a top and bottom rail and newel post, formed, constructed of 1" pipe with infill of 3/4" x 1" oval tube. The step enclosure assembly shall be solid welded and plastic pipe plugs shall close open ends. The deck enclosures shall consist of a vertical rail, and top and bottom rail, formed, constructed of 1" pipe with an upright of 3/4" x 1" oval tube, and 3/8" aluminum inserts in the rail ends for attachment to the step enclosures. The deck enclosure assemblies shall be solid welded. The 35" platform barrel shall be Rockite, with a canopy painted alternating colors with polyurethane paint. The barrel shall have molded-in view grooves for viewing children. The back-up plate used to connect the step assembly and the barrel shall be constructed of 1/4" x 1" x 6" flat steel. The front leg shall be constructed of 2" pipe and shall be attached to the slide using a channel constructed of 7 ga. sheet. Each assembly shall contain Versalok Fasteners and Fastener Style A hardware. The Rockite slide and platform canopy shall have color molded in. The step shall be finished in Mira-Therm2 or Mira-Therm PE. The handrail assemblies, deck enclosures, front leg, and clamps shall have a Mira-Cote finish. The back-up plate shall have a zinc plate finish.

- BUMP AND GLIDE SLIDES shall be double bedway, Rockite slides available for 4' and 5' decks, with one bedway mogul-style and the other groove-style. Each slide shall feature a Rockite Wide Slide Transition Sit-Down Canopy supported by a rung. The slide shall be constructed of Rockite with aluminum inserts incorporated internally for securing the legs and in the end connecting to the deck. The dimensions shall be: bedway width, 16-1/4"; outside overall, 40"; inside rail width, 1-1/4"; outside rail widths, 1-1/2"; top of bedway to top of rail, 7-1/2" to 8-1/2"; and bedway width, 16-1/4"; outside overall, 40"; inside rail width, 1-1/4"; outside rail widths, 1-1/2"; top of bedway to top of rail, 7-1/2" to 8-1/2"; and bedway thickness, 4-1/2" to 5-1/2". The front and middle legs shall each consist of an upright and a top. The upright shall be constructed of 2" pipe with a 1-1/4" x 3-1/4" channel top constructed of 11 ga. sheet, welded to the upright in a "T" configuration. The wide slide canopy shall be constructed of Rockite with threaded fasteners incorporated internally for assembly. The canopy shall have an inside width of 39" and an outside width of 44" and shall be slanted at 37 degrees. It shall be field assembled to the posts via clamps and a rung of 1" pipe. The assembly shall contain Versalok Fasteners and Fastener Style A hardware. The Rockite slide and canopy shall have color molded in. The legs, rung, and clamps shall have a Mira-Cote finish.
- MIRA-THERM2 ATA STAIRS BETWEEN DECKS shall be stair assemblies, with spoked or open handraits, designed to connect decks of different heights. The steps shall be constructed of 7 ga. steel stringers with treads constructed of 11 ga. steel sheet perforated with a staggered pattern of 3/8" diameter holes at 5/8" apart center-to-center, solid welded, with polyvinyl coating. The braces shall be constructed of 11 ga. black. The spoked handraits shall consist of a top and bottom rail and newel post, all of 1" pipe, and uprights constructed of 3/4" x 1" oval tube, all solid welded, with plastic pipe plugs inserted in open ends. Top rails shall have 3/8" aluminum inserts. The open handrails shall consist of a top and bottom rail and newel post of 1" pipe, all solid welded, with plastic pipe plugs inserted in open ends. Top rails shall have 3/8" aluminum inserts. The top deck enclosure shall consist of enclosure rails and an upright, both to be constructed of 1" pipe, drilled and solid welded, with one end of upright mashed for field attachment to deck. The bottom deck enclosure shall consist of horizontal rails and an upright of 1" pipe, drilled and solid welded, and a spoke upright of 3/4" x 1" oval tube. The upright shall be mashed on one end for field attachment to deck. Inserted in open ends with be plastic pipe plugs. The assembly shall include Fastener Style A hardware and Versalok Fasteners. The step assemblies shall be finished in Mira-Therm2 or Mira-Therm PE. The deck enclosures, handrails, and clamps shall be finished in Mira-Cote.
- MIRA-THERM2 SQUARE TRANSFER POINTS shall be designed to assist disabled users gain access to and egress from a deck system. The stair assembly shall be constructed of 11 ga. steel stringers solid welded to 11 ga. steel sheet decking that is perforated in a staggered pattern of 3/8" diameter holes at 5/8" apart center-to-center. Approximate dimensions of stair assembly shall be 26" overall width, 14" deep step tread and 8" high step rise. The 26" square (approximate) transfer point shall be constructed of 11 ga. steel sheet folded to form approximately 3" high sidewalls. The decking shall be perforated as described above. It shall be reinforced with cross braces of 3/16" x 2" HR flat solid welded. The bottom step shall be constructed of 11 ga. steel sheet (with folded edges) perforated as described above. The step shall be approximately 26" wide by 14" deep by 6-1/2" high. Kids' Choice deck enclosures shall be constructed of formed 1" pipe, including a welded upright of the same material. Tots' Choice deck enclosures shall be constructed of 1" pipe and a formed and welded upright of 1" tube. Each deck enclosure assembly shall be drilled for field assembly of a stair handrail, and shall have its bottom end mashed and punched for field assembly to deck. Stair handrail assemblies shall be welded upper and lower handrails of formed 1" pipe. Closed handrails shall contain vertical uprights of 3/4" x 1" oval tube welded within. Swaged handrail extensions for field assembly to handrails shall be constructed of 1" pipe. A transfer deck handrail constructed of formed 1" pipe shall be field assembled to one handrail newel upright and transfer point deck edge. Models designed for assembly to 5' and 6' or 6'-6" decks shall contain handrail sleeve supports constructed of 1-1/4" pipe, 10 ga. The "U"-shaped transfer step handrail shall be formed 1" pipe, drilled for field assembly to transfer point deck and bottom step. Its apex shall be 36-1/8" from finished grade. The rung leg shall be 1" pipe with ends mashed and punched for field assembly to bottom step. The assembly shall contain Versalok Fasteners and Fastener Style A hardware. The stairs, bottom step, and transfer point deck shall be finished in Mira-Therm2 or Mira-Therm PE. The deck enclosures, handrails, extensions, sleeves, leg and clamps shall be finished in Mira-Cote.
- ONE-SIDED DECK ENCLOSURE shall be designed for mounting on a deck system for use only with the Horseshoe Climber, Model #714-767, which can be mounted to any corner post of a 4' deck. The one-sided deck enclosure shall comprise enclosure rails and uprights. The enclosure rails shall be constructed of 1" pipe, drilled and mashed at deck end. The uprights shall be constructed of 3/4" x 1" oval tube. The entire assembly shall be solid welded. The assembly shall contain Versalok Fasteners and Fastener Style A hardware. The deck enclosure and clamps shall be finished in Mira-Cote.
- CLIMBING POLE/SPIDER CLIMBER/BUMPER LADDER/SPIRAL CLIMBER/CLIFF CLIMBER/TRAP DOOR CLIMBER shall each be used as an entry to or an exit from a deck. The cliff climber side rails and rungs shall be constructed of 1" pipe, formed, drilled and all solid welded construction, with an extension tube constructed of 1-1/4" pipe, 10 ga. The trap door climber pole shall be formed 1-1/4" pipe. The "U" shaped rungs shall be formed 1" pipe, 10 ga. The extension shall have a 3/8" aluminum insert. The climber shall be a welded assembly. The climbing pole shall be constructed of 1" pipe, 12 ga. The spider climber pole and "U" shaped rungs shall be formed 1" pipe, solid welded. The spiral climber shall be constructed of 1" pipe, formed, drilled and all solid welded construction with plastic pipe plugs inserted in open ends. For the Tots' Choice system, the spiral climber center pole shall be constructed of 1" pipe, formed, drilled and all solid welded construction with plastic pipe plugs inserted in open ends and the spiral shall be constructed of 1" tube and shall be attached to the center pole by means of six spacers, also constructed of 1" tube. The assembly shall be solid welded. The bumper ladder shall be constructed of Rockite bumpers supported internally by a

pole constructed of 1" pipe, 10 ga. Each bumper shall measure 18" high x 19" wide. The Kids' Choice arch enclosure assembly shall consist of top supports, a bottom support, and an arched upright, which shall be constructed of 1" pipe, formed, mashed, and punched, with vertical infill of 3/4" x 1" oval tube. The Tots' Choice arch enclosure shall comprise two top supports and infill of 1" tube and a climbing pole support and arch support of 1" pipe, all solid welded. All enclosure assemblies shall have an extension tube of 1" pipe, 10 ga. Enclosure assemblies shall be solid welded. The cliff climber, trap door climber, climbing pole, spiral climber, bumper ladder pole, and enclosure assembly shall have a Mira-Cote finish. The Rockite bumpers shall have color molded in.

