Request for



State of West Virginia Department of Administration Quotation Purchasing Division 2019 Washington Street East Post Office Box 50130 Charleston, WV 25305-0130

DNR210028 ADDRESS CORRESPONDENCE TO ATTENT

PEO NOMEST

800-385-0075 *615113726 PLAYGROUND SPECIALIST INC 17352 N SETON AVE

EMMITSBURG MD 21727 KRISTA FERRELL 04-558-2596

DIVISION OF NATURAL RESOURCES CASS SCENIC RAILROAD ST PARK PARK SUPERINTENDENT ATTN: BOX 107 CASS, WV 456-4300 24927

FQ.B SHIP VIA TERMS OF SALE DATE PRINTED 10/13/2009 01:30PM BID OPENING TIME 10/20/2009 BID OPENING DATE AMOUNT UNITERICE TEM NUMBER QUANTITY **EOP** LRVE ADDENDUM NO. 1 this addendum is issued to: PROVIDE ANSWERS TO ALL TECHNICAL QUESTIONS SUBMITTED AND ACCEPTED IN ACCORDANCE WITH THE PROVISIONS OF THE ORIGINAL REQUEST FOR QUOTATION AND EXTEND THE BID OPENING DATE. BID OPENING DATE IS EXTENDED TO: 10/20/2009 BID OPENING TIME REMAINS: 1:30 PM *** END ADDENDUM NO. 1 *** **6**50-38 1 S d001 1 PLAYGROUND EQUIPMENT CASS SCENIC RR STATE PARK 2009 OCT 15 PM 12: 10 W PURCHASING SEE REVERSE SIDE FOR TERMS AND CONDITIONS TELEPHONE OO ADDRESS CHANGES TO BE NOTED ABOVE 52 2132 887



VENDOR

State of West Virginia
Department of Administration
Purchasing Division
2019 Washington Street East
Post Office Box 50130
Charleston, WV 25305-0130

Request for Quotation

DNR210028

PAGE 1

ADDRESS CORRESPONDENCE TO ATTENTION OF:

KRISTA FERRELL

*615113726 800-385-0075 PLAYGROUND SPECIALIST INC 17352 N SETON AVE

EMMITSBURG MD 21727

DIVISION OF NATURAL RESOURCES
CASS SCENIC RAILROAD ST PARK
ATTN: PARK SUPERINTENDENT
T BOX 107

T BOX 107 CASS, WV

24927

456-4300

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State of West Virginia

VENDOR PREFERENCE CERTIFICATE

Certification and application* is hereby made for Preference in accordance with **West Virginia Code**, §5A-3-37. (Does not apply to construction contracts). **West Virginia Code**, §5A-3-37, provides an opportunity for qualifying vendors to request (at the time of bid) preference for their residency status. Such preference is an evaluation method only and will be applied only to the cost bid in accordance with the **West Virginia Code**. This certificate for application is to be used to request such preference. The Purchasing Division will make the determination of the Resident Vendor Preference, if applicable.

1. 	Application is made for 2.5% resident vendor preference for the reason checked. Bidder is an individual resident vendor and has resided continuously in West Virginia for four (4) years immediately preced-
	ing the date of this certification; or, Bidder is a partnership, association or corporation resident vendor and has maintained its headquarters or principal place of business continuously in West Virginia for four (4) years immediately preceding the date of this certification; or 80% of the ownership interest of Bidder is held by another individual, partnership, association or corporation resident vendor who has maintained its headquarters or principal place of business continuously in West Virginia for four (4) years immediately preceding the date of this certification; or,
	Bidder is a nonresident vendor which has an affiliate or subsidiary which employs a minimum of one hundred state residents and which has maintained its headquarters or principal place of business within West Virginia continuously for the four (4) years immediately preceding the date of this certification; or,
2.	Application is made for 2.5% resident vendor preference for the reason checked: Bidder is a resident vendor who certifies that, during the life of the contract, on average at least 75% of the employees working on the project being bid are residents of West Virginia who have resided in the state continuously for the two years immediately preceding submission of this bid; or,
3.	Application is made for 2.5% resident vendor preference for the reason checked: Bidder is a nonresident vendor employing a minimum of one hundred state residents or is a nonresident vendor with an affiliate or subsidiary which maintains its headquarters or principal place of business within West Virginia employing a minimum of one hundred state residents who certifies that, during the life of the contract, on average at least 75% of the employees or Bidder's affiliate's or subsidiary's employees are residents of West Virginia who have resided in the state continuously for the two years immediately preceding submission of this bid; or,
4.	Application is made for 5% resident vendor preference for the reason checked: Bidder meets either the requirement of both subdivisions (1) and (2) or subdivision (1) and (3) as stated above; or,
5.	Application is made for 3.5% resident vendor preference who is a veteran for the reason checked: Bidder is an individual resident vendor who is a veteran of the United States armed forces, the reserves or the National Guard and has resided in West Virginia continuously for the four years immediately preceding the date on which the bid is submitted; or,
6.	Application is made for 3.5% resident vendor preference who is a veteran for the reason checked: Bidder is a resident vendor who is a veteran of the United States armed forces, the reserves or the National Guard, if, for purposes of producing or distributing the commodities or completing the project which is the subject of the vendor's bid and continuously over the entire term of the project, on average at least seventy-five percent of the vendor's employees are residents of West Virginia who have resided in the state continuously for the two immediately preceding years.
require against or dedu	understands if the Secretary of Revenue determines that a Bidder receiving preference has failed to continue to meet the ments for such preference, the Secretary may order the Director of Purchasing to: (a) reject the bid; or (b) assess a penalty such Bidder in an amount not to exceed 5% of the bid amount and that such penalty will be paid to the contracting agency incted from any unpaid balance on the contract or purchase order.
authorize the required deemed	mission of this certificate, Bidder agrees to disclose any reasonably requested information to the Purchasing Division and res the Department of Revenue to disclose to the Director of Purchasing appropriate information verifying that Bidder has paid uired business taxes, provided that such information does not contain the amounts of taxes paid nor any other information d by the Tax Commissioner to be confidential.
and ac	penalty of law for false swearing (West Virginia Code, §61-5-3), Bidder hereby certifies that this certificate is true curate in all respects; and that if a contract is issued to Bidder and if anything contained within this certificate es during the term of the contract, Bidder will notify the Purchasing Division in writing immediately.
Bidder	PLAYGRESSIO SPECIALISTS INC. Signed: Stack MANAGER
Date:_	10/6/09 Title: SALKS MANAGICK
*Check a	any combination of preference consideration(s) indicated above, which you are entitled to receive.

STATE OF WEST VIRGINIA Purchasing Division

PURCHASING AFFIDAVIT

VENDOR OWING A DEBT TO THE STATE:

West Virginia Code §5A-3-10a provides that: No contract or renewal of any contract may be awarded by the state or any of its political subdivisions to any vendor or prospective vendor when the vendor or prospective vendor or a related party to the vendor or prospective vendor is a debtor and the debt owed is an amount greater than one thousand dollars in the aggregate.

PUBLIC IMPROVEMENT CONTRACTS & DRUG-FREE WORKPLACE ACT:

If this is a solicitation for a public improvement construction contract, the vendor, by its signature below, affirms that it has a written plan for a drug-free workplace policy in compliance with Article 1D, Chapter 21 of the **West Virginia Code**. The vendor **must** make said affirmation with its bid submission. Further, public improvement construction contract may not be awarded to a vendor who does not have a written plan for a drug-free workplace policy in compliance with Article 1D, Chapter 21 of the **West Virginia Code** and who has not submitted that plan to the appropriate contracting authority in timely fashion. For a vendor who is a subcontractor, compliance with Section 5, Article 1D, Chapter 21 of the **West Virginia Code** may take place before their work on the public improvement is begun.

ANTITRUST:

In submitting a bid to any agency for the state of West Virginia, the bidder offers and agrees that if the bid is accepted the bidder will convey, sell, assign or transfer to the state of West Virginia all rights, title and interest in and to all causes of action it may now or hereafter acquire under the antitrust laws of the United States and the state of West Virginia for price fixing and/or unreasonable restraints of trade relating to the particular commodities or services purchased or acquired by the state of West Virginia. Such assignment shall be made and become effective at the time the purchasing agency tenders the initial payment to the bidder.

I certify that this bid is made without prior understanding, agreement, or connection with any corporation, firm, limited liability company, partnership or person or entity submitting a bid for the same materials, supplies, equipment or services and is in all respects fair and without collusion or fraud. I further certify that I am authorized to sign the certification on behalf of the bidder or this bid.

LICENSING:

Vendors must be licensed and in good standing in accordance with any and all state and local laws and requirements by any state or local agency of West Virginia, including, but not limited to, the West Virginia Secretary of State's Office, the West Virginia Tax Department, West Virginia Insurance Commission, or any other state agencies or political subdivision. Furthermore, the vendor must provide all necessary releases to obtain information to enable the Director or spending unit to verify that the vendor is licensed and in good standing with the above entities.

CONFIDENTIALITY:

The vendor agrees that he or she will not disclose to anyone, directly or indirectly, any such personally identifiable information or other confidential information gained from the agency, unless the individual who is the subject of the information consents to the disclosure in writing or the disclosure is made pursuant to the agency's policies, procedures and rules. Vendor further agrees to comply with the Confidentiality Policies and Information Security Accountability Requirements, set forth in http://www.state.wv.us/admin/purchase/privacy/noticeConfidentiality.pdf.

Under penalty of law for false swearing (**West Virginia Code** §61-5-3), it is hereby certified that the vendor affirms and acknowledges the information in this affidavit and is in compliance with the requirements as stated.

Vendor's Name: PLAYOROUND SAECIA	LUSTS INC			
Authorized Signature:	ed_	Date:	10/6/09	
Purchasing Affidavit (Revised 01/01/09)			· / · · · -	

WVDNR210028 Cass Scenic Railroad State Park PLAYGROUND EQUIPMENT SHEET

Please complete the below information concerning the brand(s) of equipment being bid in relation to this project. If bidding inchor equal inch brands, please attach manufacturer's literature documenting that it meets the mandatory requirements stated in the specifications. Vendors should note the areas of the provided manufacturer's literature that adheres to the mandatory requirements outlined in the Request For Quotation.

Item No.	Equipment	Manufacturer	Model
1	Depot Area Playground - PrimeTime custom modular unit, or equal. The structure must include the following components:	PLAYWORLD SYSTEMS	760809-1
	Depot Area Playground - Three (3) PrimeTime 3 ½" OD upright assembly, Model #12024, or equal.		
	Depot Area Playground - Seven (7) PrimeTime 3 ½" OD upright assembly, Model #12026, or equal.		·
	Depot Area Playground - one (1) PrimeTime D ring package, Model #12049, or equal.	·	
	Depot Area Playground - four (4) PrimeTime 3 ½" OD upright assembly, Model # 12077.		
	Depot Area Playground - one (1) PrimeTime dna climber, Model #2113, or equal.		
	Depot Area Playground - one (1) PrimeTime crunch bar, Model #12215, or equal.		
	Depot Area Playground - one (1) PrimeTime straight horizontal loop ladder attachment, Model #12219, or equal.		

