

VENDOR

State of West Virginia Department of Administration Quotation Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

724-834-4134

## Request for REQUIMBER

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BEDDING09

ADDRESSIONRESPONDENCE TO A TENTION COM

JO ANN ADKINS 304-558-8802

\*222100951 SEALY BEDDING CO PO BOX 1821

GREENSBURG PA 15601

ALL STATE AGENCIES AND POLITICAL SUBDIVISIONS VARIOUS LOCALES AS INDICATED BY ORDER

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## GENERAL TERMS & CONDITIONS REQUEST FOR QUOTATION (RFQ) AND REQUEST FOR PROPOSAL (RFP)

- 1. Awards will be made in the best interest of the State of West Virginia.
- 2. The State may accept or reject in part, or in whole, any bid.
- 3. All quotations are governed by the West Virginia Code and the Legislative Rules of the Purchasing Division.
- 4. Prior to any award, the apparent successful vendor must be properly registered with the Purchasing Division and have paid the required \$125 fee.
- 5. All services performed or goods delivered under State Purchase Order/Contracts are to be continued for the term of the Purchase Order/Contracts, contingent upon funds being appropriated by the Legislature or otherwise being made available. In the event funds are not appropriated or otherwise available for these services or goods, this Purchase Order/Contract becomes void and of no effect after June 30.
- Payment may only be made after the delivery and acceptance of goods or services.
- 7. Interest may be paid for late payment in accordance with the West Virginia Code.
- 8. Vendor preference will be granted upon written request in accordance with the West Virginia Code.
- 9. The State of West Virginia is exempt from federal and state taxes and will not pay or reimburse such taxes.
- 10. The Director of Purchasing may cancel any Purchase Order/Contract upon 30 days written notice to the seller.
- 11. The laws of the State of West Virginia and the *Legislative Rules* of the Purchasing Division shall govern all rights and duties under the Contract, including without limitation the validity of this Purchase Order/Contract.
- 12. Any reference to automatic renewal is hereby deleted. The Contract may be renewed only upon mutual written agreement of the parties.
- 13. BANKRUPTCY: In the event the vendor/contractor files for bankruptcy protection, this Contract may be deemed null and void, and terminated without further order.
- 14. HIPAA BUSINESS ASSOCIATE ADDENDUM: The West Virginia State Government HIPAA Business Associate Addendum (BAA), approved by the Attorney General, and available online at the Purchasing Division's web site (http://www.state.wv.us/admin/purchase/vrc/hipaa.htm) is hereby made part of the agreement. Provided that, the Agency meets the definition of a Cover Entity (45 CFR §160.103) and will be disclosing Protected Health Information (45 CFR §160.103) to the vendor.
- 15. WEST VIRGINIA ALCOHOL & DRUG-FREE WORKPLACE ACT: If this Contract constitutes a public improvement construction contract as set forth in Article 1D, Chapter 21 of the West Virginia Code ("The West Virginia Alcohol and Drug-Free Workplace Act"), then the following language shall hereby become part of this Contract: "The contractor and its subcontractors shall implement and maintain a written drug-free workplace policy in compliance with the West Virginia Alcohol and Drug-Free Workplace Act, as set forth in Article 1D, Chapter 21 of the West Virginia Code. The contractor and its subcontractors shall provide a sworn statement in writing, under the penalties of perjury, that they maintain a valid drug-free work place policy in compliance with the West Virginia and Drug-Free Workplace Act. It is understood and agreed that this Contract shall be cancelled by the awarding authority if the Contractor: 1) Fails to implement its drug-free workplace policy; 2) Fails to provide information regarding implementation of the contractor's drug-free workplace policy at the request of the public authority; or 3) Provides to the public authority false information regarding the contractor's drug-free workplace policy."

#### **INSTRUCTIONS TO BIDDERS**

- 1. Use the quotation forms provided by the Purchasing Division.
- 2. SPECIFICATIONS: Items offered must be in compliance with the specifications. Any deviation from the specifications must be clearly indicated by the bidder. Alternates offered by the bidder as EQUAL to the specifications must be clearly defined. A bidder offering an alternate should attach complete specifications and literature to the bid. The Purchasing Division may waive minor deviations to specifications.
- 3. Complete all sections of the quotation form.
- 4. Unit prices shall prevail in case of discrepancy.
- 5. All quotations are considered F.O.B. destination unless alternate shipping terms are clearly identified in the quotation.
- 6. BID SUBMISSION: All quotations must be delivered by the bidder to the office listed below prior to the date and time of the bid opening. Failure of the bidder to deliver the quotations on time will result in bid disqualifications: Department of Administration, Purchasing Division, 2019 Washington Street East, P.O. Box 50130, Charleston, WV 25305-0130



State of West Virginia Department of Administration Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

#### Request for Quotation

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RFQ NUMBER BEDDING09 9

ADDRESS CORRESPONDENCE TO ATTENTION OF

JO ANN ADKINS 304-558-8802

\*222100951 724-834-4134 SEALY BEDDING CO PO BOX 1821

GREENSBURG PA 15601

ALL STATE AGENCIES AND POLITICAL SUBDIVISIONS VARIOUS LOCALES AS INDICATED BY ORDER

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#### EXHIBIT 10

REQUISITION NO.: .....

#### ADDENDUM ACKNOWLEDGEMENT

I HEREBY ACKNOWLEDGE RECEIPT OF THE FOLLOWING CHECKED ADDENDUM(S) AND HAVE MADE THE NECESSARY REVISIONS TO MY PROPOSAL, PLANS AND/OR SPECIFICATION, ETC.

ADDENDUM NO.'S:

NO. 1 ....

NO. 2 ....

NO. 3 .....

NO. 4 .....

NO. 5 ......

I UNDERSTAND THAT FAILURE TO CONFIRM THE RECEIPT OF THE ADDENDUM(S) MAY BE CAUSE FOR REJECTION OF BIDS. VENDOR MUST CLEARLY UNDERSTAND THAT ANY VERBAL REPRESENTATION MADE OR ASSUMED TO BE MADE DURING ANY ORAL DISCUSSION HELD BETWEEN VENDOR'S REPRESENTATIVES AND ANY STATE PERSONNEL IS NOT BINDING. ONLY THE INFORMATION ISSUED IN WRITING AND ADDED TO THE SPECIFICATIONS BY AN OFFICIAL ADDENDUM IS BINDING.

SIGNATURE

>ealy.

COMPANY

DATE

REV. 11/96



David M. Davis, Sealy Contract Representative PO Box 1821 Greensburg PA 15601

T-724-834-4234

F-724-834-4535

e-mail Dadrea@AOL.Com

September 16, 2008,

Jo Ann Adkins State of West Virginia Department of Administration Purchasing Division 2019 Washington St, E Charleston, WV 25305-0130

Re: RFQ Bedding 09 Alternate Bid

Dear Ms. Adkins,

Thank you for the opportunity to participate in the West Virginia State Bedding Contract.

Sealy is a national leader in the committee to Green. *Environmental Initiatives* to improve sustainability of Sealy products include wood, steel and foams. Sealy has been using *Lean Manufacturing* methods since 2004. Our Environmental Initiatives statement is included.

Sealy meets or exceeds the bedding spec. Sealy uses both the patented Posturepedic offset coil that is double heat treated and Bonnel Coil per spec. All box springs in the RFQ are the Sealy Contract Torsion Bar Shock Absorber Box Spring. Box Springs quoted are the standard 9" heights; 7" box springs are also available at no additional cost. Sealy specification sheets for all items are included with this bid.

The item prices include delivery costs. Typical delivery is 3 weeks. All orders must be faxed to 724-834-4535 or e-mailed to <a href="mailed-e

All Sealy mattresses and box springs comply with 16 CRF 1633 (CAL TB 603), the federal fire standard.