- CLIMBING WALLS, VERTICAL AND SLOPED (KIDS' CHOICE & TCX ONLY) shall consist of an arch entry deck enclosure and panel sections with climbing holds fastened to a steel frame. The rails and archway of the enclosure assembly shall be constructed of 1" pipe, with vertical rungs of 1" tube, solid welded. The panels shall be constructed of high density polyethylene sheets. The climbing holds shall be constructed of molded sand and polyester resin mixture. The frame shall comprise vertical outer rails (which serve as legs) constructed of 2" square tube, solid welded to horizontal support rails of 1-1/2" square tube and 11 ga. galvanized 1-1/2" x 3" rectangular tube. The fill block shall be folded 11 ga. steel sheet, perforated with a staggered pattern of 3/8" diameter holes at 5/8" apart, center-to-center, solid welded with 7 ga. by 2" flat steel braces. TCX Model # 704-757-26, and Model # 704-757-28 shall be solid welded with 11 ga. x 2" flat steel braces. TCX Mode # 704-757-34 shall be solid welded with 11 ga. The assembly shall contain Versatok Fasteners and Fastener Style A hardware. The enclosure, frame, and clamps shall have a Mira-Cote finish. The fill block shall be finished in Mira-Therm2 or Mira-Therm PE.
- SKY WHEELS shall be deck-mounted (Model # 714-776, # 714-775 and # 714-777) or freestanding (Model # 776.) Model # 714-776.5 and # 704-776-85 and # 714-776-85 may be deck mounted or freestanding. It shall be designed to provide children with a safe, fun and physically challenging play experience. Wheels shall be set at 15 degree angles so the user will grasp the first, suspending his or her body, and roll around to within reach of the next wheel until reaching the opposing end. The frame assembly on Model # 714-775 only shall consist of sleeves constructed of 5" Sch 40 pipe welded to a "U" shaped brace and diagonal supports constructed of 2" pipe, all solid welded. The header assembly shall consist of a 10"-6" beam constructed of 2" pipe (2-3/8" OD), a 9 ga. 1010 hot rolled, Flo-Coat, galvanized pipe manufactured from steel, cold formed and high frequency induction welded continuously. It shall conform to ASTM A-135 and ASTM A-500 and shall be tested in accordance with ASTM E-8. The beam shall be welded to a 4"-0" end crossbars of 2" pipe. The header shall contain three stubs of 1" pipe with caps and threaded inserts solid welded. The sky wheels shall each be constructed of a round bar steel hub solid welded between five spokes of 1" pipe with mashed ends and a formed ring of 1" pipe. The wheels shall be field assembled to the header stubs using two Delrin washers and other hardware. Versalok Fasteners for deck and component attachment shall be aluminum alloy. All fasteners shall be Fastener Style A. The header assembly, clamps, and sky wheels shall be finished in Mira-Cote.
- SINGLE AND DOUBLE RAILS shall be overhead climber assemblies. Main support beams shall be constructed of 2" pipe (except Tots' Choice models which shall be 1" tube). Each gripping rail shall be constructed of 1" pipe (except Tots' Choice models which shall be 1" tube). Each rail assembly shall be solid welded. For models with optional end climbers, the end climber assembly shall be constructed of 1" pipe (except Tots' Choice models which shall be 1" tube), formed. The assembly shall be solid welded. For models with optional deck enclosures, the enclosure assemblies shall consist of enclosure rails and uprights. The enclosure rails shall be constructed of 1" pipe (except Tots' Choice models which shall be 1" tube), formed, mashed and punched. The uprights shall be constructed of 3/4" x 1" oval tube (except Tots' Choice models which shall be 1" tube), mashed on both ends. The enclosure assemblies shall be solid welded. The posts shall be constructed and finished in the same manner as deck posts (The Kids' Choice system also offers an option of aluminum posts for this component.) Each assembly shall include Versalok Fasteners and Fastener Style A and Fastener Style B hardware. The assemblies shall have a filira-Cote finish.
- THERAPEUTIC HANDRINGS shall be an upper body and arm strengthening component that attaches between decks. Handring can be placed at 84" from finished surfacing for regular users, and 54" for ADA users. The handring beam shall consist of an end rail, bushing, and bushing housing. The end rail shall be constructed from 2" pipe and shall be 40-1/2" in length. The handring assembly shall contain a chain constructed of 5/16" proof coil, two "D" shackles, and a handring cast constructed of grade 60-40-18 ductile iron. The assembly shall contain Versalok Fasteners and Fastener Style A hardware. The handring cast shall be zinc plated.
- ROCKITE BUBBLE PANEL/ROCKITE PANEL WITH HOLE/VIEW GROOVE PANEL/30 DEGREE LOOK-OUT PANEL shall be constructed of Rockite with all corners rounded. The 30 degree Look-Out panel shall have a molded in 30 degree extension. The enclosure shall consist of uprights and support bars, all constructed of 1" pipe, drilled and formed (except Tots' Choice models which shall have an enclosure consisting of a top rail of 1" tube with two tabs and two brackets of 11 ga. galvanized sheet, solid welded). The bubble shall be vacuum formed from clear polycarbonate sheet. The spherical bubble shall measure 24" in diameter and shall be attached to the panel in the factory using tamper proof screws and flat washers. The view groove panel shall have six 2" view slots evenly spaced at 5-1/4" with stant of 20 degrees from vertical. Horizontal rungs shall have a Mira-Cote finish. Rockite panels shall have color molded in.
- IMAGINATION PANELS and Activity Panels shall be constructed of Mira-Lene and shall measure 36-1/2" x 40" with all corners rounded. The panels shall have routered designs, including themes of a space ship panel, general store counter, a barn wall panel, a barn door panel, a barn window panel, a bank teller window, a television front, a puppet stage, a window, a computer screen, a door, a park ranger, a fire truck, a police car, a train engine, a taxi cab, two airplanes (both containing two steering wheel assemblies, one also containing a clear polycarbonate window mechanically fastened to panel), a race car, an alphabet finger maze, an abstract finger maze, a calculator, a bus stop/bench, a rest stop/bench, jump height measurements for a 3' and 5' deck, a sign language alphabet, a Spanish-English translation, braille alphabet with riddles, a drum panel, welcome and age appropriate messages, interconnected gears, gear-driven pistons, and sliding tiles. Rung brackets shall be constructed of 1" pipe and 11 ga. A-60 Galvannealed tabs solid welded (except Tots' Choice models which shall have brackets constructed of 1" tube and 11 ga. A-60 Galvannealed tabs solid welded. The star brackets for the space ship panel shall be constructed of 11 ga. HRPO steel and powder coat painted. The steering wheel(s) on vehicle themed panels shall be constructed of a high-density blow molded polyethylene produced from high performance, U.V. stabilized resins with a comprehensive additive package. These resins shall be tested in accordance with ASTM testing procedures D-1505. D-1248, D-1693(b), D- 638, D-790 and D-746. Resin's properties shall exhibit a balance of toughness, rigidity, environmental stress crack resistance and excellent low temperature impact performance. Wall thickness shall be 1/8". The steering wheel hub cover shall be constructed of injection

molded polypropylene which shall contain U.V. light stabilizers. The Piston panel and Gear panel each shall contain a clear polycarbonate cover mechanically fastened over sets of 1/4" thick gears (drive gears not covered by window). The gears shall be constructed of high-density polyethylene, which shall turn on pronze bushings, except for the black nylon handles and drive gears which shall turn on pronze bushings. The piston panel shall also contain connecting rod and piston shapes of 1/4" thick high-density polyethylene. The reverse side of both panels shall contain routered text and/or designs. The Sliding Tile panel shall contain 15 moveable, tongue-and-groove tiles with routed numerals to be constructed of routered text and/or designs. The panels and steering wheel shall have molded in color with each panel assembly having a laminated, two-color scheme. Calypso drum panel shall contain 3 rotational molded drums of low density polyethylene resin. Each drum shall be attached to the panel through a cover plate constructed of 11 ga. galvanized steel sheet with a Mira-Cote finish. Each assembly shall include Fastener Style A hardware and Versalok Fasteners. Panels and steering wheels shall have color molded in, and rung brackets and clamps shall be finished in Mira-Cote

- HALF-PANELS for below deck or freestanding installation shall feature two-color schemes, routed designs, and steering wheels, and when mounted at suggested heights, will permit wheelchair access. The Roller Racer models shall also feature an interactive ball game which users operate by turning a knob to raise and release enclosed balls into routed pathways (the balls then re-enter the lift mechanism). Half-panels shall be constructed of Mira-Lene with all corners rounded, measuring 36-1/2" x 15-1/2". Rung brackets shall be constructed of 1" pipe (except Tots' Choice models which shall be 1" tube) with tabs of 11 ga. A-60 Galvannealed sheet, solid welded. The Roller Racer models shall be constructed as above and shall also have a clear polycarbonate cover fastened to enclose various contents. A black high density polyethylene gear handle mounted outside the cover shall turn on a bronze bushing to drive a 1/4" thick polyethylene gear behind the cover, which shall carry 1/2" steel balls and release them in routed channels. The steering wheel shall be constructed of a high density polyethylene produced from high performance, U.V. stabilized rotational molding grade resins with a comprehensive additive package. These resins shall be tested in accordance with ASTM testing procedures D-1505, D-1248, D-1693 (b), D-638, D-790 and D-746. Resin's properties shall exhibit a balance of toughness, rigidity, environmental stress crack resistance, and excellent low temperature impact performance. Wall thickness shall be 1/8". The steering wheel hub cover shall be constructed of injection molded polypropylene which shall contain U.V. light stabilizers. Each assembly shall contain Fastener Style A hardware and Versalok Fasteners. Half-panels and steering wheels shall have molded-in color. Rung brackets and clamps shall have a Mira-Cote finish.
- POD SEATS shall be designed to attach to existing Kids' Choice deck posts, creating a resting seat. Pods shall be constructed of Rockite and shall contain a hex-shaped top surface measuring approximately 14-1/2" in diameter. Pods shall measure 12" without frame. Frame shall be constructed of a horizontal bar constructed of 2" pipe; a 5" diameter bolting plate of 5" Sch 40 pipe solid welded to the frame's horizontal bar; seat support post(s) measuring 11" constructed of 1-1/2" pipe solid welded to the frame's horizontal bar; post mount plate(s) measuring 5-7/8" x 5-7/8", constructed of 11 ga. galvanized solid welded to the seat support post(s). Frame length for Model # 714-817-3B shall be 11-1/4" before field assembly to pod seat. Frame length for Model # 714-817-4B shall be 43" before field assembly to pod seats. All fasteners shall be Fastener Style A. The Rockite pod seats shall have color molded in. The frames shall be finished in Mira-Cote.
- CHINNING BAR models shall be field assembled between posts to allow users to perform the traditional exercise. Model # 714-843 shall contain the rung, clamps, and a deck post constructed of 5" tube, 11 ga. Model # 714-843-2 shall contain the rung, clamps, and a deck post constructed of 5" aluminum tube. Model # 714-843-3 shall contain the rung, clamps, and a deck post constructed of 5" tube. The 106" deck post shall have a 5" round end cap pressed into its top end. Model # 714-843-5 shall contain the rung and clamps only. The chinning bar shall be constructed of 1" pipe (except Tots' Choice models which shall be constructed of 1" tube). The assembly shall contain Versalok Fasteners and Fastener Style A hardware. The post, rung and clamps shall be finished in Mira-Cote.
- CARGO CLIMB-OVERS shall be climbing challenges designed to help children develop hand-to-eye coordination, balance, and muscle control. These components can either be freestanding or deck mounted. Model #s 714-845-645, 718-845-645, and 704-845-645 shall consist of six 1" tube rungs solid welded to three vertical supports of Polyvinyl coated chain. Model #s 714-865-685, 718-865-685, and 704-865-685 shall consist of six 1" tube solid welded to four vertical supports of Polyvinyl coated chain. The chain shall be attached to an anchor and top rail by 5/16" "S" hooks. The cargo climber shall measure 84-1/8" in length. The 24-1/8" run shall be constructed of 1" pipe. The anchor for Model #s 714-845-645, 718-845-645, and 704-845-645 shall be constructed of 1" pipe, formed, with from "U" shaped loops of 5/16" diameter wire welded to the top. The anchor for Model #s 714-865-685, and 704-865-685, and 704-865-685, and 704-865-685, and 704-865-685, and 704-865-685 shall be constructed of 2" pipe with three "U" shaped loops of 5/16" diameter wire welded to the top. The top rail for Model #s 714-845-645, 718-845-645, and 704-865-685, and 704-865-685 shall be constructed of 2" pipe with eight "U" shaped loops of 5/16" diameter wire welded to the top. The top rail for Model #s 714-865-685, and 704-865-685 shall be constructed of 2" pipe with eight "U" shaped loops of 5/16" diameter wire welded to the top. All Versalok Fasteners for deck and component attachment shall be aluminum alloy. All fastening hardware shall be Fastener Style A. The top rail, anchor, and Versalok Fasteners shall have a Mira-Cote finish. The cargo climb-over shall be polyvinyl coated.
- LOGROLL shall comprise two posts (with handholds) supporting a cylinder that users stand upon and cause to spin by walking or running. The 106" long (pipe length before endcap) posts shall be constructed of 5" pipe with 5" round end caps mechanically fastened at top end. Handholds of 1" pipe shall be welded to the posts. The 48" long by 16" diameter textured cylinder shall be constructed of medium density polyethylene approximately 3/16" to 3/8" thick, with bearings of ultra-high density polyethylene and an axle of 1" pipe. The assembly shall contain Versalok Fastener Style A hardware. The posts and clamps shall have a Wira-Cote finish. The logroll cylinder shall have color molded in.
- FREESTANDING POWER PEDALER models shall be dynamic levers, mounted between freestanding posts, which users operate with arms, legs or both. The arms-operated lever shall be constructed of 1" tube and the legs-operated lever shall be constructed of 1" pipe solid welded with 2" square tube and 12 ga. end caps. Both levers shall contain two hand or foot grips constructed of high density polyethylene mechanically statemed to each. The support weldment sleeves shall be constructed of 5" Sch 40 pipe with U-shaped rails of 1" pipe, 12 ga. and mounting plate of 7 ga. galvanized sheet, all solid welded. The posts each shall be constructed of 5" tube with a 5" round end cap mechanically fastened to its top end. Post length shall be 106" before cap. The assembly shall contain Fastener Style A hardware. The levers, posts, and support weldments shall be finished in Mira-Cote. The hand or foot grips shall have color molded in.

- STEERING WHEEL, POST MOUNT shall be designed to provide driving stimulation on any pre-existing deck post. The steering wheel shall be constructed of a high-density blow-molded polyethylene produced from high performance, U.V. stabilized resins with a comprehensive additive package. These resins shall be tested in accordance with ASTM testing procedures D-1505. D-1248, D-1693(b), D-638, D-790 and D-746. Resin's properties shall exhibit a batance of toughness, rigidity, environmental stress crack resistance and excellent low temperature impact performance. Wall thickness shall be 1/8". The steering wheel hub cover shall be constructed of injection-molded polypropylene which shall contain U.V. light stabilizers. The Steering Column shall be constructed of 2" pipe. The assembly shall contain Fastener Style A hardware. The Steering Column shall have a Mira-Cote finish.
- BELL, POST MOUNT shall be designed to provide noisy, imaginative play to any pre-existing deck post. The Bell Assembly shall consist of a Bell, A Bell Support, a 6-link Chain, and eyebolt, and Fastener Style A hardware. The Bell shall be constructed of A-60 Galvannealed. The Bell Support shall be constructed of 1" pipe, Gator Grip. The Bell Chain shall be constructed of 4/0 straight link coil chain. The Bell shall have a Mira-Cote finish.
- ARCH SWING FRAME AND EXTENSION shall comprise two base units and expansion sets. Model # 714-852-2 shall comprise two end arches, a header, and four clevises, which assemble to form a swing frame. Model # 714-852-2X shall comprise an extension arch, a header, and four clevises. Model # 714-852-1H comprises two end arches, a header and two clevises. Model # 714-852-2HH shall comprise two end arches, a header and four clevises.