Item No.	Equipment	Manufacturer	Model
	Depot Area Playground - one (1) PrimeTime rung access, Model #12615, or equal.	PLAY WORLD SYSTRMS	P 60809-1
	Depot Area Playground - one (1) PrimeTime therapeutic ring attachment, Model #12704, or equal. Depot Area Playground - one (1) PrimeTime single seat p/t, Model #12728, or equal.		
	Depot Area Playground - one (1) PrimeTime turning bar P/T, Model #12729, or equal.		
	Depot Area Playground - one (1) PrimeTime rock wall climber, Model #12913, or equal.		
	Depot Area Playground - two (2) square punched deck P/T 1.3125, Model #18200, or equal.		
	Depot Area Playground - one (1) PrimeTime rectangular punched deck p.t, Model #18202, or equal.		
	Depot Area Playground - one (1) transfer point, Model #18251, or equal.		·
	Depot Area Playground - one (1) PrimeTime step link, Model #18259, or equal.		
	Depot Area Playground - one (1) PrimeTime 18273- 3' and 5' access attachment, Model #18273, or equal.		4

Item No.	Equipment	Manufacturer	Model
	Depot Area Playground - one (1) PrimeTime suspension bridge, Model #18340, or equal.	PLAYWORLD SYSTEMS	P 60809-1
	Depot Area Playground - one (1) PrimeTime cosmix climber, Model #18361, or equal.		
	Depot Area Playground - one (1) PrimeTime double zip slide, Model #18378, or equal.		
	Depot Area Playground - one (1) PrimeTime curved zip slide, Model #18387, or equal.		
	Depot Area Playground - one (1) PrimeTime shingle roof, Model #18671, or equal.		
-	Depot Area Playground - one (1) PrimeTime 3 1/2"OD upright assembly, Model #G12026.		
	Depot Area Playground - one (1) PrimeTime train whistle, Model #81695, or equal.		
2	Depot Area Playground - one (1) GameTime owner's kit, Model #17849, or equal.		
3	Whittaker Area Playground - PowerScape plus modular unit, or equal. Structure must be composed of the following components:		Po 60809-2
	Whittaker Area Playground - Three (3) PowerScape punched steel deck, Model #80000, or equal.		

Item No.	Equipment	Manufacturer	Model # 60809- 2	
:	Whittaker Area Playground - four (4) PowerScape upright assembly, Model #80016, or equal.	PLAYWORLD SYSTEMS		
	Whittaker Area Playground - two (2) PowerScape upright assembly, Model #80017, or equal.	1		
	Whittaker Area Playground - Seven (7) PowerScape upright assembly, Model #80018, or equal.			
	Whittaker Area Playground - four (4) 80019- 12' upright assembly, aluminum.			
	Whittaker Area Playground - one (1) PowerScape perforated metal roof, Model #80104, or equal.			
	Whittaker Area Playground - one (1) PowerScape loop ladder, Model # 80311, or			
	equal. Whittaker Area Playground - one (1) PowerScape leaning wall climber, Model #80395, or equal. Whittaker Area Playground -			
	one (1) PowerScape transfer point, Model #80653, or equal.			
	Whittaker Area Playground - one (1) PowerScape Access attachment, Model #80656, or equal.			
	Whittaker Area Playground - one (1) PowerScape handhold/kick plate package, Model #80687, or equal.			

Item No.	Equipment	Manufacturer	Model		
	Whittaker Area Playground - one (1) PowerScape stepped platform, Model # 80694, or equal.	PLAYWORLD SYSTRMS	P60809-2		
	Whittaker Area Playground - one (1)PowerScape tunnel-up crawl tube, Model # 80715, or Whittaker Area Playground - one (1) PowerScape choo panel, Model #80936, or equal.				
	Whittaker Area Playground - two (2) PowerScape train cabin, Model # 80945, or equal. Whittaker Area Playground - one (1)PowerScape funnel bridge, Model #81108, or				
	Whittaker Area Playground - one (1) PowerScape Giant wave climber link, Model #81143, or equal.				
	Whittaker Area Playground - one (1) PowerScape wildslide exit section, Model #81274, or equal.				
	Whittaker Area Playground - one (1) PowerScape wildslide 135 degree section, Model				
	Whittaker Area Playground - one (1) PowerScape wildslide entrance section, Model #81325, or equal.				
	Whittaker Area Playground - one (1) PowerScape double zipslide, Model #81344, or equal.				

Item No.	Equipment	Manufacturer	Model
	Whittaker Area Playground - one (1) PowerScape horizontal loop attachment, Model #81507, or equal. Whittaker Area Playground - one (1) PowerScape hand cycler, Model #81669, or equal.	SYSTEMS	P60809-2
	Whittaker Area Playground - one (1) PowerScape train locomotive, Model # 81686, or equal. Whittaker Area Playground - one (1) PowerScape single steering wheel, Model #81691, or equal.		
	Whittaker Area Playground - one (1) PowerScape upright assembly, Model #G80018, or equal. Whittaker Area Playground - one (1) PowerScape train whistle, Model #81695, or		
4	equal. Whittaker Area Playground - one (1) PrimeTime 2 seat swing, Model #12583.		#0288
5	Whittaker Area Playground - two (2) 2 seat Primetime swing add-a-bay, Model #12584, or equal.		# 0375
6	Whittaker Area Playground - PrimeTime 3 1/2" belt seat with galvanized chain, Model #8910, or equal.		#0260
7	Whittaker Area Playground - one (1) GameTime owner's kit, Model #17849, or equal.	V	Meward

WVDNR210028 Cass Scenic Railroad State Park PLAYGROUND EQUIPMENT SHEET

Item No.	Equipment	Manufacturer	Model
8	Depot Area Playground (2,396 Square Feet) and Whittaker Area Playground (3,615) - engineered wood fiber or equal @ 8" compacted depth.	ZENCERR Brothers	Woodenpiet
9	Depot Area Playground Whittaker Area Playground geo textile fabric, 2,250 square foot roll, or equal.		DL-6

DNR210028

Cass Scenic Railroad Playground Equipment

PRICING SHEET

Item No.	Quantity	Description	Unit Price	Amount
1	_	Depot Area Playground - PrimeTime custom modular unit or equal.	\$10,90000	£10,900 00
2		Depot Area Playground - one (1) GameTime owner's kit, Model #17849, or equal.	/NCLUDR Abou	8 11 E
3	1	Whittaker Area Playground - PowerScape plus modular unit, or equal. Structure must be composed of the following components:	\$ 17500 00	\$1750000
4	1	Whittaker Area Playground - one (1) PrimeTime 2 seat swing, Model #12583.	\$ 82500	825 00
5	2	Whittaker Area Playground - Primetime swing add-a-bay, Model #12584, or equal.	52500	525 °°
6	6	Whittaker Area Playground - PrimeTime 3 1/2" belt seat with galvanized chain, Model #8910, or equal.	51,00	430600
7	1	Whittaker Area Playground - one (1) GameTime owner's kit, Model #17849, or equal.	/NCWA	Tructurk
8	6,011 Square Feet	Depot Area Playground (2,396 Square Feet) and Whittaker Area Playground (3,615) - engineered wood fiber or equal @ 8" compacted depth.	654	\$ 1907.15
9	3 Rolls 5 Rolls @ 1500 Sf	Depot Area Playground and Whittaker Area Playground geotextile fabric, 2250 square foot roll or equal.	, 14500	725 00 \$34688.15
		TOTAL	•	+34688.15

Cass Scenic RR SP- Depot Area Playground

Design Number: P60809-1 - Bill Of Material

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Ref.	Part No.	Description	Quantity
	Posts		
1	ZZCH0009	3.5in OD x 112in STEEL POST W/RIVETED CAP	1
	ZZCH0018	3.5in OD x 124in STEEL POST W/RIVETED CAP	2
	ZZCH0028	3.5in OD x 136in STEEL POST W/ RIVETED CAP	5
	ZZCH0038	3.5in OD x 148in STEEL POST W/ RIVETED CAP	4
	ZZCH0058	3.5in OD x 172in STEEL POST W/RIVETED CAP	4
·	Decks & Kic	-	r
6	ZZCH0616	SQUARE COATED DECK ASSEMBLY	2
	ZZCH0636	DOUBLE SLIDE COATED DECK ASSEMBLY	1
,	ADA Items	DOODLE SEEDE COATED DECKASSETISET	+
Q	ZZCH2007	TRANSFER STATION w/TALL GUARDRAIL (36in DECK)	1
	ZZUN2019	APPROACH STEP FOR TRANSFER STATION	1
9	Slides	AFFROACITSTEF FOR TRANSFER STATION	1
40		DUMBLE CEAT (COL. DECV)	4
	ZZCH2737	RUMBLE SEAT (60in DECK)	1
11	ZZCH3129	90 DEGREE GLIDE SLIDE (36in DECK)	1
	Activity Pan		
12	ZZCH4577	SINGLE POST SEAT	1
	Barriers		
13	ZZCH4095	CENTERLINE PIPE WALL BARRIER	1
	Climbers		
14	ZZCH6757	5ft GEO CLIMBER	1
15	ZZCH7956	SILO CLIMBER (60in DECK)	1
16	ZZCH8160	SPIRAL CLIMBER (60in DECK)	1
	Ground Zer) Climbers	
17	ZZCH8457	THE CRATER ARCH	1
	Overhead Ev	vents	
18	ZZCH5736	CHINNING - TURNING BAR	1
19	ZZCH5770	LEG LIFT	1
20	ZZCH5790	10ft HORIZONTAL LOOP LADDER	1
21	ZZCH5970	OVERHEAD EVENT ACCESS LADDER (36in DECK)	1
	GroundZer0	Overhead Events	
22	ZZCH6886	SHORTY SKY ROCKER	1
	Bridges		
23	ZZCH6595	6ft ARCH BRIDGE	1
	Roofs & Arci	hes	_
24	ZZCH9826	CARNIVAL ROOF - SHINGLE PATTERN (SQUARE)	1
	ZZCH9856	CARNIVAL ROOF SQUARE CAP	1
	Stairs and La		**
26	ZZCH9170	24in Access Stepped Platform (Deck to Deck)	1
		ool & Maintenance Kits	-
27		CHALLENGER GUIDELINES	1
	ZZUN9910	SURFACING WARNING LABEL KIT	
		PIPE SYSTEMS MAINTENANCE KIT W/ AEROSOL	1 1
4,,	ULC (11)		1
		CARLEAR:	

Cass Scenic RR SP- Depot Area Playground

Design Number: P60809-1 - Bill Of Material

Ref.

No. Part No. Description Quantity

30 ZZUN9990 TOOL AND ADDITIONAL PARTS KIT W/AEROSOL

1

Cass Scenic RR SP - Depot Area Playground

Design Number: P60809-1 - Compliance and Technical Data Reference Document: ASTM F1487-07

Ref.	; ;		Unit ASTM	Total Weight	Pre- Post- Consumer Recycled Content	CO2e Footprint		Install	Concrete	Active Play
Ö N	Part No.	Qty. Description	Status	(lbs)	(lbs)	(kgs)	Users	Hours	(Yds3)	Events
₩	ZZCH0009	1 3.5in OD x 112in STEEL POST W/RIVETED CAP	Certified	35.40		79	0	1.00	0.13	0
7	ZZCH0018	2 3.5in OD x 124in STEEL POST W/RIVETED CAP	Certified	77,82		174	0	2.00	0,25	0
m	ZZCH0028	5 3.5in OD x 136in STEEL POST W/ RIVETED CAP	Certified	217.55		474	0	5.00	0,63	0
4	ZZCH0038	4 3.5in OD x 148in STEEL POST W/ RIVETED CAP	Certified	188,44		411	0	4.00	0.50	0
52	ZZCH0058	4 3.5in OD x 172in STEEL POST W/RIVETED CAP	Certified	208,04		480	0	4.00	0.50	0
9	ZZCH0616	2 SQUARE COATED DECK ASSEMBLY	Certified	109,72		347	9	2.00	00.0	0
7	ZZCH0636	1 DOUBLE SLIDE COATED DECK ASSEMBLY	Certified	63.86		200	ო	1,00	0.00	0
80	ZZCH2007	 TRANSFER STATION w/TALL GUARDRAIL (36in DECK) 	Certified	148,40		407	7	2.00	0.09	0
6	ZZUNZ019	1 APPROACH STEP FOR TRANSFER STATION	Certified	35.83		86	, 	1,00	0.04	0
10	ZZCH2737	1 RUMBLE SEAT (60in DECK)	Certified	201.86		871	4	3.00	0.06	-
11	ZZCH3129	1 90 DEGREE GLIDE SLIDE (36in DECK)	Certified	96.73		474	7	2.00	0.03	-
12	ZZCH4577	1 SINGLE POST SEAT	Certified	21.57		73	ᆏ	0.50	0.00	1
13	ZZCH4095	 CENTERLINE PIPE WALL BARRIER 	Certified	28.74		88	0	0.50	0.00	0
14	ZZCH6757	1 5ft GEO CLIMBER	Certified	120.46		572	2	2,00	0.0	1
15	ZZCH7956	1 SILO CLIMBER (60in DECK)	Certified	62.81		191	H	1.50	90'0	-
16	ZZCH8160	1 SPIRAL CLIMBER (60in DECK)	Certified	92.33		295	2	1,00	0.03	 1
17	ZZCH8457	1 THE CRATER ARCH	Certified	79.50		453	2	1.00	0.03	
18	ZZCH5736	1 CHINNING - TURNING BAR	Certified	5.95		40		0.50	0.00	₩.
19	ZZCH5770	1 LEG LIFT	Certified	9,79		32	H	0.50	0.00	
20	ZZCH5790	1 10ft HORIZONTAL LOOP LADDER	Certified	79.96		313	0	1,00		₩.
21	ZZCH5970	 OVERHEAD EVENT ACCESS LADDER (36in DECK) 	Certified	25.12		82		1,50	90.0	0
22	ZZCH6886	1 SHORTY SKY ROCKER	Certified	39.60		200	-	1.00	0.00	₩.
ಣ	ZZCH6595	1 6ft ARCH BRIDGE	Certified	177.43		625	2	1.50	0.00	,