As a courtesy, pricing for Contract Bed Frames & Bed Bases, delivered on Sealy trucks with the bedding, is included.

Best regards,

David M. Davis



David M. Davis, Sealy Contract Representative PO Box 1821 Greensburg, PA 15601 T-724-834-4134 F-724-834-4535 e-mail <u>Dadrea@AOL.Com</u>

September 19, 2008

Jo Ann Adkins State of West Virginia Department of Administration Purchasing Division 2019 Washington Street E Charleston, WV 25305-0130

RE: RFQ BEDDING09 Additional Product

Dear Ms. Adkins,

As a courtesy, Sealy Bed Frames and Bed Bases are included. The steel market is volatile and pricing is effective for only 2008. Pricing is typical for hospitality properties. Pricing includes freight and tailgate delivery on Sealy truck at the time of bedding delivery.

Craft-Lock frames, manufactures by Mantua Bed Frames, require no tools for assembly Strong design features include Wedge-lock, which becomes stronger with increased weight; double rail center supports; and recessed legs. ADA styles are available.

Sincerely,

David Davis

#### Bedding09 Pricing Pages

Category	1		Sty	le (UHS	) Ultra Hospitallity Sets
size	1-6	i sets	7+	-sets	Dynsty CSS Plush
		gle-sided			
38 X 75	-	271.00		268.00	
38 X 80		281.00			
53 x 75		338.00		335.00	
53 x 80	-	352.00			
60 x 80	-	384.00			
76 x 80	\$	509.00	\$	506.00	
size	1-6	6 Mat	7+	-Mat	Dynsty CSS Plush
	Sin	gle-sided	Sin	gle-sided	
38 X 75				190.00	
38 X 80		200.00			
53 x 75		244.00			
		252.00			
60 x 80		272.00			
76 x 80	\$	346.00	\$	344.00	
size	1-6	Box SP	7+	Box Sp	Dynsty CSS Plush
	Sing	gle-sided		gle-sided	•
38 X 75		83.00		81.00	
38 X 80	\$	87.00	\$	84.00	
53 x 75	\$	99.00	\$	96.00	
53 x 80	\$	105.00	\$	103.00	
60 x 80	\$	112.00	\$	110.00	
76 x 80	\$	268.00	\$	265.00	
Category	1		Stv	le (PBS	) Ultra Hospitallity Sets
size		sets	_	-sets	Celestial CSS Plush
	Sin	gle-sided	Sin	gle-sided	
38 X 75		257.00		255.00	
38 X 80	-	268.00		265.00	
53 x 75		323.00		321.00	
53 x 80	\$	336.00	\$	333.00	
60 x 80	\$	367.00	\$	364.00	
76 x 80	\$	487.00	\$	485.00	
size	1-6	Mat	7+	-Mat	Celestial CSS Plush
<b></b>		gle-sided			<del> </del>
38 X 75		177.00		-	
38 X 80		183.00	_		
53 x 75		227.00			
53 x 80		233.00			
60 x 80		256.00			
76 x 80	-	318.00		316.00	
	-		-		

```
1-6 Box S 7+-Box Sp Celestial CSS Plush
size
          Single-sided Single-sided
38 X 75
           $ 86.00 $ 83.00
38 X 80
           $ 90.00 $ 87.00
           $ 102.00 $ 100.00
53 x 75
           $ 108.00 $ 106.00
53 x 80
60 x 80
           $ 115.00 $ 113.00
76 x 80
           $ 175.00 $ 172.00
                   Style (SHS) Ultra Hospitallity Sets
Category 1
                               Hotel Supreme Cusion Firm
                    7+-sets
size
          1-6 sets
          Single-sided Single-sided
           $ 207.00 $ 205.00
38 X 75
           $ 216.00 $ 214.00
38 X 80
           $ 254.00 $ 252.00
53 x 75
           $ 269.00 $ 266.00
53 x 80
           $ 298.00 $ 295.00
60 x 80
76 x 80
           $ 401.00 $ 398.00
                               Hotel Supreme CSS Plush
                     7+-Mat
size
          1-6 Mat
          Single-sided Single-sided
           $ 144.00 $ 142.00
38 X 75
           $ 151.00 $ 148.00
38 X 80
           $ 175.00 $ 173.00
53 x 75
           $ 187.00 $ 185.00
53 x 80
60 x 80
           $ 206.00 $ 204.00
           $ 269.00 $ 266.00
76 x 80
Category 1
                   Style (SHS) Ultra Hospitallity Sets
          1-6 Box S 7+-Box Sp Hotel Supreme Cusion Firm
size
           $ 68.00 $ 66.00
38 X 75
           $ 71.00 $ 74.00
38 X 80
53 x 75
           $ 85.00 $ 82.00
           $ 86.00 $ 83.00
53 x 80
60 \times 80
           $ 97.00 $ 94.00
76 x 80
           $ 137.00 $ 135.00
                   Style (NHI) Nursing Home Innerspring
Category II
                               Banyan Cusion Firm
          1-6 sets
                    7+-sets
size
          Single-sided Single-sided
           $ 244.00 $ 242.00
38 X 75
           $ 257.00 $ 255.00
38 X 80
```

\$ 302.00 \$ 299.00

53 x 75

	1-6 Mat	7+-Mat	Banyan Cusion Firm
size	Single-sided	Single-sided	
38 X 75	\$ 164.00	\$ 162.00	
38 X 80	\$ 173.00	\$ 171.00	
53 x 75	\$ 205.00	\$ 202.00	

#### 1-6 Box S 7+-Box Sp Banyan Cusion Firm

size	Sing	gle-sided	Sing	ole-sided
38 X 75	\$	91.00	\$	89.00
38 X 80	\$	98.00	\$	95.00
53 x 75	\$	112.00	\$	111.00

Category II Sty;e (EBI) E;ectric Bed Innerspring

NO BID

Category II Style (PRS) 6" Pressure Relief

NO BID

Category II Style (PRS) 5" Pressure Relief Foam

NO BID

Category III Style (DIM) Dormitory Innerspring Mattress size 1-6 mat 7+-Mat Hotel Supreme Cusion Firm 36 X 75 No Bid No Bid 36 X 80 No Bid No Bid 38 X 75 \$ 133.00 \$ 130.00 \$ 38 X 80 \$ 137.00 \$ 134.00

Category III Style (DM6) 6" Resilient Foam Mattress

NO BID

Category IV Style (DM5) 5" High Resilient Roam Mattress

NO BID

Category IV Style (DM5) 5" High Resilient Foam Mattress

NO BID

Category IV Style (DM4) 4" High Resilient Roam Mattress

NO BID

Category V **Pillows** 

NO BID

Fax No.

724-834-4535

Contact Coordinator: David Davis Signature: David M. Laurs

Telephone No 724-834-4134

Toll Free No

e-Mail: Dadrea@AOL.Com

Date: 9-25-08

#### West Virginia State Bedding 2008 Contract

Category 1

Hospitality: Mattress, Box Spring (available as 7" or 9" height) or sets

Warranty: 10 years, non-prorated 10/10

**Delivery:** No extra charge

Minimum order charge: if applicable, included with pricing sheet

**UHS Ultra Hospitality Sets** 

**Mattress:** Sealy Posturepedic CSS Dynasty Plush

Mattress ONLY Item #503123

Size Twin-30 Twin XLl-31 Full - 40 Full XL-41 Queen - 51 King- 63 Drop Measure: 12 1/4" Sealy Posturepedic Innerspring, 736 queen coil count unit, extends to all sides of the mattress with 5-turn, 14 gauge steel wire, triple offset, PostureTech®, made with double-tempered steel.\* Each cylindrical coil is joined by the helical. All ends are mechanically crimped at each termination point to prevent spin out.