Model # 714-852-1HX comprises one end arch, a header and two clevises. Model # 714-852-2HHX comprises an extension arch, a header and four clevises. Swing seats, Therapeutic Swing Seats and chains must be ordered separately. Arch assemblies shall consist of the arch, which serves as legs for the swing frame, and arch stub(s) which support the header. Arches and stubs shall be constructed of 5" tube. Arches shall measure 132" from leg end to the plane at the height of the underside of the apex. Stubs shall measure approximately 5-1/4" with two 5/8" holes drilled on top and bottom of stub 1-1/2" from flush end for field attachment of header. The stubs shall be solid welded to the arches. The header assembly must be installed 8' above the finished surfacing. Each header assembly shall consist of a header with a sleeve connector attached to each end. The header for Model # 714-852-2 and # 714-852-1H shall be constructed of 5" tube and shall measure 124". The header for Model # 714-852-2HHA shall be constructed of 5" tube and shall measure 81". The header for Model # 714-852-2HHA shall be constructed of 5" tube and shall measure 137". The sleeve connector shall measure 6" and shall be constructed of 5" Sch 40 pipe, with two 9/16" holes drilled on top and bottom of connector 1-1/2" from one end. The sleeve connectors shall be solid welded to the headers with an overhang receptacle depth of 3-1/2". The header shall have 1-1/4" O.D. bushing housings welded to it with 9/16" O.D. oil-impregnated bushings installed after painting. The clevises shall be cast of ductile iron grade 60-40-18. All fastening hardware shall be Fastener Style A. The arch and header assemblies shall be finished in Mira-Cote. The clevises shall be zinc plated. Some models shall contain Slashproof Seats or 360 Degree Slashproof Tot Seats.

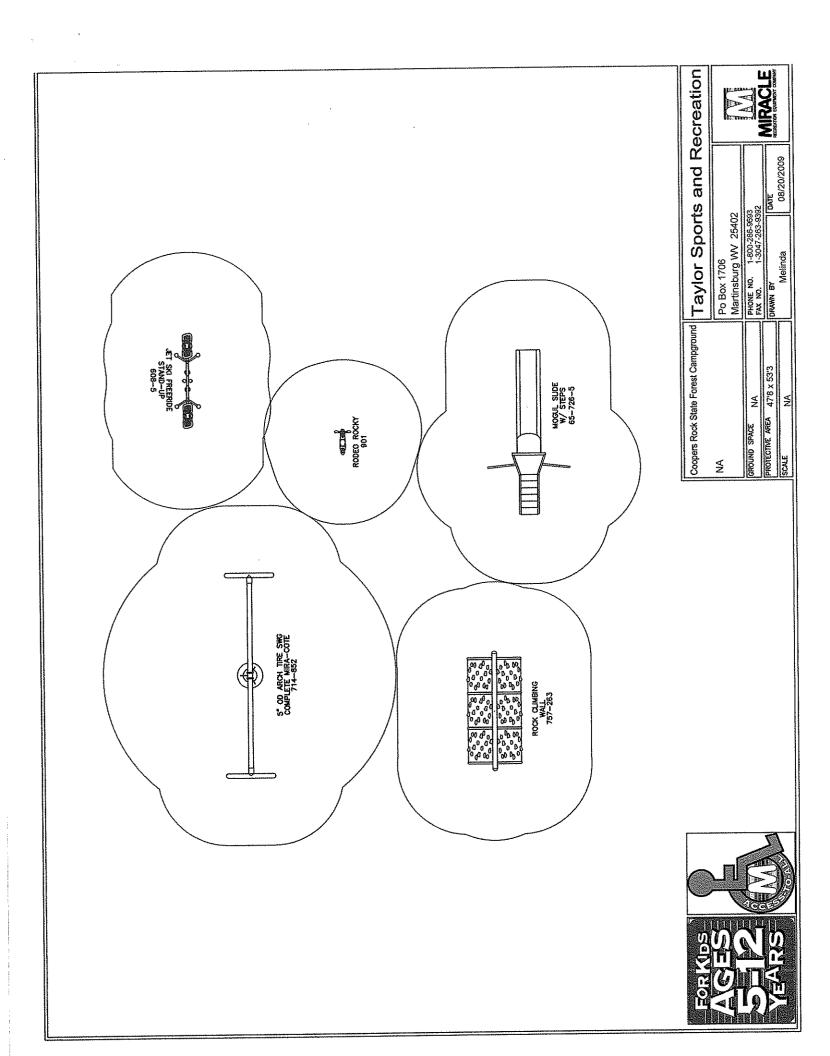
• SWING SEATS shall reference one of the following in Miracle's "Glossary of Technical Data for Materials, Processes and Finishes": Slashproof Seat, 360 Degree Slashproof Tot Seat, Therapeutic Swing Seat or Mirage Therapeutic Swing Seat.

#### Technical Data for Processes and Finishes of the Highlighted Items

- aluminum alloy conforms to the following: ASTM 356, ANSI 322, Chrysler MS 2417 and General Motors GM 4323-M. Parts or components constructed of aluminum alloy are either sand cast or die cast. Sand cast aluminum alloy is 319 with tensile strength of 27,000 p.s.i. and yield strength of 18,000 p.s.i. Die cast aluminum alloy is 383.1 with tensile strength of 45,000 p.s.i. and yield strength of 22,000 p.s.i.
- 4/0 straight link coil chain is not dipped galvanized with a 670 pound working load limit. All chain shall be manufactured to ASTM A467-86A Class CS specifications.
- Mira-Therm2 coated chain is a welded chain with links sufficiently wide to allow them to pass one another freely, eliminating the tendency to kink. The links are low carbon zinc plated steel with a polyvinyl chloride coating.
- Versalok Fasteners (R) are cast aluminum alloy. Each fastener consists of two die cast aluminum alloy "half ring" pieces, which were designed to fasten onto the round posts by use of a male/female interlock. For 3-1/2" post, outside dimension of the completed fastener (joined "half-rings") is 5". For 5" post, outside dimension of the completed fastener is 6-1/2". Rungs and components connect to clamps on posts by means of die cast aluminum alloy, two-piece socket receptors which may be assembled to a previously-installed clamp ring and secured to the clamp and component by set screws (and tek screws in some cases). Decks connect to clamps on posts by means of die cast aluminum alloy, one-piece deck support castings. The clamp assembly and socket receptor have a filira-Cote finish. Kids' Choice components with 2" pipe mounting points attach to 5" posts using aluminum alloy sand cast header supports.
- 5" round end cap is die cast aluminum alloy.
- Fastener Style A is a corrosion resistant, 18-8, stainless steel, vandal resistant fastener.
- Fastener Style B is an all aluminum blind rivet or aluminum drive rivet with stainless steel pin. Both are corrosion resistant and vandal resistant fasteners.

- **fiberglass** components are sprayed-up isophthalic molding resin with fiberglass reinforcements. The resins and fiberglass are tested in accordance with ASTM D-790, D-38-0651 and D-638. All sprayed up fiberglass components have a **Gelcoat** finish which is molded in during the spray up process.
- Flo-Coat (R) is a patented triple coat corrosion protection process of Allied Tube and Conduit's Mechanical Tube Division, wherein steel pipe or tube first receives a hot-dipped uniform zinc galvanized coating followed by a conversion coating followed by a clear, high performance organic polymer coating. The interior of the tube has an 81% minimum zinc rich primer applied, capable of providing excellent rust protection and fabrication characteristics. All coatings are applied inside and out after welding. Flo-Coat processed tube exceeds the test results of galvanized Sch 40 pipe in salt spray tests conducted in accordance with ASTM B-117. The term "Flo-Coat" is a registered trademark of Allied Tube and Conduit, used with permission.
- GATOR GRIP (TM) is a three dimensional textured pattern exclusive to Miracle, embossed in steel to a depth of .014" to .017".
- **Gelcoat** is formulated with tough flexible polyester resins containing isophthatic acid and neopentyl glycol for maximum performance. Gelcoat is U.V. light stabilized and is blister resistant after long term exposure to water. Gelcoat meets USAS standard E 124.2 and Canadian standard Can 3-B45-Series-M-81.
- A-60 Galvannealed indicates that a coating of .60 ounces of zinc per square foot alloyed with substrate steel has been applied on each surface side.
- Mira-Cote (TM) is a Super Durable formulation of a polyester powder coating finish that is applied to a thickness of 3-5 mil. This finish gives metal parts long term protection from chipping, fading and peeling. Miracle's finishing system washes the metal parts with detergent and etches the metal for optimum adhesion. The part is then rinsed clean with water. Next the part is coated with a non-chromic sealer and dried. The Mira-Cote powder is then applied electrostatically to the metal part. The metal parts are then baked at a high temperature to fuse a hard, smooth durable finish to the metal. Mira-Cote has an impact value of 160 in. lbs., flexibility value of 180 degrees-1/4" mandrel, shore hardness value H and a crosshatch adhesion of 100%. Mira-Cote is tested in accordance with ASTM D-792, D-523, D-2794, D-1737, D-3363, D-3359 (b), B117 and D-2247. Mira-Cote will withstand over a 1,500 hours of salt spray exposure and 1,500 hours of weatherometer testing with minimal loss of gloss and color.
- Mira-Lene (TM) is compression-molded, 3/4" thick, high density polyethylene that has been specifically formulated for optimum U.V. stability and color retention. Compression-molded products have a density of .952 g/cm3 per ASTM D1505 and tensile strength of 3900 PSI per ASTM D638.
- Mira-Therm PE is a non-toxic copolymer polyethylene coating applied to a thickness of 1/16". Mira-Therm PE contains U.V. light stabilizers, anti-microbial additives and color pigments. Mira-Therm PE contains no orthopthalates or other banned substances. Mira-Therm PE is a proprietary brand of PE coating. Materials are tested in accordance with ASTM D-638, ASTM D-412, ASTM D-2240 and ASTM D-1004. Mira-Therm PE meets the FMVS 302 flammability rating, the requirements of California State Law and the 2008 CPSI Act.
- pipe sized tube is 1010 hot rolled, Flo-Coat, galvanized pipe manufactured from steel, cold formed and high frequency induction welded continuously. It conforms to ASTM A-135 and ASTM A-500 and is tested in accordance with ASTM E-8.
- schedule 40 galvanized pipe consists of a hot dip process of coating the pipe inside and out with not less than 1.6 ounces per square foot with an average of 1.8 ounces per square foot. Schedule 40 pipe conforms to ASTM standards A-53.
- 1" pipe is GATOR GRIP embossed 14 ga., 1" pipe sized tube (1.315" OD; approx. 1-5/16" OD.)
- 1" pipe, 10 ga. is 10 ga., 1" pipe sized tube (1.315" OD; approx. 1-5/16" OD.)
- 1" pipe, 12 ga. is 12 ga., 1" pipe sized tube (1.315" OD; approx. 1-5/16" OD.)
- 1-1/4" pipe is 13 ga., 1-1/4" pipe sized tube (1.660" OD; approx. 1-11/16" OD.)
- 1-1/4" pipe, 10 ga. is 10 ga., 1-1/4" pipe sized tube (1.660" OD; approx. 1-11/16" OD.)
- 1-1/2" pipe is 13 ga., 1-1/2" pipe sized tube (1.900" OD; approx. 1-7/8" OD.)
- 2" pipe is 12 ga., 2" pipe sized tube (2.375" OD; approx. 2-3/8" OD.)
- 5" Sch 40 pipe is 5" schedule 40 galvanized pipe (5.563" OD; approx. 5-9/16" OD.)
- plastic pipe plugs are injection molded polypropylene containing U.V. light stabilizers.