Cass Scenic RR SP. Depot Area Playground

Design Number: P60809-1 - Compliance and Technical Data Reference Document: ASTM F1487-07

Ref. No. Part No.	Qty. Description	Unit ASTM Status	Total Weight (lbs)	Pre- Post- Consumer Recycled Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
24 ZZCH9826	1 CARNIVAL ROOF - SHINGLE PATTERN (SQUARE)	Certified	89.70		581	0	2.00	00'0	0
25 ZZCH9856	1 CARNIVAL ROOF SQUARE CAP	Certified	4,61		43	0	0.25	00'0	0
26 ZZCH9170	 24in ACCESS STEPPED PLATFORM (DECK TO DECK) 	Certified	135.24		464	Ħ	2,00	00'0	0
27 ZZCHGUID	1 CHALLENGER GUIDELINES	N/A	00.0		0	0	0.25	0.00	0
28 ZZUN9910	1 SURFACING WARNING LABEL KIT	Certified	0.05		0	0	0,25	00'0	0
29 ZZUN9930	1 PIPE SYSTEMS MAINTENANCE KIT W/ AEROSOL	N/A	13.07		51	0	0.25	0.00	0
30 ZZUN9990	1 TOOL AND ADDITTONAL PARTS KIT W/AEROSOL	N/A	3,46		31	0	0.25	0.00	0
	L	Totals:	2,370.01	85 566	5 8,147	33	44.75	2.49	12
			1,066.50 Kg	38 Kg 255	Κg	8 Metric Tons	suc	1.89 m3	n3



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Cass Scenic RR SP- Depot Area Playground

Design Number: P60809-1 - Compliance and Technical Data

Reference Document: ASTM F1487-07

	Active	Play	Events
		Concrete	(Yds3)
		Install	Hours
			Users
	C02e	Footprint	(kgs)
Pre- Post-	Consumer	Recycled Content	(lps)
	Total	Weight	(Ips)
	Cuit	ASTM	Status
			Qty. Description
		Ref.	No. Part No.

ASTM F1487-07

within the scope of the ASTM F1487-07 standard and have not been tested. IPEMA certification can be verified on the IPEMA website, www.ipema.org. In addition, each of the above components listed as "Certified" have been tested and are IPEMA certified. Components listed as "Not Applicable" do not fall The lay-out for this custom playscape, design number P60809-1, has been configured to meet the requirements of the ASTM F1487-07 standard. In the interest of playground safety, IPEMA provides a Third Party Certification Service which validates compliance.

Americans with Disabilities Act Accessibility Guidlines (ADAAG)

The lay-out was also designed to meet the ADAAG published 23-July-2004, by the United States Access Board whe installed over a properly maintained ASTM F1292, "Impact Attenuation of Surfacing Materials Within the Use Zone of Playground Equipment", appropriate for the fall height of the structure. surfacing material that is in compliance with ASTM F1951 "Accessibility of Surface Systems Under and Around Playground Equipment" as well as

Installation Times

Installation times are based on one experienced installer. A crew of three experienced individuals can perform the installation within the given time, each member working 1/3 of the given hours. [Eg. Installation Time = 30 hours. For a crew of three, each member will work 10 hours on the installation for a total of 30 hours on the project.]

Carbon Footprint

harvesting raw materials to the time it leaves our shipping dock. Playworld Systems nurtures a total corporate culture that is focused on eliminating carbon The CO2e (carbon footprint given in Kilograms and Metric Tons) listed above is a measure of the environmental impact this play structure represents from producing processes and products, reducing our use of precious raw materials, reusing materials whenever possible and recycling materials at every sponsored by Defra and the Carbon Trust. The PAS 2050 has gained international acceptance as a specification that measures the greenhouse gas opportunity. Playworld Systems elected to adopt the Publicly Available Specification; PAS 2050 as published by the British Standards Institute and emissions in services and goods throughout their entire life cycle.

Pre-Consumer Recycle Content

process and is being redirected to a separate manufacturing process to become a different product. E.g. 100% of our Aluminum Tubing is made from captured waste material during the manufacturing process of extruded Aluminum products such as rods, flat bars and H-channels. A measurement, in pounds, that qualifies the amount of material that was captured as waste and diverted from landfill during an initial manufacturing

Post-Consumer Recycle Content

A measurement, in pounds, that qualifies the amount of material that was once another product that has completed its lifecycle and has been diverted from sheet steel have been diverted from landfills. Automobiles are scrapped and recyclable steel is purchased by the steel mill that produces our raw product. a landfill as a solid waste through recycling and is now being used in a Playworld Systems' product. E.g. **20% to 40% of the steel in our steel tubing and ** The amount of Post-Consumer recycled steel fluctuates daily based on the availability of the recycled steel.





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3.5in OD x 112in STEEL POST W/RIVETED CAP

3.5 in. Support Post - 13 ga.

Shall be fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Crown/Post/End Cap

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

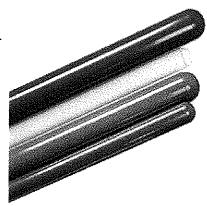
Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZCH0009



See Note

Component Number:	ZZCH0009
Specification Rev:	ECN343
Component Weight:	35.40 Lbs.
Amount of Concrete:	0.13 Yds.
Pre-Consumer Recycle:	0.00 Lbs.
Post-Consumer Recycle:	10.62 Lbs.
CO2e Footprint:	78.92 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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3.5in OD x 124in STEEL POST W/RIVETED CAP

3.5 in. Support Post - 13 ga.

Shall be fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Crown/Post/End Cap

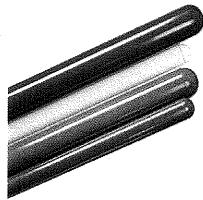
Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

ZZCH0018
ECN343
38.91 Lbs.
0.13 Yds.
0.00 Lbs.
11.67 Lbs.
86.86 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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3.5in OD x 136in STEEL POST W/ RIVETED CAP

3.5 in. Support Post - 13 ga.

Shall be fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Crown/Post/End Cap

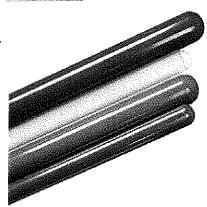
Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

Component Number:	ZZCH0028
Specification Rev:	ECN343
Component Weight:	43.51 Lbs.
Amount of Concrete:	0.13 Yds.
Pre-Consumer Recycle:	0.00 Lbs.
Post-Consumer Recycle:	13.05 Lbs.
CO2e Footprint:	94.85 Kgs.

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3.5in OD x 148in STEEL POST W/ RIVETED CAP

3.5 in. Support Post - 13 ga.

Shall be fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Crown/Post/End Cap

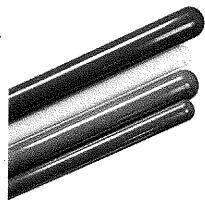
Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

Component Number:	ZZCH0038
Specification Rev:	ECN343
Component Weight:	47.11 Lbs.
Amount of Concrete:	0.13 Yds.
Pre-Consumer Recycle:	0.00 Lbs.
Post-Consumer Recycle:	14.13 Lbs.
CO2e Footprint:	102.79 Kgs.

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3.5in OD x 172in STEEL POST W/RIVETED CAP

3.5 in. Support Post - 13 ga.

Shall be fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Crown/Post/End Cap

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

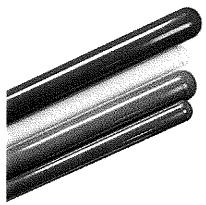
Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZCH0058



* See Note

Component Number: ZZCH0058
Specification Rev: ECN343
Component Weight: 52.01 Lbs.
Amount of Concrete: 0.13 Yds.
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 15.60 Lbs.
CO2e Footprint: 120.06 Kgs.

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SQUARE COATED DECK ASSEMBLY

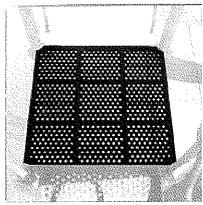
3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Coated Deck / Platform - 12 ga

Shall be an all welded assembly fabricated of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface and sides shall be die formed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface shall have .34 in. (9mm) diameter perforated holes. Entire weldment shall have a protective coating. (See Coated Finish)

ZZCH0616



* See Note

Component Number: ZZCH0616
Specification Rev: PA696
Component Weight: 54.86 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 4.97 Lbs.
Post-Consumer Recycle: 16.08 Lbs.
CO2e Footprint: 173.49 Kgs.

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DOUBLE SLIDE COATED DECK ASSEMBLY

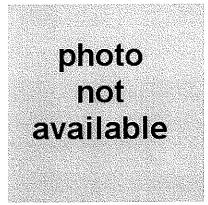
Coated Deck / Platform - 12 ga

Shall be an all welded assembly fabricated of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface and sides shall be die formed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface shall have .34 in. (9mm) diameter perforated holes. Entire weldment shall have a protective coating. (See Coated Finish)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

ZZCH0636



* See Note

Component Number: ZZCH0636
Specification Rev: PA718
Component Weight: 63.86 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 6.05 Lbs.
Post-Consumer Recycle: 20.02 Lbs.
CO2e Footprint: 199.52 Kgs.

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TRANSFER STATION w/TALL GUARDRAIL (36in DECK)

Transfer Deck Support Post

Shall be fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; and .188 in. hot rolled flat steel. (See Tubing.) Finished with a baked on polyester powder coating. (See Superdurable Powder Coat Finish)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Accessible Stair Guardrail

Shall be an all welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing and 1.315 in. outside diameter, 14 gauge galvanized steel tubing. (See Tubing.) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tubing weld connections are not acceptable.

Grabbit

Shall be an all welded assembly fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing; and .188 in. zinc plated, hot rolled, pickled and oiled flat steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Coated Transfer Deck - sm holes

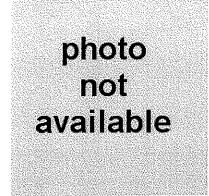
Shall be an all welded assembly die formed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface shall have .344 in. diameter perforated holes. Entire deck weldment shall have a protective coating. (See Coated Finish)

Coated Transfer Stair - sm holes

Shall be an all welded assembly fabricated of 14 gauge hot rolled, pickled and oiled flat steel for the step treads, and 11 gauge hot rolled, pickled and oiled flat steel for the stringers. Step surfaces shall have .34 in. diameter perforated holes. Entire stair weldment shall have a protective coating. (See Coated Finish)

Steel Tubing - 1.029 in. OD, 14 ga.