\*TEMPERING: unit is twice tempered. First each coil is individually tempered and then the entire assembled unit is stress relieved at 450 °F

PostureTech® Coil Helical 215,000 to 250,000 psi 240,000 to 280 psi

#### **Unicase Edge and Base:**

Unicased™ Edge and base, with support channels, surround and lock into the entire perimeter of the mattress innerspring system and is thermo bonded to the UniCased™ Base with two-stage deflection for greater sleeping surface, uniform edge to edge, consistent firm seating around entire perimeter. Motion dampening and enhanced stability features are included. There are four (4) handles.

Insulation and Upholstery: A STAYTRUE<sup>™</sup> quilt top consists of 1.0 oz. FlameGuard<sup>™</sup> Fiber Lux®Fiber, 1 ½ X ½ " SuperSoft Sealy Foam®, convoluted Sealy Foam, ½" Sealy Foam® with Swift Tac Topper, Comfort layers consist of STAYTRUE<sup>™</sup> 1 ¼" X ½" convoluted Sealy Foam®, 2" X 1" Pressure Point Materials and Versare insulator. A DuraFiber<sup>™</sup>pad of 2.0 oz/sq ft wt is placed on each side of the spring. This pad consists of resin treated shredded textile clippings and/or natural fibers and prevents materials from pocketing into the coils. The insulator pad is fastened to the unit at six (6) distinct points. The spring unit for a smooth, tailored and straight finishes holds out the corners.

The multi-needle quilted construction is a composite consisting of a non-woven fabric backing, 3/4" polyurethane foam.

<u>Identification:</u> Each mattress has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and product and warranty codes are included.

#### Box Spring: 9" Standard Item # 603074 7" 603076

Warranty is ten (10) years non-prorated. 10/10

Size:

Twin-30 Twin XL-31 Full-40 FullXL-41

Queen -51 King - 61

#### **Dust Cover:**

The bottom of the box spring is enclosed by a non-woven, seamless sheeting which is staples to the perimeter of the frame.

<u>Identification:</u> Each Box Spring has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and

#### Box spring:

Supporting the mattress is a fully functional Schock Abzzorber ™ Plus Box Spring with weight deflection capabilities that extend mattress ComfortLife®. Metal Corner guards are installed for protection and safety. Torsion Modulars are 9 gauge steel and 3 gauge border rod.

The foundation frame is constructed of seasoned or kiln-dried spruce or its equivalent and is warp resistant. The foundation unit is permanently attached to the frame. The frame is square and flat with cross slats plus end slats. All corners are cut with a 2 3/8" radius and the bottom edges are chamfered with a 1/8 bevel.

All frames have center support rails. All end rails are reinforced with stiffeners to add to the rigidity of the frame. All wood stock is 11/16\* minimum finished dimension. The end rails are 3.5" wide; the center rail and cross slats are 2.5" wide.

The frame is securely nailed or stapled and comes either glued or braced for diagonal rigidity.

#### Category 1

Mattrtess: Hotel Supreme

Hospitality: Mattress, Box Spring (available as 7" or 9" height) or sets

Warranty: 5 years, prorated 1/5

**Delivery:** No extra charge

Minimum order charge: if applicable, included with pricing sheet

#### SHS Standard Hospitality Set

**Mattress:** Hotel Supreme Cushion Firm

Mattress ONLY Item #414702

Size Twin-30 Twin XL -31 Full - 40 Full XL-41 Queen - 51 King- 63 Drop Measure: 312 Bonnell Full Innerspring, 312 full coil count unit, extends to all sides of the mattress with 5-turn, 13 gauge steel

#### StayTrue® Base

Base offers stability and added support,, 6 gauge borer wire

#### **Insulation and Upholstery:**

Quilt top: 1 oz. Sealy Fiber, 1 1/2" SealyFoam®

Upholstery Layers: 1" SealyFoam®, ½" High Performance SealyFoam®, Double layer

DuraCushion®Pad

Mattress Fabric: Style 3121, 53% Viscose, 47% Polyester Fire Retardancy 16CFR-

1632.6

Border Fabric: Style 3124, 58% Viscose, 42% Polyester Fire Retardancy 12CFR-1632.6

<u>Identification:</u> Each mattress has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and product and warranty codes are included.

Category II Nursing Home

Mattrtess: Banyan Cushion Firm

Hospitality: Mattress, Box Spring (available as 5.5", 7" or 9" height) or sets

Warranty: ten (10) years, non-prorated 10/10

**Delivery:** No extra charge

Minimum order charge: if applicable, included with pricing sheet

#### **NHI Nursing Home Innerspring**

Mattress ONLY Item #503443

Size Twin-30 Twin XL -31 Full - 40

Drop Measure: 10"

#### **Insulation and Upholstery:**

Quilt top: 1 oz. Sealy Fiber, 1 1/2" SealyFoam®

Upholstery Layers: 1" SealyFoam®, 1/2" High Performance SealyFoam®, Double layer

DuraCushion®Pad

Mattress Fabric: NONO~Pel ™ Style 3202 Chelsea Somerset Border Fabric: NONO~Pel ™ Style 3202 Chelsea Somerset

Spec sheet attached

<u>Identification:</u> Each mattress has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and product and warranty codes are included.



## NANO~PEL™ Technology Testing Document Product: Polyester / Polypropylene Ticking

### **Production Performance Monitoring**

All production lots of NANO~PEL™ technology treated tabric must be evaluated in such fashion as to ensure consistent performance of the NANO~TEX™ application.

### Water and Oil Repellency

Each lot must be tested and perform as follows:

#### <u>Original</u>

Total	Specification	Test Method
<u>Test</u>	90	AATCC 22
Spray	4.	AATCC 118
Oil Repellency	·	N. Tex Method
Water / Alcohol	>6	***

Category III Dormitory Innerspring

**Style DIM** 

Mattrtess: Hotel Supreme Firm

**Dormitory:** Mattress

Warranty: one (1) years, non-prorated 1/1

**Delivery:** No extra charge

Minimum order charge: if applicable, included with pricing sheet

#### **Dormitory mattress ONLY**

Style # 514808

Size Twin-30 Twin XL-31 Full-40

38 X 75 38 X 80 54 X 75

Drop Measure: 6 1/2"

#### Insulation and Upholstery:

Ouilt top: 1 oz. Sealy Fiber, 1 1/2" SealyFoam®

Upholstery Layers: 1/4" SealyFoam®, Miracle Mesh, DuraCushion®Pad

Mattress Fabric: NONO~Pel <sup>TM</sup> Style 3202 Chelsea Somerset Border Fabric: NONO~Pel <sup>TM</sup> Style 3202 Chelsea Somerset

Spec sheet attached

Innerspring: 312 Bonnel, 5 turn, 13 gauge StayTrue® Base for stability and added

support, 6 gauge wire

<u>Identification:</u> Each mattress has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and product and warranty codes are included.

### Box Spring: 9" Standard Item # 603074

Warranty is ten (10) years non-prorated. 10/10

Size:

Twin-30 Twin XL-31 Full-40

**Dust Cover:** 

The bottom of the box spring is enclosed by a non-woven, seamless sheeting which is staples to the perimeter of the frame.

Identification: Each Box Spring has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and

Supporting the mattress is a fully functional Schock Abzzorber ™ Plus Box Spring with weight deflection capabilities that extend mattress ComfortLife®. Metal Corner guards are installed for protection and safety. Torsion Modulars are 9 gauge steel and 3 gauge border rod.