- Rockite (R) (Rotational Molded Polyethylene) is a low density polyethylene produced from high performance, U.V. stabilized rotational molding grade resins with a comprehensive additive package. These resins are tested in accordance with ASTM testing procedures D-1505. D-1248, D-1693(b), D-638, D-790 and D-746. Resin's properties exhibit a balance of toughness, rigidity, environmental stress crack resistance and excellent low temperature impact performance. Wall thickness of molded components is 3/16" to 1/4".
- Slashproof Seat is a flexible flat single strap seat with end attachment points and an exterior surface of blue EPDM rubber. Models with chain have two segments of 4/0 straight link coil chain to suspend the swing from a swing frame header. The slashproof seat is constructed of a 4" wide inner steel insert of type 301 stainless spring steel, 0.020" thick. The slashproof seat is 26" long (excluding mounting triangles) x 5" wide x 5/8" thick at the front and rear leading cushion edges. The rubber molded to the steel core is 70 durometer blue EPDM. At each end, a 16 ga. galvanized steel clip 3" wide is attached by three stainless steel rivets through the clip and seat subassembly. A 3/8" diameter galvanized steel mounting triangle is encompassed by the steel clip at each end of the seat. For Model # 284-74, the lower 30" of the chain is finished in Mira-Therm.
- 360 Degree Slashproof Tot Seat is a flexible seat fabricated into a configuration of a wide strap under and through the bottom, a wide strap running completely around at the top, and two (2) interconnecting straps at the front and rear of the seat for complete enclosure of the small user. The exterior surface is blue EPDM rubber. Models with chain have two segments of 4/0 straight link coil chain to suspend the swing from a swing frame header. The 360 degree tot seat is constructed of a one piece die cut 0.020" thick, martinsitic spring steel insert with 70 durometer blue EPDM rubber, 1/4" thick, molded to the insert. The main seat strap is 5" wide, the back strap is 4" wide, and the front strap is 2" wide. The two (2) places where the straps are interconnected and form the suspension points for the seat are held by a clip and grommet system. The clip is 4" wide 16 ga. galvanized steel. There are two grommets per clip, each of which is 3/4" O.D. by 14 ga. wall galvanized steel tube, flared to securely attach the clip to the seat. The two (2) mounting triangles are secured to the seat by clips and are made from 3/8" steel round stock, formed and galvanized. For Model # 299-74, the lower 30" of the chain is finished in Mira-Therm.
- Therapeutic Swing Seat is a fiberglass seat molded to form a single piece chair with a red Gelcoat finish. A "T" configuration chain assembly attached to the front of the chair encloses the small user. All chain is 40 straight link coil chain. All rubber surfaces are blue EPDM. All exposed metal surfaces are bright zinc plated.



#### GENERAL SPECIFICATIONS

SAFETY STANDARDS & GUIDELINES All public playground equipment supplied shall meet all applicable provisions of the current "Handbook for Public Playground Safety" published by the Consumer Product Safety Commission (CPSC), and of ASTM F1487-01 "Standard Consumer Safety Performance Specification for Playground Equipment for Public Use," published by the American Society for Testing and Materials (ASTM). Products bearing the certification seal of the International Play Equipment Manufacturers Association (IPEMA) have received written validation of compliance with ASTM F1487-01.

TRADEMARKS Miracle (R), Miracle Recreation (R), Kids' Choice (R), Tots' Choice (R), Tots' Choice (R) Expansion, Center Stage (R), Toddlers' Choice (R), Spray Stations (R), Hang-A-Round (R), Fun Tunnel (R), Versalok (R), Rock-Ite (R), Flippopotamus (R), Dupli-Gator (R), Play Terrain (R), Boulder Ridge (R), Playcover (R), Webscapes (R), Libra (R), Pegasus (R), Aquarius (R), Gemini (TM), Perseus (TM), Nexus (R), Bug Bites (R), Connexion (TM), Kidrox (R), Mt. Hood (TM), Mt. Rainier (TM), Mt. Kilimanjaro (TM), Gator Grip (R), Mega Tower (R), Observation Deck (R), Big Timber (R), Tensile Tough (TM), Tensile Tower (TM), Wavy Waffle Wall Walker (TM), X-Cavator (TM), Power Pedaler (TM), Bongo (TM), Flippo (TM), Big Kahuna (R), Grizz-Lee(TM), Camel Back (TM), Mogul (TM), Groove (TM), Toboggan (TM), Typhoon (TM), Chameleon (TM), Whirlwind (TM), Funnel Tunnel (TM), Thunder Tunnel (TM), Serpent Trek (TM), Triple Play (TM), Kids' Perch (TM), View Groove (TM), Fun Fone (TM), Rodeo (TM), Schnozz Womp (TM), Offspring (TM), Rainbow Bend (TM), Funshades (TM), Sneak-A-View (TM), Mira-Cote (R), Mira-Therm (TM), Mira-Lam (TM), Mira-Lene (TM), OrbX (R), Sun Sparkle (TM), Trim Timber (R), XCalator (TM), and Perma-Guard (TM) are trademarks of Miracle Recreation Equipment Company. Tornado (TM), Multi-Pondo (TM), and Pirouette (TM) are trademarks of HAGS (TM). Miracle and HAGS are divisions of PlayPower, Inc. PlayPower (R) is a trademark of PlayPower, Inc.

QUALITY SYSTEM CERTIFICATION The manufacturer's quality system is certified to ISO 9001 since December 1998.

**PRODUCT CHANGES** At Miracle Recreation Equipment Company, we strive for the utmost in quality and safety in our entire product line. Therefore, in order to honor this commitment to you, our customers, we reserve the right to make changes on any product released and/or published in our annual catalog and other promotional or technical literature.

#### WARRANTY

Buyer agrees that products sold by Miracle Recreation Equipment Company carry only the following warranties:

- 1. LIMITED ONE HUNDRED (100) YEAR WARRANTY on aluminum deck posts, steel deck posts, the VersaLok(R) fastening system, and associated fastening hardware against structural failure due to weather corrosion or defects in materials or workmanship.
- 2. **LIMITED FIFTEEN (15) YEAR WARRANTY** on steel support legs and Mira-Therm (TM) 2 on MEGA TOWER (R), TOTS' CHOICE (R), Nexus (TM), KIDS' CHOICE (R), CENTER STAGE (R), and Boulder Ridge (R) Rock Wall against structural failure due to weather corrosion or defects in materials or workmanship.
- 3. LIMITED FIFTEEN (15) YEAR WARRANTY on playsystem steel components including railings, rungs,

playsystem steel components including railings, rungs and rigid climbers against structural failure due to defects in materials or workmanship.

- 4. LIMITED FIFTEEN (15) YEAR WARRANTY on Rock-Ite (R) against structural failure due to defects in materials or workmanship.
- 5. LIMITED TEN (10) YEAR WARRANTY on all Play Cover (R) steel frames against failure due to weather corrosion or defects in materials or workmanship.
- 6. **LIMITED TEN (10) YEAR WARRANTY** on Play Terrain (R) Rubber Mulch against total color loss and on the attenuation performance and appearance of Play Terrain (R) Synthetic Turf safety surfacing. Please contact your local representative for more information.
- 7. LIMITED FIVE (5) YEAR WARRANTY on all Play Cover (R) fabric due to rot, UV deterioration (shades of red carry LIMITED THREE (3) YEAR WARRANTY), or defects in materials or workmanship.
- 8. LIMITED FIVE (5) YEAR WARRANTY on Kidrox (R) Climbing Rocks against structural failure due to defects in materials or workmanship.
- 9. LIMITED FIVE (5) YEAR WARRANTY on all Webscapes (R) Net Climbers against degradation of design loading capabilities and LIMITED ONE (1) YEAR WARRANTY against defects in materials or workmanship.
- 10. LIMITED THREE (3) YEAR WARRANTY on Slashproof Seats, Trim Timbers (TM), and 360° Bucket Tot Seats for Swings against structural failure due to defects in materials or workmanship.
- 11. LIMITED ONE (1) YEAR WARRANTY against structural failure due to defects in materials or workmanship on the following products and components: TODDLERS' CHOICE (R) main support materials and decks; all pool slide support structures, stairways, landings, and railings; bleachers; and all products and components not specifically listed above, including, without limitation, all moving parts and flexible climbers.

- 12. LIMITED SIX (6) MONTH WARRANTY on sewn fabric components on Early Childhood products against failure due to defects in materials or workmanship.
- 13. These limited warranties do not protect against color fade (except for Play Cover (R), as noted above), or damage due to excessive wear and tear, vandalism, or negligence. These warranties are valid only if products are installed and maintained according to manufacturer's installation and maintenance instructions.
- 14. All warranties begin to run on the date of Miracle's invoice. Repaired or replacement part(s) are warranted only for the balance of the original limited warranty.

BUYER'S REMEDY: If any products prove to be defective or non-conforming under normal use and within the above-prescribed warranty periods, Buyer must promptly notify Miracle in writing at P.O. Box 420, Monett, MO 65708 USA. Miracle will within a reasonable time and in its sole discretion repair or replace such defective or non-conforming product by providing replacement products or part(s) free of charge to the site. Miracle's limited warranties do not cover the cost of labor to remove defective or non-conforming part(s) or to install repaired or replacement part(s).

These limited warranties apply only to Miracle products that are erected in conformance with Miracle's installation instructions and maintained and inspected in conformance with Miracle's maintenance and operational instructions. These limited warranties specifically do not cover Miracle products: that have been modified, altered, or misused; that have not been used as designed or intended to; to which non-Miracle parts have been added or substituted; or that have been damaged due to vandalism, abnormal use, or abuse. Buyer, by acceptance and use of these limited warranties, waives any rights it would otherwise have to claim or assert that this limited warranty fails of its essential purpose. Buyer agrees that venue for any court action to enforce these limited warranties shall be in Barry or Greene Counties in the State of Missouri.

EXCEPT AS EXPRESSLY WARRANTED HEREIN, MIRACLE EXPRESSLY DISCLAIMS ANY OTHER WARRANTIES, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND THOSE ARISING BY STATUTE OR OTHERWISE IN LAW OR FROM COURSE OF DEALING OR USAGE OF TRADE. IN NO EVENT SHALL MIRACLE BE LIABLE FOR ANY SPECIAL, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES, WHETHER BASED UPON CONTRACT, TORT, OR ANY OTHER LEGAL THEORY (INCLUDING WITHOUT LIMITATION, DAMAGES FOR LOSS OF PROFITS, BUSINESS INTERRUPTION, LOSS OF INFORMATION, CONSEQUENTIAL, INCIDENTAL, INDIRECT OR SPECIAL DAMAGES OR OTHER PECUNIARY LOSS).

Consult Miracle's "Glossary of Technical Data for Materials, Processes and Finishes" for specifications of items listed in bold type.