ZZCH2007



* See Note

Component Number: ZZCH2007
Specification Rev: PA1012
Component Weight: 148.40 Lbs.
Number of Users: 2
Amount of Concrete: 0.09 Yds.
Pre-Consumer Recycle: 6.65 Lbs.
Post-Consumer Recycle: 43.12 Lbs.
CO2e Footprint: 406.51 Kgs.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 2.375 in. OD, 12 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

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APPROACH STEP FOR TRANSFER STATION

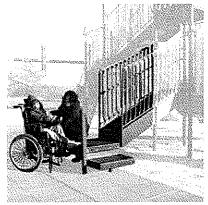
2.375 in. Support Post with Plate

Shall be fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; and .125 in. zinc plated, hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Approach Step

Approach step shall be an all-welded assembly fabricated of 11 gauge and 14 gauge hot rolled, pickled and oiled flat steel. Approach step surface and sides shall be die-fromed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Approach step surface shall have .344 in. (8 mm) diameter perforated holes. Entire deck weldment shall have a protective coating. (See Coated Finish)

ZZUN2019



* See Note

Component Number: ZZUN2019
Specification Rev: PA769
Component Weight: 35.83 Lbs.
Number of Users: 1
Amount of Concrete: 0.04 Yds.
Pre-Consumer Recycle: 1.72 Lbs.
Post-Consumer Recycle: 9.61 Lbs.
CO2e Footprint: 97.62 Kgs.

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RUMBLE SEAT (60in DECK)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Rail 14 ga. w/inserts

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing (See Tubing). Shall have factory installed crimped threaded inserts at each end. Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish)

Exit Support Post - 3.5 in.

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing and 11 gauge zinc plated hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish) ASTM Specifications: A-36,

Rotomolded Slide / Canopy

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

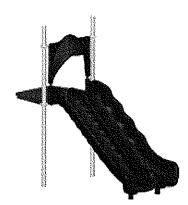
Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

* The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



* See Note

Component Number:	ZZCH2737
Specification Rev:	PA0950
Component Weight:	201.86 Lbs.
Number of Users:	4
Amount of Concrete:	0.06 Yds.
Pre-Consumer Recycle:	0.60 Lbs.
Post-Consumer Recycle:	8.65 Lbs.
CO2e Footprint:	871.25 Kgs.



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90 DEGREE GLIDE SLIDE (36in DECK)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Tie Rod - 14 g. w/inserts

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing (See Tubing). Shall have factory installed crimped threaded inserts at each end. Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish)

Exit Support Post - 3.5 in. w/plate

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing; .25 in. hot rolled flat steel and 11 gauge zinc plated steel. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Glide Slide Canopy

Shall be rotationally molded from Exxon CP-812 polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable. Shall have molded in threaded inserts, and 1.315 in. outside diameter, 14 gauge galvanized steel tubing color matched to the plastic. Tubing shall be finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Glide Slide

Shall be rotationally molded from Exxon CP-812 polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

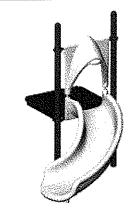
Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

* The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



* See Note

Component Number:	ZZCH3129
Specification Rev:	ECN1508
Component Weight:	96.73 Lbs.
Number of Users:	2
Amount of Concrete:	0.03 Yds.
Pre-Consumer Recycle:	0.60 Lbs.
Post-Consumer Recycle:	5.55 Lbs.
CO2e Footprint:	474.29 Kgs.



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SINGLE POST SEAT

3.5 in. Cast Almag Clamp

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) Clamps shall be provided as hinged assemblies to facilitate structure assembly.

Frame - Single Post Seat

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 8 gauge galvanized tubing; 2.875 in. outside diameter, .25 in yellow zinc plated hot rolled, pickled and oiled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See Polyester Powder Coat Finish)

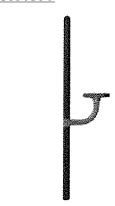
Coated Hex Stool Seat

Shall be an all-welded assembly fabricated from 14 gauge hot rolled, pickled and oiled flat steel and 4.0 in outside diameter, 11 gauge hot rolled pickled and oiled flat steel. Seat weldment shall have a protective coating. (See Coated Finish)

Steel Tubing - 3.5 in. OD, 8 ga.

Tensile strength shall be 48,000 psi. Yield strength shall be 45,000 psi.

ZZCH4577



* See Note

Component Number:	ZZCH4577
Specification Rev:	PA1148
Component Weight:	21.57 Lbs.
Number of Users:	1
Pre-Consumer Recycle:	1.00 Lbs.
Post-Consumer Recycle:	6.21 Lbs.
CO2e Footprint:	72.86 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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CENTERLINE PIPE WALL BARRIER

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Pipe Wall Barrier - CH/EX sm.rung

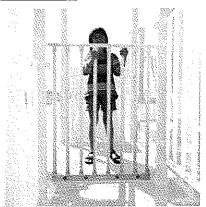
Shall be an all-welded assembly fabricated of 3/16 in. hot rolled, pickled and oiled flat steel; 1.029 in. outside diameter, 14 gauge galvanized steel tubing and .815 in. outside diameter, 15 gauge galvanized steel tubing. (See Tubing). Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Steel Tubing - .815 in. OD, 15 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

Component Number:	ZZCH4095
Specification Rev:	PA835
Component Weight:	28.74 Lbs.
Pre-Consumer Recycle:	0.60 Lbs.
Post-Consumer Recycle:	9.22 Lbs.
CO2e Footprint:	84.24 Kgs.

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5ft GEO CLIMBER

3.5 in. Cast Clamp Band

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish).

Barrier Gate - Upper (PM w/o tabs)

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. Outside diameter, 14 gauge galvanized steel tubing; and .25 in. hot rolled, pickled and oiled flat steel. (See Tubing) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tube weld connections are not acceptable. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Frame - Footing

Shall be and all welded assembly of 1.9 in. outside diameter, 13 gauge galvanized steel tubing and 0.25 in hot rolled, pickled and oiled flat steel. (See Tubing). Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish)

Rotomolded Climber Step

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

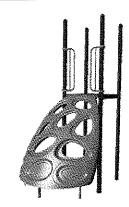
Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 1.9 in. OD, 13 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH6757



* See Note

Component Number: ZZCH6757
Specification Rev: PA1200
Component Weight: 120.46 Lbs.
Number of Users: 2
Amount of Concrete: 0.09 Yds.
Pre-Consumer Recycle: 1.60 Lbs.
Post-Consumer Recycle: 11.16 Lbs.
CO2e Footprint: 571.90 Kgs.

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SILO CLIMBER (60in DECK)

Connector - reg 319 aluminum

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Silo Climber (Using connector)

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing; 11 gauge hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish) ASTM Specifications: A-135, A-500 and E-8.

Barrier Gate - Round Tube - (7 Ga and 11 Ga)

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing, 11 gauge hot rolled steel, and 7 gauge hot rolled, pickled and oiled flat steel. (See Tubing) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tube weld connections are not acceptable. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

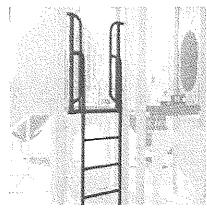
Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH7956



* See Note

Component Number: ZZCH7956
Specification Rev: ECN1641
Component Weight: 62.81 Lbs.
Number of Users: 1
Amount of Concrete: 0.06 Yds.
Pre-Consumer Recycle: 1.04 Lbs.
Post-Consumer Recycle: 24.19 Lbs.
CO2e Footprint: 190.92 Kgs.

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SPIRAL CLIMBER (60in DECK)

Spiral Climber - 14 gauge plate

Shall be an all welded assembly fabricated of 1.9 in. Outside diameter, 13 gauge galvanized steel tubing; and 1.315 in. Outside diameter, 14 gauge galvanized steel tubing (See Tubing), and a 14 gauge galvanized steel plate. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Arch Entry Barrier / Pipe Wall Barrier

Shall be an all-welded assembly fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing and .188 in. hot rolled, pickled and oiled flat steel. Shall be finished with a baked-on polyester powder coat. (See Superdurable Polyester Powder Coat Finish)

Climber Connector

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 1.9 in. OD, 13 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH8160



* See Note

Component Number: ZZCH8160 **Specification Rev: ECN1607 Component Weight:** 92.33 Lbs. **Number of Users:** 2 0.03 Yds. Amount of Concrete: **Pre-Consumer Recycle:** 1.05 Lbs. **Post-Consumer Recycle:** 15.99 Lbs. CO2e Footprint: 295.22 Kgs.

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THE CRATER ARCH

3.5 in. (Wide) Aluminum Clamp Band (w/ Cbl. Con.)

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Frame - Crater Arch

Shall be an all welded assembly fabricated from 1.315 in. outside diameter, 12 gauge galvanized steel tubing; .25 in. hot rolled pickled and oiled flat steel; and 8 gauge galvanized sheet steel. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

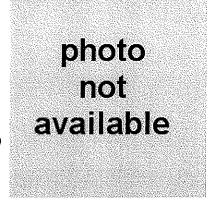
Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

Steel Tubing - 1.315 in. OD, 12 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH8457



* See Note

Component Number: ZZCH8457 Specification Rev: PA1177 Component Weight: 79.50 Lbs. **Number of Users:** 2 0.03 Yds. **Amount of Concrete: Pre-Consumer Recycle:** 12.53 Lbs. 12.33 Lbs. **Post-Consumer Recycle:** CO2e Footprint: 452.76 Kgs.

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CHINNING - TURNING BAR

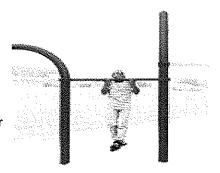
3.5 in. Cast Clamp Band

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish).

Chinning / Turning Bar w/ 3.5 in. Clamp Band

Shall be an all welded assembly fabricated of 1.029 in. ouside diameter, 14 gauge galvanized steel tubing and .25 inch thick hot rolled flat steel. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

ZZCH5736



* See Note

Component Number: ZZCH5736
Specification Rev: ECN817
Component Weight: 5.95 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 0.80 Lbs.
Post-Consumer Recycle: 2.13 Lbs.
CO2e Footprint: 39.63 Kgs.

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LEG LIFT

Leg Lift Handle

Shall be an all welded assembly of 1.029 in. outside diameter, 14 gauge galvanized steel tubing; and .25 in. zinc plated, hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

3.5 in. Cast Clamp Band

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish).

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZCH5770



* See Note

Component Number: ZZCH5770
Specification Rev: ECN886
Component Weight: 6.76 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 0.51 Lbs.
Post-Consumer Recycle: 2.23 Lbs.
CO2e Footprint: 32.22 Kgs.

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10ft HORIZONTAL LOOP LADDER

Support Rod w/ swaged end

Shall be fabricated of 1.315 in. outside diameter, 12 gauge galvanized steel tubing. Rod ends shall be reduced to 1.029 in. outside diameter with a swaging machine. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

T Connector Clamp

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Steel Tubing - 1.315 in. OD, 12 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH5790



* See Note

Component Number: ZZCH5790
Specification Rev: ECN520
Component Weight: 94.69 Lbs.
Number of Users: 2
Amount of Concrete: 0.07 Yds.
Pre-Consumer Recycle: 2.70 Lbs.
Post-Consumer Recycle: 24.31 Lbs.
CO2e Footprint: 312.64 Kgs.

10ft HORIZONTAL LOOP LADDER

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

T Connector Clamp

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Support Rod (14 Ga.)

ZZCH5790



* See Note

Component Number: ZZCH5790
Specification Rev: ECN1452
Component Weight: 79.96 Lbs.
Pre-Consumer Recycle: 2.70 Lbs.