The foundation frame is constructed of seasoned or kiln-dried spruce or its equivalent and is warp resistant. The foundation unit is permanently attached to the frame. The frame is square and flat with cross stats plus end stats. All corners are cut with a 2 3/8" radius and the bottom edges are chamfered with a 1/8 bevel

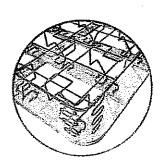
All frames have center support rails. All end rails are reinforced with stiffeners to add to the rigidity of the frame. All wood stock is 11/16" minimum finished dimension. The end rails are 3.5" wide; the center rail and cross slats are 2.5" wide.

The frame is securely nailed or stapled and comes either glued or braced for diagonal rigidity.

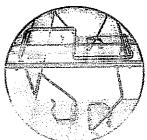
## SHOCK ABZZORBER PLUS" BOX SPRINC

Sealy's patented, fully functional Shock Abzzorber
Plus." Box Spring, enhances
comfort by amplifying
perimeter firmness and
extends Comfort Life<sup>6</sup> by
deflecting weight from the
mattress. 20% more steel
provides better support
than before.

Available in 9" and 7" heights.



Patented Shock Abzzorber Plus Box Spring elements interlock to provide exceptional strength, while supporting and deflecting weight from the mattress.



At the heart of the Shock Abzzorber Plus<sup>®</sup> Box Spring are Torsion modules, which provide both the flex and the support to the box spring.



Dual corner modules are uniquely designed to provide additional stability to the box spring.

#### Box Spring: 9" Standard Item # 603074 7" 603076

Warranty is ten (10) years non-prorated. 10/10

Size:

Twin-30 Twin XL-31 Full-40 FullXL-41

Queen -51

King - 61

#### **Dust Cover:**

The bottom of the box spring is enclosed by a non-woven, seamless sheeting which is staples to the perimeter of the frame.

<u>Identification:</u> Each Box Spring has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and

#### Box spring:

Supporting the mattress is a fully functional Schock Abzzorber ™ Plus Box Spring with weight deflection capabilities that extend mattress ComfortLife®. Metal Corner guards are installed for protection and safety. Torsion Modulars are 9 gauge steel and 3 gauge border rod.

The foundation frame is constructed of seasoned or kiln-dried spruce or its equivalent and is warp resistant. The foundation unit is permanently attached to the frame. The frame is square and flat with cross slats plus end slats. All corners are cut with a 2 3/8" radius and the bottom edges are chamfered with a 1/8 bevel.

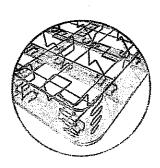
All frames have center support rails. All end rails are reinforced with stiffeners to add to the rigidity of the frame. All wood stock is 11/16" minimum finished dimension. The end rails are 3.5" wide; the center rail and cross slats are 2.5" wide.

The frame is securely nailed or stapled and comes either glued or braced for diagonal rigidity.

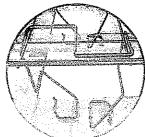
## SHOCK ABZZORBER PLUS" BOX SPRING

Sealy's patented, fully functional Shock Abzzorber
Plus" Box Spring, enhances
comfort by amplifying
perimeter firmness and
extends Comfort Life® by
deflecting weight from the
mattress. 20% more steel
provides better support
than before.

Available in 9" and 7" heights.



Patented Shock Abzzorber Plus<sup>®</sup>
Box Spring elements interlock to
provide exceptional strength, while
supporting and deflecting weight
from the mattress.



At the heart of the Shock Abzzorber Plus<sup>®</sup> Box Spring are Torsion modules, which provide both the flex and the support to the box spring.



Dual corner modules are uniquely designed to provide additional stability to the box spring.

Mattress: Celestial CSS Plush

Mattress only Item #503105

SizesTwin-31, twin-XL-31 Full-40 Full XL-41 Queen-51 King-63

Drop Measurement: 11.5 incHes

Sealy Posturepedic Innersping 600 coil count unit, extends to all sides of the mattress with 5-turn, 14 gauge high carbon steel wire, triple offset, 600 PostureTech®, made with heavy gauge double-tempered steel\*. Each cyclindrical coil is joined by the helical. All ends are mechanically crimped at each termination point to prevent spinout.

\*Tempering: Unit is twice-tempered. First each coil is individually tempered and then the entire assembled unit is stress relieved at 450°F. The tensile strength of the components are:

PostureTech Coils

215,000 to 250,000 psi

Helicals

240,000 to 280.000 psi

Unicased™ Edge and base, with support channels which surround and lock into the entire perimeter of the mattress innerspring system and is thermo-bonded to the UniCased™ Base with two-stage deflection for greater sleeping surface, uniform edge to edge, consistent firm seating around entire perimeter. There are no handles.

Insulation and Upholstery: A STAYTRUE™ quilt Top shall consist of 1.0 oz. FlameGuard™ FiberLux®Fiber, 1" SuperSoft Sealy Foam® (1.3 density) and ½" SealyFoam® (1.3 density). Comfort layers consist of ½" SealyFoam® 2' X 1" Pressure Point Materials (1.2 lb densit) and a mesh insulator.

A Dura Fiber™ pad of 2.0 oz/sq ft is placed on each side over the spring. This pad consists of resin treated shredded textile clippings and/or natural fibers and prevents filling materials from pocketing into the coils. The insulator pad is fastened to the unit at six distinct points. The corners are held out by the spring unit so that the tailor smooth and straight.

The multi-needle quilted construction is a composite consisting of a non-woven fabric backing, <sup>3</sup>/<sub>4</sub> polyurethane foam

<u>Identification:</u> Each mattress has a law label attached in compliance with legal requirements of the state in which it is manufactured, manufacturing date, location, and product and warranty codes are included.

#### Box Spring: 9" Standard Item # 603074 7" 603076

Warranty is ten (10) years non-prorated. 10/10

Size:

Twin-30 Twin XL-31 Full-40 FullXL-41

Queen -51 King - 61

#### **Dust Cover:**

The bottom of the box spring is enclosed by a non-woven, seamless sheeting which is staples to the perimeter of the frame.

<u>Identification:</u> Each Box Spring has a law label attached in compliance with legal requirements of the state in which it is manufactures. Manufacturing date, location and

Box spring:

Supporting the mattress is a fully functional Schock Abzzorber ™ Plus Box Spring with weight deflection capabilities that extend mattress ComfortLife®. Metal Corner guards are installed for protection and safety. Torsion Modulars are 9 gauge steel and 3 gauge border rod.

The foundation frame is constructed of seasoned or kiln-dried spruce or its equivalent and is warp resistant. The foundation unit is permanently attached to the frame. The frame is square and flat with cross slats plus end slats. All corners are cut with a 2 3/8" radius and the bottom edges are chamfered with a 1/8 bevel.

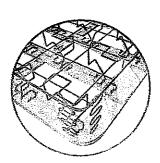
All frames have center support rails. All end rails are reinforced with stiffeners to add to the rigidity of the frame. All wood stock is 11/16" minimum finished dimension. The end rails are 3.5" wide; the center rail and cross slats are 2.5" wide.

The frame is securely nailed or stapled and comes either glued or braced for diagonal rigidity.

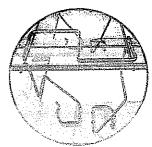
## SHOCK ABZZORBER PLUS" BOX SPRINC

Sealy's patented, fully functional Shock Abzzorber
Plus" Box Spring, enhances
comfort by amplifying
perimeter firmness and
extends Comfort Life® by
deflecting weight from the
mattress. 20% more steel
provides better support
than before.

Available in 9" and 7" heights.



Patented Shock Abzzorber Plus<sup>TM</sup>
Box Spring elements interlock to
provide exceptional strength, while
supporting and deflecting weight
from the mattress.