- FREESTANDING SLOPED CLIMBING WALLS (also called FREESTANDING ROCK CLIMBING WALLS SINGLE, DOUBLE, TRIPLE AND QUAD) shall contain climbing holds which shall challenge users to grasp and step to climb in various directions, simulating an inclined rock face. Each assembly shall contain panels on opposite sides of a horizontal post apex. Walls shall be available in sets of 1, 2, 3 or 4. The top and bottom panels shall be constructed of high density polyethylene. The panel supports shall be constructed of 1" pipe, drilled, with factory-installed threaded inserts. The climbing holds shall be constructed of molded sand and polyester resin mixture. The support rails shall be constructed of 1-1/2" pipe with brackets of 11 ga. A-60 Galvannealed steel sheet solid welded. End support rails shall be constructed of 2" Sch 40 pipe. The post assembly shall be constructed of 5" tube with 5" round end caps mechanically fastened to each end and mounting stubs of 1-1/4" pipe, 10 ga. and 1-1/2" pipe solid welded. All fastening hardware shall be Fastener Style A. The support rails, panel supports, post, and end caps shall be finished in Mira-Cote. The climbing holds and panels shall have molded in color.
- JET SKI FREERIDE is designed to provide children with a standing jet ski-style rocking and teetering physical activity that encourages sharing and cooperation. Assembly includes a sturdy steel frame polyethylene seats. Coil springs shall be heavy-duty, eight coil, 3/4" diameter round spring steel. The spring shall be 5-9/16" in diameter by 13" long. Each spring shall have two Spiralok plates for attachment to the support arm and mounting frame. Base weldment shall consist of an anchor plate, top plate and tube, all solid welded. Anchor plate shall be constructed of 0.125" x 2" flat steel, top plate shall be constructed of 1/4" sheet, and tube shall be constructed of 5" tube. Tube weldment shall consist of right and left sided tubes, tube base plate, and rectangle support tube, all solid welded. Right and left tubes shall be constructed of 3-1/2" tube, galvanized. Tube base plate shall be constructed of 3/6" steel plate, and rectangle support tube shall be constructed of 2" x 3" x 3/16" tube. Frame weldment shall consist of a rectangle tube, vertical support tube, antenna balls, bracket, top handle, sleeve bushing, round plate, and flange bushing. Rectangle tube shall be constructed of 2" x 4" x 3/16" black steel, notched at both ends and solid welded to vertical support tube. Vertical support tube shall be constructed of 2-3/8" OD x 9 ga. tube, galvanized. Hollow steel antenna balls shall be solid welded to ope handle. Brackets shall be 7 ga. sheet and shall be welded to vertical support tube. Top handle shall be constructed of 1-1/4" tube, solid welded to mashed ends of vertical support tube. Sleeve bushing shall be constructed of 1-3/4" O.D. x 9/32 wall black steel. Flange bushings shall be constructed of .937" x 1-1/4" O.D. x 1" at its narrow end, flaring to 1-1/2" x 3/16" thick, oil impregnated. Tube weldment and frame weldment shall be finished in Mira-Cote.
- FREESTANDING MOGUL AND GROOVE SLIDES (MIRA-THERM2 STEPS) shall be freestanding Rockite slides, with enclosed platforms of 4', 5', 6'-6", and 8' heights, which shall feature a mogul or groove bedway, sit-down canopy, and polyvinyl-coated steel steps with handrails. The one-piece mogul and groove slides shall each be constructed of double-wall Rockite, each wall being 3/16" to 1/4" thick, with all corners rounded. Each shall have 6" high side rails, an overall width of 25" and an 18" wide sliding surface. Bedway lengths for models with 4' platforms shall be approximately 7'-6"; 5' platforms, 9'-5", 6'-6" platforms, 12'-0"; and 8' platforms, 14'-4". The canopy shall be constructed of double-wall Rockite, each wall being 3/16" to 1/4" thick, with all corners rounded and a molded-in 30 degree extension. The platform shall be constructed of 3/16" x 2" x 3" angles, drilled and solid welded to a brace of 3/16" x 1-1/2" flat and decking of 1/2" x 11 ga. expanded metal. Handrails shall be constructed of drilled and formed 1" pipe with threaded inserts in top ends and plastic pipe plugs in bottoms. Platform enclosures shall comprise a top and bottom rail and uprights of 1" pipe with spoked infill of 3/4" x 1" oval tube, all solid welded, with threaded inserts in stubs at top and plastic pipe plugs in bottoms. The step assembly shall comprise 17-3/4" wide steps of 1/2" x 11 ga. expanded metal solid welded between drilled and formed 7 ga. black sheet step stringers and a top botting plate of 11 ga. black sheet. Diagonal braces shall be constructed of 1-1/2" tube with mashed and drilled end.

The front leg shall comprise a 24" leg of 2" pipe solid welded to a 7" x 7" bolting plate of 11 ga. G-90 galvanized. The middle leg for models with 5', 6'-6", and 8' platforms, and upper leg for models with 8' platforms, shall comprise a length of 2" pipe solid welded to a bolting plate of 11 ga. A-60 Galvannealed. Step supports shall be constructed of formed 1" pipe with mashed ends. All fastening hardware shall be Fastener Style A. The Rockite slide and canopy shall have color molded in. The platform and steps shall be finished in Mira-Therm2 or Mira-Therm PE. The handrails, enclosures, legs, braces and step supports shall be finished in Mira-Cote.

- RIDERS shall be rider components which allow children traditional rocking horse type movement utilizing either a coil style spring or a "flat strip" style spring which has been formed into a "C" shape. The rider body shall consist of a Rockite figure or mold positive supported by the body frame. The body frame shall be constructed of 1-1/2" tube, handholds of 1" tube, a cross brace of 1-1/2" x 1-1/2" x 3/16" angle, and a mounting plate base constructed of 7 ga. sheet. The frame assembly shall be solid welded. The coil springs for coil spring riders shall be heavy-duty, eight coil, 3/4" diameter round spring steel. The spring shall be 5-9/16" in diameter by 13" long. Each spring will have two spiral lock plates for attachment to the concrete foundation and to the 2" x 3" support frames. The "C" springs for "C" spring riders shall be constructed of 3/8" spring steel, 4" wide by approximately 41-1/2" long, bent 180 degrees to form a large "C", except for Model # 953, which shall be 7/16" spring steel. Security plates and spacers shall be constructed of 1/4" flat sheet. For "C" spring riders, the mounting frame shall be constructed of two 25-5/8" x 8" x 2" x 3/16" Cchannel supports welded between an attachment plate of 3/8" black sheet steet measuring 9" x 12" and two 8" x 2" x 2" x 1/4" base angles. Each footrest shall consist of a formed 1" tube footrest bar (with 1" stainless steel plugs closing ends), with two tie bars of 1/4" flat solid welded. Handholds shall be constructed of 1" aluminum bar. The covers shall be constructed of low-density polyethylene. Model # 901-1 shall have loop handholds and shall not require covers. For Model # 901-1, each of the two handholds shall consist of a grip and a handle. The grip shall be a single piece of 1" pipe with a 3/8" button head bolt welded on end. The open end shall slide over a rod that shall be positioned through the horse head. The rod shall be threaded on each end to receive the bolts needed to attach each grip. The handle shall be constructed of 1" tube and shaped to form a wide "U". The handle shall be placed perpendicular to the grip and solid welded. When positioned onto the horse, the open end of the handle will be partially inserted into the horse head. Anchor bolts shall be 1/2"-13 x 12" mechanically galvanized steel with 2" of threads running from the end and a 90 degree bend at approximately 1-1/4" from the opposite end. The Rockite rider bodies shall have color molded in. The mounting plate, "C" springs, security plates, and spacers shall be finished in Mira-Cote. The handholds shall have an aluminum finish. Handhold covers shall have color molded in. The footrest shall have an aluminum enamel finish. The footrest caps shall have a nickel chrome finish. The mounting frame shall have a galvanized finish.
- ARCH TIRE SWING AND EXTENSION shall comprise two models: a base unit and an expansion set. Model #714-852 shall comprise two end arches, a header, and clamps which assemble to form a swing frame, and swivel (patent pending) and tire assemblies which shall be field attached to the frame by polyvinyl-coated chains. Model # 714-852-X shall be an "add-a-bay" extension module comprising an extension arch, a header, clamps, and swivel, tire and chain assemblies. The tire assembly shall swing to and fro and may rotate 360 degrees. Arch assemblies shall consist of the arch which functions as the legs for the swing frame, and arch stubs which shall support the header. Arches and stubs shall be constructed of 5" tube. Arches shall measure 132" from leg end to the plane at the height of the underside of the arch apex. Stubs shall measure approximately 5-1/4" drilled on top and bottom. The header assembly must be installed 8" above the finished surfacing. The header assembly shall consist of a header with a sleeve connector attached to each end. The header shall be constructed of 5" tube and shall measure 124". The sleeve connector shall be 6" long and constructed of 5" Sch 40 pipe drilled on top and bottom. The sleeve connectors shall be solid welded to the headers with an overhang receptacle depth of 3-1/2". The tire assembly shall consist of a 6.70 x 15 4-ply tire, three spacers, three eyebolt fasteners, and other fastener hardware. The spacers shall be constructed of 3/4" tube approximately 5" in length, with end plates of 5/8" flat on each end. The fastener hardware shall be Fastener Style A. The clamp assembly shall consist of two top ring-type clamp halves and a single lower casting with connection points to mate with the two top pieces. The lower casting shall contain a socket receptacle to receive the tire hanger. A hole shall exist on the sides of the receptacle to allow a bott to pass through. The two top ring-type clamp halves shall be constructed of 5" tube. The lower clamp piece shall be cast ductile iron with a steel sleeve insert. The chain links shall be low carbon zinc plated steel with a black polyvinyl chloride coating. The chains shall be 54" in length. The patent pending swivel assembly shall consist of a housing and inner housing comprised of 304 stainless steel, a zinc plated, powder coated sand casting bracket of 60-45-12 ductile iron, and SAE 841 oil impregnated bronze bushings assembled together using two 304 stainless steel rods secured with 18-8 stainless steel roll pins. A thermoplastic self lubricating thrust washer and SAE 841 oil impregnated bronze bushing shall allow for 360° movement. As an added safety feature a vinyl coated stainless steel cable tether shall be attached via two Nylok nuts. The tether shall be looped and secured over top rail during installation. All hardware shall be Fastener Style A. The arch assemblies and the header assemblies shall be finished in Mira-Cote. The clamps shall be finished in Perma-Guard. The chains shall be polyvinyl-dipped. The swivel shall be finished with high gloss black acrylic urethane enamel.

## Technical Data for Processes and Finishes of the Highlighted Items

- aluminum alloy conforms to the following: ASTM 356, ANSI 322, Chrysler MS 2417 and General Motors GM 4323-M. Parts or components constructed of aluminum alloy are either sand cast or die cast. Sand cast aluminum alloy is 319 with tensile strength of 27,000 p.s.i. and yield strength of 18,000 p.s.i. Die cast aluminum alloy is 383.1 with tensile strength of 45,000 p.s.i. and yield strength of 22,000 p.s.i.
- Mira-Therm2 coated chain is a welded chain with links sufficiently wide to allow them to pass one another freely, eliminating the tendency to kink. The links are low carbon zinc plated steel with a polyvinyl chloride coating.
- 5" round end cap is die cast aluminum alloy.
- Fastener Style A is a corrosion resistant, 18-8, stainless steel, vandal resistant fastener.