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing with a threaded insert. (See Tubing). Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Post-Consumer Recycle: 24.31 Lbs. CO2e Footprint: 312.64 Kgs.

Loop Ladder

Shall be an all welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing; and 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

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OVERHEAD EVENT ACCESS LADDER (36in DECK)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Access Ladder

Shall be an all-welded assembly fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; and 1.029 in. outside diameter, 14 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

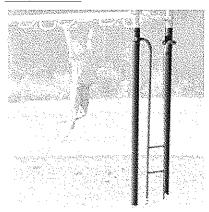
Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH5970



* See Note

Component Number: ZZCH5970
Specification Rev: ECN605
Component Weight: 25.12 Lbs.
Number of Users: 1
Amount of Concrete: 0.06 Yds.
Pre-Consumer Recycle: 0.60 Lbs.
Post-Consumer Recycle: 8.17 Lbs.
CO2e Footprint: 85.20 Kgs.

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SHORTY SKY ROCKER

3.5 in. (Wide) Aluminum Clamp Band (w/ Cbl. Con.)

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Sky Rocker

Shall be an all welded assembly fabricated of 2 in. x 2 in. x 7 gauge galvanized steel square tubing, 2.375 in. O.D. x 10 gauge galvanized steel tubing, .188 in. hot rolled flat steel and 1.315 in. O.D. x 14 gauge galvanized tubing. (See Tubing) Tubing shall have a zinc-rich paint interior coating. Minimum tensile strength shall be 48,000 psi. Minimum yield strength shall be 45,000 psi. ASTM Specifications: A-315, A-500, and A-513. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Torsion Housing - CH

Shall be an all welded assembly fabricated of .25 in. hot rolled flat steel and 3 in. x 3 in. square tubing x 11 gauge square galvanized steel tubing. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Urethane Rod

Shall be fabricated of 0.8 in. outside diameter black urethane.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 2 in. x 2 in., 7 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 2.375 in. OD, 10 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZCH6886



* See Note

Component Number: ZZCH6886
Specification Rev: PA815
Component Weight: 39.60 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 1.46 Lbs.
Post-Consumer Recycle: 11.45 Lbs.
CO2e Footprint: 200.10 Kgs.

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6ft ARCH BRIDGE

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Arch Bridge Barrier w/ .815 in. OD. Rungs

An all-welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing and .815 in. outside diameter, 15 gauge galvanized steel tubing. Tubing shall have a zinc-rich paint interior coating. ASTM Specifications: A-315, A-500, and A-513. Finished with a baked on polyester powder coatingt. (See Superdurable Polyester Powder Coat Finish)

Coated Arch Bridge - sm holes

Shall be an all welded assembly die formed from a single sheet of 14 gauge hot rolled, pickled and oiled flat steel. Platform surface shall have .34 in. (9 mm) diameter perforated holes. Entire weldment shall have a protective coating. (See Coated Finish)

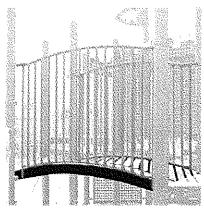
Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - .815 in. OD, 15 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZCH6595



* See Note

Component Number: ZZCH6595
Specification Rev: PA840
Component Weight: 177.43 Lbs.
Number of Users: 2
Pre-Consumer Recycle: 6.38 Lbs.
Post-Consumer Recycle: 49.24 Lbs.
CO2e Footprint: 624.98 Kgs.

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CARNIVAL ROOF - SHINGLE PATTERN (SQUARE)

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Bracket - 14 ga.

Shall be fabricated 14 gauge galvanized hot rolled flat steel. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Frame - Roof

Shall be an all welded assembly fabricated from 10 gauge hot rolled flat steel and 14 guage hot rolled flat steel. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Frame - End

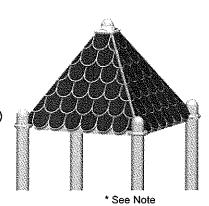
Shall be fabricated from 14 guage hot rolled flat steel. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

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ZZCH9826



Component Number: ZZCH9826
Specification Rev: PA0994
Component Weight: 89.70 Lbs.
Pre-Consumer Recycle: 19.88 Lbs.
Post-Consumer Recycle: 8.71 Lbs.
CO2e Footprint: 580.62 Kgs.



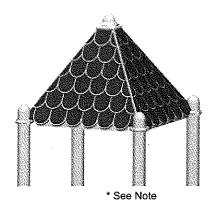
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CARNIVAL ROOF SQUARE CAP

Casting - Roof Cap

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

ZZCH9856



Component Number: ZZCH9856 Specification Rev: PA0994

Component Weight: 4.61 Lbs.
Pre-Consumer Recycle: 1.84 Lbs.

Post-Consumer Recycle: 2.30 Lbs. CO2e Footprint: 42.77 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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24in ACCESS STEPPED PLATFORM (DECK TO DECK) ZZCH9170

3.5 in. Die Cast Alloy Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Barrier CH/EX Protective -sm rung

Shall be an all-welded assembly fabricated of .815 in. outside diameter, 15 gauge galvanized steel tubing; and 1.029 in. outside diameter, 14 gauge galvanized steel tubing. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Coated Perf. Stair / Accessible Stair

Shall be an all welded assembly fabricated of 14 gauge hot rolled, pickled, and oiled flat steel and 11 gauge hot rolled, pickled and oiled flat steel. Stair surface shall have .34 in. (9 mm) perforated holes. Entire stair assembly shall have a protective coating. (See Coated Finish)

Angle Clip / Plank

Shall be fabricated of 12 gauge hot rolled, pickled, and oiled flat steel. Angle clip / plank shall have a protective coating. (See Coated Finish)

Steel Tubing - .815 in. OD, 15 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

Component Number:	ZZCH9170
Specification Rev:	ECN1573
Component Weight:	135.24 Lbs.
Number of Users:	1
Pre-Consumer Recycle:	7.59 Lbs.
Post-Consumer Recycle:	41.09 Lbs.
CO2e Footprint:	464.00 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.

Design Number: P60809-2 - Bill Of Material

Ref. No.	Part No.	Description	Quantity
	Posts		
1	ZZPM0026	5in OD X 132in STEEL POST W/ RIVETED CAP	7
2	ZZPM0036	5in OD X 144in STEEL POST W/ RIVETED CAP	9
3	ZZPM0046	5in OD X 156in STEEL POST W/ RIVETED CAP	4
	Decks & Kic	k Plates	
4	ZZPM0616	SQUARE COATED DECK ASSEMBLY	4
	ZZPM0639	45 DEGREE TRI DECK	2
6	ZZPM2530	12in DECK TO DECK KICK PLATE	1
7	ZZPM2537	12in 45 DEGREE TRI DECK KICK PLATE	1
	ADA Items		
8	ZZPM2007	TRANSFER STATION w/TALL GUARDRAIL (36in DECK)	1
9	ZZUN2019	APPROACH STEP FOR TRANSFER STATION	1
	Slides		
10	ZZPM2727	TWIST AND SHOUT (48in DECK)	1
11	ZZPM2737	RUMBLE SEAT (60in DECK)	1
12	ZZPM3136	SLITHER SLIDE ENTRY/EXIT	1
13	ZZUN3147	SLITHER SLIDE (LEFT 120 DEGREE SECTION)	1
14	ZZUN3156	SLITHER SLIDE (STRAIGHT - SECTION)	1
15	ZZUN3176	SLITHER SLIDE SUPPORT LEG 2ft-6in	1
	Activity Pan	neis	
16	ZZPM4290	STEERING WHEEL (POST MOUNT)	1
17	ZZPM4406	ACCESSIBLE DRIVING PANEL	1
18	ZZPM4537	SPIN RACER PANEL (DECK LEVEL)	1
	Crawl Tube	s	
19	ZZPM5628	FUNNEL ADVENTURE TUBE 2ft RISE	1
	Custom Gra	phics	
20	ZZPM4388	CUSTOM GRAPHIC PANEL (DECK MOUNT)	3
	Climbers		
21	ZZPM7420	DEEP RUNG ARCH CLIMBER (60in DECK)	1
22	ZZPM 7 949	SILO CLIMBER (36in DECK)	1
23	ZZPM8289	RIBBON CLIMBER (36in DECK)	1
	Overhead E	vents	
24	ZZPM5790	10ft HORIZONTAL LOOP LADDER	1
25	ZZPM5970	OVERHEAD EVENT ACCESS LADDER (36in DECK)	1
	Bridges		
26	ZZPM6690	ZIPPER BRIDGE (12in RISE)	1
27	ZZPM7080	6ft CATWALK	1
	Audible Act	ivities	
28	ZZPM4556	7in BELL (POST MOUNT)	1
	ZZPM4558	9in BELL (POST MOUNT)	1
	ZZPM4608	CHIME BANNER	1
	Roofs & Arc	ches	
31	ZZPM9828	CARNIVAL ROOF - SMALL PERF (SQUARE)	1
		PA PLAYWORLD	

Page 1 of 2

Design Number: P60809-2 - Bill Of Material

Ref.			
No.	Part No.	Description	Quantity
32	ZZPM9856	CARNIVAL ROOF SQUARE CAP	1
	Additional T	ool & Maintenance Kits	
33	ZZPMGUID	GENERAL GUIDELINES FOR PLAYMAKER	1
34	ZZUN9910	SURFACING WARNING LABEL KIT	1
35	ZZUN9930	PIPE SYSTEMS MAINTENANCE KIT W/ AEROSOL	1
36	ZZUN9990	TOOL AND ADDITIONAL PARTS KIT W/AEROSOL	1

Reference Document: ASTM F1487-07 Design Number: P60809-2 - Compliance and Technical Data

Monday, June 08, 2009

Design Number: P60809-2 - Compliance and Technical Data Reference Document: ASTM F1487-07

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Certified
N/A
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Certified
Unit ASTM Status



Design Number: P60809-2 - Compliance and Technical Data

Reference Document: ASTM F1487-07

	No.	Ref.	l •	
	No. Part No.	1		
	Qty. [
	Description			
	7			
	Status	ASTM	Unit	
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	(lbs)	Recycled Content	Consumer	Pre- Post-
***************************************	(kgs)	Footprint	C02e	
	Users			
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	(Yds3)	Concrete		
	Events	Play	Active	

ASTM F1487-0

The lay-out for this custom playscape, design number P60809-2, has been configured to meet the requirements of the ASTM F1487-07 standard. In addition, each of the above components listed as "Certified" have been tested and are IPEMA certified. Components listed as "Not Applicable" do not fall the interest of playground safety, IPEMA provides a Third Party Certification Service which validates compliance within the scope of the ASTM F1487-07 standard and have not been tested. IPEMA certification can be verified on the IPEMA website, www.ipema.org. In

Americans with Disabilities Act Accessibility Guidlines (ADAAG)

surfacing material that is in compliance with ASTM F1951 "Accessibility of Surface Systems Under and Around Playground Equipment" as well as ASTM F1292, "Impact Attenuation of Surfacing Materials Within the Use Zone of Playground Equipment", appropriate for the fall height of the structure The lay-out was also designed to meet the ADAAG published 23-July-2004, by the United States Access Board whe installed over a properly maintained

Installation Times

total of 30 hours on the project.] member working 1/3 of the given hours. [Eg. Installation Time = 30 hours. For a crew of three, each member will work 10 hours on the installation for a Installation times are based on one experienced installer. A crew of three experienced individuals can perform the installation within the given time, each

Carbon Footprint

producing processes and products, reducing our use of precious raw materials, reusing materials whenever possible and recycling materials at every opportunity. Playworld Systems elected to adopt the Publicly Available Specification; PAS 2050 as published by the British Standards Institute and sponsored by Defra and the Carbon Trust. The PAS 2050 has gained international acceptance as a specification that measures the greenhouse gas The CO2e (carbon footprint given in Kilograms and Metric Tons) listed above is a measure of the environmental impact this play structure represents from harvesting raw materials to the time it leaves our shipping dock. Playworld Systems nurtures a total corporate culture that is focused on eliminating carbon emissions in services and goods throughout their entire life cycle

Pre-Consumer Recycle Content

captured waste material during the manufacturing process of extruded Aluminum products such as rods, flat bars and H-channels. process and is being redirected to a separate manufacturing process to become a different product. E.g. 100% of our Aluminum Tubing is made from A measurement, in pounds, that qualifies the amount of material that was captured as waste and diverted from landfill during an initial manufacturing

Post-Consumer Recycle Content

A measurement, in pounds, that qualifies the amount of material that was once another product that has completed its lifecycle and has been diverted from a landfill as a solid waste through recycling and is now being used in a Playworld Systems' product. E.g. **20% to 40% of the steel in our steel tubing and sheet steel have been diverted from landfills. Automobiles are scrapped and recyclable steel is purchased by the steel mill that produces our raw product.