At the heart of the Shock Abzzorber Plus<sup>®</sup> Box Spring are Torsion modules, which provide both the flex and the support to the box spring.

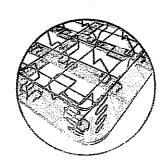


Dual corner modules are uniquely designed to provide additional stability to the box spring.

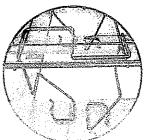
## SHOCK ABZZORBER PLUS" BOX SPRING

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Available in 9" and 7" heights.



Patented Shock Abzzorber Plus Box Spring elements interlock to provide exceptional strength, while supporting and deflecting weight from the mattress.



At the heart of the Shock Abzzorber Plus™ Box Spring are Torsion modules, which provide both the flex and the support to the box spring.



Dual corner modules are uniquely designed to provide additional stability to the box spring.



David M. Davis, Sealy Sales Representative T-724-834-4134 F-724-834-4535

**PRICE LIST** 

#### **Bed Frame**

RUG ROLLERS SP33R SP46R SP50R SP66R SP60R	Twin Full Queen King Cal King	Head to foot center support	4-Wide rug rollers 6-Wide rug rollers 6- Wide rug rollers 6- Wide rug rollers 6- Wide rug rollers	\$ \$ \$ \$	39.00 53.00 55.50 57.50 57.50
STEEL STEM GLIDES SP33G SP46G SP50G SP66G SP60G	Twin Full Queen King Cal King	Head to foot center support	4-Steel stem glides 6-Steel stem glides 6-Steel stem glides 6-Steel stem glides 6-Steel stem glides	\$ \$ \$ \$	39.00 53.00 55.50 57.50
ADJUSTABLE GLIDES SP33A SP46A SP50A SP66A SP60A	Twin Full Queen King Cal King	Head to foot center support	4- Adjustable glides 6- Adjustable glides 6- Adjustable glides 6- Adjustable glides 6- Adjustable glides	\$ \$ \$ \$ \$	41.00 57.00 59.50 61.75 61.75
BRASS BALL-BEARING ROLLERS SP33B SP46B SP50B SP66B SP60B	Twin Full Queen King Cal King	Head to foot center support	4- Brass rug rollers 6- Brass rug rollers 6- Brass rug rollers 6- Brass rug rollers 6- Brass rug rollers	\$ \$ \$ \$	41.00 58.00 60.00 62.50 62.50

## Posturepedic Features

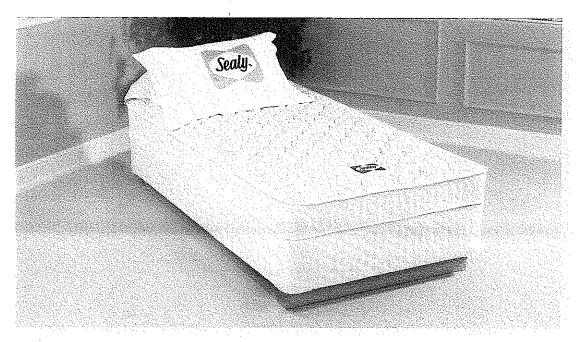
- 1. Flush angle surfaces with no step between angle pieces eliminate noise due to box spring stress.
- 2 Recessed legs for extra clearance.
- 3. Rugged vinyl molded protective end caps.
- 4. Quick and easy wedge slot assembly, more than twice as strong as other premium bed frames.
- 5. Longest, strongest and heaviest bed frame available.
- 6. Lifetime warranty.

VISIT US ON THE WEB: www.sealybedframe.com

Posturepedic Bed Frame
7900 Northfield Rd.
Walton Hills, OH 44146



## Hotel Supreme Firm



Outling and a second	1 oz. Sealy Fiber, ½" SealyFoam®
Unideraylayas	¼" Sealy Foam®, Miracle Mesh, DuraCushion® Pad
less Captage	312 Bonnell, 5 Turn,13 Gauge
Suppose System	StayTrue® Base for stability and added support, 6 gauge border wire

1/1 Warranty, Overall mattress height: 61/2"



### 1. PRESSURE POINT MATERIALS

Advanced technology and materials reduce pressure points and provide relief from tossing and turning.

## 2. SEALY POSTUREPEDIC® INNERSPRING

Developed with orthopedic surgeons to respond to body weight with increasing, correct support.

#### 3. UNICASED™ EDGE DESIGN

Provides strong seating edge, greater sleeping surface and uniform comfort edge-to-edge.

#### 4. SHOCK ABZZORBER™ BOX SPRING

Deflects weight from mattress to extend Comfort Life®.

#### Drop Measurements - Height (in inches)

Bed Frame<sup>†</sup>

Box Spring<sup>††</sup>

Mattress Only
(bottom to crown)

Set (including frame)

7.25"

9"

10"

26.25"

t Standard bed frame height

(Floor to mattress crown)

the Box Spring also available in 5.5" and 7" heights

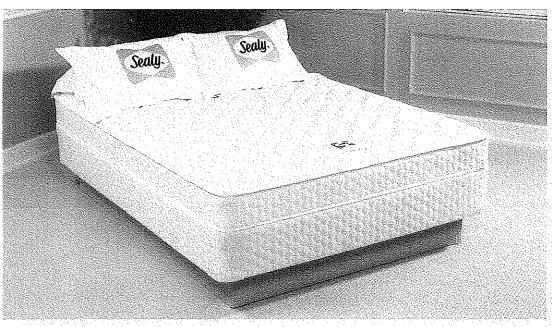
WARRANTY: 10/10 non-prorated

Sleep systems meet the 16 CFR-1633 (CAL TB 603) federal flammability standard.





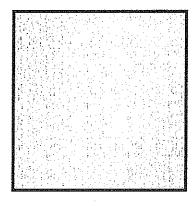
## **Hotel Supreme Cushion Firm**



(9)(4)(4)(4)(9)	1 oz. Sealy Fiber, 1½" SealyFoam®
Upholstery Layers	1" SealyFoam®, ½" High Performance SealyFoam®, Double layer DuraCushion® Pad
limespring	312 Bonnell, 5 Turn,13 Gauge
รับทุกอล์ System	StayTrue® Base for stability and added support, 6 gauge border wire
Rox Spring	Shock Abzzorber Plus® fully functional, with weight deflection capabilities – 9" standard, 7" optional
General Information	1/5 Warranty, Overall mattress height: 9"



Mattress Fabric
Style #: 3121
Fiber Content:
53% Viscose
47% Polyester
Fire Retardancy:
16CFR-1632.6



Border Fabric
Style #: 3124
Fiber Content:
58% Viscose
42% Polyester
Fire Retardancy:
16CFR-1632.6

## Sealy's Comfort Support System



support

system

exclusively by Posturepedic



#### PRESSURE POINT MATERIALS

Advanced technology and materials reduce pressure points and provide relief from tossing and turning.



#### SEALY POSTUREPEDIC® INNERSPRING

Extends to all sides of the mattress. Sealy's exclusive 5-turn, triple offset PostureTech® coil, made with heavy gauge doubletempered steel, features the Sense and Respond Support System® that responds to body weight with increasing, correct support.