- Fto-Coat (R) is a patented triple coat corrosion protection process of Allied Tube and Conduit's Mechanical Tube Division, wherein steel pipe or tube first receives a hot-dipped uniform zinc galvanized coating followed by a conversion coating followed by a clear, high performance organic polymer coating. The interior of the tube has an 81% minimum zinc rich primer applied, capable of providing excellent rust protection and fabrication characteristics. All coatings are applied inside and out after welding. Fto-Coat processed tube exceeds the test results of galvanized Sch 40 pipe in salt spray tests conducted in accordance with ASTM B-117. The term "Fto-Coat" is a registered trademark of Allied Tube and Conduit, used with permission.
- GATOR GRIP (TM) is a three dimensional textured pattern exclusive to Miracle, embossed in steel to a depth of .014" to .017".
- G-90 galvanized indicates that a coating of .90 ounces of zinc per square foot has been applied on each surface side.
- A-60 Galvannealed indicates that a coating of .60 ounces of zinc per square foot alloyed with substrate steel has been applied on each surface side
- Mira-Cote (TM) is a Super Durable formulation of a polyester powder coating finish that is applied to a thickness of 3-5 mil. This finish gives metal parts long term protection from chipping, fading and peeling. Miracle's finishing system washes the metal parts with detergent and etches the metal for optimum adhesion. The part is then rinsed clean with water. Next the part is coated with a non-chromic sealer and dried. The Mira-Cote powder is then applied electrostatically to the metal part. The metal parts are then baked at a high temperature to fuse a hard, smooth durable finish to the metal. Mira-Cote has an impact value of 160 in. lbs., flexibility value of 180 degrees-1/4" mandrel, shore hardness value H and a crosshatch adhesion of 100%. Mira-Cote is tested in accordance with ASTM D-792, D-523, D-2794, D-1737, D-3363, D-3359 (b), B117 and D-2247. Mira-Cote will withstand over a 1,500 hours of salt spray exposure and 1,500 hours of weatherometer testing with minimal loss of gloss and color.
- Mira-Therm PE is a non-toxic copolymer polyethylene coating applied to a thickness of 1/16". Mira-Therm PE contains U.V. light stabilizers, anti-microbial additives and color pigments. Mira-Therm PE contains no orthopthalates or other banned substances. Mira-Therm PE is a proprietary brand of PE coating. Materials are tested in accordance with ASTM D-638, ASTM D-412, ASTM D-2240 and ASTM D-1004. Mira-Therm PE meets the FMVS 302 flammability rating, the requirements of California State Law and the 2008 CPSI Act.
- Perma-Guard (TM) is an acrylic polyurethane, two component ultra-violet radiation inhibited coating. Three U.V. inhibitors and antioxidants work synergistically to provide protection from all climate and environmental conditions. Perma-Guard's hard, smooth surface makes it impact resistant and able to withstand heavy traffic and abuse. Graffiti can be removed with a suitable solvent. For metal parts, Miracle's finishing system washes the metal parts with detergent and etches the metal for optimum adhesion. The part is then rinsed clean with water. Next the part is coated with a non-chromic sealer and dried. Perma-Guard is applied and either air-dried or baked-on in an oven at 180 degrees F to form a hard, smooth, durable finish.
- pipe sized tube is 1010 hot rolled, Flo-Coat, galvanized pipe manufactured from steel, cold formed and high frequency induction welded continuously. It conforms to ASTM A-135 and ASTM A-500 and is tested in accordance with ASTM E-8.
- schedule 40 galvanized pipe consists of a hot dip process of coating the pipe inside and out with not less than 1.6 ounces per square foot with an average of 1.8 ounces per square foot. Schedule 40 pipe conforms to ASTM standards A-53.
- 1" pipe is GATOR GRIP embossed 14 ga., 1" pipe sized tube (1.315" OD; approx. 1-5/16" OD.)
- 1-1/4" pipe, 10 ga. is 10 ga., 1-1/4" pipe sized tube (1.660" OD; approx. 1-11/16" OD.)
- 1-1/2" pipe is 13 ga., 1-1/2" pipe sized tube (1.900" OD; approx. 1-7/8" OD.)
- 2" pipe is 12 ga., 2" pipe sized tube (2.375" OD; approx. 2-3/8" OD.)
- 2" Sch 40 pipe is 2" schedule 40 galvanized pipe (2.375" OD; approx. 2-3/8" OD.)
- 5" Sch 40 pipe is 5" schedule 40 galvanized pipe (5.563" OD; approx. 5-9/16" OD.)
- plastic pipe plugs are injection molded polypropylene containing U.V. light stabilizers.
- Rockite (R) (Rotational Molded Polyethylene) is a low density polyethylene produced from high performance, U.V. stabilized rotational molding
  grade resins with a comprehensive additive package. These resins are tested in accordance with ASTM testing procedures D-1505. D-1248, D1693(b), D-638, D-790 and D-746. Resin's properties exhibit a balance of toughness, rigidity, environmental stress crack resistance and excellent
  low temperature impact performance. Wall thickness of molded components is 3/16" to 1/4".

- round tube is fabricated of 1010 hot rolled, Flo-Coat, galvanized tube manufactured from steel, cold formed and high frequency induction welded continuously. It conforms to ASTM A-135 and ASTM A-500 and is tested in accordance with ASTM E-8. The minimum mechanical properties of the tube are yield strength of 50,000 p.s.i. and tensile strength of 55,000 p.s.i.
- 3/4" x 1" oval tube is 15 ga. wall. It is fabricated of 1008 hot rolled, Flo-Coat, galvanized tube manufactured from steet, cold formed and high frequency induction welded continuously. It conforms to ASTM A-135 and ASTM A-500 and is tested in accordance with ASTM E-8. The minimum mechanical properties of the tube are yield strength of 50,000 p.s.i. and tensile strength of 55,000 p.s.i.
- 3/4" tube is 3/4" OD, 12 ga. round tube. It conforms to ASTM A-500.
- 1" tube is 1" OD, 15 ga, fluted round tube. It conforms to ASTM A-500.
- 1-1/4" tube is 1.315" OD (approx. 1-5/16" OD), 14 ga. diamond embossed round tube. It conforms to ASTM A-500.
- 1-1/2" tube is 1-1/2" OD, 16 ga. round tube. It conforms to ASTM A-500.
- 3-1/2" tube is 3-1/2" OD, 13 ga. round tube. It conforms to ASTM A-500.
- 5" tube is 6" OD, 13 ga. round tube. It conforms to ASTM A-500.
- welded refers to welds that are made by certified welders, tested in accordance with AWS D1.1-94, structural welding code specifications for steel. Welds conform to AWS A5.17 ASME SFA-5.17 EML3K and AWS A-5.18ER70S-3 ASME SFA-5.18 ER70s-3 LE332- C and LE-559-L.
- Specification Policy: Specifications were current at the time of publication. Miracle Recreation Equipment Company has a policy of ongoing product improvement and therefore reserves the right to modify specifications or discontinue products without notice.

Swing Seats

284, 2840 & 2841

Slashproof Seat

299 & 2990

360° Tot Seat

Rev. N

may 8, ZUUO



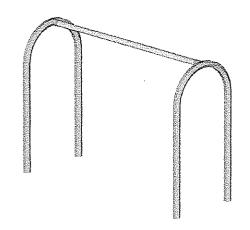
Kids' Choice®

### **Arch Swing Frames & Arch Swing Frame Extensions**

### 714-852-2 & 714-852-2X

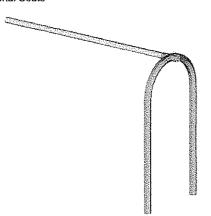
### **Arch Swing Frame\***

(2) End Arches & (1) Header form (1) Bay for (2) Seats



### **Arch Swing Frame Extension\***

(1) Extension Arch & (1) Header form (1) additional Bay for (2) additional Seats

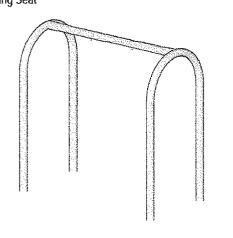


\* Specifications for Model #s 714-852-2 and 714-852-2X encompass Model #s 714-852-4 and 714-852-6.

### 714-852-1H & 714-852-2HH

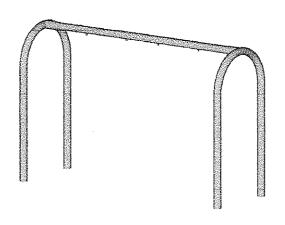
## Arch Swing Frame for Therapeutic Swing Seat

(2) End Arches & (1) Header form (1) Bay for (1) Therapeutic Swing Seat



## Arch Swing Frame for Therapeutic Swing Seats

(2) End Arches & (1) Header form (1) Bay for (2) additional Therapeutic Swing Seats





Arch Tire Swing and Arch Tire Swing Extension

### 714-852

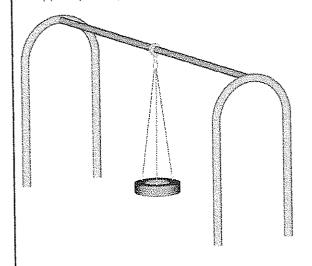
### 714-852-X

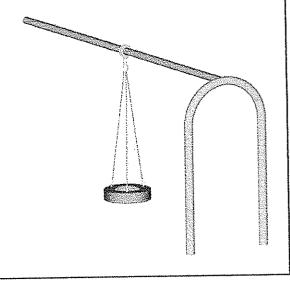
### **Arch Tire Swing**

### **Arch Tire Swing Extension**

(2) End Arches, (1) Header & (1) Tire Swing Assembly form (1) Complete Bay

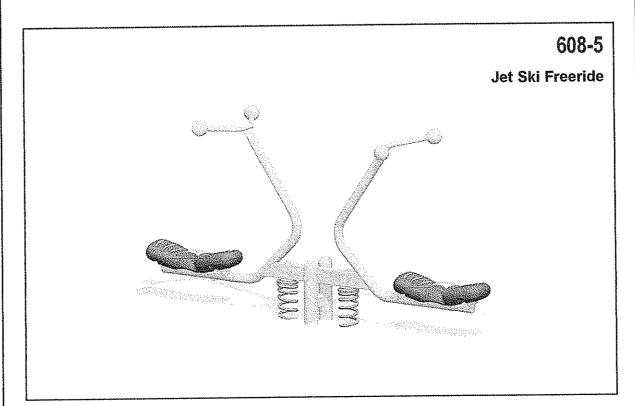
(1) Extension Arch, (1) Header & (1) Tire Swing Assembly form (1) Additional Bay







MRACLE Jet Ski Freeride - Stand-up



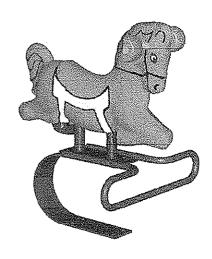
MRACLE "C" Spring Riders - Rodeo Rocky, Cleo Lion, Chipper Squirrel, Sammy Seal, Moto-Cross, Frog, Schnozz Wump, Elephant, Jet Interceptor & ATV

901

917

"Rodeo Rocky" "C" Spring Rider

"Cleo Lion" "C" Spring Rider



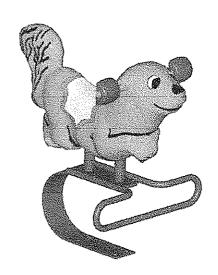


918

919

"Chipper Squirrel" "C" Spring Rider

"Sammy Seal" "C" Spring Rider

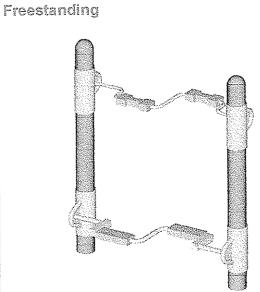




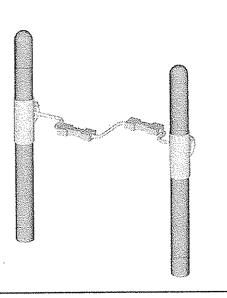
Freestanding Power Pedaler

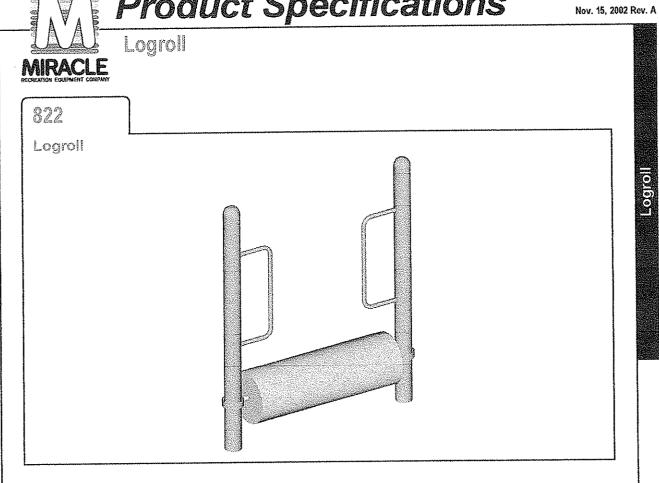
ECREATION EQUIPMENT COMPANY

823 and 823-1 Power Pedaler - Arms & Legs,



Power Pedaler - Arms Only, Freestanding





Mogul Slides



# **Product Specifications**

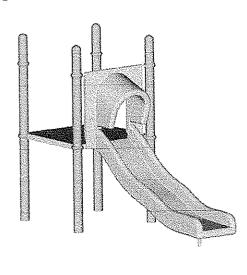
Kids' Choice®

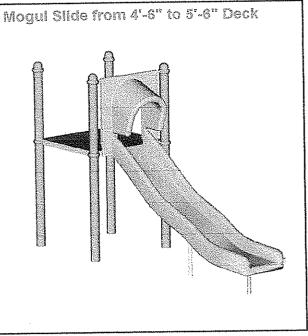
MIRACLE Mogul Slides and Groove Slides from 4', 4'-6" to 5'-6", 6'-6" and 8' Decks