** The amount of Post-Consumer recycled steel fluctuates daily based on the availability of the recycled steel





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5in OD X 132in STEEL POST W/ RIVETED CAP

5 in. Support Post

Shall be fabricated of 5 in. outside diameter, 11 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Crown/Post/End Cap

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

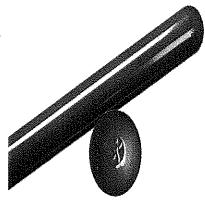
Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

Steel Tubing - 5 in. OD, 11 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZPM0026



* See Note

Component Number: ZZPM0026
Specification Rev: ECN605
Component Weight: 74.21 Lbs.
Amount of Concrete: 0.12 Yds.
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 22.26 Lbs.
CO2e Footprint: 172.53 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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5in OD X 144in STEEL POST W/ RIVETED CAP

5 in. Support Post

Shall be fabricated of 5 in. outside diameter, 11 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Crown/Post/End Cap

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

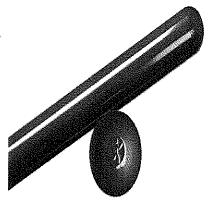
Steel Tubing - 5 in. OD, 11 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

ZZPM0036



* See Note

Component Number: ZZPM0036
Specification Rev: ECN343
Component Weight: 80.91 Lbs.
Amount of Concrete: 0.13 Yds.
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 24.27 Lbs.
CO2e Footprint: 187.42 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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5in OD X 156in STEEL POST W/ RIVETED CAP

5 in. Support Post

Shall be fabricated of 5 in. outside diameter, 11 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Crown/Post/End Cap

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Each crown and post cap shall be fastened to the end of the tubing with drive rivets. Plastic post end caps and plastic rivets are unacceptable. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

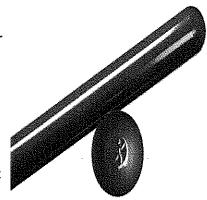
Steel Tubing - 5 in. OD, 11 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Drive Rivet

The rivet shall be fabricated of 2117 aluminum alloy. The pin shall be fabricated of 7075 aluminum alloy.

ZZPM0046



* See Note

Component Number: ZZPM0046
Specification Rev: ECN343
Component Weight: 87.71 Lbs.
Amount of Concrete: 0.13 Yds.
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 26.31 Lbs.
CO2e Footprint: 202.27 Kgs.

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SQUARE COATED DECK ASSEMBLY

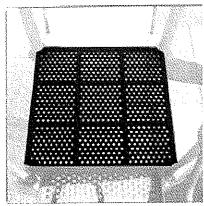
5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

PM Square Coated Platform

Deck surface and sides shall be die formed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface shall have .34 in. (9 mm) diameter perforated holes. Decks shall have slots along each face to accommodate face mounting of components. The flange formed decks shall also incorporate the use of underdeck support struts to insure structural integrity. Square deck shall have 2226 square inches (1436215 square mm) of surface area. Entire deck weldment shall have a protective coating. (See Coated Finish)

ZZPM0616



* See Note

Component Number: ZZPM0616
Specification Rev: PA704
Component Weight: 90.36 Lbs.
Number of Users: 4
Pre-Consumer Recycle: 7.90 Lbs.
Post-Consumer Recycle: 25.89 Lbs.
CO2e Footprint: 237.41 Kgs.

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45 DEGREE TRI DECK

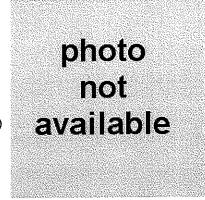
5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Coated Deck / Platform - 12 ga

Shall be an all welded assembly fabricated of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface and sides shall be die formed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface shall have .34 in. (9mm) diameter perforated holes. Entire weldment shall have a protective coating. (See Coated Finish)

ZZPM0639



* See Note

Component Number: ZZPM0639
Specification Rev: PA904
Component Weight: 57.90 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 5.50 Lbs.
Post-Consumer Recycle: 17.86 Lbs.
CO2e Footprint: 222.00 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



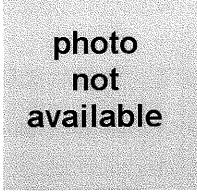
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12in DECK TO DECK KICK PLATE

Kickplate / Nose Bracket

Shall be fabricated from a single sheet of 14 gauge galvanized sheet steel. Shall have a minimum G60 galvanizing and regular spangle commercial quality. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

ZZPM2530



* See Note

Component Number: ZZPM2530
Specification Rev: PA429
Component Weight: 11.95 Lbs.
Pre-Consumer Recycle: 0.68 Lbs.
Post-Consumer Recycle: 2.49 Lbs.
CO2e Footprint: 29.35 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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12in 45 DEGREE TRI DECK KICK PLATE

Kickplate / Nose Bracket

Shall be fabricated from a single sheet of 14 gauge galvanized sheet steel. Shall have a minimum G60 galvanizing and regular spangle commercial quality. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

ZZPM2537

photo not available

* See Note

Component Number:

ZZPM2537

Specification Rev:

PA904

Component Weight: Pre-Consumer Recycle: 15.49 Lbs. 0.90 Lbs.

Post-Consumer Recycle:

3.30 Lbs.

CO2e Footprint:

40.39 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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TRANSFER STATION w/TALL GUARDRAIL (36in DECK)

Transfer Deck Support Post

Shall be fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; and .188 in. hot rolled flat steel. (See Tubing.) Finished with a baked on polyester powder coating. (See Superdurable Powder Coat Finish)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Accessible Stair Guardrail

Shall be an all welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing and 1.315 in. outside diameter, 14 gauge galvanized steel tubing. (See Tubing.) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tubing weld connections are not acceptable.

Grabbit

Shall be an all welded assembly fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing; and .188 in. zinc plated, hot rolled, pickled and oiled flat steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Coated Transfer Deck - sm holes

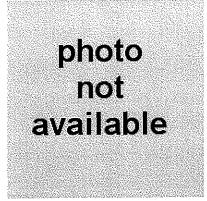
Shall be an all welded assembly die formed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Deck surface shall have .344 in. diameter perforated holes. Entire deck weldment shall have a protective coating. (See Coated Finish)

Coated Transfer Stair - sm holes

Shall be an all welded assembly fabricated of 14 gauge hot rolled, pickled and oiled flat steel for the step treads, and 11 gauge hot rolled, pickled and oiled flat steel for the stringers. Step surfaces shall have .34 in. diameter perforated holes. Entire stair weldment shall have a protective coating. (See Coated Finish)

Steel Tubing - 1.029 in. OD, 14 ga.

ZZPM2007



* See Note

Component Number: ZZPM2007
Specification Rev: PA1012
Component Weight: 155.24 Lbs.
Number of Users: 2
Amount of Concrete: 0.09 Yds.
Pre-Consumer Recycle: 7.09 Lbs.
Post-Consumer Recycle: 45.67 Lbs.
CO2e Footprint: 428.32 Kgs.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 2.375 in. OD, 12 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

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APPROACH STEP FOR TRANSFER STATION

2.375 in. Support Post with Plate

Shall be fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; and .125 in. zinc plated, hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Approach Step

Approach step shall be an all-welded assembly fabricated of 11 gauge and 14 gauge hot rolled, pickled and oiled flat steel. Approach step surface and sides shall be die-fromed from a single sheet of 12 gauge hot rolled, pickled and oiled flat steel. Approach step surface shall have .344 in. (8 mm) diameter perforated holes. Entire deck weldment shall have a protective coating. (See Coated Finish)

ZZUN2019



* See Note

Component Number: ZZUN2019
Specification Rev: PA769
Component Weight: 35.83 Lbs.
Number of Users: 1
Amount of Concrete: 0.04 Yds.
Pre-Consumer Recycle: 1.72 Lbs.
Post-Consumer Recycle: 9.61 Lbs.
CO2e Footprint: 97.62 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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TWIST AND SHOUT (48in DECK)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Rail 14 ga. w/ inserts

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing (See Tubing). Shall have factory installed crimped threaded inserts at each end. Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish)

Exit Support Post - 3.5 in.

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing and 11 gauge zinc plated hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish) ASTM Specifications: A-36,

Rotomolded Slide / Canopy

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

Component Number:	ZZPM2727
Specification Rev:	PA0949
Component Weight:	185.20 Lbs.
Number of Users:	4
Amount of Concrete:	0.06 Yds.
Pre-Consumer Recycle:	1.03 Lbs.
Post-Consumer Recycle:	9.56 Lbs.
CO2e Footprint:	756.05 Kgs.

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RUMBLE SEAT (60in DECK)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Rail 14 ga. w/ inserts

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing (See Tubing). Shall have factory installed crimped threaded inserts at each end. Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish)

Exit Support Post - 3.5 in.

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing and 11 gauge zinc plated hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish) ASTM Specifications: A-36,

Rotomolded Slide / Canopy

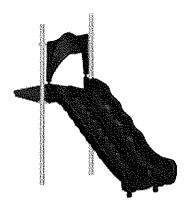
Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.



* See Note

Component Number:	ZZPM2737
Specification Rev:	PA0950
Component Weight:	203.20 Lbs.
Number of Users:	4
Amount of Concrete:	0.06 Yds.
Pre-Consumer Recycle:	1.03 Lbs.
Post-Consumer Recycle:	9.56 Lbs.
CO2e Footprint:	875.78 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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SLITHER SLIDE ENTRY/EXIT

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Barrier - PM w/inserts & tabs

Shall be an all welded assembly fabricated of 1.315 in. Outside diameter, 14 gauge galvanized steel tubing and 7 gauge hot rolled, pickled and oiled flat steel. (See Tubing) Shall have factory installed crimped threaded inserts. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Exit Support Post - 3.5 in.

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing and 11 gauge zinc plated hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish) ASTM Specifications: A-36,

Rotomolded Slide

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

Glide Slide Canopy

Shall be rotationally molded from Exxon CP-812 polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable. Shall have molded in threaded inserts, and 1.315 in. outside diameter, 14 gauge galvanized steel tubing color matched to the plastic. Tubing shall be finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

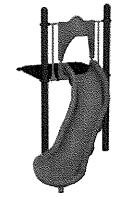
Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

* The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



* See Note

Component Number:	ZZPM3136
Specification Rev:	ECN1508
Component Weight:	101.22 Lbs.
Number of Users:	2
Amount of Concrete:	0.03 Yds.
Pre-Consumer Recycle:	1.03 Lbs.
Post-Consumer Recycle:	9.56 Lbs.
CO2e Footprint:	524.54 Kgs.



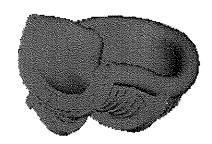
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SLITHER SLIDE (LEFT 120 DEGREE SECTION)

Rotomolded Slide

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

ZZUN3147



* See Note

Component Number: ZZUN3147
Specification Rev: PA1052
Component Weight: 40.72 Lbs.
Pre-Consumer Recycle: 0.00 Lbs.
CO2e Footprint: 261.47 Kgs.