#### UNICASED™ EDGE DESIGN

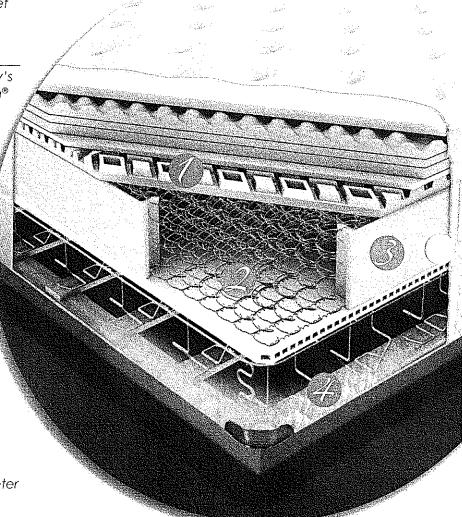
UniCased™ Edge surrounds and locks into the entire perimeter of the mattress innerspring system and is thermo-bonded to the UniCased™ Base with 2-stage deflection providing:

- A. Enhanced support and comfort performance of the Posturepedic innerspring
- B. Greater sleeping surface and uniform comfort edge-to-edge
- C. Motion dampening and enhanced stability
- D. Consistently firm seating edge around the entire mattress perimeter



#### SHOCK ABZZORBER™ BOX SPRING

Fully functional box spring with weight deflection capabilities that extend mattress Comfort Life®.

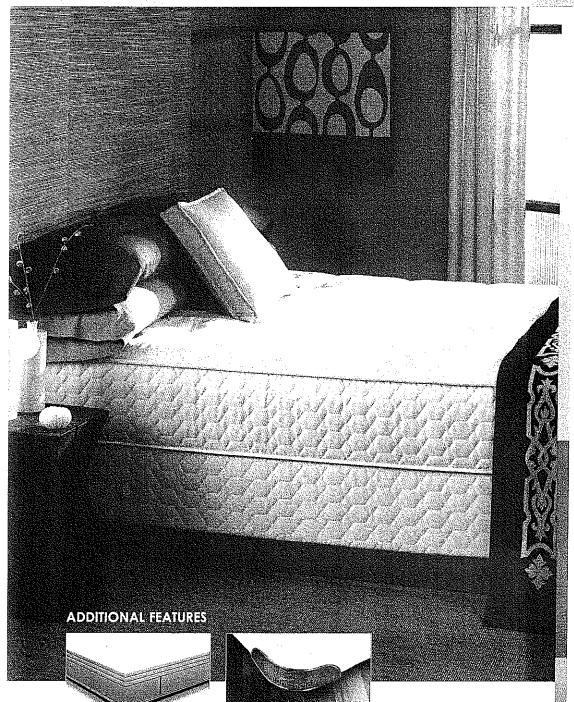


Maintenance-free construction so mattress never needs to be turned or rotated.

800.707.3259 www.sealycontract.com







## Inner-Tufted Comfort Layers prevent shifting, ensuring long-lasting quality and durability.

**Metal Corner Guards** protect box spring edges:

All Sealy Posturepedic CSS sleep systems meet the new 16 CFR 1633 (CAL TB-603) federal flammability standard.

#### PLUSK

#### STAYTRUE™ QUILT TOP

- 1.0 oz. FlameGuard™ FiberLux® Fiber
- 1½" x ½" SuperSoft Convoluted SealyFoam®
- ½" SealyFoam®

#### STAYTRUE™ COMFORT LAYERS

- 1¼" x ½" Convoluted SealyFoam®
- 2" x 1" Pressure Point Materials
- Versare Insulator

#### INNERSPRING:

736 PostureTech® (Queen coil count)

#### SUPPORT SYSTEM:

UniCased™ Edge & Base (with Support Channels)

#### **BOX SPRING:**

Shock Abzzorber™

#### WARRANTY:

10/10 non-prorated

#### DROP MEASUREMENTS - HEIGHT

Bed Frame*	7¼"
Box Spring**	9"
Mattress Only (bottom to crown)	12¼"
<b>Set [including frame]</b> (Floor to mattress crown)	28½"

- \* Standard bed frame height
- \*\* Box Spring also available in 5.5" and 7" heights



800.707.3259



## **Environmental Initiatives**

As the world's largest bedding manufacturer, Sealy Corporation recognizes the importance of environmental sustainability and takes seriously its corporate responsibility for good stewardship in this effort. We produce high quality, durable sleep systems that provide our customers with the highest levels of sleep comfort and wellness.

Our goal is to reach an acceptable balance between sustainability and product quality, performance and durability, based upon the practical application of the most advanced technologies available. We are currently embarked on a two-fold approach to reduce our environmental footprint:

- 1. To ensure that our current operations and the operations of our suppliers are as environmentally friendly as possible.
- 2. To search for economically feasible ways to improve the sustainability of our products.

Listed below are steps that Sealy has taken to improve the environmental sustainability of its products.

#### WOOD\*

Sealy's lumber resource is certified to SFI (Sustainable Forestry Initiative) or CSA (Canadian Standard Association) standards. This lumber company:

- Manages more land that is independently certified to sustainable forest management standards than any other company in the world.
- Reduced its greenhouse gas emissions by 10% since 2000.
- Reduced its energy consumption by 8% since 2003.
- 100% of the company's woodland will be certified ISO 14001 by the end of 2007. Today, over 95% has been achieved.



Box Spring

#### STEEL\*

- 100% of the steel products in Sealy sleep systems come from recycled steel.
- Because of their patented design, Sealy innerspring units can be compressed instead of bailed, so that more innerspring units fit in a truckload. Fewer truckloads provide greater fuel efficiency and reduced emissions.



Innerspring

\* Relevant Sealy Products: Mattress (innerspring), Box Spring (modules, center rails, grid tops, nails and staples).

#### FOAMS\*

- Sealy's foam supplier recycles 100% of its polyurethane scrap for use in the production of other consumer products (e.g. carpet).
- Sealy's insulator pads are made from 100% recycled textiles.
- \* Relevant Sealy Product: Mattress (comfort layers)



Comfort Layers

#### FIRE RETARDANT MATERIALS

Sealy chose to use only environmentally-friendly Fire Retardant materials to meet the new US Federal Standard 16 CFR 1633. By design, Sealy FR materials have inherent fire-retardant properties. As a result, no chemicals, including halogens, or harsh metals are used in Sealy FR materials.

#### LEAN MANUFACTURING

Sealy has been using Lean Manufacturing methods since 2004. Lean Manufacturing is the production of goods using less of everything compared to common mass production practices. Specific Sealy initiatives as they relate to Lean Manufacturing include:

#### 1. Scrap Reduction

Sealy has reduced its scrap per piece produced by 64% from approximately 1.8 lbs per piece in June 2004 to approximately .65 lbs per piece in August 2007.

#### 2. Recycling

- 100% of manufacturing scrap in Sealy plants is taken by Northstar Recycling Group to be recycled for other products. Scrap includes textiles, foams and plastics.
- Both wood and metal pallets are sent back to Sealy components plants for re-use.

#### 

#### 3. Logistics

- Sealy uses a route optimization software system that streamlines delivery and minimizes the fuel use
  of its truck fleet.
- Sealy has consolidated transportation in North America where appropriate.
- Sealy has selected suppliers based on their proximity to Sealy manufacturing and components plants.

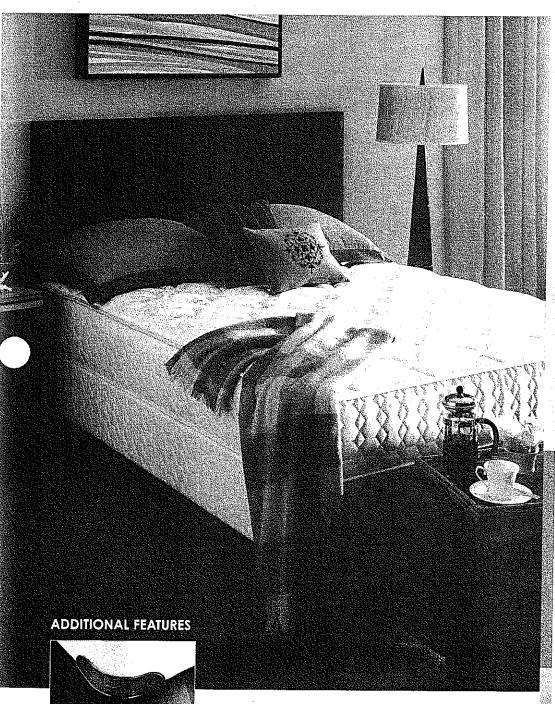
#### 4. Non-Essential Materials Reduction

Sealy has minimized the use of secondary materials that are not critical to bed manufacturing and has developed environmentally preferable options (e.g. reduced corrugated packaging).