714-726-4 and 714-726-5

Groove Slides shown below

Mogul Slide from 4' Deck

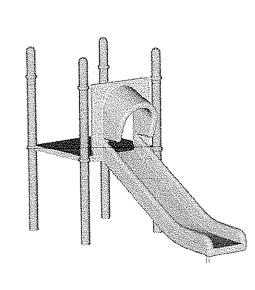


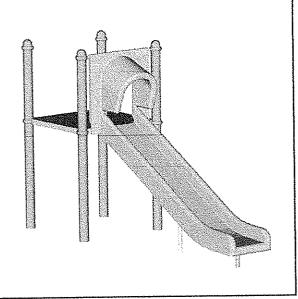


714-727-4 and 714-727-5

Groove Slide from 4' Deck

Groove Slide from 4'-5" to 5'-6" Deck



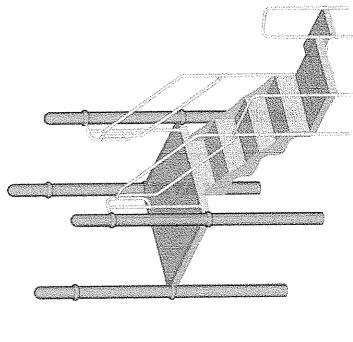


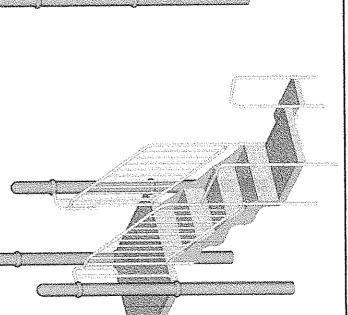
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ORIENTED LEFT 504-108-7/ ංඊ 07=100=1

Square Transfer Point for 4' Deck, Closed Bottom Step exit LEFT

Square Transfer Point for 4' Deck, Open Bottom Step exit LEFI



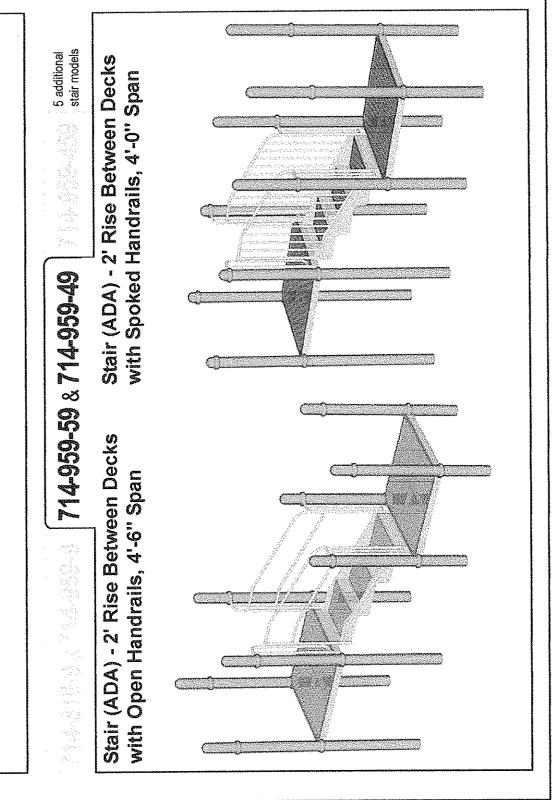


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4.834.439

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144.851.49



### ADA Stairs Between Decks

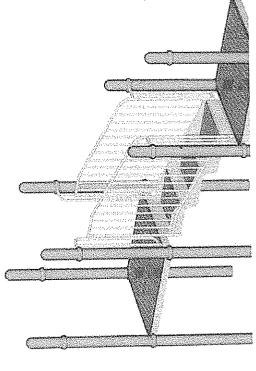
# Product Specifications

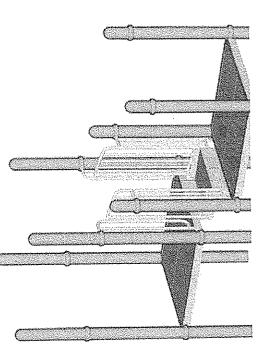
MIRACLE ADA Stairs Between Decks - 1,2,2,2,6,8,1,6,18 Rise

Sair (ADA) - 1º Rise Belweer Decks with Spoked Handleis, T.A. Your

Stair (ADA) - 2' Rise Between Decks with Spoked Handrails, 4'-6" Span

5 additional stair models



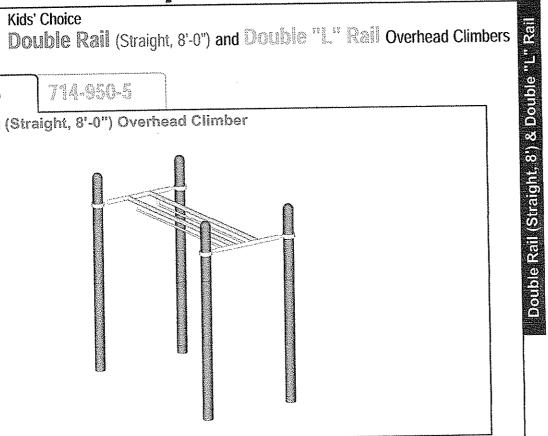


Rev. C

Kids' Choice

714-947-5

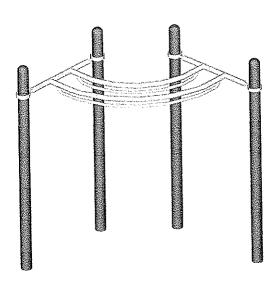
Double Rail (Straight, 8'-0") Overhead Climber



714.947-5

714-950-5

Double "L" Rail Overhead Climber



114-947-5, 714-969-5



Kids' Choice

### MIRACLE Double Rail (Straight, 8'-0") and Double "L" Rail Overhead Climbers

MODEL#

**PRODUCT** 

**GROUND SPACE** 

714-947-5

Double Rail (Straight, 8') Overhead Climber

4' x 8'

714-950-5

Double "L" Rail Overhead Climber

6' x 6'

### **DESCRIPTION**

These overhead climbers may be mounted between decks, ground-to-deck, or freestanding.

### **MATERIALS**

Single and Double Rail Assemblies:

Main support beams shall be constructed of 2" pipe. Each gripping rail shall be

constructed of 1" pipe. Each rail assembly shall be solid welded.

Versalok Fasteners:

All <u>Versalok Fasteners</u> for deck and component attachment shall be <u>aluminum alloy</u>.

Fasteners:

All hardware shall be Fastener Style A.

Finishes:

Versalok Fasteners and climber assemblies shall have a Mira-cote finish.

These Overhead Climber systems comprise the following components: Note: Quantities >1 in parentheses. **Description** Components Model # Double Rail Between Decks 714-947-5, 714-813-5 (2) 714-947 714-947-5, 714-552 (2), 714-813-5, 714-815-5 Double Rail W/ End Climber 714-948 714-950-5, 714-813-5 (2) 714-950 Double "L" Rail Between Decks 714-950-5, 714-552 (2), 714-813-5, 714-815-5 Double "L" Rail W/ End Climber 714.954

Consult Miracle's "Glossary of Technical Data for Materials, Processes and Finishes" for specifications of underlined items.

Kids' Choice®

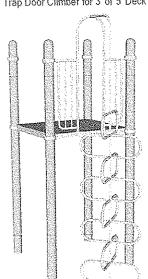
**Vertical Climbers** Trap Door Climber, Climbing Pole, Spider Climber, Spiral Climber, Wiggly Worm Climber & Bumper Ladder

714-731\*, 714-731-6 & **714-808, 714-808-8**\*

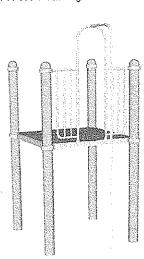
714-976-3, 714-976-5, 714-976-6 on p

Trap Door Climber for 6'-6" Deck

\* Model #714-731 Trap Door Climber for 3' or 5' Deck not shown.



Climbing Pole for 3', 5' or 6'-6" Deck \* Model # 714-808-8 Climbing Pole for 8' Deck not shown.



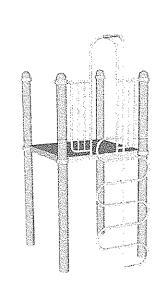
**714-908,**714-969 & 714-969~

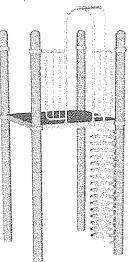
714-974-8, 714-976-3, 714-976-5, 714-976-6 on pg

Spider Climber for 3', 5' or 6'-6" Deck

Spiral Climber for 6'-6"Deck

\* Model # 714-969-5 Spiral Climber for 3" or 5" Deck not shown.

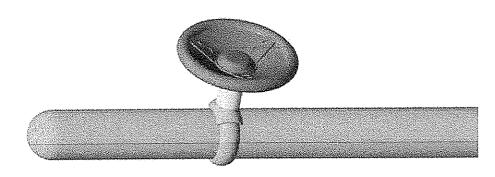




731, 714-731-6, 714-808, 714-808-8, 714-908,

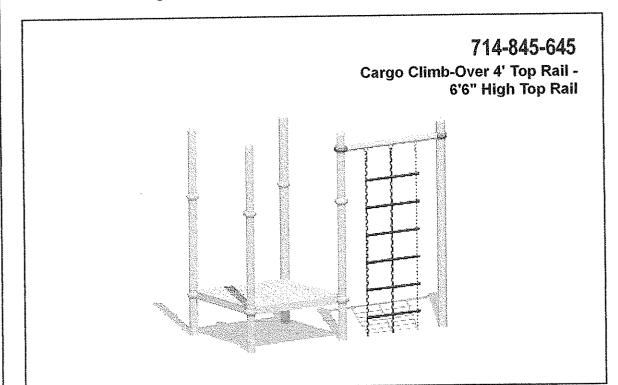
714-969-5

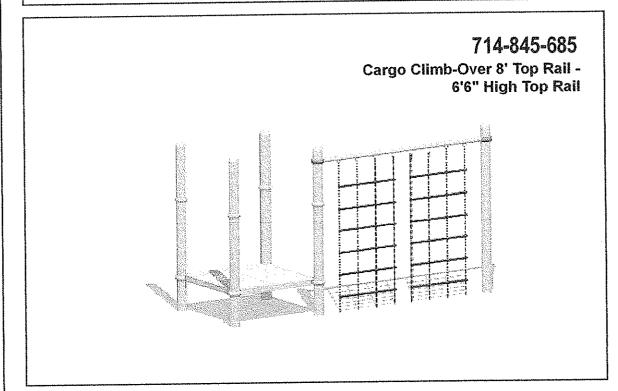
1.4888





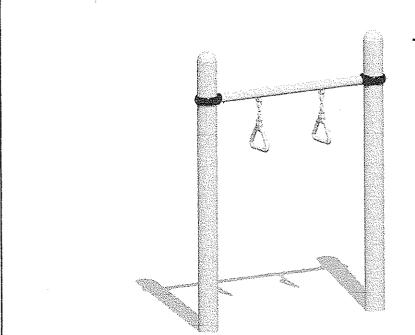
Kids' Choice® Cargo Climb-Overs







Kids' Choice\*
Therapeutic Handring



714-846-5
Therapeutic Handring

MIRACLE

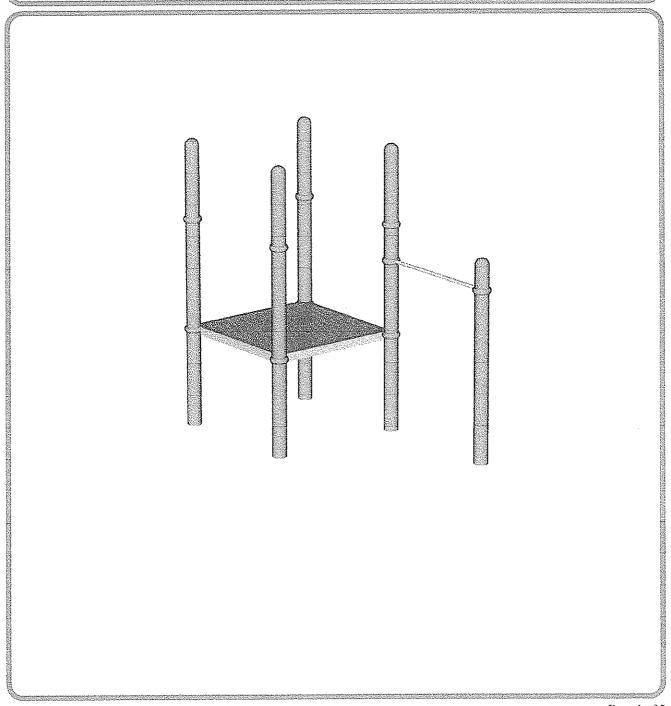
## PRODUCT SPECIFICATIONS

**Model #714-843: Chinning Bar with Steel Post** 

Model # 714-843-2: Chinning Bar with Aluminum Post

Model # 714-843-3: Chinning Bar with Steel Post

Model # 714-843-5: Chinning Bar Only



Rev. H

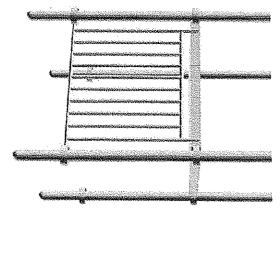
# Progrey Specifications

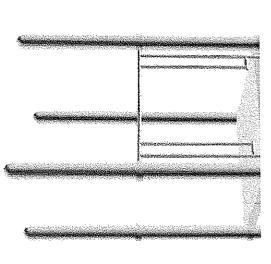
Kids' Choice® POPPEDE ENPARANT COMPANY

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14.018×12.00

(for 1' and 1'-6" Decks)