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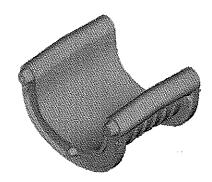
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SLITHER SLIDE (STRAIGHT - SECTION)

Rotomolded Slide

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable.

ZZUN3156



* See Note

Component Number: ZZUN3156
Specification Rev: PA1019
Component Weight: 21.14 Lbs.
Pre-Consumer Recycle: 0.00 Lbs.
CO2e Footprint: 158.61 Kgs.

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SLITHER SLIDE SUPPORT LEG 2ft-6in

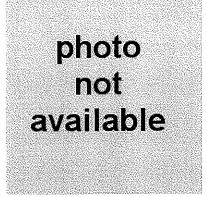
Casting / Almag 35

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Ultimate tensile strength shall be 40 ksi. Yield strength shall be 21 ksi. Finished with a 420 micro finish and a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Slide Support Post (w/o plate)

Shall be fabricated from 2.375 in. Outside diameter, 12 gauge galvanized steel tubing.(See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

ZZUN3176



* See Note

Component Number: ZZUN3176
Specification Rev: PA1019
Component Weight: 16.24 Lbs.
Amount of Concrete: 0.03 Yds.
Pre-Consumer Recycle: 2.15 Lbs.
Post-Consumer Recycle: 5.84 Lbs.
CO2e Footprint: 80.08 Kgs.

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STEERING WHEEL (POST MOUNT)

Steering Wheel w/ bearings

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. ASTM Specifications: B-26. Federal Specifications: QQ-A-601. Finished with a 420 micro finish and a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish) Shall have factory installed oil light bearings pressed into the casting.

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) Specification Rev: piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

ZZPM4290



* See Note

Component Number: ZZPM4290
Specification Rev: ECN1393
Component Weight: 8.67 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 2.97 Lbs.
Post-Consumer Recycle: 3.40 Lbs.
CO2e Footprint: 60.81 Kgs.

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ACCESSIBLE DRIVING PANEL

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Panel Connector

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Ball Bearing - .25 in. Dia.

Shall be .25 in. diameter and be manufactured from AISI 400-C stainless steel and hardened to RC 58-65.

Spacer / Connector - Delrin

Shall be machined from black Delrin.

Steering Wheel w/ bearings

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. ASTM Specifications: B-26. Federal Specifications: QQ-A-601. Finished with a 420 micro finish and a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish) Shall have factory installed oil light bearings pressed into the casting.

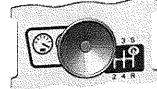
Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

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ZZPM4406





* See Note

Component Number: ZZPM4406
Specification Rev: PA0965
Component Weight: 31.59 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 9.65 Lbs.
Post-Consumer Recycle: 7.10 Lbs.
CO2e Footprint: 223.16 Kgs.



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SPIN RACER PANEL (DECK LEVEL)

5 in. Cast Almag Clamp

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish) Clamps shall be provided as hinged assemblies to facilitate structure assembly.

Connector / Adapter - 535 Almag

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Spacer / Connector - Delrin

Shall be machined from black Delrin.

Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

Plastic Panel - .5 in.

Shall be fabricated of .50 in. (12 mm) high density sheet polyethylene. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact), D-746 (Brittleness), D-1525 (Vicat Softening Point).

ZZPM4537



* See Note

Component Number: ZZPM4537
Specification Rev: PA1167
Component Weight: 63.73 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 18.76 Lbs.
Post-Consumer Recycle: 2.41 Lbs.
CO2e Footprint: 442.05 Kgs.

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FUNNEL ADVENTURE TUBE 2ft RISE

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Connector / Adapter - 535 Almag

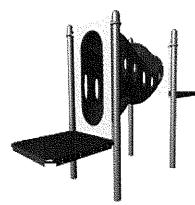
Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

Rotomolded Component

Shall be rotationally molded from linear low density polyethylene. (See Rotationally Molded Plastic Parts) Dry-blended or molded-in color resins are not acceptable. Threaded inserts may be molded into the plastic to provide attachment points.



* See Note

Component Number:	ZZPM5628
Specification Rev:	PA1076
Component Weight:	173.28 Lbs.
Number of Users:	2
Pre-Consumer Recycle:	23.90 Lbs.
Post-Consumer Recycle:	4.82 Lbs.
CO2e Footprint:	1,203.33 Kgs.

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CUSTOM GRAPHIC PANEL (DECK MOUNT)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Panel Connector

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Frame - Panel

Shall be an all welded assembly fabricated of 1 in. x 2 in., 16 gauge galvanized rectangular steel tubing. (See Tubing) Finished with a baked on powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Plastic Panel - .5 in.

Shall be fabricated of .50 in. (12 mm) high density sheet polyethylene. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact), D-746 (Brittleness), D-1525 (Vicat Softening Point).

Plastic Panel - .75 in.

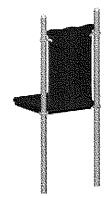
Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

Steel Tubing - 1 in. x 2 in. Rect., 16 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

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ZZPM4388



* See Note

Component Number: ZZPM4388
Specification Rev: PA0946
Component Weight: 97.06 Lbs.
Pre-Consumer Recycle: 24.67 Lbs.
Post-Consumer Recycle: 6.15 Lbs.
CO2e Footprint: 409.32 Kgs.



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DEEP RUNG ARCH CLIMBER (60in DECK)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Gate Adaptor Connector

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601. Components are powder coated with a polyester powder and cured at temperatures between 375 and 400 F. Epoxy or hybrid paints are not acceptable. ASTM Specifications: B-117 (Salt Spray Resistance Test), D-2794 (Impact Resistance Test), D-1734 (Mandrel Flexibility Test), D-2247 (Humidity Resistance Test), D-822 (Weatherability Test), D-3363 (Pencil Hardness Test), D-3359-B (Crosshatch Adhesion Test), and D-2454 (Overbake Resistance Test).

Deep Rung Arch Climber

Shall be an all welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing; 1.315 in. outside diameter, 14 gauge galvanized steel tubing; and 1.66 in. outside diameter, 13 gauge galvanized steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Barrier Gate - 7 ga. Tab

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing; and 7 gauge galvanized hot rolled steel. (See Tubing) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tube weld connections are not acceptable. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

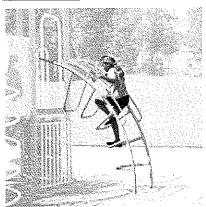
Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZPM7420



* See Note

ZZPM7420 Component Number: **ECN1542** Specification Rev: Component Weight: 118.82 Lbs. 2 Number of Users: 0.06 Yds. Amount of Concrete: 1.45 Lbs. Pre-Consumer Recycle: Post-Consumer Recycle: 36.84 Lbs. CO2e Footprint: 321.41 Kas.

Steel Tubing - 1.66 in. OD, 13 ga.
Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

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SILO CLIMBER (36in DECK)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Connector - reg 319 aluminum

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

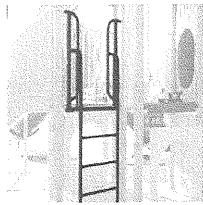
Silo Climber (Using connector)

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing; 11 gauge hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See SuperDurable Polyester Powder Coat Finish) ASTM Specifications: A-135, A-500 and E-8.

Barrier Gate (11 ga)

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. Outside diameter, 14 gauge galvanized steel tubing; .25 in. Hot rolled, pickled and oiled flat steel and 11 gauge galvanized hot rolled steel. (See Tubing) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tube weld connections are not acceptable. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

ZZPM7949



* See Note

ZZPM7949 Component Number: **Specification Rev: ECN1641** 73.85 Lbs. Component Weight: 1 Number of Users: 0.07 Yds. Amount of Concrete: Pre-Consumer Recycle: 1.47 Lbs. **Post-Consumer Recycle:** 23.35 Lbs. 207.03 Kgs. CO2e Footprint:

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RIBBON CLIMBER (36in DECK)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Ribbon Climber

Shall be an all-welded assembly fabricated of 1.315 in. outside diameter, 14 gauge galvanized tubing. (See Tubing) Finished with a baked-on polyester coating. (See Superdurable Polyester Powder Coat Finish)

Arch Entry Barrier / Barrier Gate w/Coping

Shall be fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing; 1.315 in. outside diameter, 14 gauge galvanized steel tubing; and .188 in. galvanized hot rolled flat steel (See Tubing). ASTM Specifications: A-135, E-8 and A-500. Finished with a baked on polyester powder coating. (See Polyester Powder Coat Finish) All tube to tube weld connections shall be coped before welding to provide a clean look and the strongest joint possible. Flattened or partially flattened tubing weld connections are not acceptable.

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.



* See Note

ZZPM8289
PA1104
51.98 Lbs.
2
0.06 Yds.
1.03 Lbs.
16.64 Lbs.
161.25 Kgs.

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10ft HORIZONTAL LOOP LADDER

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

T Connector Clamp

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Support Rod (14 Ga.)

Shall be fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing with a threaded insert. (See Tubing). Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Loop Ladder

Shall be an all welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing; and 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZPM5790



* See Note

Component Number: ZZPM5790
Specification Rev: ECN1452
Component Weight: 84.46 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 3.57 Lbs.
Post-Consumer Recycle: 26.67 Lbs.
CO2e Footprint: 326.50 Kgs.

^{*} The photos shown are for product representation only. The actual products may vary in size and color depending upon application.



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OVERHEAD EVENT ACCESS LADDER (36in DECK)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Access Ladder

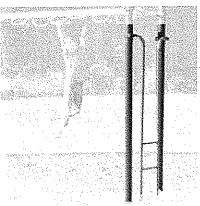
Shall be an all-welded assembly fabricated of 1.315 in. outside diameter, 14 gauge galvanized steel tubing; and 1.029 in. outside diameter, 14 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.



* See Note

Component Number:	ZZPM5970
Specification Rev:	ECN556
Component Weight:	26.16 Lbs.
Number of Users:	1
Amount of Concrete:	0.06 Yds.
Pre-Consumer Recycle:	1.03 Lbs.
Post-Consumer Recycle:	8.99 Lbs.
CO2e Footprint:	88.41 Kgs.

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ZIPPER BRIDGE (12in RISE)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Barrier Gate - 7 ga. Tab

Shall be fabricated of 1.315 in. outside diameter, 14 gauge
galvanized steel tubing; 1.029 in. outside diameter, 14 gauge
galvanized steel tubing; and 7 gauge galvanized hot rolled steel.
(See Tubing) All tube to tube weld connections shall be coped before
welding to provide a clean look and the strongest joint possible.
Flattened or partially flattened tube weld connections are not
acceptable. Finished with a baked on polyester powder coating. (See
Superdurable Polyester Powder Coat Finish)

*Se

Component Number

Component Weigh

Number of Users:
Pre-Consumer Rec

Zipper Climber

Shall be an all welded assembly fabricated of 2.375 in. outside diameter, 12 gauge galvanized steel tubing; 1.315 in. outside diameter, 14 gauge galvanized steel tubing; 1.029 in. outside diameter, 14 gauge galvanized steel tubing; .25 in. hot rolled, pickled and oiled flat steel. (See Tubing) Finished with a baked on polyester powder coating. (See Polyester Powder Coat Finish).

Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

ZZPM6690



* See Note

Component Number: ZZPM6690
Specification Rev: ECN1494
Component Weight: 178.14 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 2.80 Lbs.
Post-Consumer Recycle: 55.61 Lbs.
CO2e Footprint: 516.76 Kgs.