#### SECONDARY BEDDING

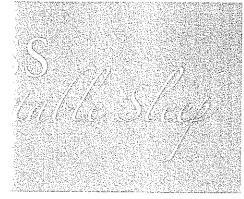
Sealy has set up an entire division to channel excess production to secondary bedding markets. This minimizes the amount of products and materials going to landfills, and includes:

- Sleep systems produced from excess raw materials
- Production overruns
- Off-specification sleep systems
- Prototypes and experimental sleep systems



**Metal Corner Guards** protect box spring edges.

All Sealy Posturepedic CSS sleep systems meet the new 16 CFR 1633 (CALTB-603) federal flammability standard.



#### Plush

#### STAYTRUE™ QUILT TOP

- 1.0 oz. FlameGuard™ FiberLux® Fiber
- 1" SuperSoft SealyFoam®
- ½" SealyFoam®

#### STAYTRUE™ COMFORT LAYERS

- ½" SealyFoam®
- 2" x 1" Pressure Point Materials
- Mesh Insulator

#### INNERSPRING:

736 PostureTech® (Queen coil count)

#### SUPPORT SYSTEM:

UniCased™ Edge & Base (with Support Channels)

#### **BOX SPRING:**

Shock Abzzorber™ Plus

#### WARRANTY:

10/10 non-prorated

#### **DROP MEASUREMENTS - HEIGHT**

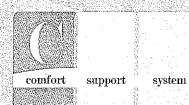
Bed Frame*	7¼"
Box Spring**	9"
Mattress Only (bottom to crown)	11½"
<b>Set [including frame]</b> (Floor to mattress crown)	27¾"

<sup>\*</sup> Standard bed frame height

<sup>\*\*</sup> Box Spring also available in 5.5" and 7" heights



## Sealy's Comfort Support System



exclusively by Posturepedic

Pressure Relieving Materials

Advanced technology and materials to reduce pressure points and provide relief from tossing and turning.

Sealy Posturepedic Innerspring

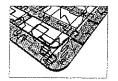
Extends to all sides of the mattress. Sealy's exclusive 5-turn, triple offset PostureTech® coil, made with heavy gauge double-tempered steel, features the Sense and Respond Support System® that responds to body weight with increasing, correct support.

UniCased "Edge & Base

UniCasea<sup>™</sup> Edge surrounds and locks into the entire perimeter of the mattress innerspring system and is thermo-bonded to the UniCasea<sup>™</sup> Base with 2-stage deflection providing:

- A. Enhanced support and comfort performance of the Posturepedic innerspring
- B. Greater sleeping surface and uniform comfort edge-to-edge
- C. Motion dampening and enhanced stability
- Consistently firm seating edge around the entire mattress perimeter

Supporting the Sealy Posturepedic CSS mattress is the fully functional **Shock Abzzorber™ Plus** Box Spring with weight deflection capabilities that extend mattress Comfort Life®.



Maintenance-free construction so mattress never needs to be turned or rotated.

Sealy. Posturepedic
Support you trust. Comfort you'll love.



## WHAT YOU SHOULD KNOW ABOUT BED FRAMES & BED BASES

Protect your investment and enhance the performance of Sealy hospitality sleep systems.

## OPTIMIZING GUEST SLEEP COMFORT

#### **Hospitality Mattress**

Should provide orthopedically correct support and long-lasting comfort for the guest.

#### **Hospitality Box Spring**

Should work as a shock absorber to extend the Comfort Life of the mattress.

#### **Hospitality Bed Frame or**

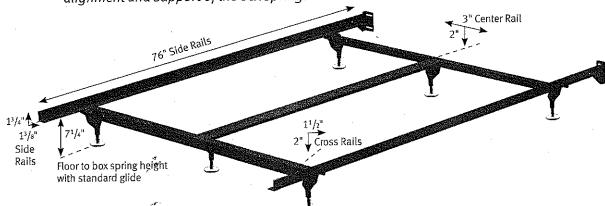
**Bed Base** Should provide the support needed to match the critical structural elements of the box spring.





BED FRAME

The strongest, most technologically advanced bed frame design, created in collaboration with Sealy engineers to provide the perfect support for Sealy Posturepedic® sleep systems. Patented level-design construction for proper alianment and support of the box spring.



Component

DESCRIPTION

Side rails

Wider, longer, stronger 13/4" x 13/8" x 76" high-carbon

ribbed steel

Cross rails

 $2" \times 1^{1}/_{2}"$  (extra-heavy), with wedge-notch assembly

Level Design Construction (no step between angle joints)

Center support

Double 2" x 11/2" head-to-foot center rails on all sizes above Twin

End caps

Rugged vinyl molded end caps at the ends of all side rails

Legs

Patented self-leveling legs with wedge-notch assembly

6 recessed legs on all sizes

above Twin

Glides

Steel glides with nylon pads standard

Option: Adjustable threaded steel-stem glides that can lower the height 21/2"

Option: 21/2" rug rollers, 2 with brake locks Convenience - easy to move bed (71/2" floor to box spring height)

Warranty

Lifetime limited warranty

800.333.8333

Benefit

Maximum strength and stability. Eliminates tipping when sitting at the foot of the bed

Maximum strength and stability

Support matches the critical structural elements of the box spring. Reduces box spring stress and the potential for noise.

Enhanced support for the box spring in critical areas

Protection of box spring and prevention of injury

Stable footing on even and uneven surfaces and enhanced strength the more weight applied, the stronger the frame becomes

Improved safety and appearance

Stability

Low-profile bed appearance

Built to last a lifetime

www.bedframes.com

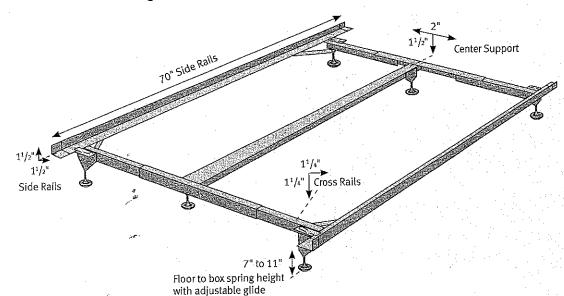


ADJUSTABLE HEIGHT SETTINGS

# ADA ADJUSTABLE INSTA-LOCK

BED FRAME

Available in high and low profile options for your special-needs guestrooms.\*



Component

DESCRIPTION

Side rails

 $1^{1/2}$ " x  $1^{1/2}$ " x 70" long side-angle construction

Cross rails

 $1^{1}/_{4}$ " x  $1^{1}/_{4}$ " sturdy one-size construction

Center support

,2" x 11/2" head-to-foot center rail

**End caps** 

Rugged vinyl molded end caps at the ends

of all side rails

Legs

4 corner strap braces

6 recessed legs

Glides

Adjustable threaded steel-stem glides with nylon pads which provide a frame height

of 7" to 11" from the floor

\* Low Profile Option  $3^{1}/2$ " height from floor to box spring – double  $1^{1}/2$ " x  $1^{1}/2$ " head-to-foot center rails,

rug rollers, no comer straps

BENEFIT

Dependable strength and support

Reliable fit for all sizes from Twin to Cal King

Added support for the box spring

Protection of box spring and prevention of injury

Enhanced leg strength and support

Extra safety and clearance

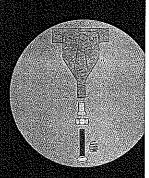
Extra height allows wheelchair wheels underneath

Lower overall bed height for easier access

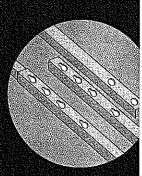
#### MANTUA BED FRAMES

**QUALITY** All Mantua Bed Frames are made of durable high-strength, high-carbon angle iron. **SAFETY** All Mantua Bed Frame legs are recessed to prevent injury. **EASE OF ASSEMBLY** All Mantua Bed Frames feature no-tools assembly.