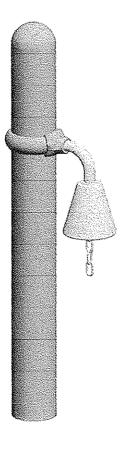


Kids' Choice" Bell, Post Mount

MRACLE
RECREATION EQUIPMENT COMPANY

714-796-P1

Bell, Post Mount

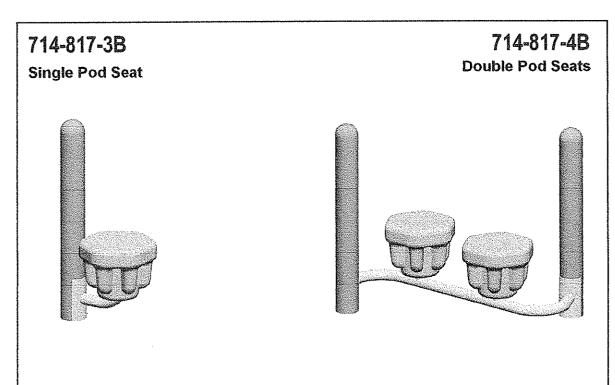


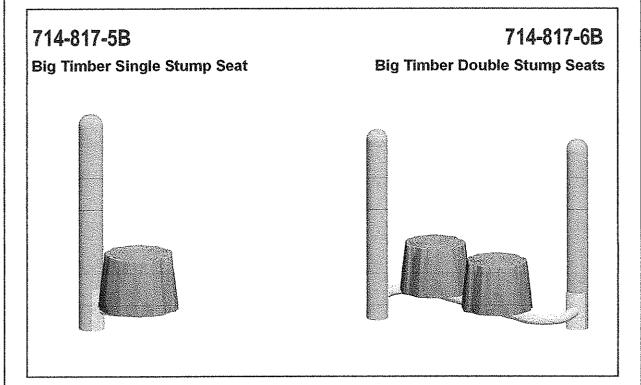
Page 1 of 2



MRACLE ...

Kids' Choice Single & Double Pod and Big Timber Stump Seats



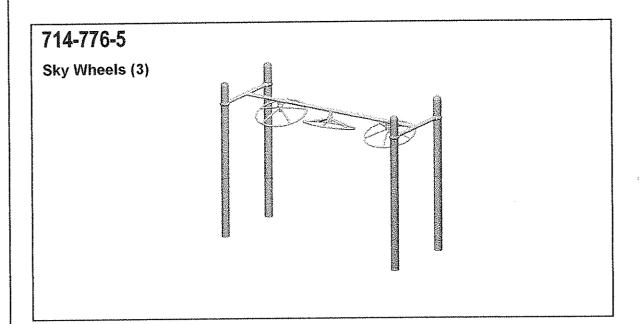


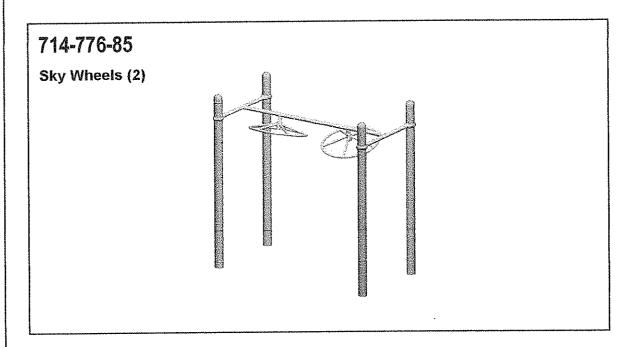


Kids' Choice

### Sky Wheels - Between Decks, Ground-to-Deck and Freestanding

Deck system or posts, end ladders and or enclosures not included in this assembly. See separate Product Specifications.





### Sloped Climbing Walls

# Product Specifications

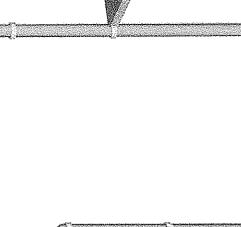
Kids' Choice®

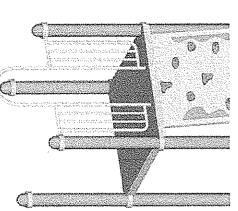
Sloped Climbing Walls for 4 & 3 Decks, 6-6" Deck & 8 Deck

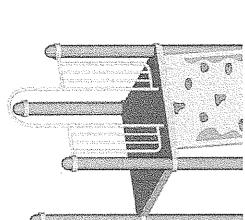
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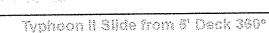
Rev. B

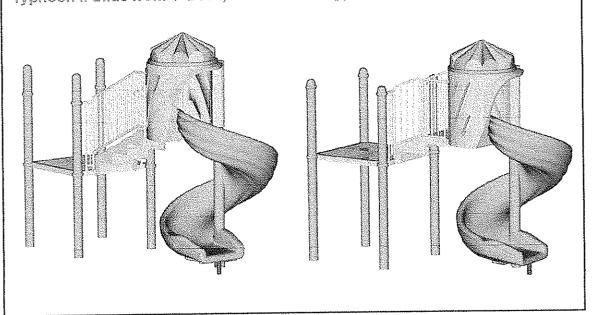
Kids' Choice\* - Mira-Therm II

MIRACLE Typhoon II Slides from 4', 5' and 6'-6" Decks

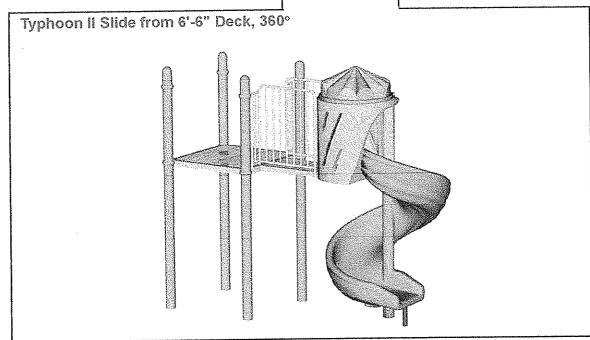
714-748-49 and 714-748-59

Typhoon II Slide from 4' Deck, 360°





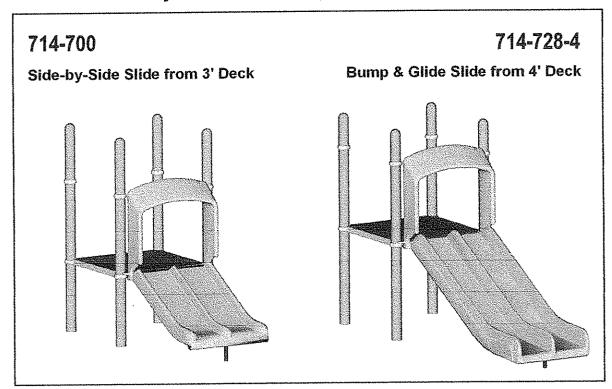
714-748-69

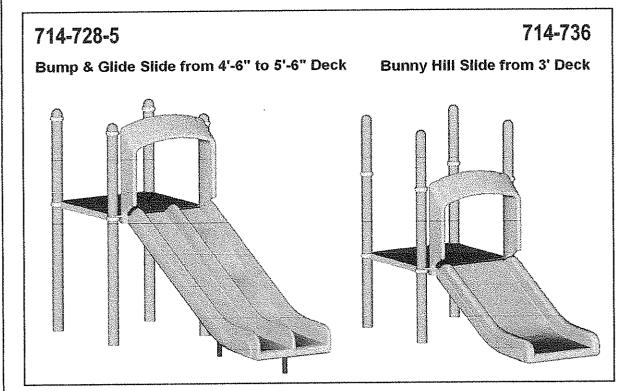




Kids' Choice

Side-by-Side Slide, Bump & Glide Slides & Bunny Hill Slide





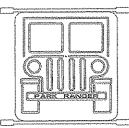
Kids' Choice\*

### Imagination Panels & Activity Panels - Below Deck

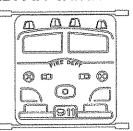
### 714-713-7B: General Store Panel



714-714-1B: Park Ranger Panel



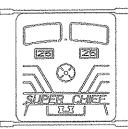
714-714-2B: Fire Truck Panel



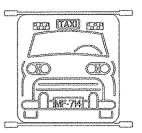
714-714-3B: Police Panel



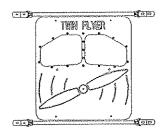
### 714-714-4B: Train Panel

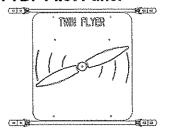


714-714-5B: Taxi Panel



714-714-6B: Pilot Panel With Window 714-714-7B: Pilot Panel





Rev. H

# 

PORT STORY COMPANY
RECREATION EQUIPMENT COMPANY

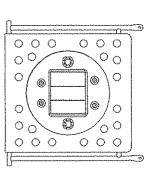
Kids' Choice®

744.758

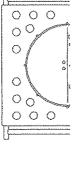
74-716: View Groove Pare

74700

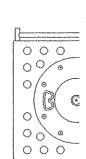
10 additional panel models



714-760: Magic Ball Popper Panel



714-758: Vision Adventure Panel





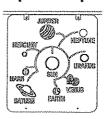
Kids' Choice®

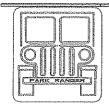
# MIRACLE Kids' Choice" RECREATION EQUIPMENT COMPANY Imagination Panels & Activity Panels

714-617: Space Ship Panel Park Ranger Panel

714-714-1:

714-714-2: Fire Truck Panel 714-714-3: Police Panel









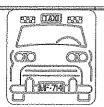
714-714-4: Train Panel

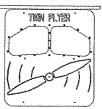
714-714-5: Taxi Panel

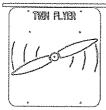
714-714-6: Pilot Panel with Window

714-714-7: Pilot Panel









Top Views and Footing Layouts not shown. These models mount vertically on Deck systems.

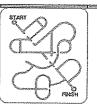
714-714-8: Race Car Panel



714-715-1: Alphabet Panel



714-715-2: Finger Maze Panel



714-715-10:

Sign Language

714-715-3: Jump Panel (3' Deck)

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	5'-Q'	
	4'-6-	
	4'- <b>0-</b>	
	<u>3-5-</u>	
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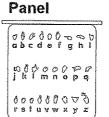
714-715-4: **Calculator Panel** 

> 1 2 3 + 4 5 6

8 9



714-715-5: Jump Panel (5' Deck)



714-715-11: Spanish Panel

Numbers	Colors
0 = cero 1 = uno 2 = dos 3 = tres 4 = cestro 5 = doco 5 = sels 7 = steto 8 = ceno 9 = neevo 10 = ces	red = rojo white = blanco blue = rni purpk: = rnorado green = verde orange = noranja vellow = amarilia black = negro brown = iranon pinik = rosado rosado = dorado

Top Views and Footing Layouts not shown. These models mount vertically on Deck systems.