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6ft CATWALK

5 in. Cast Clamp Band

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Barrier (PM) - Catwalk w/ clamp bands

Shall be an all welded assembly fabricated of 1.029 in. outside diameter, 14 gauge galvanized steel tubing, 1.315 in. outside diameter, 14 gauge galvanized steel tubing, .25 in. hot rolled flat steel, .25 in. hot rolled pickled and oiled flat steel, and .188 in. hot rolled pickled and oiled flat steel. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Deck Filler Plate - aluminum

Shall be fabricated of .50 in. aluminum. Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Catwalk Platform - String Entg. Compliance

Platform weldment shall be fabricated of 7 gauge hot rolled, pickled and oiled flat steel, 12 gauge hot rolled, pickled and oiled flat steel and .375 cold rolled steel. Platform weldment shall have a protective coating. (See Coated Finish) Catwalk shall comply with ASTM Specifications: A-135, A-500, and A-513.

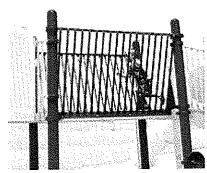
Steel Tubing - 1.029 in. OD, 14 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.

ZZPM7080



* See Note

Component Number: ZZPM7080
Specification Rev: ECN0925
Component Weight: 253.68 Lbs.
Number of Users: 3
Pre-Consumer Recycle: 9.47 Lbs.
Post-Consumer Recycle: 77.63 Lbs.
CO2e Footprint: 796.87 Kgs.

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7in BELL (POST MOUNT)

5 in. Cast Clamp Band

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Bell - Aluminum

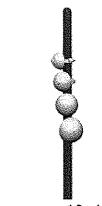
Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Polyester Powder Coat / PrismCoat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601

Bracket - Bell

Shall be an all welded assembly fabricated of 1.315 in. Outside diameter, 14 gauge galvanized steel tubing and .25 in. zinc plated, hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coat or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.



* See Note

Component Number:	ZZPM4556
Specification Rev:	PA0979
Component Weight:	4.93 Lbs.
Number of Users:	1
Pre-Consumer Recycle:	1.28 Lbs.
Post-Consumer Recycle:	2.06 Lbs.
CO2e Footprint:	52.47 Kgs.

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9in BELL (POST MOUNT)

5 in. Cast Clamp Band

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Bell - Aluminum

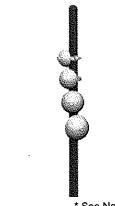
Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Polyester Powder Coat / PrismCoat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601

Bracket - Bell

Shall be an all welded assembly fabricated of 1.315 in. Outside diameter, 14 gauge galvanized steel tubing and .25 in. zinc plated, hot rolled flat steel. (See Tubing) Finished with a baked on polyester powder coat or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Steel Tubing - 1.315 in. OD, 14 ga.

Tensile strength shall be 75,000 psi. Yield strength shall be 60,000 psi.



* See Note

Component Number:	ZZPM4558
Specification Rev:	PA0979
Component Weight:	6.53 Lbs.
Number of Users:	1
Pre-Consumer Recycle:	1.88 Lbs.
Post-Consumer Recycle:	2.84 Lbs.
CO2e Footprint:	59.95 Kgs.

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CHIME BANNER

Casting - Chime Parts

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Panel Connector

Shall be cast of high strength Almag 35 (535.0-F) aluminum alloy. (See Cast Almag Clamps) Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Chime w/tab

Shall be an all welded assembly fabricated of 1.315 in. outside diameter, 18 gauge galvanized steel tubing and 7 gauge hot rolled, pickled, and oiled flat steel. (See Tubing) Finished with a baked on powder coating. (See Superdurable Polyester Powder Coat Finish)

Plastic Panel - .75 in.

Shall be fabricated from colored marine grade, .75 in. high density polyethylene and machined. Shall be ultraviolet (UV) stabilized. Meets FDA requirements. ASTM Specifications: D-1238 (Melt Index), D-1505 (Material Density), D-638 (Tensile Strength), D-648 (Heat Distortion Temperature) D-790 (Flexural Modulus), D-1693 and D-2561 (Environmental Stress Crack Resistance), D-2240 (Hardness), D-1822 (Tensile Impact) D-746 (Brittleness), D-1525 (Softening Point).

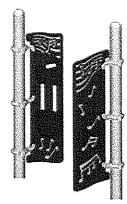
Steel Tubing - 1.315 in. OD, 18 ga.

Tensile strength shall be 48,000 psi. Yield strength shall be 45,000 psi.

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ZZPM4608

CO2e Footprint:



* See Note

Component Number: ZZPM4608
Specification Rev: ECN1541
Component Weight: 27.40 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 7.74 Lbs.
Post-Consumer Recycle: 7.57 Lbs.

237.07 Kgs.



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CARNIVAL ROOF - SMALL PERF (SQUARE)

5 in. Die Cast Clamp

Shall be die cast of high strength 380 aluminum alloy. Clamps shall be provided as hinged assemblies to facilitate structure assembly and an S-lap design to eliminate string entanglement. (See Die Cast Clamps) Finished with a shot blast and a powder coating. (See Superdurable Polyester Powder Coat Finish) Because a hinged clamp design provides the easiest and most flexible installation, clamps which incorporate a slip-through design or clamping devices that use a "bolt though" design are not acceptable. The use of two (2) piece steel half clamps are not acceptable due to poor weatherability and inherent rust problem.

Roof Panel (small perf)

Shall be fabricated from 14 guage hot rolled flat steel. Panel shall have 0.25 in. O.D. perforated holes. Panel shall be free of sharp edges. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Frame - Roof

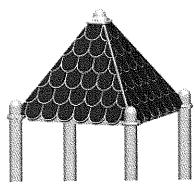
Shall be an all welded assembly fabricated from 10 gauge hot rolled flat steel and 14 guage hot rolled flat steel. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

Post-Consumer CO2e Footprint:

Frame - End

Shall be fabricated from 14 guage hot rolled flat steel. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

ZZPM9828



* See Note

Component Number: ZZPM9828
Specification Rev: PA0994
Component Weight: 133.26 Lbs.
Pre-Consumer Recycle: 9.48 Lbs.
Post-Consumer Recycle: 31.70 Lbs.
CO2e Footprint: 690.20 Kgs.

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CARNIVAL ROOF SQUARE CAP

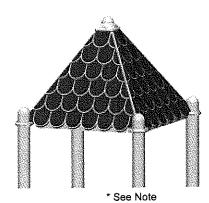
Casting - Roof Cap

Cast of regular 319 (319.0-F) aluminum. Ultimate tensile strength shall be 27 ksi. Yield strength shall be 18 ksi. Finished with a 420 micro finish and a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish) ASTM Specifications: B-26. Federal Specifications: QQ-A-601.

Plate - 14 gauge

Shall be fabricated from 14 guage galvanized hot rolled flat steel. Finished with a baked on polyester powder coating. (See Superdurable Polyester Powder Coat Finish)

ZZPM9856



Component Number: ZZPM9856
Specification Rev: PA0994
Component Weight: 6.11 Lbs.
Pre-Consumer Recycle: 2.10 Lbs.
Post-Consumer Recycle: 2.77 Lbs.
CO2e Footprint: 42.80 Kgs.

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3-1/2in OD 2-UNIT STEEL ARCH SWING W-8ft TOP RAIL

Swing Clevis - cast iron/ plated

Shall be manufactured of superior grade cast ductile iron and zinc plated for optimal surface protection. Shall have an integrated bronze bearing pressed in after powdercoating. Shall be finished with a baked on polyester powder coat. (See Superdurable Polyester Powder Coat Finish)

3.5 in. Swing Hanger / Band - cast iron

Shall be manufactured of superior grade cast ductile iron and galvanized. The swing hanger and band together shall have an ultimate tensile load of 5000 lbs. Shall be finished with a baked on polyester powder coat. (See Superdurable Polyester Powder Coat Finish)

3.5 in. Swing Arch Top Rail

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Post Arch - steel (11 ga / 4in od)

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 11 gauge galvanized steel tubing (arch), 4 in. outside diameter, 8 gauge galvanized steel tubing (sleeve), and 1006 cold rolled steel. (See Tubing) Finished with powder coating. (See Polyester Powder Coat Finish)

Steel Tubing - 3.5 in. OD, 11ga.

Tensile strength shall be 48,000 psi. Yield strength shall be 45,000 psi.

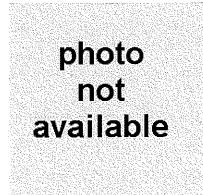
Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 4 in. OD, 8 ga.

Tensile strength shall be 48,000 psi. Yield strength shall be 45,000 psi.

ZZXX0288



* See Note

Component Number: ZZXX0288
Specification Rev: ECN1620
Component Weight: 293.51 Lbs.
Amount of Concrete: 0.52 Yds.
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 82.34 Lbs.
CO2e Footprint: 845.84 Kgs.

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3-1/2in OD STEEL ARCH SWING 2-UNIT ADD-A-BAY

Swing Clevis - cast iron/ plated

Shall be manufactured of superior grade cast ductile iron and zinc plated for optimal surface protection. Shall have an integrated bronze bearing pressed in after powdercoating. Shall be finished with a baked on polyester powder coat. (See Superdurable Polyester Powder Coat Finish)

3.5 in. Swing Hanger / Band - cast iron

Shall be manufactured of superior grade cast ductile iron and galvanized. The swing hanger and band together shall have an ultimate tensile load of 5000 lbs. Shall be finished with a baked on polyester powder coat. (See Superdurable Polyester Powder Coat Finish)

3.5 in. Swing Arch Top Rail

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 13 gauge galvanized steel tubing. (See Tubing) Finished with a baked on polyester powder coating or PrismCoat. (See PrismCoat / Polyester Powder Coat Finish)

Post Arch - steel (11 ga / 4in od)

Shall be an all welded assembly fabricated of 3.5 in. outside diameter, 11 gauge galvanized steel tubing (arch), 4 in. outside diameter, 8 gauge galvanized steel tubing (sleeve), and 1006 cold rolled steel. (See Tubing) Finished with powder coating. (See Polyester Powder Coat Finish)

Steel Tubing - 3.5 in. OD, 11ga.

Tensile strength shall be 48,000 psi. Yield strength shall be 45,000 psi.

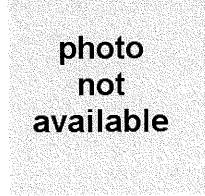
Steel Tubing - 3.5 in. OD, 13 ga.

Tensile strength shall be 55,000 psi. Yield strength shall be 50,000 psi.

Steel Tubing - 4 in. OD, 8 ga.

Tensile strength shall be 48,000 psi. Yield strength shall be 45,000 psi.

ZZXX0375



* See Note

Component Number: ZZXX0375
Specification Rev: ECN1620
Component Weight: 179.11 Lbs.
Amount of Concrete: 0.52 Yds.
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 48.02 Lbs.
CO2e Footprint: 539.46 Kgs.

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BELT SEAT W/SILVER SHIELD CHAIN FOR 8ft TOP RAIL

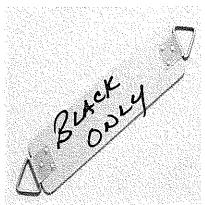
Chain - 4/0 - galvanized

Shall be 4/0 hot dipped galvanized welded link chain. The chain links are low carbon 1008 steel. The Rockwell would be on the B scale @ 90. The working load limit for this chain is 670 lbs.

Swing Seat - belt

Shall be fabricated from .5 in. (13 mm) thick ethylene propylene diene monomer with a T-301 full hard .020 in. (.51 mm) carbon steel insert. A triangular galvanized steel bracket and plate shall be secured to seat with galvanized rivets for chain attachments. Seat shall be slash-proof.

ZZXX0260



* See Note

Component Number: ZZXX0260
Specification Rev: ECN1836
Component Weight: 8.37 Lbs.
Number of Users: 1
Pre-Consumer Recycle: 0.00 Lbs.
Post-Consumer Recycle: 3.64 Lbs.
CO2e Footprint: 70.30 Kgs.

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