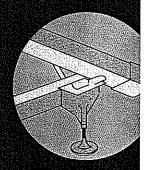
KEY FEATURES



Adjustable Glides



Insta-Lock Assembly

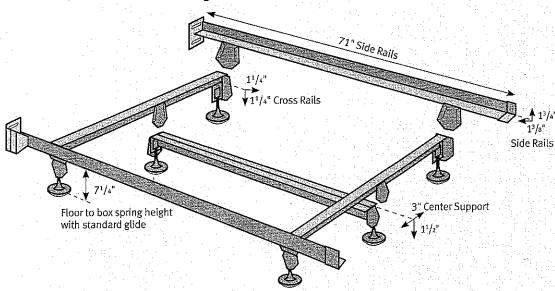


Recessed Legs

## CraftLock

#### BED FRAME

Easy-to-assemble Wedge-Lock design becomes stronger with increased weight.



Component

Description

Side rails

13/4" x 13/8" x 71" high-carbon ribbed steel side rails, featuring the Wedge-Lock Design

**Cross rails** 

11/4" x 11/4" Wedge-Lock Design

**Center support** 

Double  $1^{1}/2^{n} \times 1^{1}/2^{n}$  head-to-foot center rail

on Queen and King sizes

**End caps** 

Rugged vinyl molded end caps at the ends

of all side rails

Legs

6 recessed legs

Glides

Steel glides with nylon pads standard

Option: 21/2" rug rollers, 2 with brake locks

 $(7^{1}/2^{n}$  floor to box spring height)

Warranty

Lifetime limited warranty

BENEFIT

Long-lasting, sturdy support

Enhanced strength the more weight applied, the stronger the frame becomes

Added support for the box spring

Protection of box spring and prevention of injury

Extra clearance and safety

Stability

Convenience - easy

to move bed

Built to last a lifetime

#### MANTUA BED FRAMES

QUALITY All Mantua Bed Frames are made of durable high-strength, high-carbon angle iron. SAFETY All Mantua Bed Frame legs are recessed to prevent injury. EASE OF ASSEMBLY All Mantua Bed Frames feature no-tools assembly.

**KEY FEATURES** Wedge-Lock Design **Double Rail Center Support** 

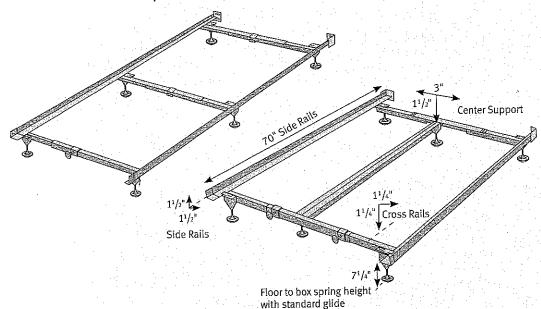
Recessed Legs

ADJUSTABLE WIDTH SETTINGS

# DELUXE CLAMP STYLE

BED FRAME

Readily adjusts to varying widths, for global or non-standard sizes and frame-mounted headboards.



Component

DESCRIPTION

Side rails

 $1^{1}/2^{n} \times 1^{1}/2^{n} \times 70^{n}$  long side-angle construction

Cross rails

Adjustable 11/4" x 11/4" cross support

Center support

Double 11/2" x 11/2" head-to-foot center rail

on Queen and King sizes

**End caps** 

Rugged vinyl molded end caps at the ends

of all side rails

Legs

6 recessed legs

Glides

Steel-stem glides with nylon pads standard

BENEFIT

Dependable strength and support

Sturdy, reliable fit for global and

custom sizes

Enhanced support for the box spring

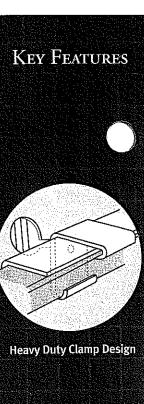
Protection of box spring and prevention of injury

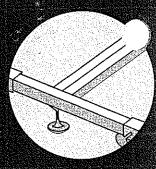
Extra clearance and safety

Stability

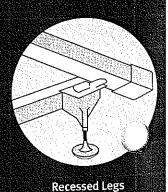
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Adjustable Cross Support



Mantua Wood-Grain Bed Base

with Moisture Guard

Component

DESCRIPTION

Side panel length

Twin to King sizes, all with 72" side panels

Side panel height

Available in 6", 71/2", and 10" heights

Cross support

3 Heavy Duty angle-iron cross supports (with center legs on Full and Queen)

Center support

King and California King sizes with head-to-foot center board

**Brackets** 

Durable, adjustable metal box spring

retainer brackets

Characteristics

Rigid support system

No-tools assembly

Additional

Sealed Moisture-Guard bottom to prevent

carpet shampoo moisture from seeping

into baseboard

BENEFIT

Long-lasting, sturdy support

Option of low or high overall bed profile

Sturdy, durable support for the box spring

Enhanced support for the box spring

Secure, firm fit no box spring slippage

Extended life for the box spring

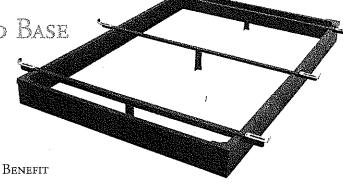
Convenience - easy to assemble

Extended life for the bed base - no moisture

deterioration

Mantua Inter-Lock Metal Bed Base

Sturdy construction that won't bend or break under stress



Component

DESCRIPTION

Side panel length

Twin to King sizes, all with 72" side panels

Side panel height

Available in 6", 71/2", and 10" heights

Panel construction

Solid 18-gauge steel construction, with durable, rustproof finish

**Cross support** 

3 Heavy Duty angle-iron cross supports

with center legs

Brackets

Durable, adjustable metal box spring

retainer brackets

Characteristics

Rigid support system

Quick, easy assembly. Very few parts.

No tools required.

Warranty

Lifetime limited warranty

Long-lasting, sturdy support

Option of low or high overall bed profile

Solid, strong, durable, chip-proof

and rustproof

Sturdy, durable support for the box spring

Secure, firm fit no box spring slippage

Extended life for the box spring

Convenience – easy to assemble

Built to last a lifetime

#### RECYCLED MATERIALS

Mantua Manufacturing Company uses angle iron that has been formed from recycled railroad tracks in the production of its bed frames.

#### Custom Sizes

Mantua will customize sizes to meet the specific needs of individual customers.

For additional information, please call (800) 333-8333.



#### Mantua Manufacturing Company

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It's made for sleep. It's a Sealy."

Since 1952, Mantua Mfg. Co. has been the innovator of quality bed frames and accessories. Family owned and operated since its inception, Mantua serves customers in all fifty states, Canada, Mexico, Latin America and the Caribbean basin. With five manufacturing plants and multiple warehouse locations, we are ideally suited to serve both the largest national chains and the smallest individual retail stores and hospitality properties. Our reputation for personal service, efficiency, quality and integrity remains our foremost priority.